



**SPLIT TYPE  
AIR CONDITIONER**

**CASSETTE type (50Hz)**

# SERVICE MANUAL



## Models

### Indoor unit

AUH30LUAS

AUH36LUAS

AUH45LUAS

### Outdoor unit

AOH30LMAWL

AOH36LMAWL

AOH45LJBYL

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# SPECIFICATIONS

TYPE		COOLING & HEATING		
INDOOR UNIT		AUH30LUAS	AUH36LUAS	AUH45LUAS
OUTDOOR UNIT		AOH30LMAWL	AOH36LMAWL	AOH45LJBYL
COOLING CAPACITY	(kW)	8.5	10.0	12.5
HEATING CAPACITY	(kW)	10.0	11.2	14.0

## ELECTRICAL DATA

POWER SOURCE		230V 50Hz			
RUNNING CURRENT	(A)	COOLING	12.5	17.6	19.5
		HEATING	12.4	15.2	17.3
INPUT WATTS	(kW)	COOLING	2.86	4.01	4.45
		HEATING	2.84	3.49	3.95
E.E.R.	(kW/kW)	COOLING	2.97	2.49	2.81
		HEATING	3.52	3.21	3.54
STARTING CURRENT		(A)	15	15	15
MOISTURE REMOVAL		(ℓ/hr)	3.0	4.0	4.5
AIR CIRCULATION-Hi		(m³/hr)	1,550		1,700

## COMPRESSOR

TYPE	Total enclosed type, 4 poles, Inverter, Twin Rotary		Hermetic type, 6 poles, Inverter, Scroll	
DISCRIMINATION	TNB220FPBM9		ANB33FCMMT	
REFRIGERANT	R410A	(g)	2,200	3,400

## FAN MOTOR

INDOOR UNIT	DISCRIMINATION	MFA-54PZM		MFA-54PZM
	HI-SPEED	(r.p.m.)	600	680
	MED-SPEED	(r.p.m.)	490	580
	LO-SPEED	(r.p.m.)	420	500
	S-LO-SPEED	(r.p.m.)	300	300
OUTDOOR UNIT	DISCRIMINATION	MFE-60PO		MFE-60PO
		(r.p.m.)	Cool 850 / Heat 900	Up Fan 850 / Down Fan 750

## DIMENSIONS

INDOOR UNIT	H x W x D	(mm)	296 x 830 x 830	
OUTDOOR UNIT	H x W x D	(mm)	830 x 900 x 330	1,290 x 900 x 330

## WEIGHT

INDOOR UNIT	GROSS / NET	(kg)	52 / 37	55 / 40
OUTDOOR UNIT	GROSS / NET	(kg)	70 / 64	112 / 105

TYPE	COOLING & HEATING		
INDOOR UNIT	AUH30LUAS	AUH36LUAS	AUH45LUAS
OUTDOOR UNIT	AOH30LMAWL	AOH36LMAWL	AOH45LJBYL

#### NOISE LEVEL

INDOOR UNIT	HI-SPEED (dB)	48.0		50.0
	MED-SPEED (dB)	44.0		48.0
	LO-SPEED (dB)	41.0		45.0
OUTDOOR UNIT	COOL (dB)	53.0	54.0	54.0
	HEAT (dB)	55.0	55.0	55.5

Note : Static pressure : 30Pa

Duct length : Inlet 1m, Outlet 2m

#### REFRIGERANT CHARGE (R410A)

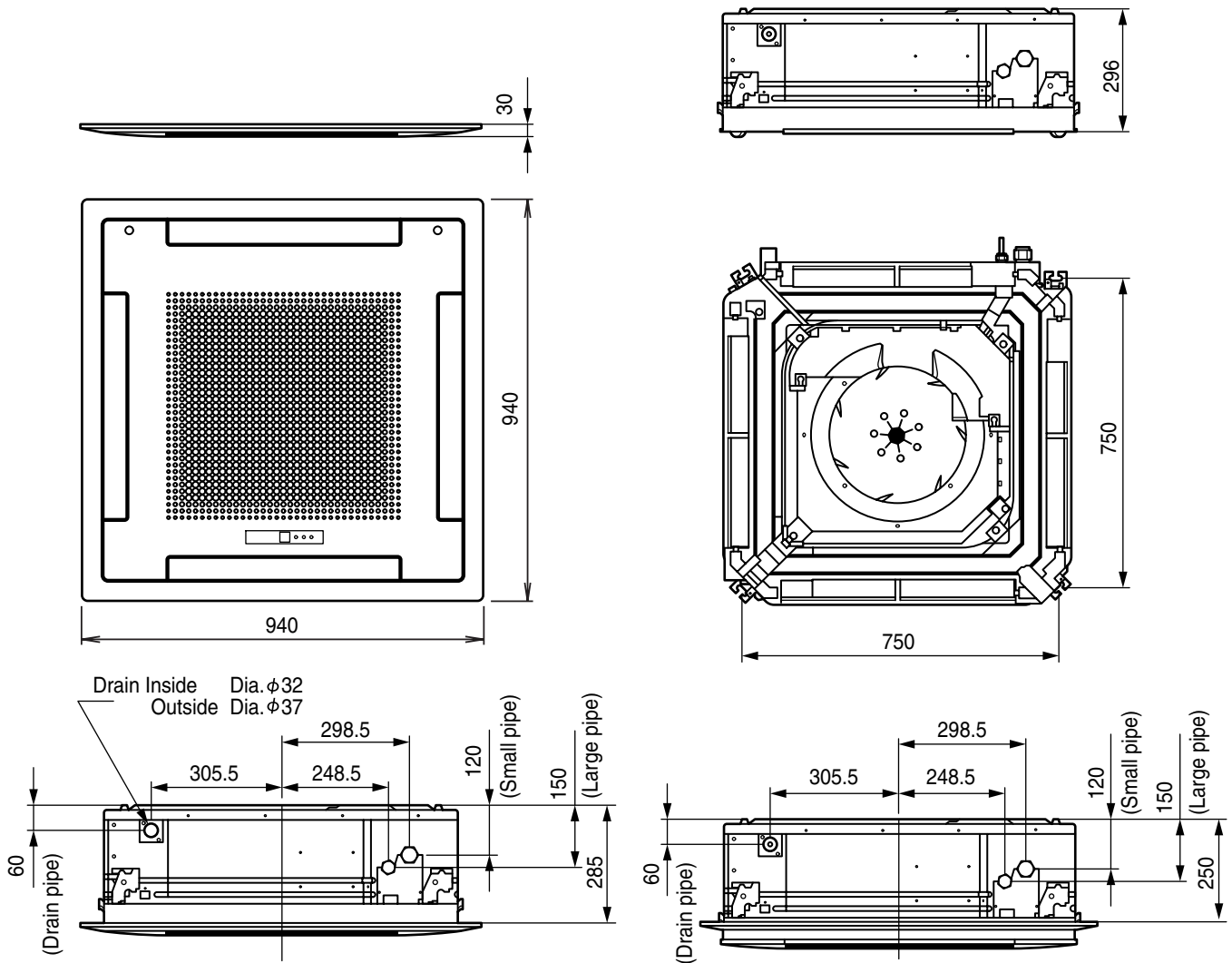
MAX PIPE LENGTH (m)		50	70	
MAX PIPE HEIGHT (m)		30	30	
FULL CHARGE AMOUNT	PIPE LENGTH	15 m	2,200 g	3,400 g
		20 m	2,400 g	3,400 g
		30 m	2,800 g	3,800 g
		40 m	3,200 g	4,200 g
		50 m	3,600 g	4,600 g
		60 m	---	5,000 g
		70 m	---	5,400 g
ADDITIONAL REFRIGERANT		40 g / m		

# DIMENSIONS

(Unit : mm)

## INDOOR UNIT

Models : AUH30LUAS  
AUH36LUAS  
AUH45LUAS

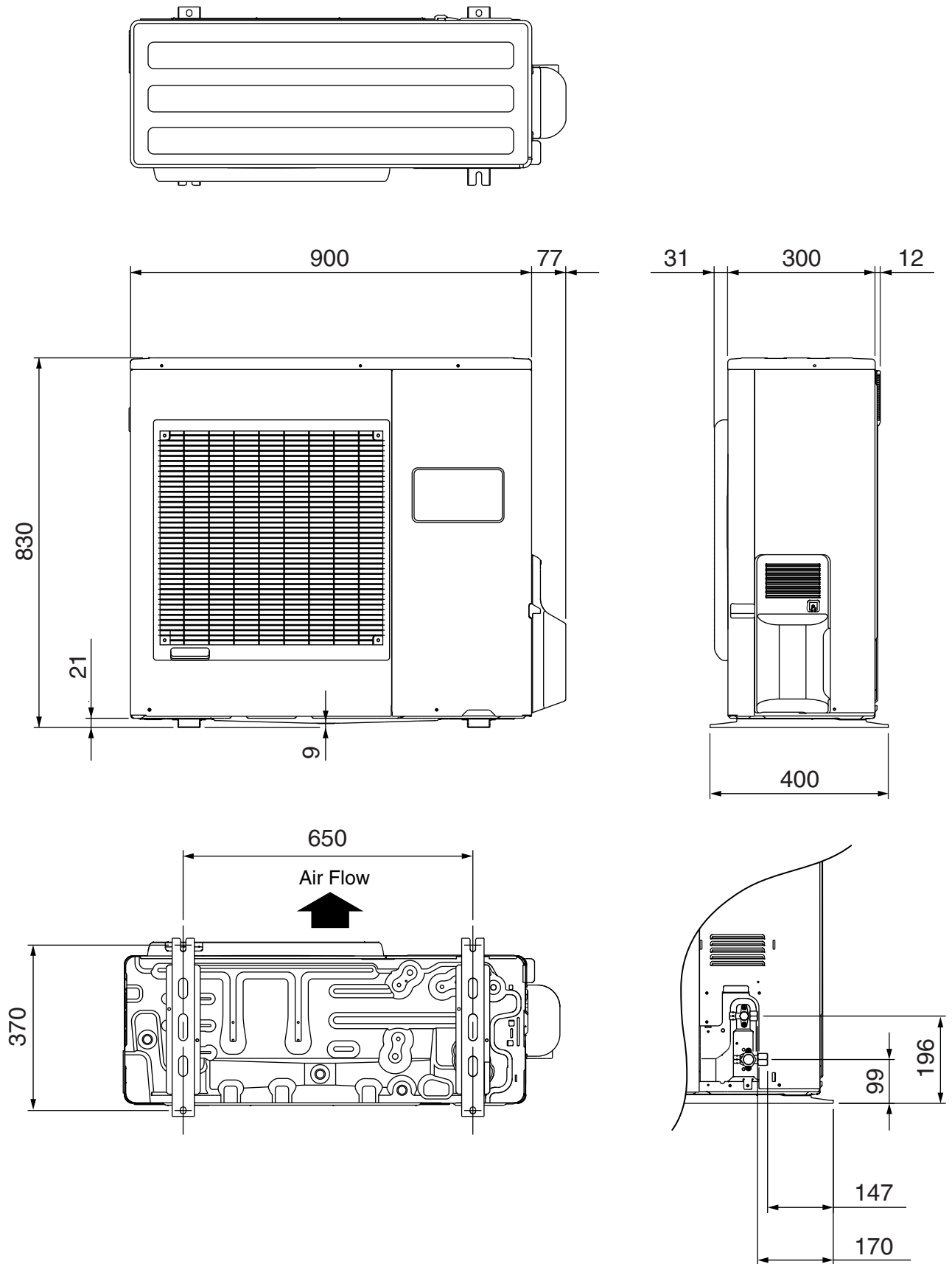




# OUTDOOR UNIT

Models : AOH30LMAWL  
AOH36LMAWL

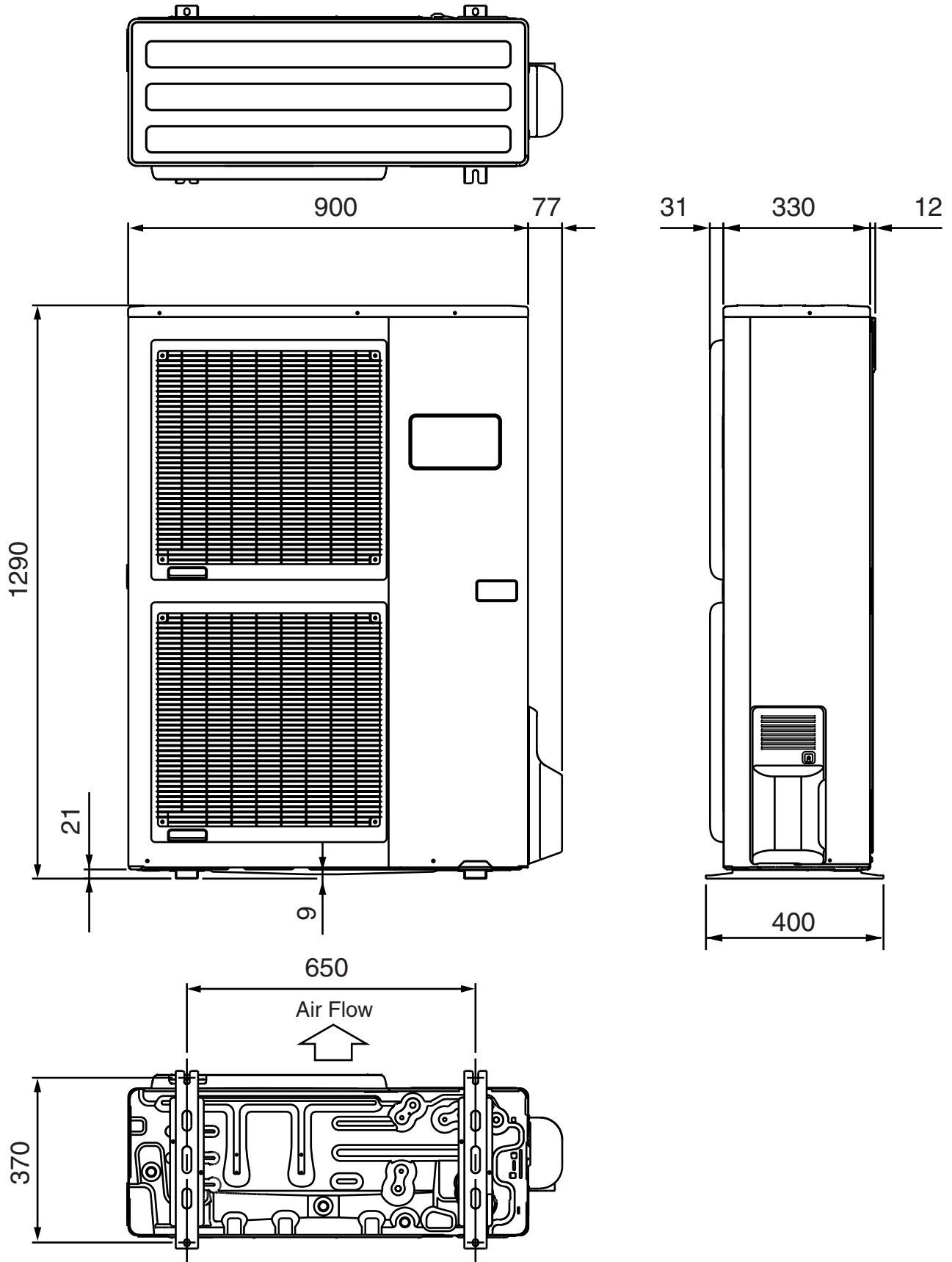
(Unit : mm)



# OUTDOOR UNIT

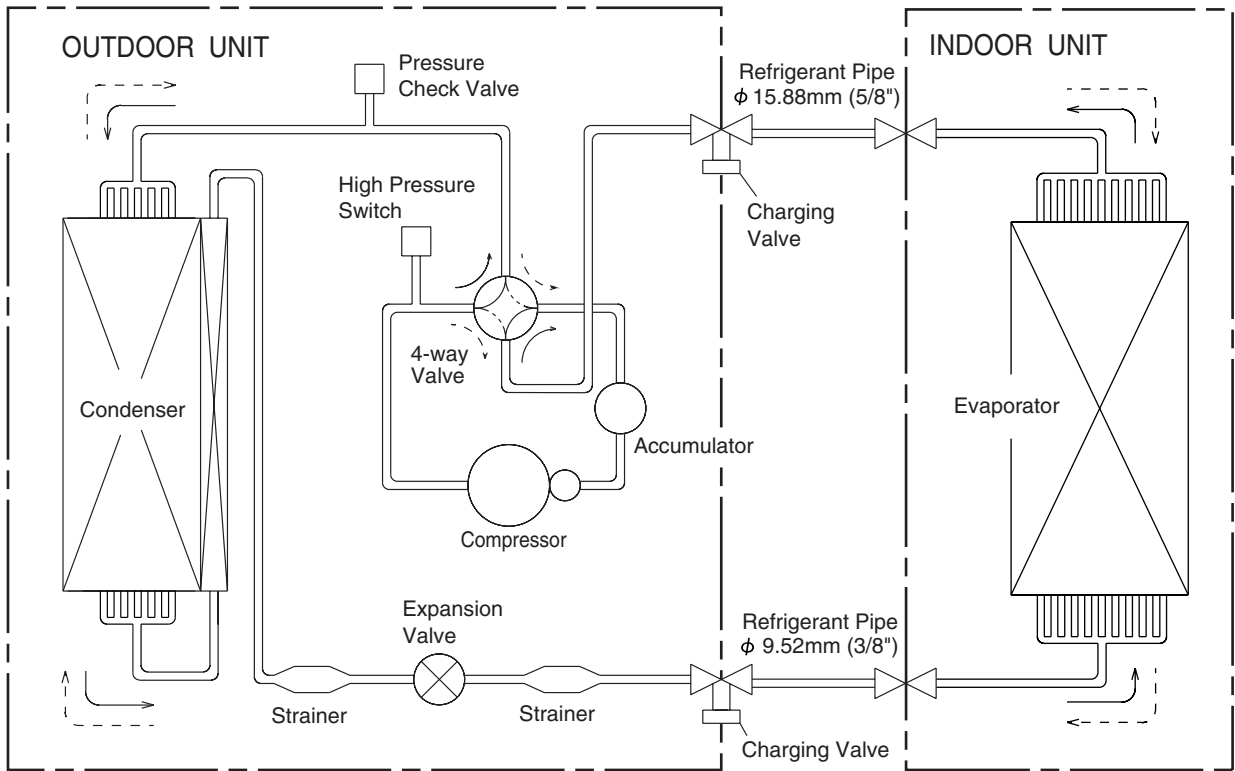
Model : AOH45LJBYL

(Unit : mm)



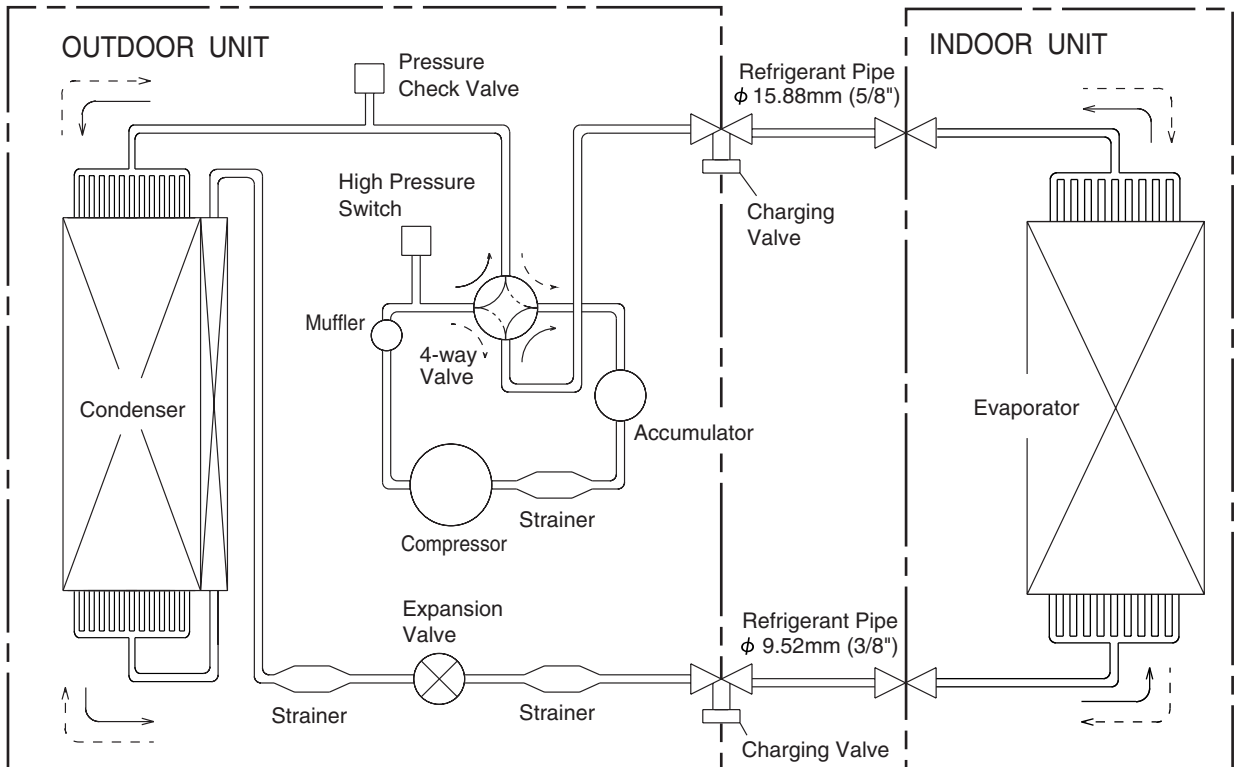
# REFRIGERANT SYSTEM DIAGRAM

**Models : AUH30LUAS / AOH30LMAWL  
AUH36LUAS / AOH36LMAWL**



→ : COOL  
- - -> : HEAT

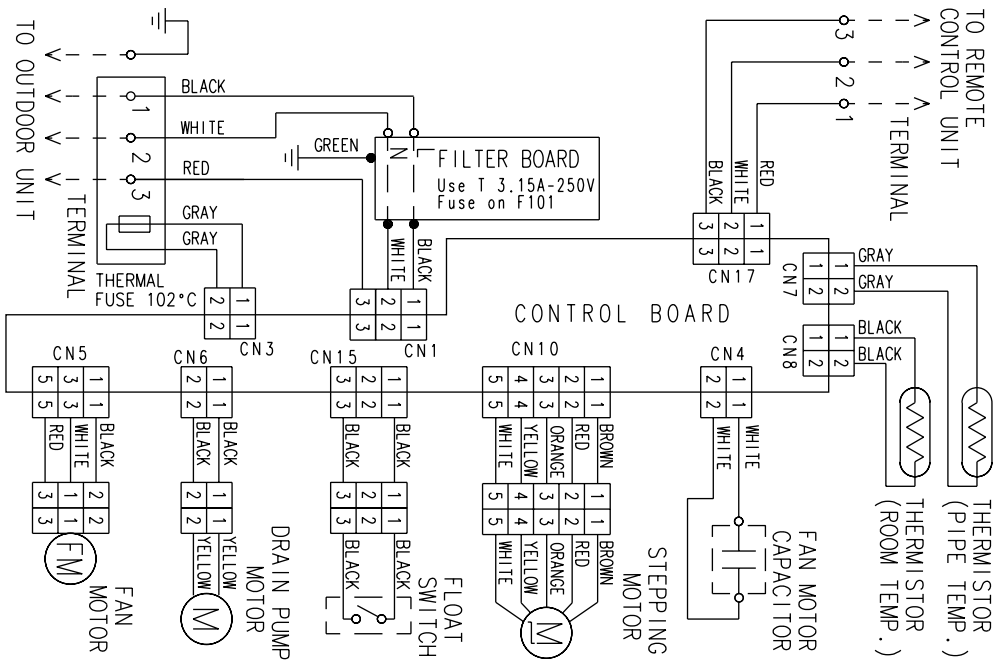
**Models : AUH45LUAS / AOH45LJBYL**



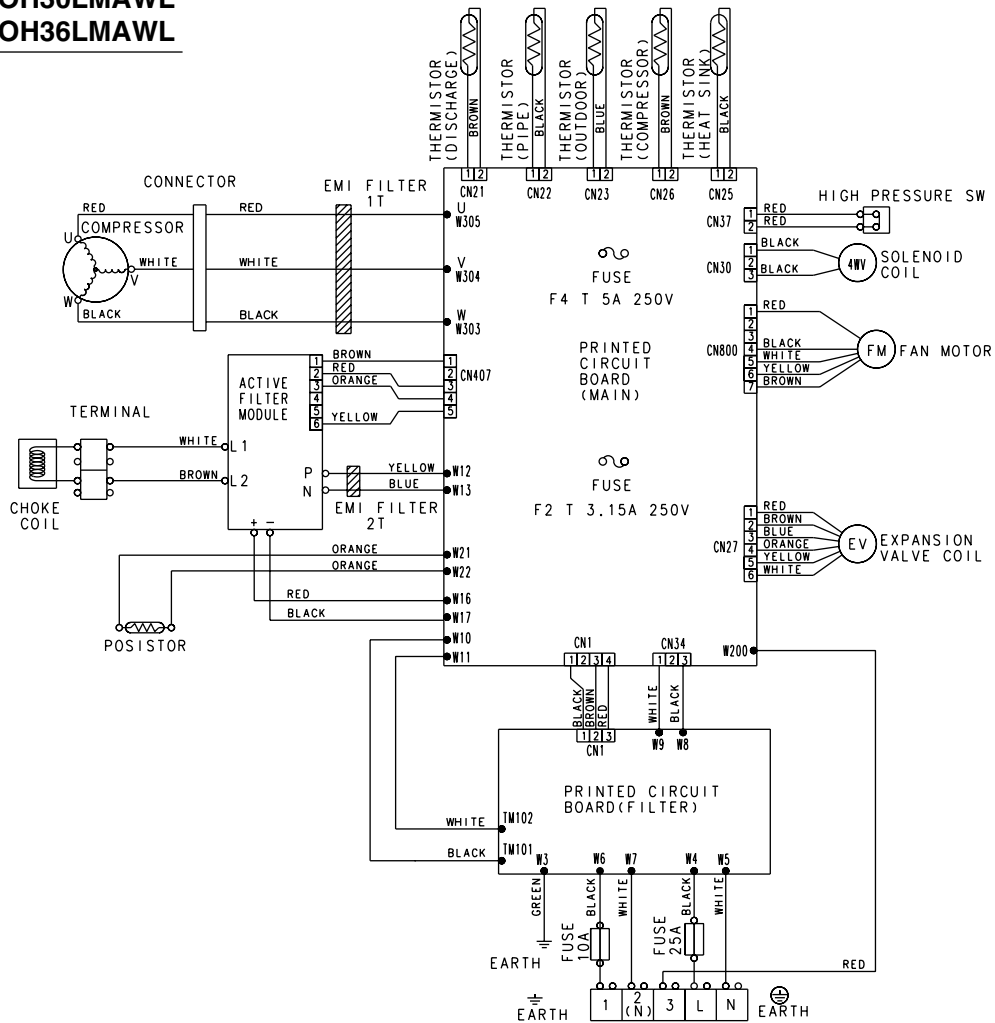
→ : COOL  
- - -> : HEAT

# CIRCUIT DIAGRAM

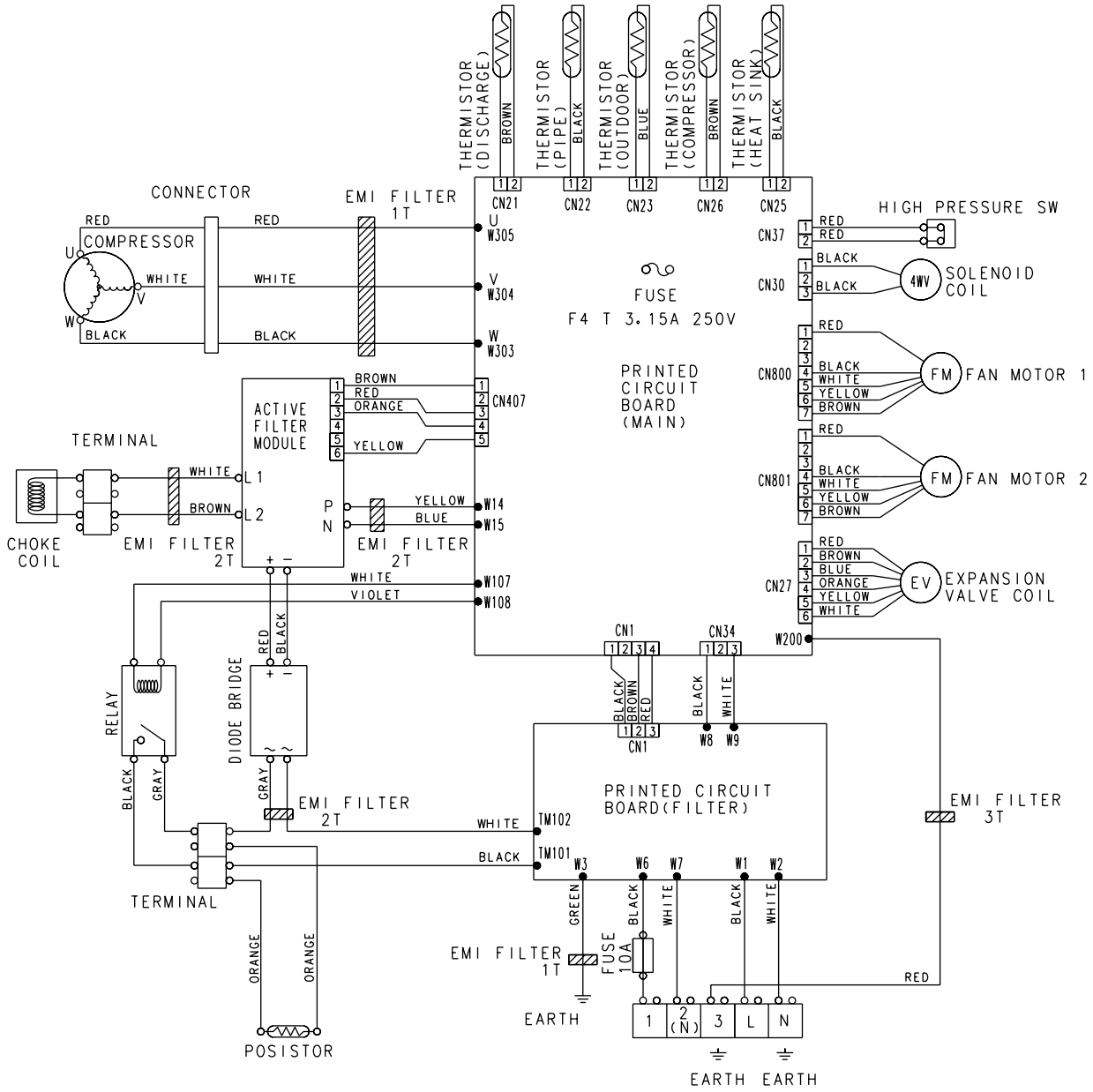
Models : AUH30LUAS  
 AUH36LUAS  
 AUH45LUAS



Models : AOH30LMAWL  
 AOH36LMAWL

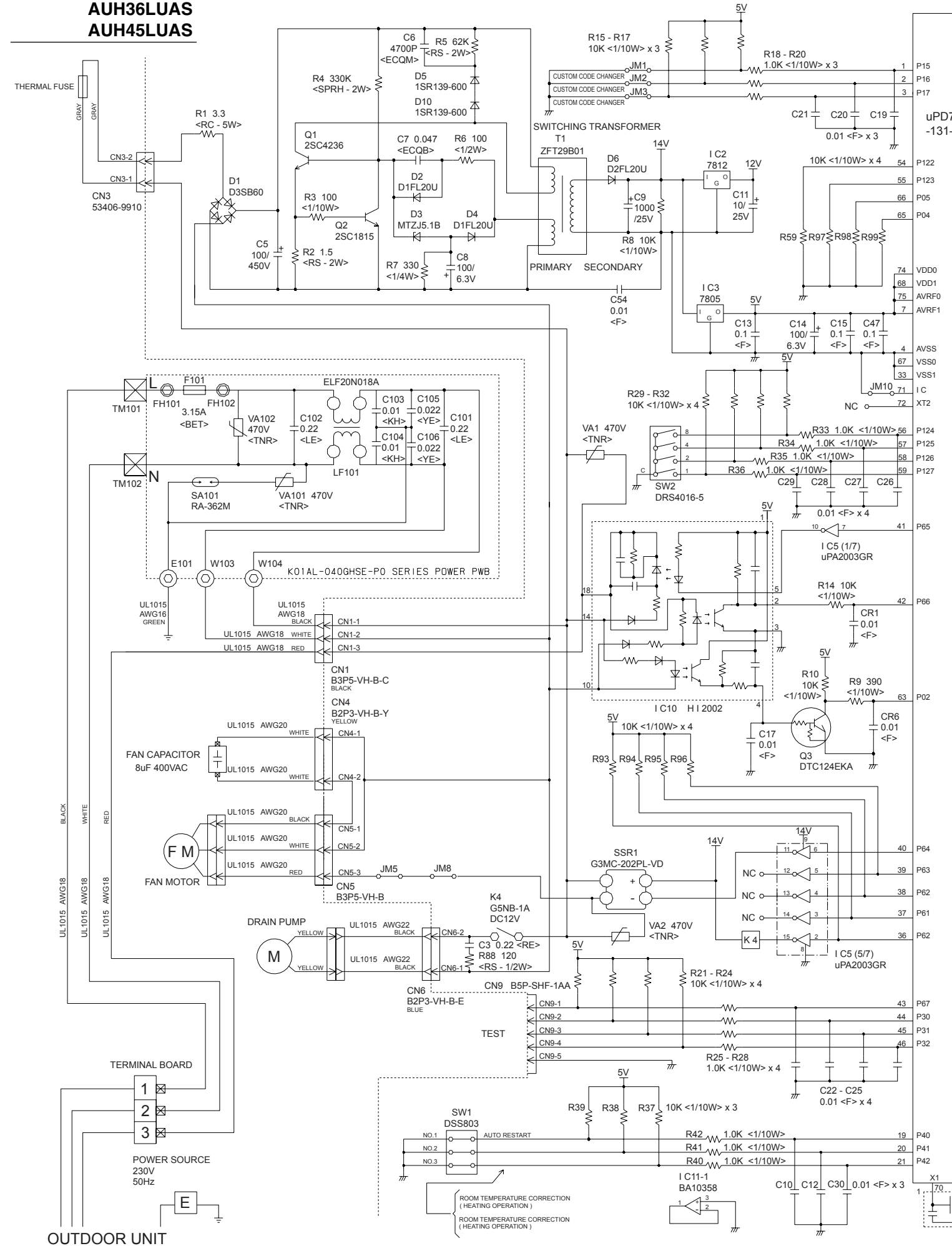


**Model : AOH45LJBYL**



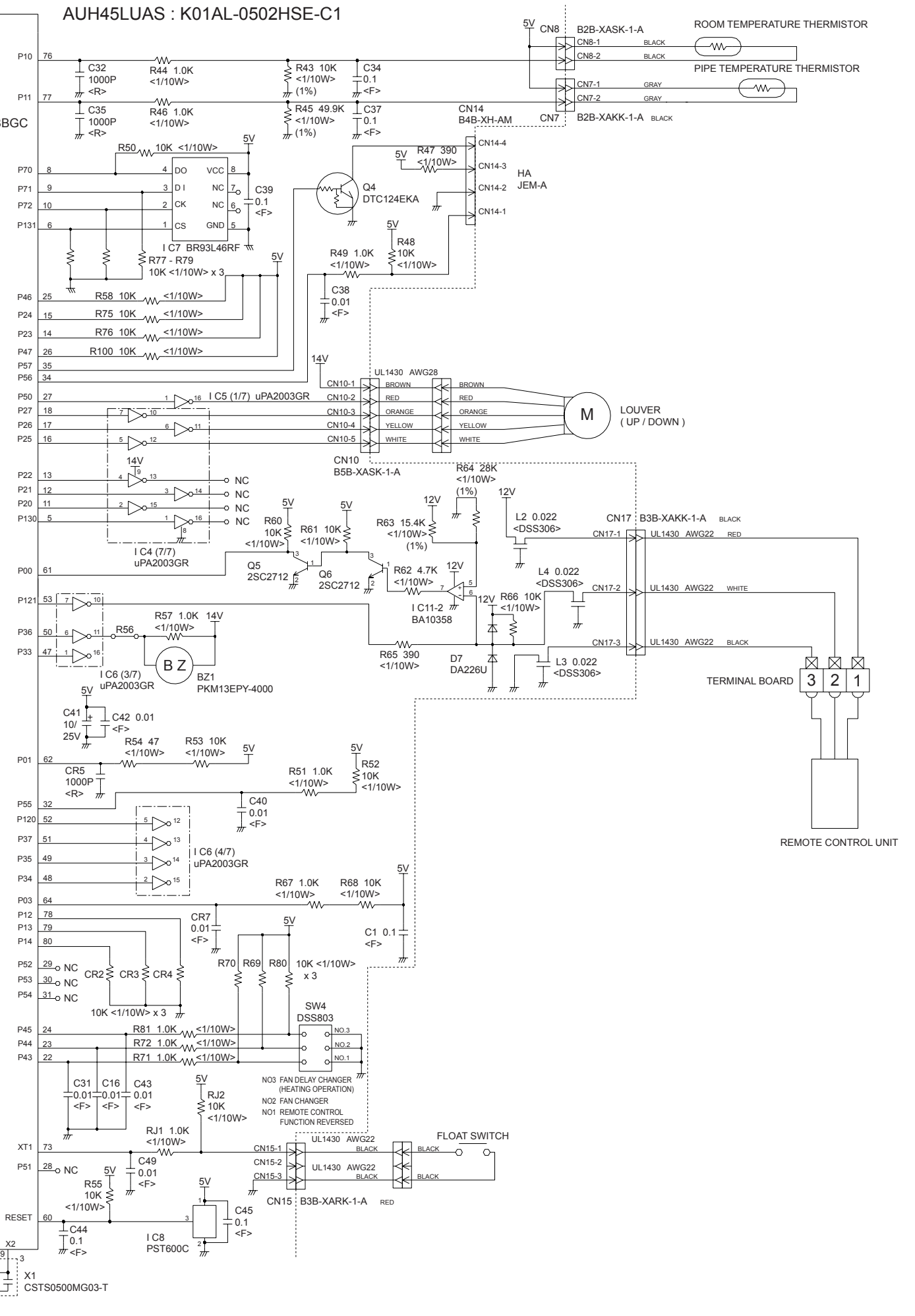
# INDOOR PCB CIRCUIT DIAGRAM

Models : AUH30LUAS  
 AUH36LUAS  
 AUH45LUAS



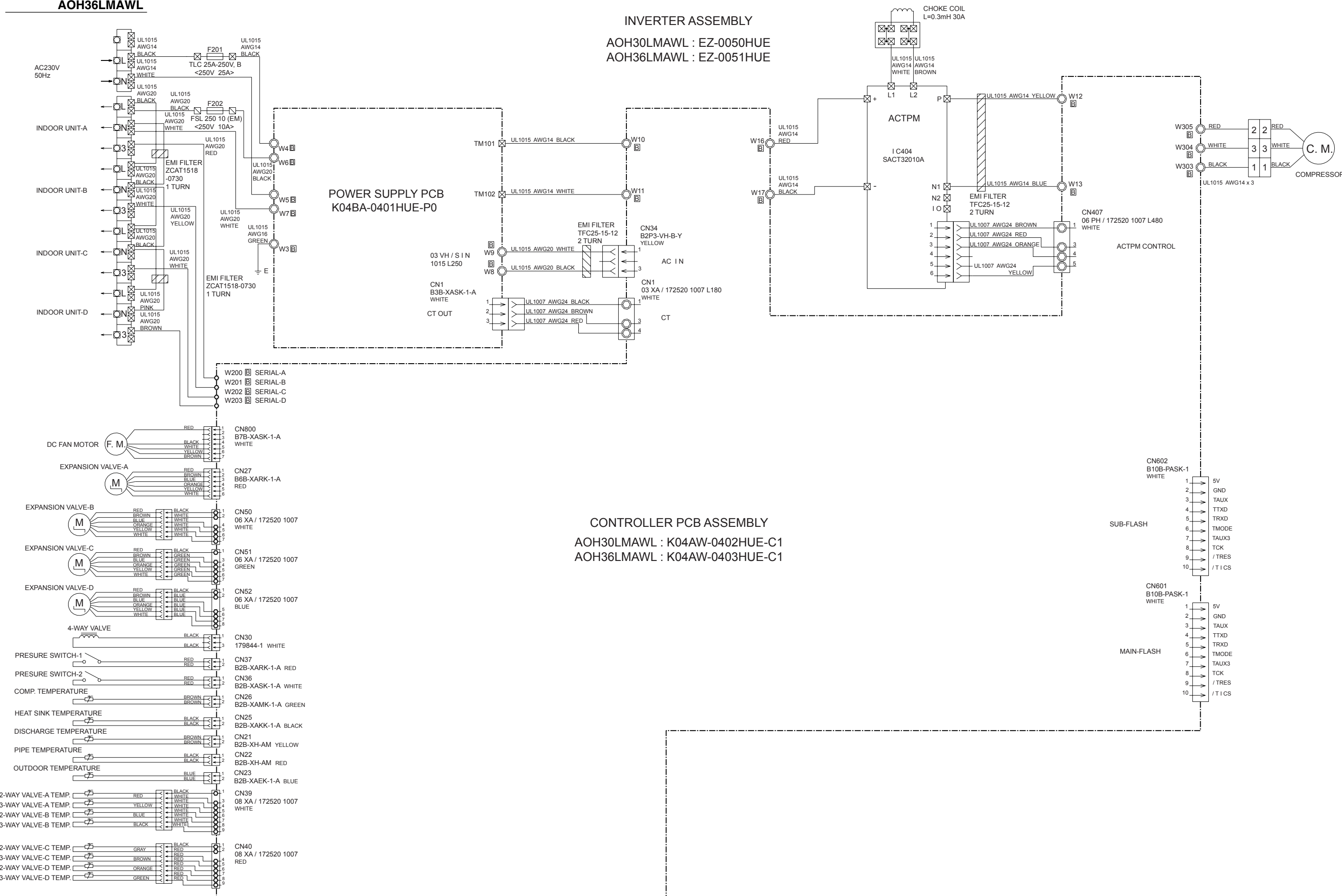
# CONTROLLER PCB ASSEMBLY ( MAIN PCB )

AUH30LUAS : K01AL-0500HSE-C1  
 AUH36LUAS : K01AL-0501HSE-C1  
 AUH45LUAS : K01AL-0502HSE-C1



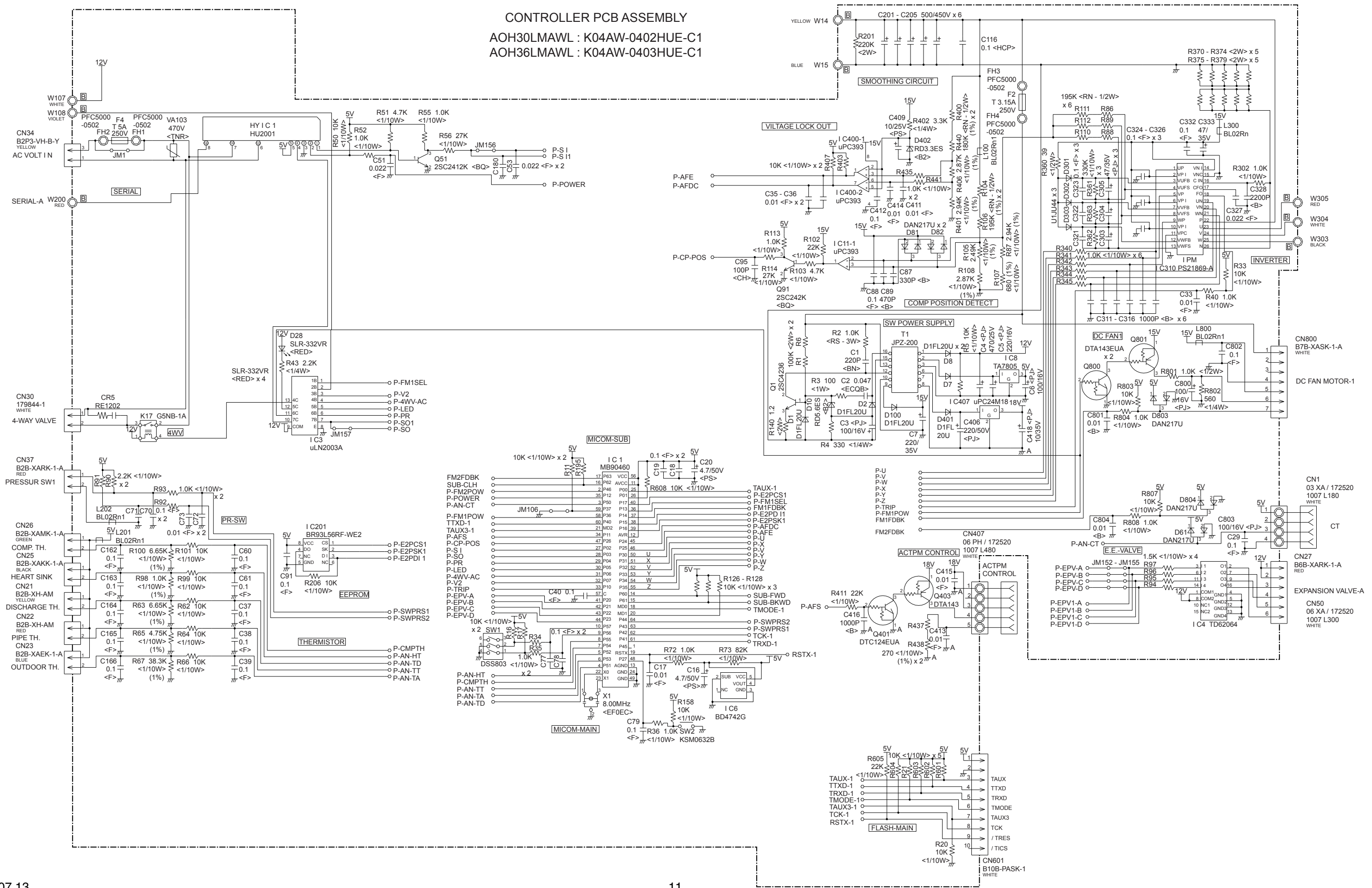
# OUTDOOR PCB CIRCUIT DIAGRAM

Models : AOH30LMAWL  
AOH36LMAWL



Models : AOH30LMAWL  
AOH36LMAWL

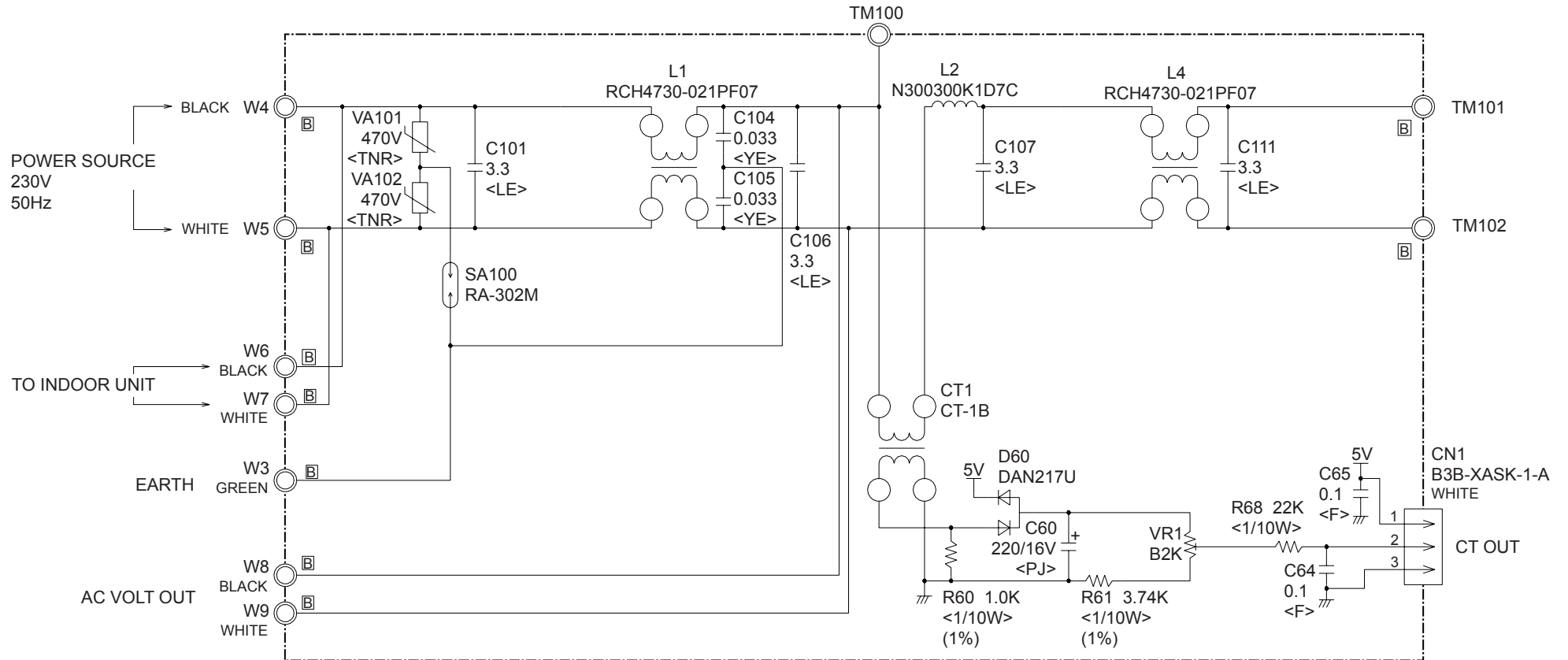
CONTROLLER PCB ASSEMBLY  
AOH30LMAWL : K04AW-0402HUE-C1  
AOH36LMAWL : K04AW-0403HUE-C1





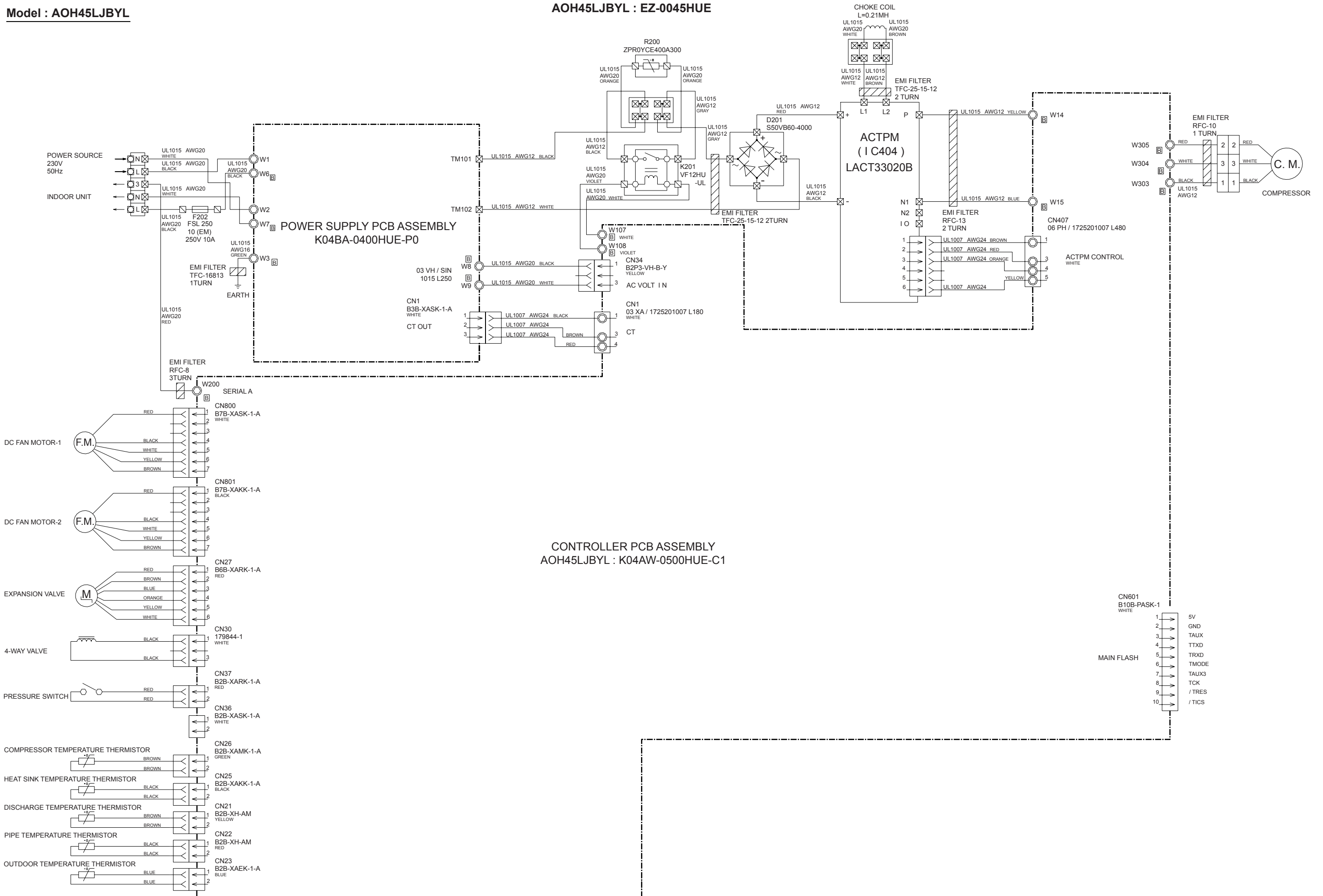
Models : AOH30LMAWL  
AOH36LMAWL

POWER SUPPLY PCB ASSEMBLY  
K04BA-0401HUE-P0

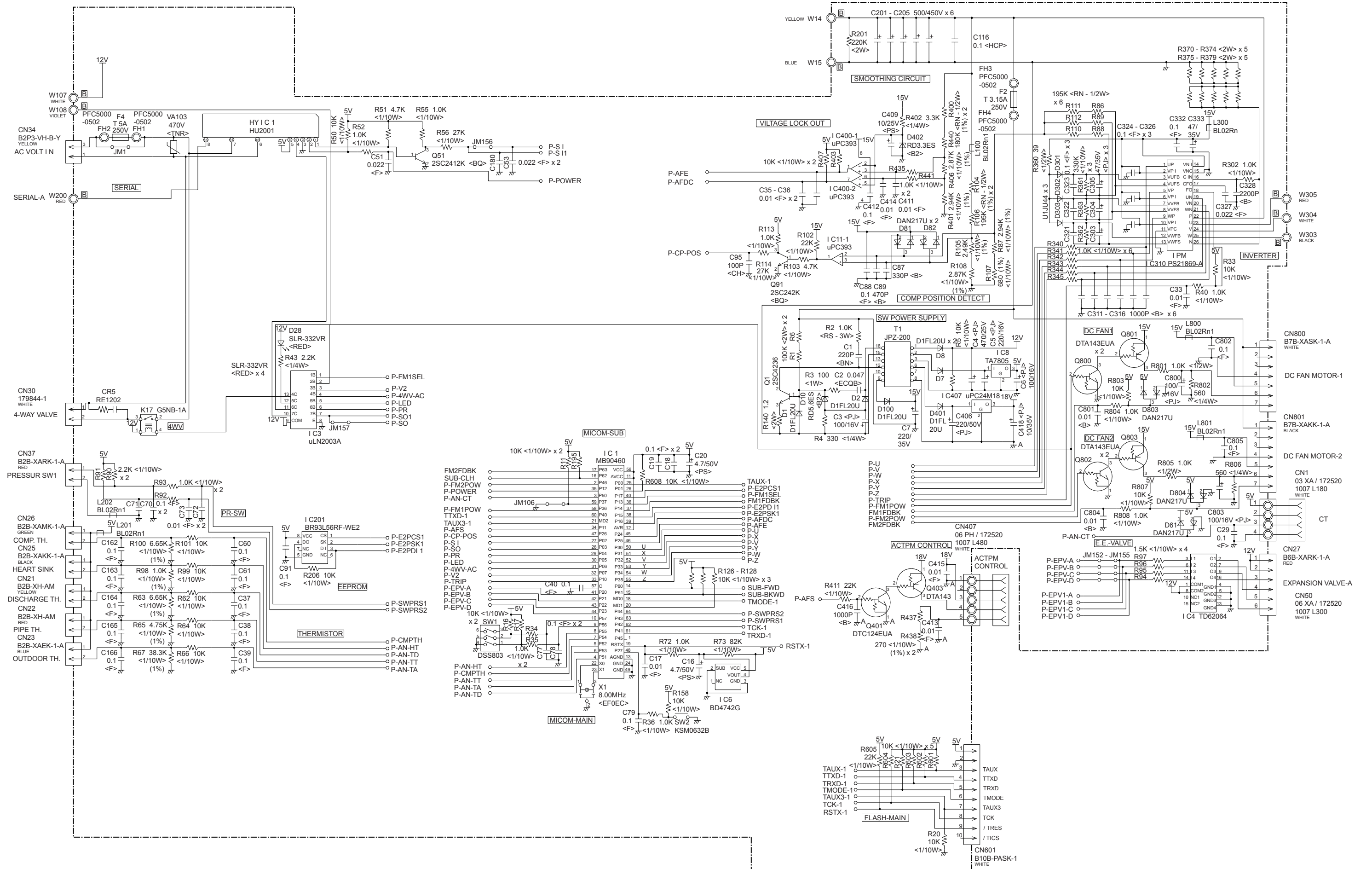


Model : AOH45LJBYL

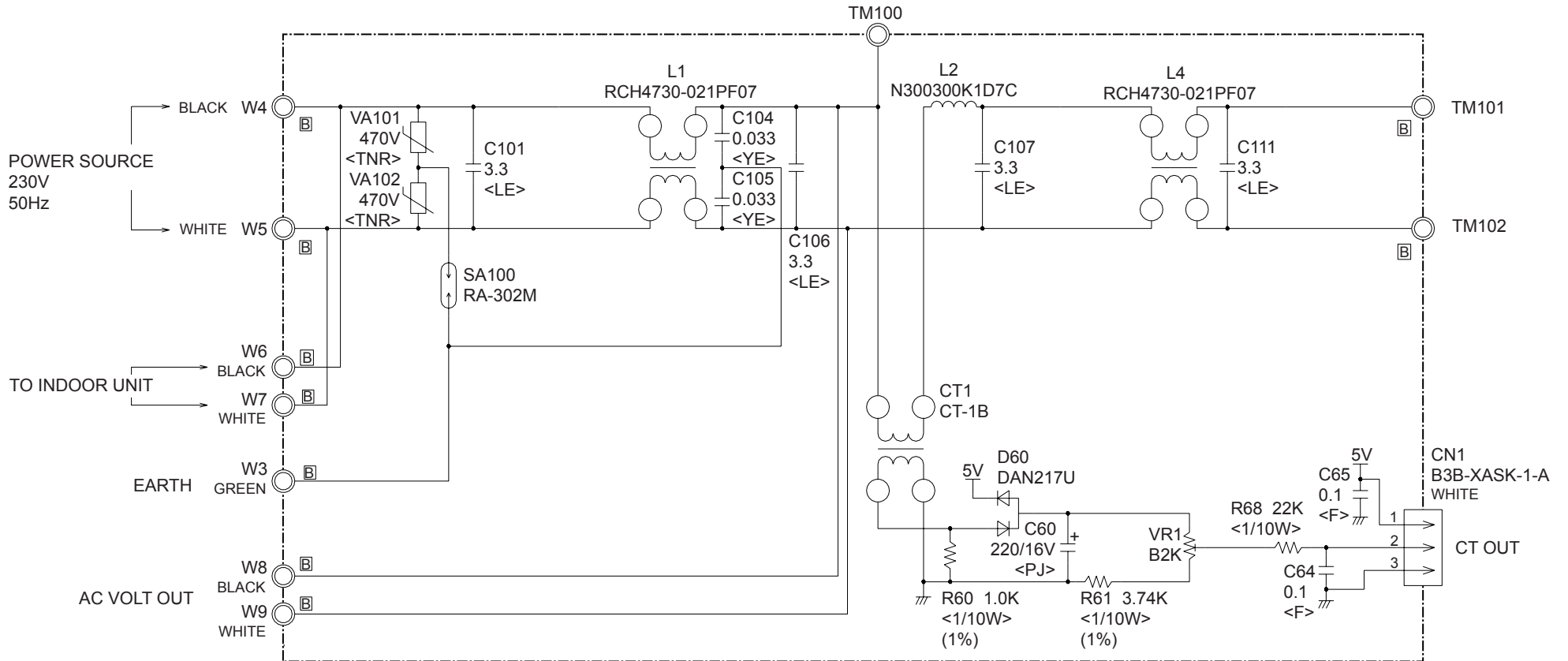
**INVERTER ASSEMBLY**  
AOH45LJBYL : EZ-0045HUE



CONTROLLER PCB ASSEMBLY  
AOH45LJBYL : K04AW-0500HUE-C1



POWER SUPPLY PCB ASSEMBLY  
K04BA-0400HUE-P0



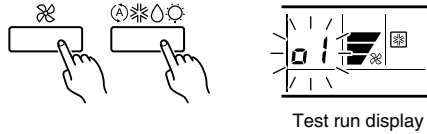
# ERROR CONTENTS (indoor unit)

## ⚠ CAUTION

Supply power to the crankcase heater for at least 12 hours before the start of operation in winter.

- Stop the air conditioner operation.
- Press the master control button and the fan control button simultaneously for 2 seconds or more to start the test run.

Fig. 48



- Press the start/stop button to stop the test run.

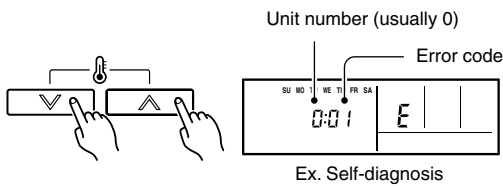
## [SELF-DIAGNOSIS]

When the error indication "E:EE" is displayed, follow the following items to perform the self-diagnosis. "E:EE" indicates an error has occurred.

### 1. REMOTE CONTROLLER DISPLAY

- Stop the air conditioner operation.
- Press the set temperature buttons  $\wedge$  /  $\vee$  simultaneously for 5 seconds or more to start the self-diagnosis.  
Refer to the following tables for the description of each error code.

Fig. 49



- Press the set temperature buttons  $\wedge$  /  $\vee$  simultaneously for 5 seconds or more to stop the self-diagnosis.

Table 7

Error code	Error contents
00	Communication error (indoor unit ↔ remote controller)
01	Communication error (indoor unit ↔ outdoor unit)
02	Room temperature sensor open
03	Room temperature sensor short-circuited
04	Indoor heat exchanger temperature sensor open
05	Indoor heat exchanger temperature sensor short-circuited
06	Outdoor heat exchanger temperature sensor
08	Power source connection error
09	Float switch operated
0A	Outdoor temperature sensor
0c	Discharge pipe temperature sensor
11	Model abnormal
12	Indoor fan abnormal

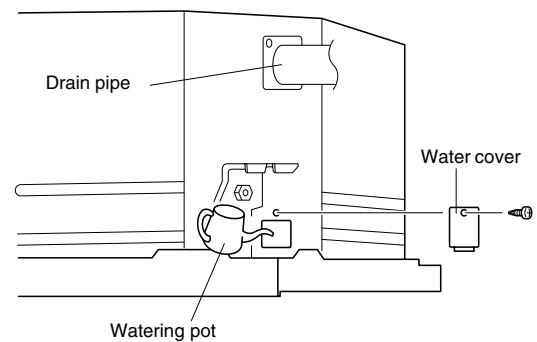
Error code	Error contents
13	Outdoor signal abnormal
14	Excessive outdoor pressure (permanent stop)
15	Compressor temperature sensor
16	Pressure switch error
17	IPM error
18	CT error
19	Active filter module (AFM) error
1A	Compressor does not operate
1b	Outdoor unit fan error
1c	Communication error (inverter → multicontroller)
1d	2 way valve sensor error
1E	Expansion valve error
1F	Connection indoor unit error

### 2. CHECKING DRAINAGE

To check the drain, remove the water cover and fill with 2 to 3 of water as shown in Fig. 50.

The drain pump operates when operating in the cooling mode.

Fig. 50



# ERROR CONTENTS (outdoor unit)

**⚠ CAUTION**

Always turn on the power 12 hours prior to the start of the operation in order to ensure compressor protection

**1. Make a TEST RUN in accordance with the installation instruction sheet for the indoor unit.**

**2. OUTDOOR UNIT LEDS**

When a malfunction occurs in the outdoor unit, the LED on the circuit board lights to indicate the error. Refer to the following table for the description of each error according to the LED.

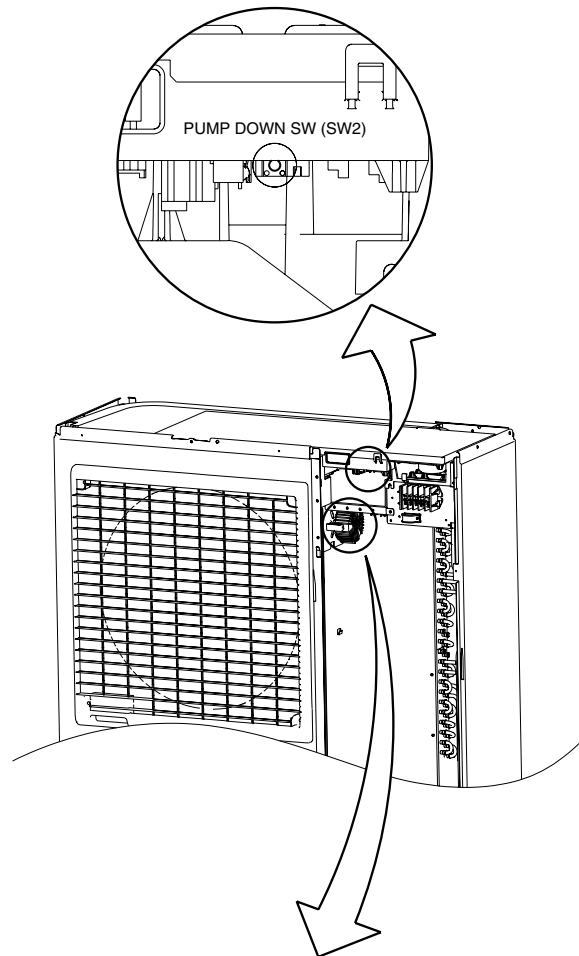
LED	Error contents
1 flash	Communication error (Indoor unit - Outdoor unit)
2 flash	Discharg pipe temperature sensor
3 flash	Outdoor heat exchanger temperature sensor
4 flash	Outdoor temperature sensor
7 flash	Compressor temperature sensor
8 flash	Heat sink temperature sensor
9 flash	Pressure switch abnormal
12 flash	IPM error
13 flash	Compressor rotor position cannot detect
14 flash	Compressor cannot operate
15 flash	Outdoor fan abnormal (upper fan)
16 flash	Outdoor fan abnormal (lower fan)
5 sec. ON/ 1 sec. OFF repeated	Protect operation
lighting	No error

## SPECIAL INSTALLATION SETTING

### PUMP DOWN (Refrigerant collecting operation)

Perform the following procedures to collect the refrigerant when moving the indoor unit or the outdoor unit.

- (1) Press the push-button switch (SW2) on the circuit board once.  
The LED on the circuit board starts flashing (one second ON/one second OFF). This indicates the start of PUMP DOWN operation. When the switch is pressed while the compressor is in operation, PUMP DOWN operation starts automatically. When the switch is pressed while the compressor is in stop, the compressor starts to operate automatically, and then move on to PUMP DOWN operation.
- (2) PUMP DOWN operation continues for about 1 minute. When PUMP DOWN operation is completed, the compressor stops automatically. Then close the 2-way valve and 3-way valve immediately.
- (3) Turn the power off.

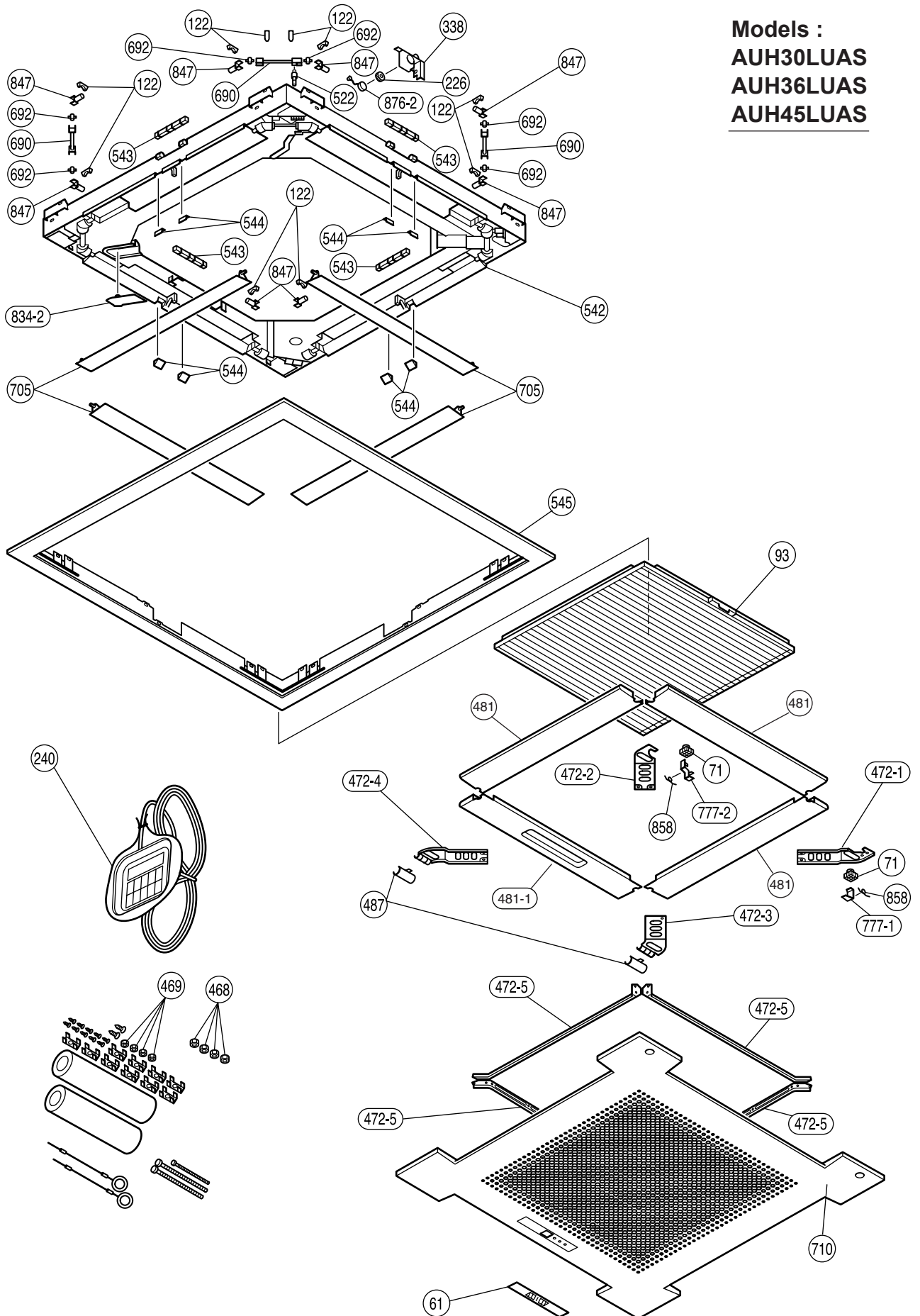


**⚠ DANGER**

This part (Choke coil) generates high voltages. Never touch this part.

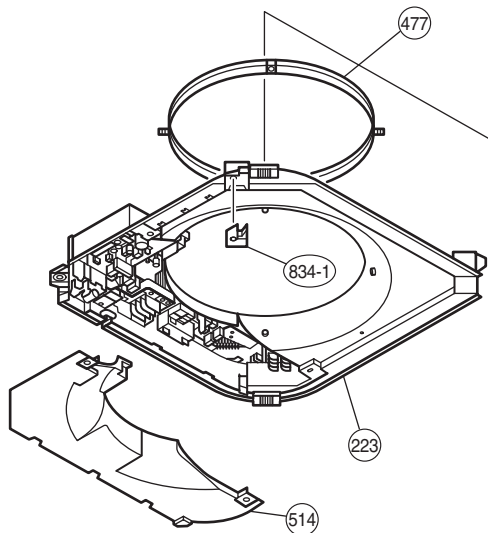
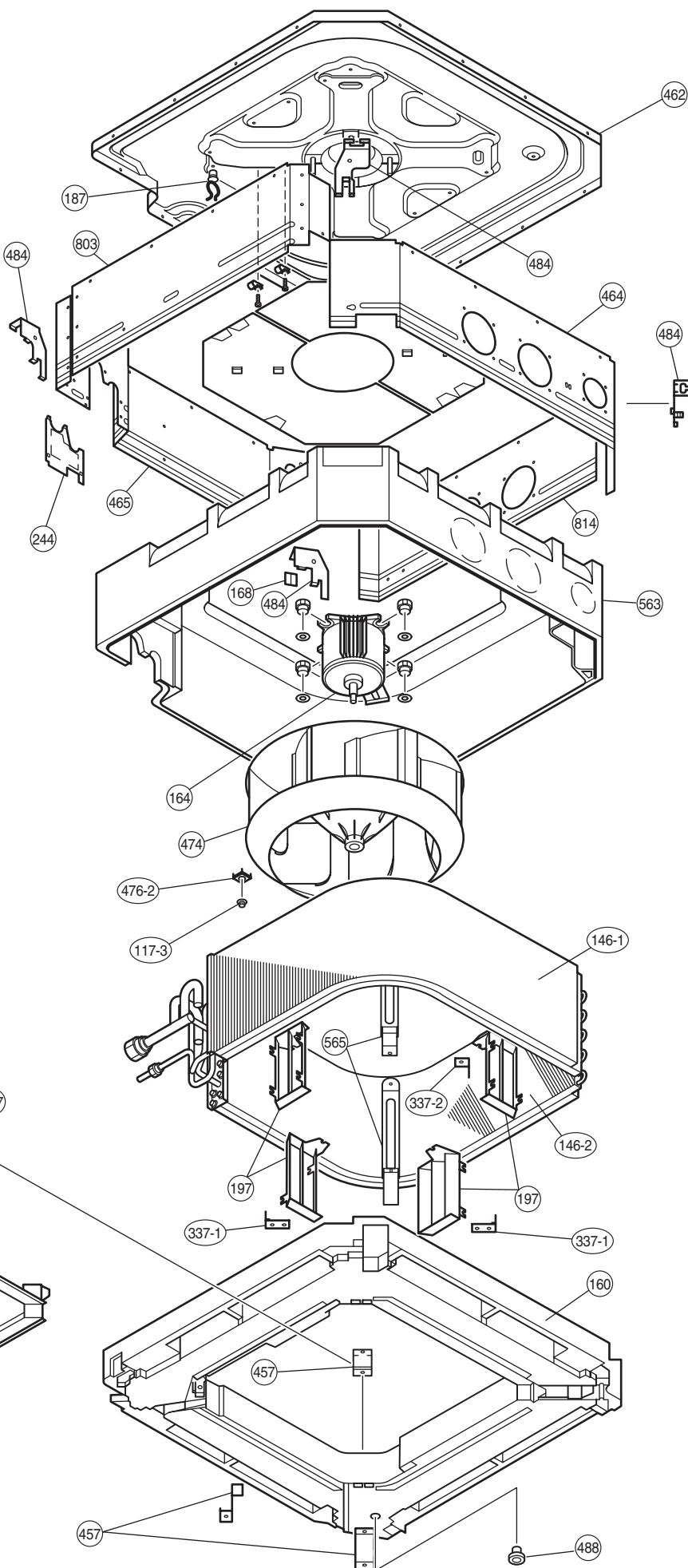
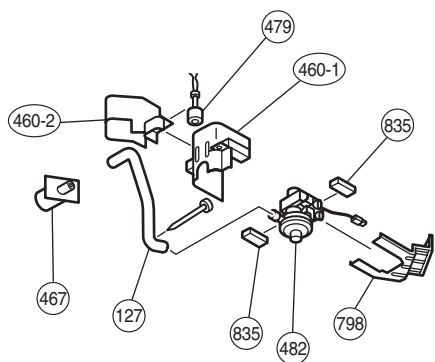
# DISASSEMBLY ILLUSTRATION

**Models :**  
**AUH30LUAS**  
**AUH36LUAS**  
**AUH45LUAS**



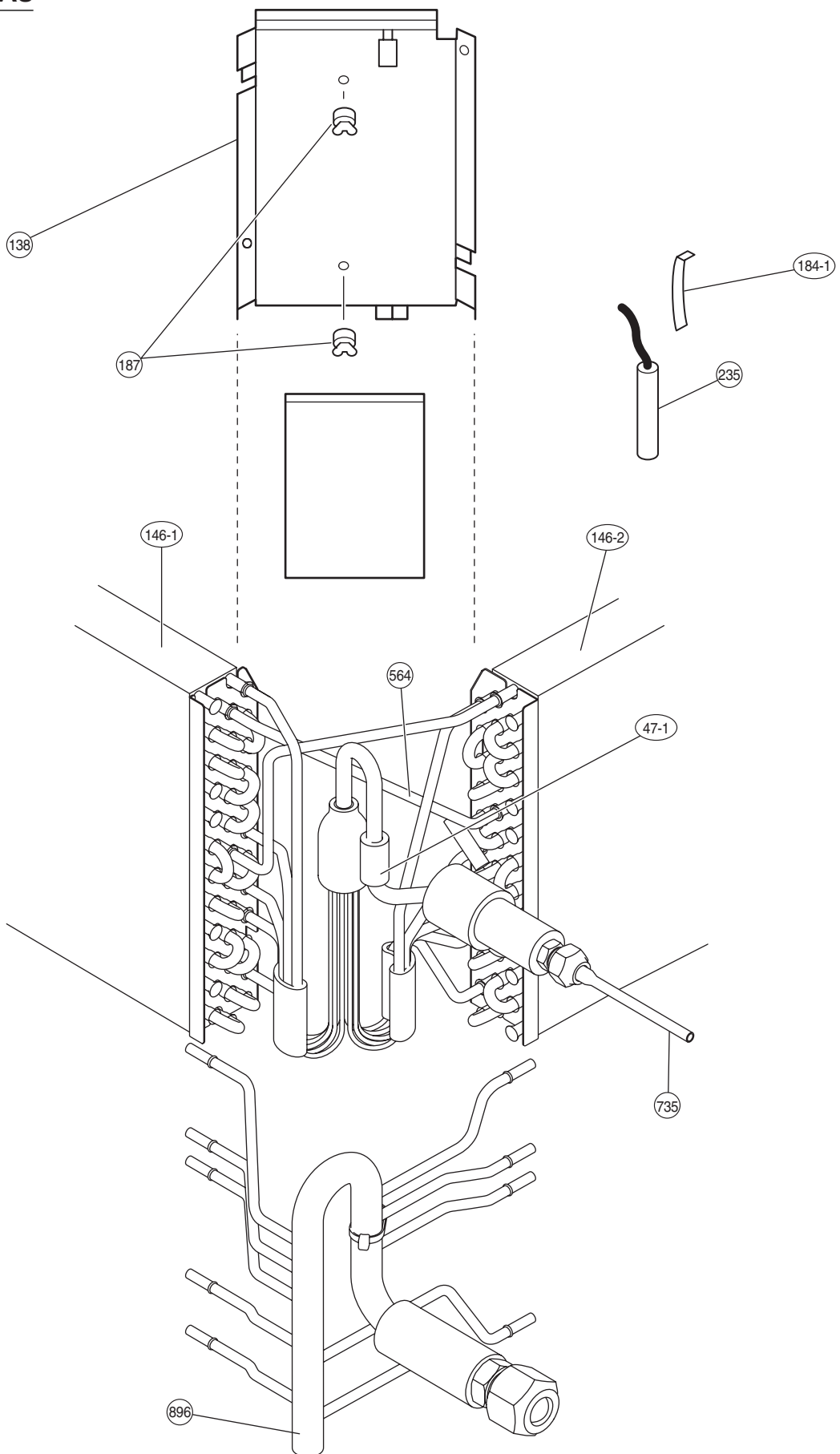


**Models :**  
**AUH30LUAS**  
**AUH36LUAS**

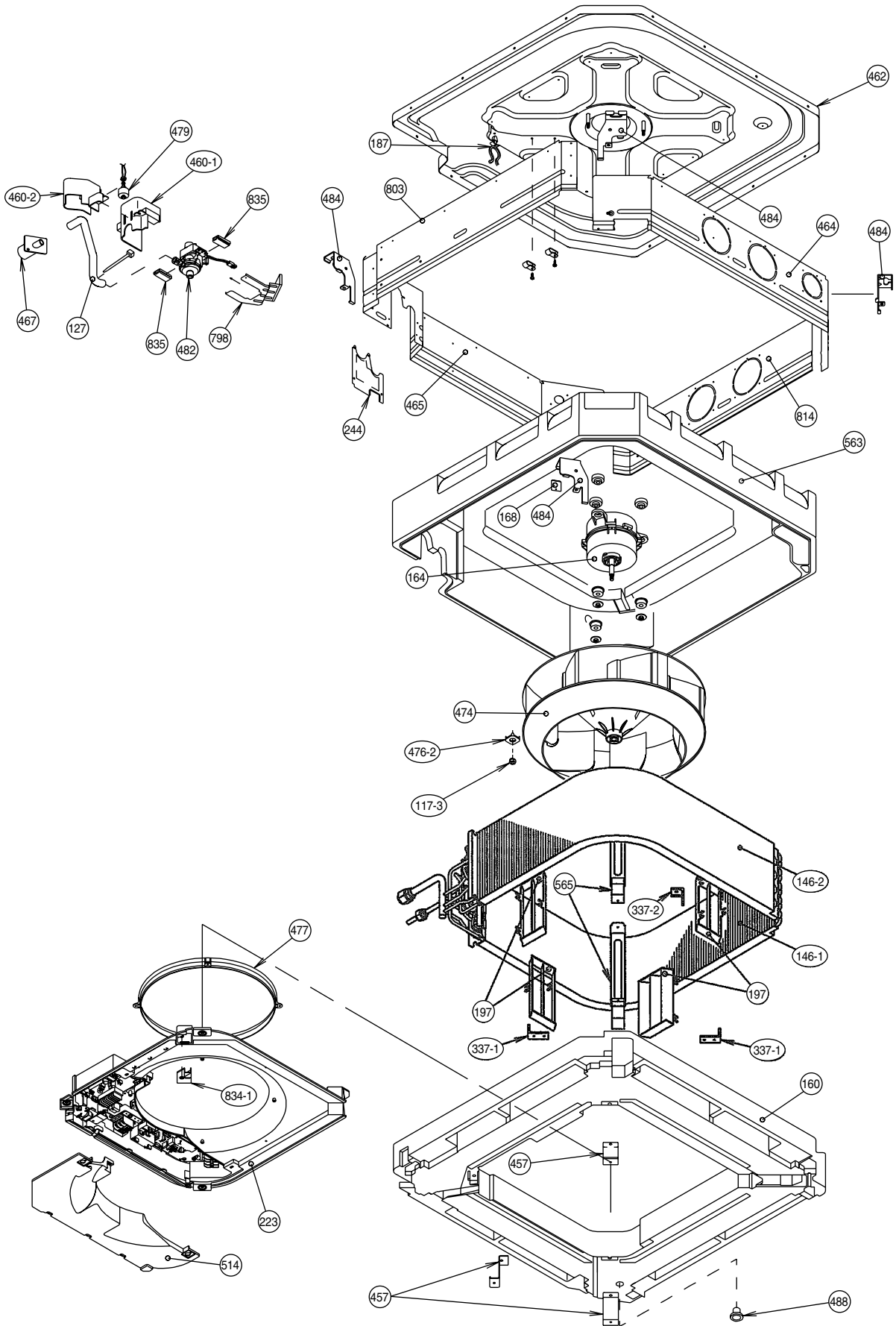




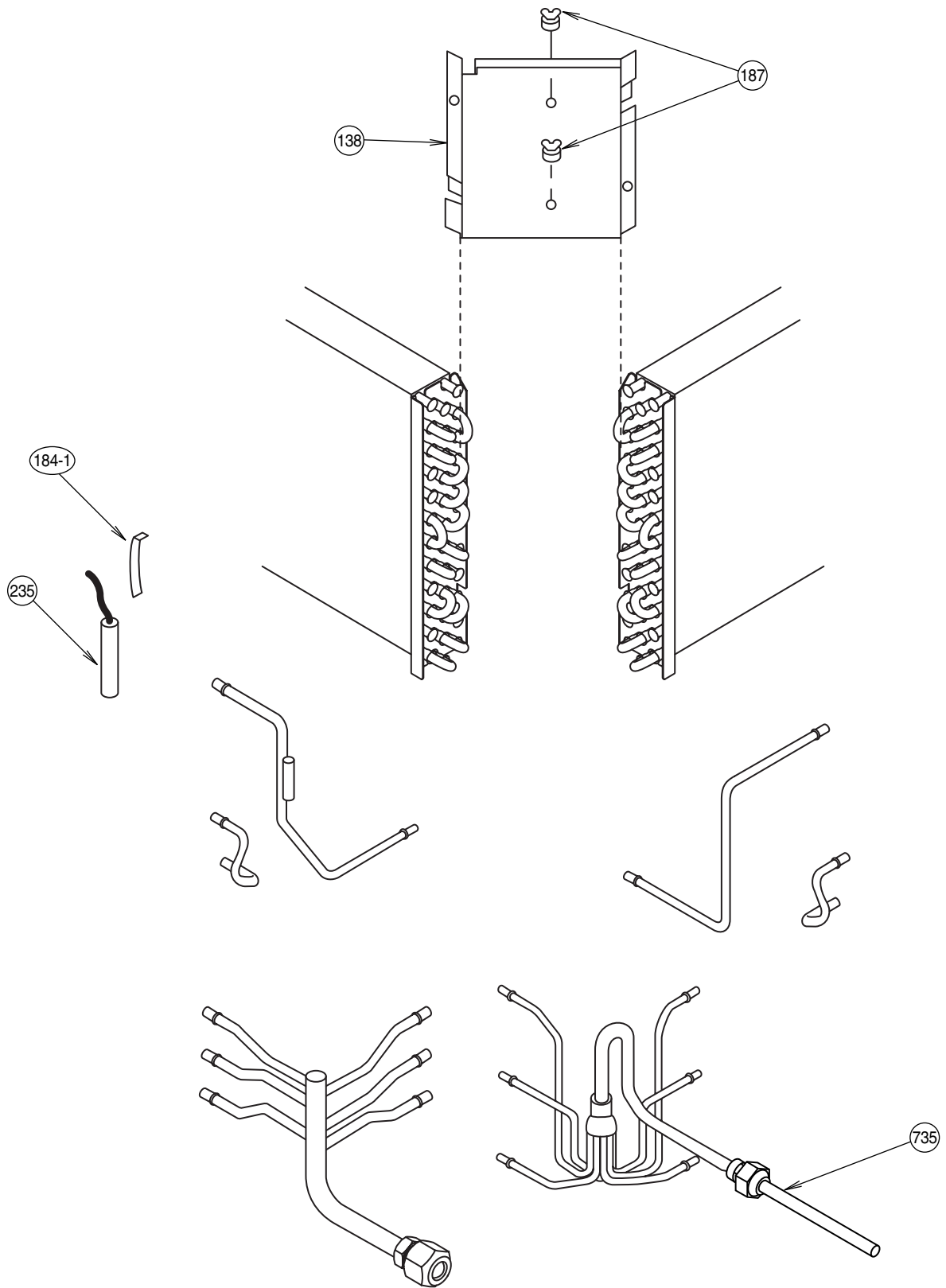
Models :  
AUH30LUAS  
AUH36LUAS



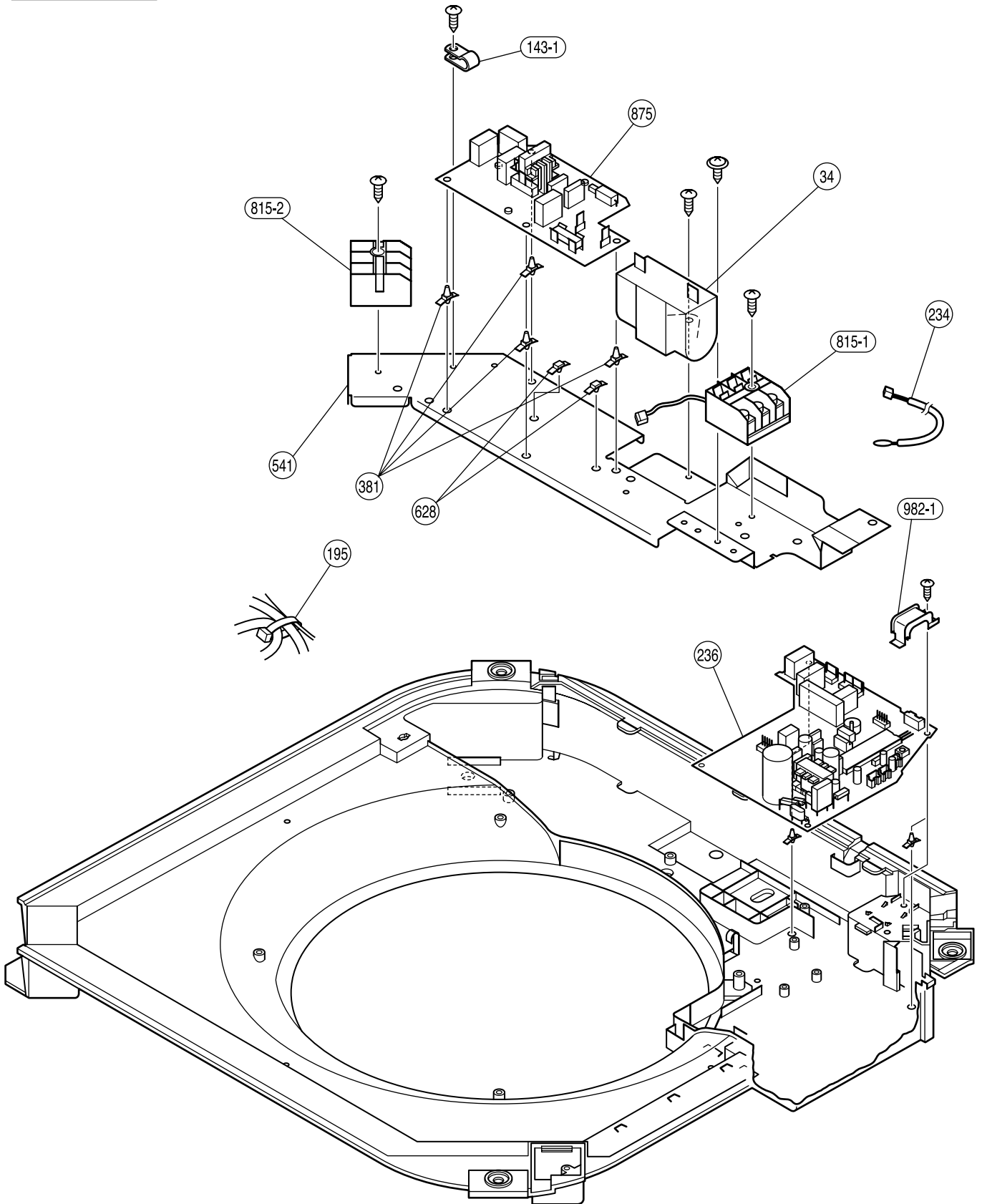
**Model : AUH45LUAS**



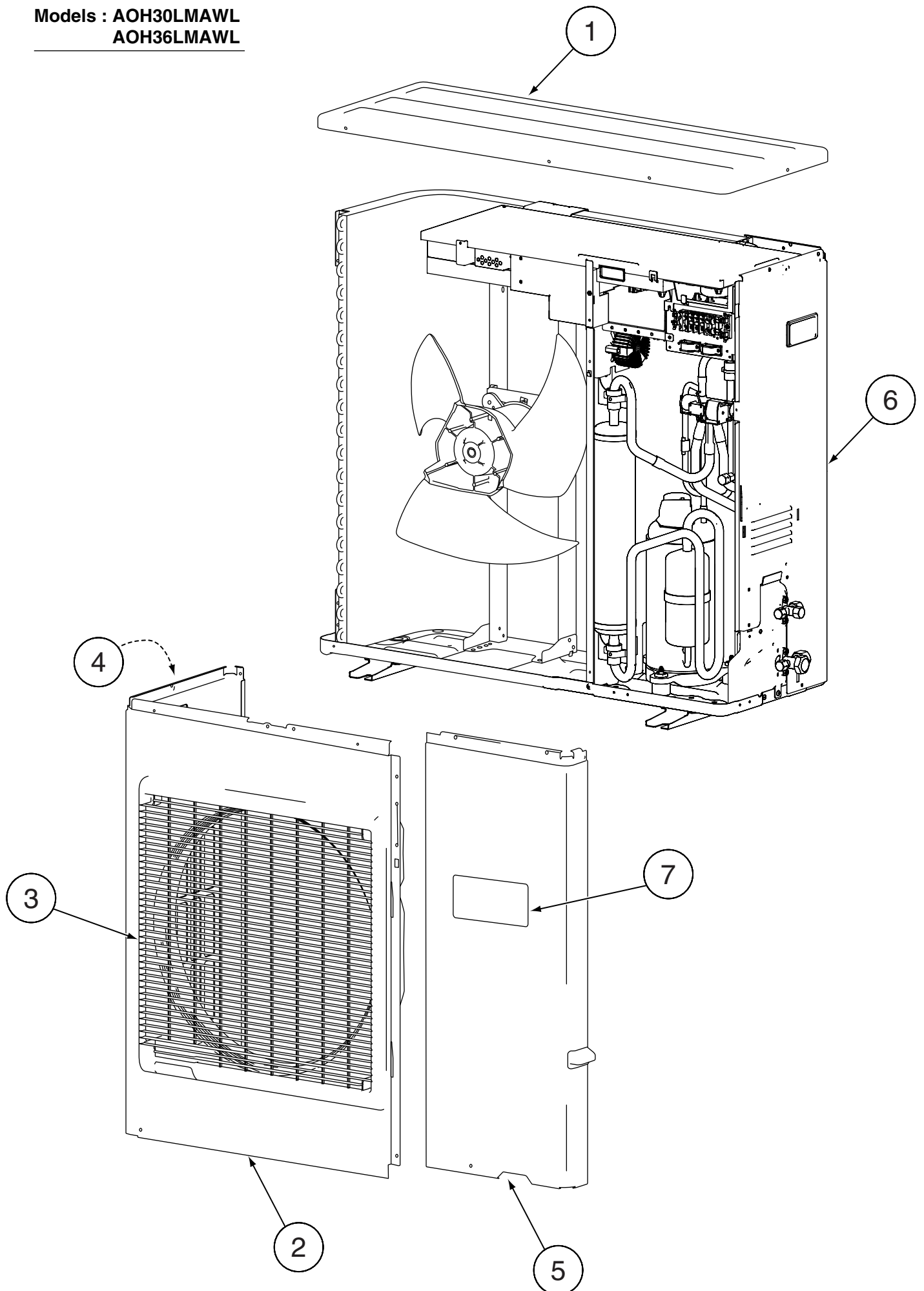
**Model : AUH45LUAS**



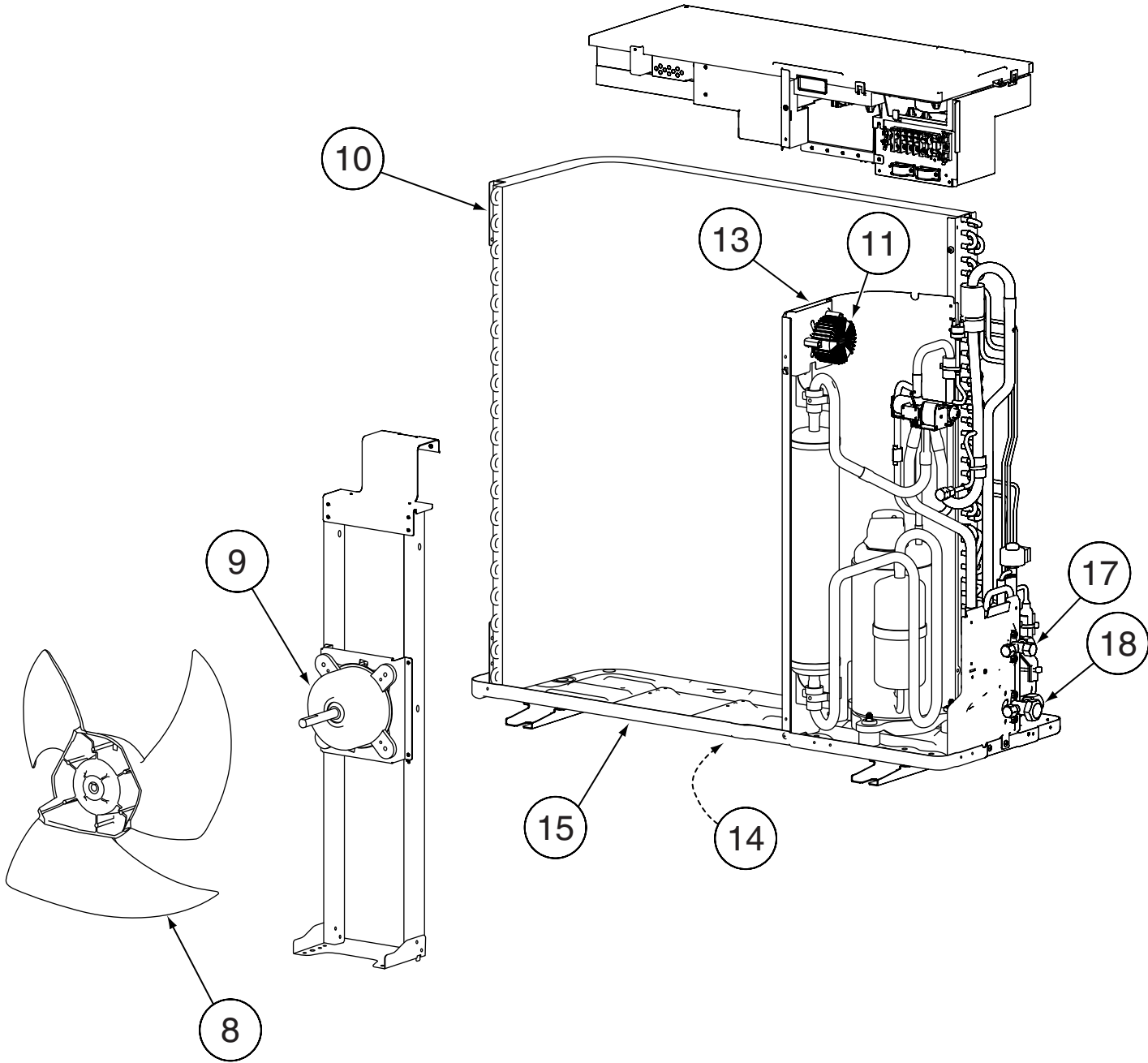
**Models :**  
**AUH30LUAS**  
**AUH36LUAS**  
**AUH45LUAS**



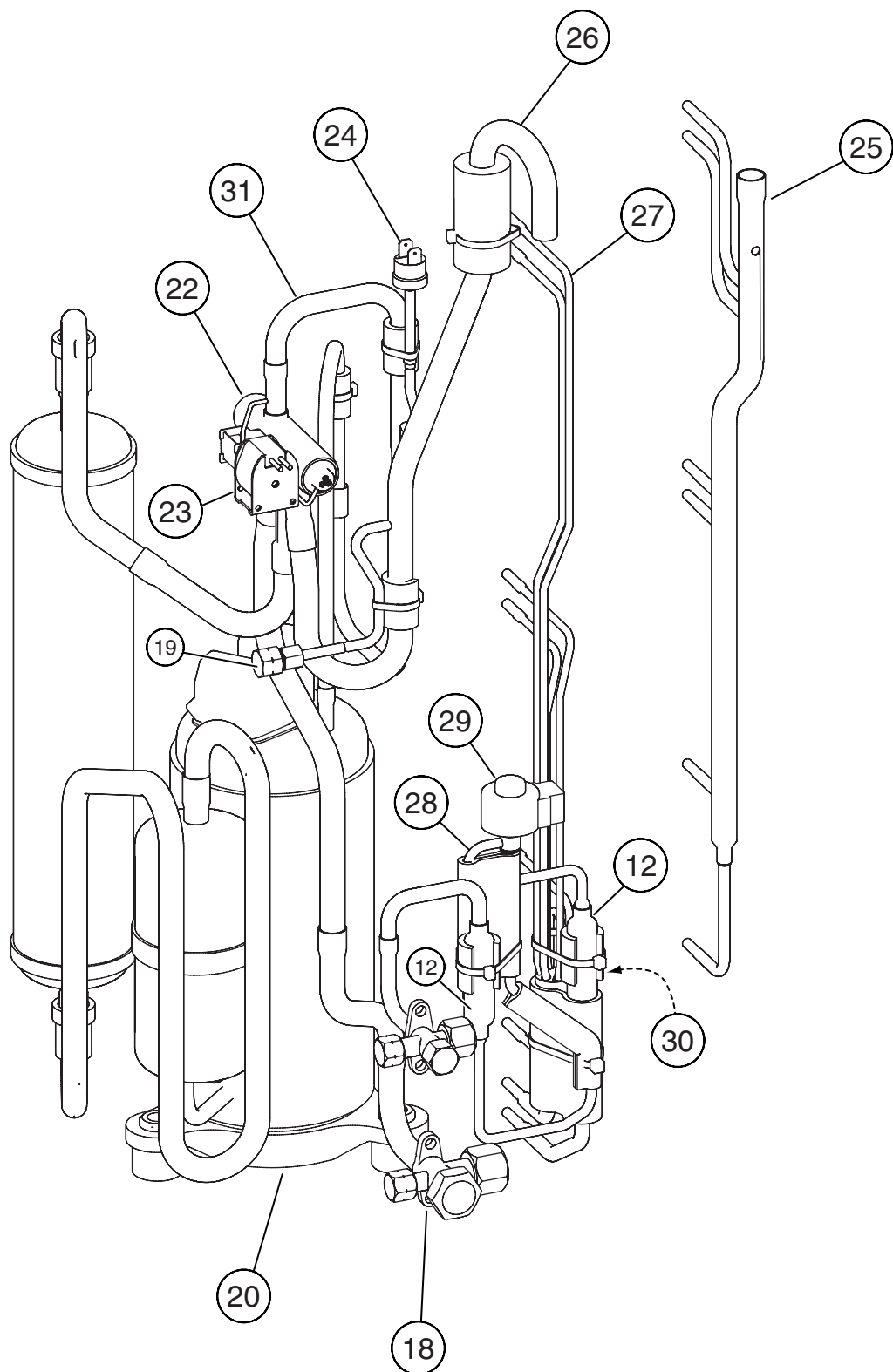
Models : AOH30LMAWL  
AOH36LMAWL



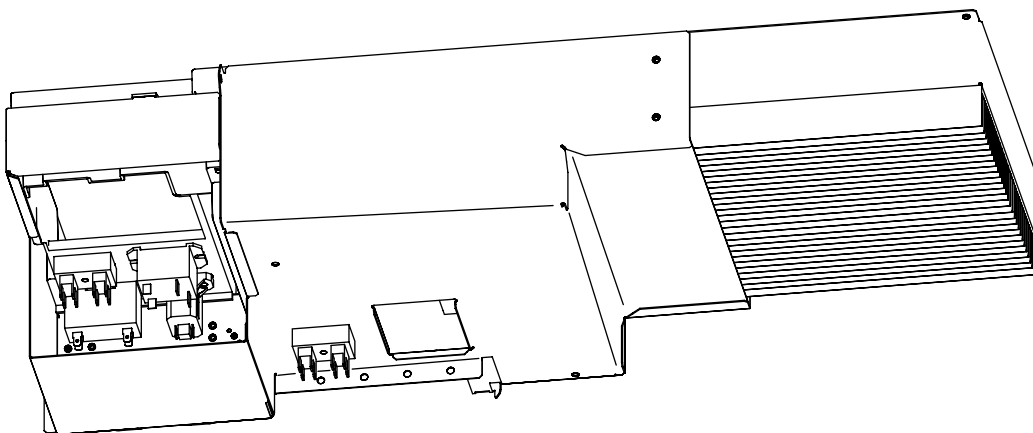
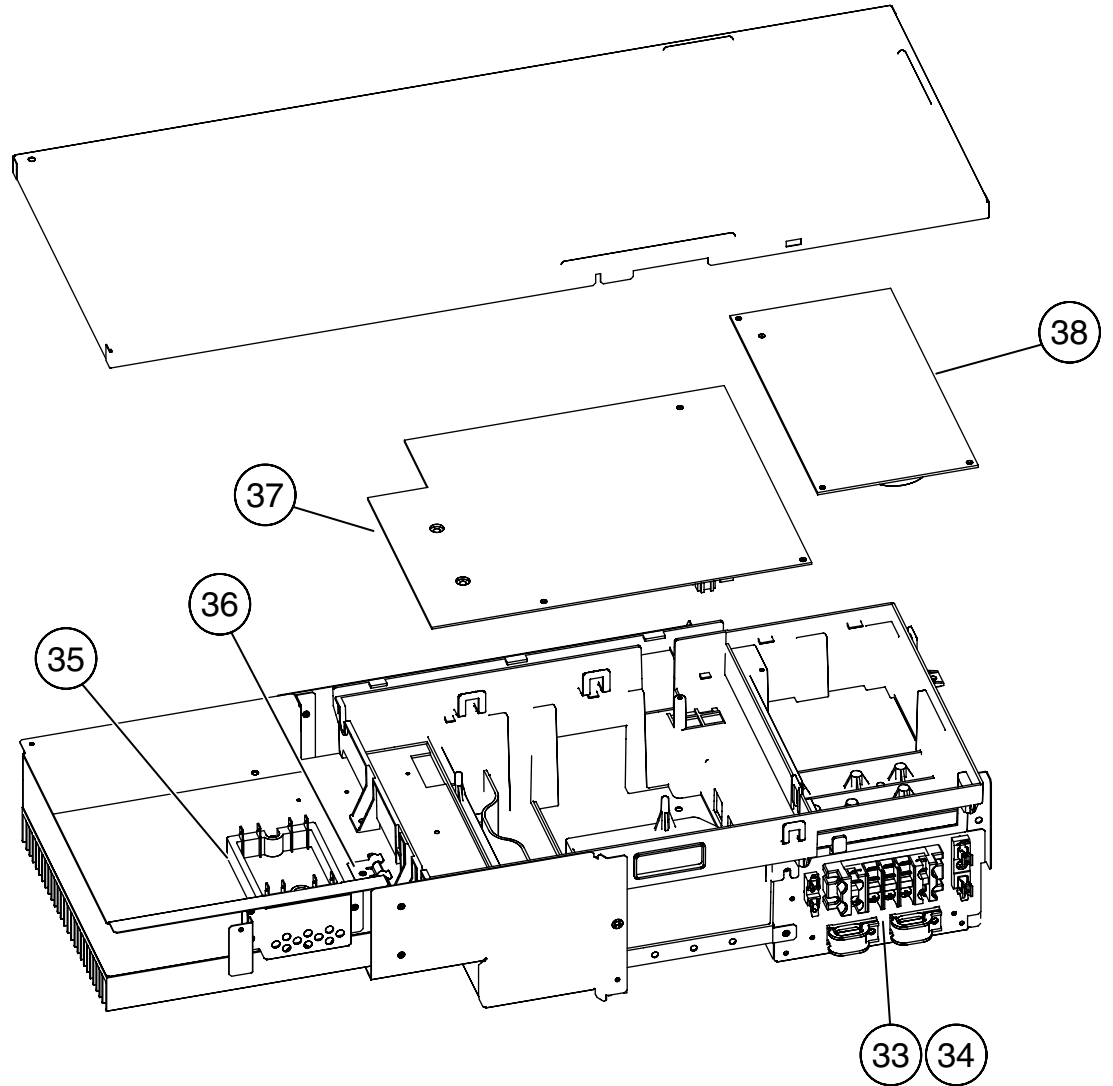
Models : AOH30LMAWL  
AOH36LMAWL



Models : AOH30LMAWL  
AOH36LMAWL

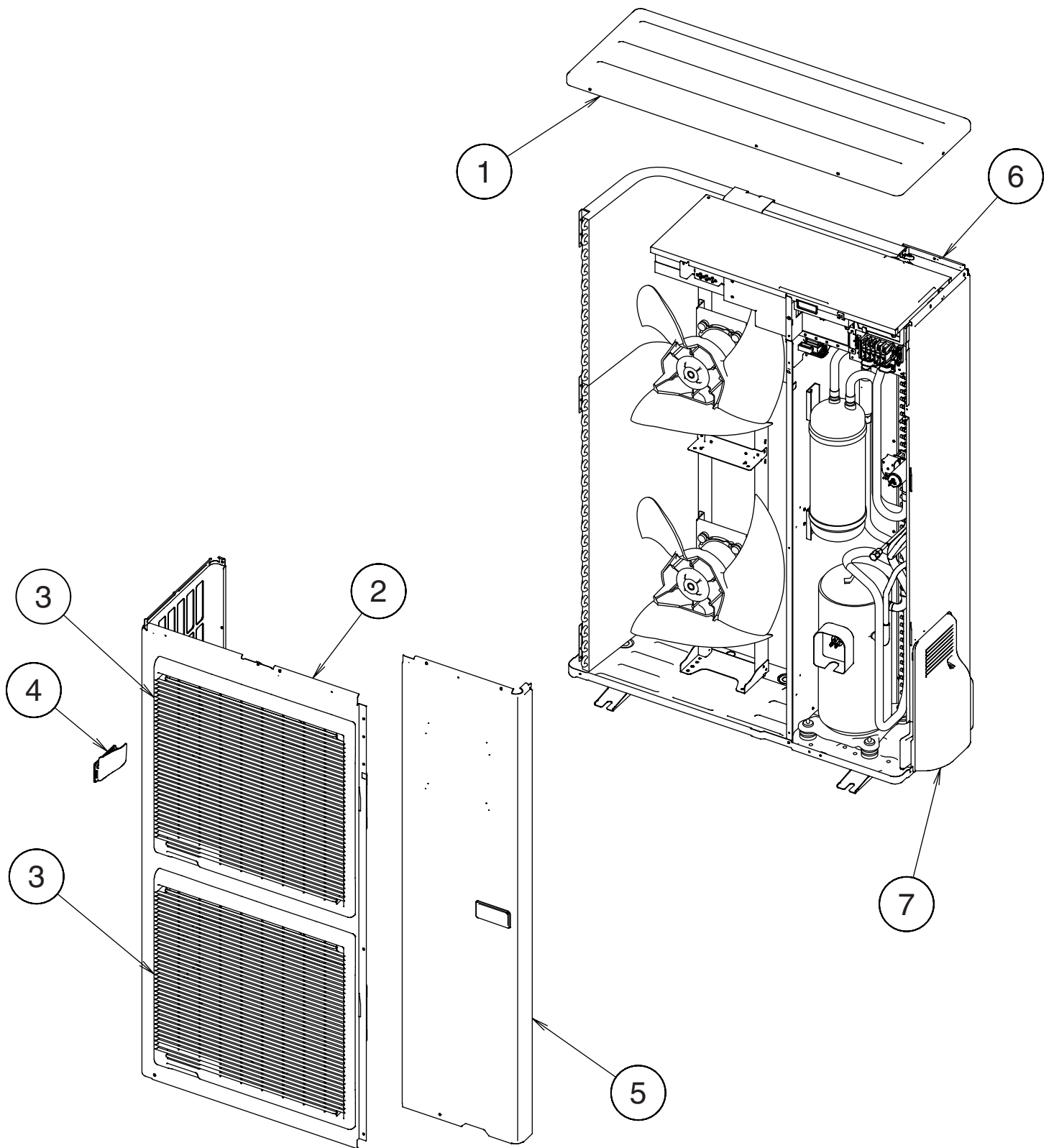


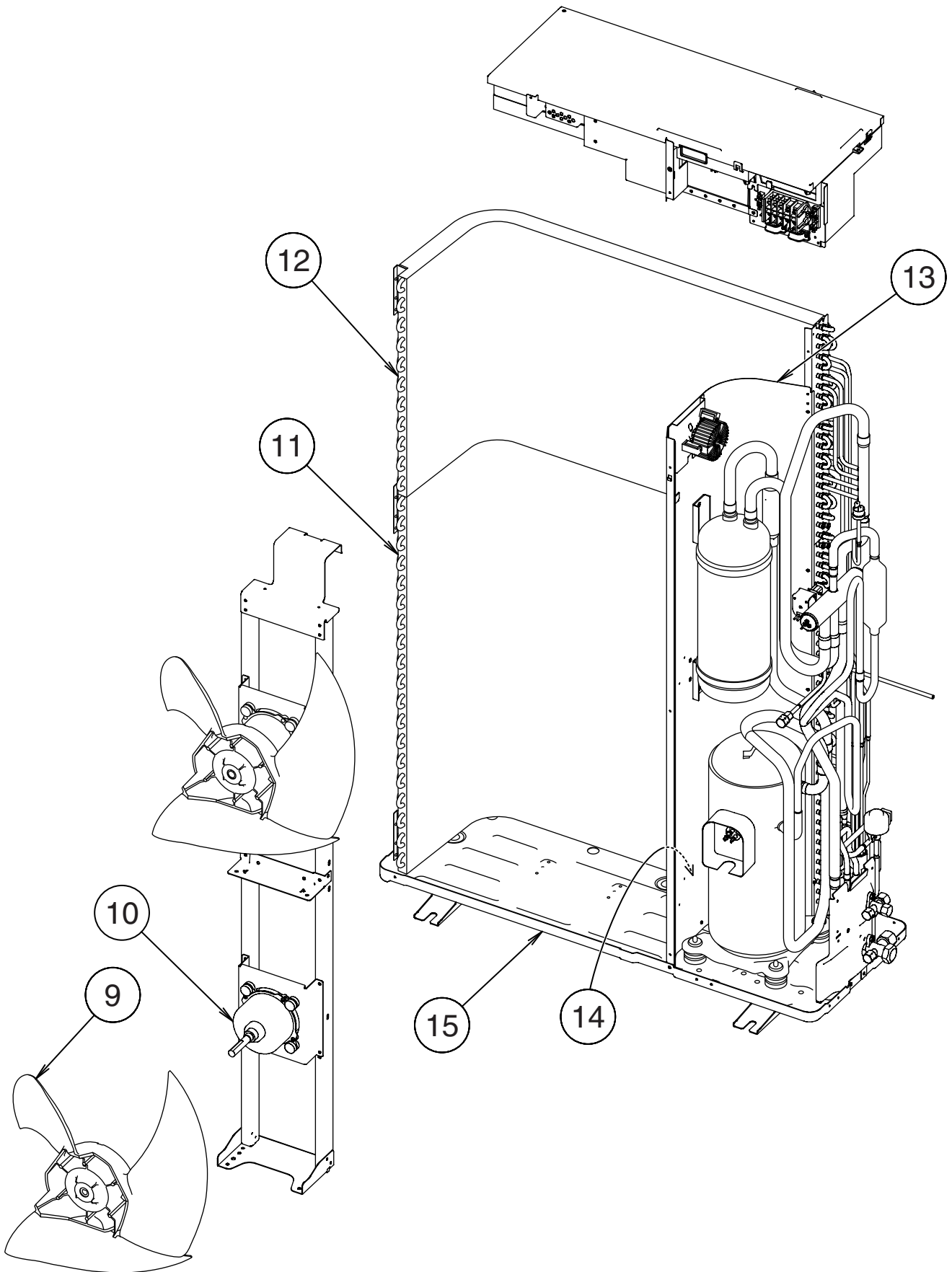
Models : AOH30LMAWL  
AOH36LMAWL



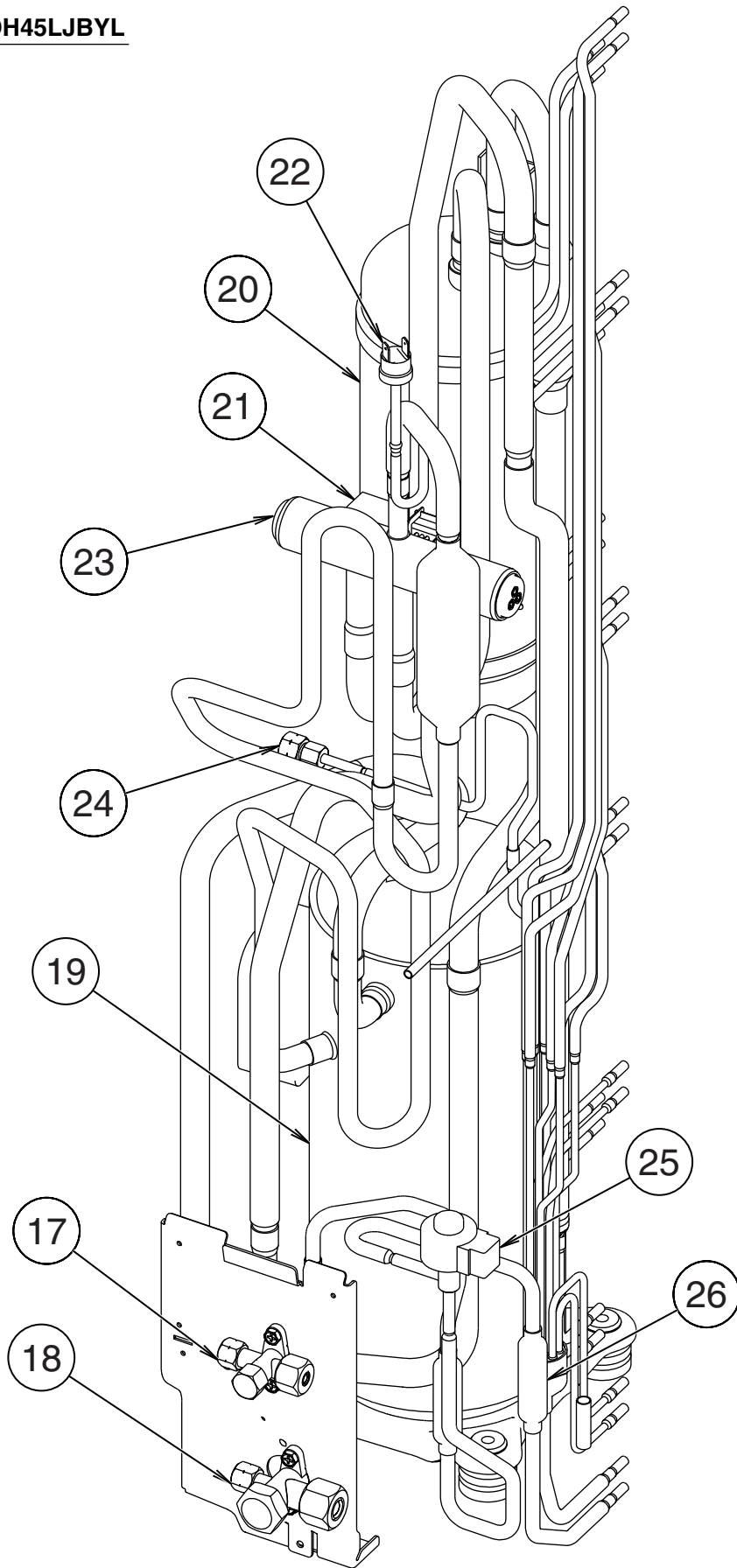


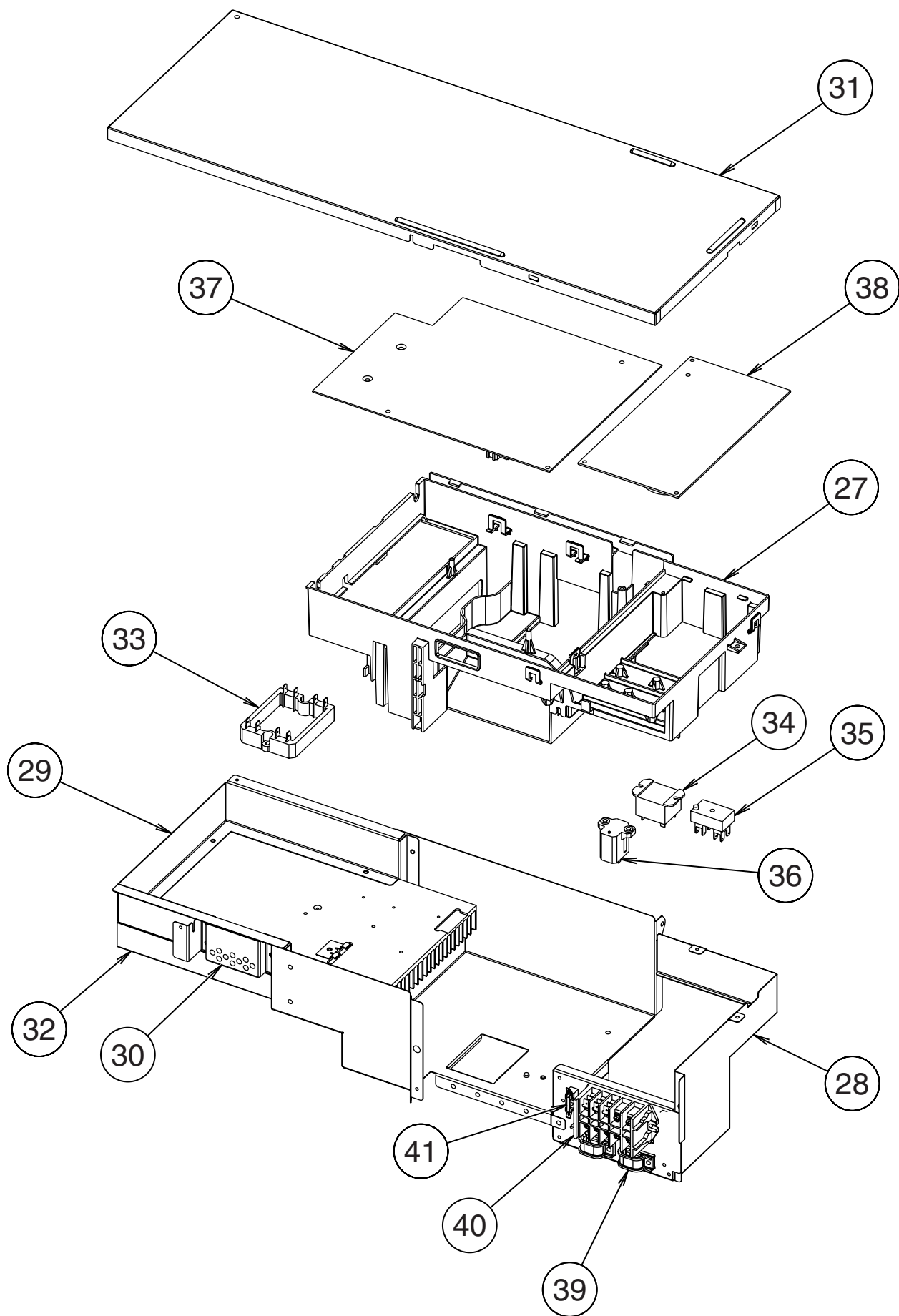
**Model : AOH45LJBYL**





**Model : AOH45LJBYL**





# PARTS LIST

## INDOOR UNIT

Ref. No.	Description	Part No.		Ord. Q'ty	Ref. No.	Description	Part No.		Ord. Q'ty
		AUH30LUAS	AUH36LUAS				AUH30LUAS	AUH36LUAS	
34	Capacitor (Fan Motor)	9900270162	9900270162		472-5	RFM (Grille)-E	9362742009	9362742009	
47-1	Rubber (Discharge Pipe)	313194159807	313194159807		474	Turbo Fan Assy	9362803014	9362803014	
61	Decoration Plate	9363131000	9363131000		476-2	Washer (Turbo Fan)	9362756006	9362756006	
71	Holder (Hook)	9362782005	9362782005		477	Bellmouth-B	9362774000	9362774000	
93	Filter	9362766005	9362766005		479	Float Switch	9703285004	9703285004	
117-3	Hexagon Nut	301721180114	301721180114		481	Insulation (Grille)-A	9362780001	9362780001	
122	Holder (Louver Supporter)	9362799003	9362799003		481-1	Insulation (Grille)-B	9362781008	9362781008	
127	Drain Hose	9362784009	9362784009		482	Pump Unit	9703125010	9703125010	
138	Separate wall	9362737005	9362737005		484	Hook	9362736008	9362736008	
143-1	Clamp NK-3	313361274700	313361274700		487	Hinge Wire (Grille)	9362754002	9362754002	
146-1	Evaporator-A Assy	9373799054	9373799054		488	Drain Pan Plug	313005174654	313005174654	
146-2	Evaporator-B Assy	9373800057	9373800057		514	Control Box Cover	9362763004	9362763004	
160	Kit (Drain Pan Sub Assy)	9370934014	9370934014		522	Joint Gear	9362772006	9362772006	
164	Motor, Induction	9601915010	9601915010		541	Terminal Plate	9363642001	9363642001	
168	Cabinet-E	9362735001	9362735001		542	Panel Base	9362759014	9362759014	
184-1	Thermistor Spring-A	313728262708	313728262708		543	Holder (Panel Frame)	9362761017	9362761017	
187	Clamp No. 1219	313361271706	313361271706		544	Holder (Panel Base)	9362760010	9362760010	
195	Binder-C	313361275805	313361275805		545	Panel Frame	9362758017	9362758017	
197	Wind Guide Board	9373444015	9373444015		563	Inner Box	9362768009	9362768009	
223	Control Box	9362762007	9362762007		564	Bypass Pipe-A Assy	9371323053	9371323053	
226	Motor Gear	9362764001	9362764001		565	Evaporator Holder Assy	9362802017	9362802017	
234	Room Temp. Thermistor	9703299025	9703299025		628	Locking Spacer-B	313005446558	313005446558	
235	Pipe Temp. Thermistor	9703297014	9703297014		690	Joint-A	9362773003	9362773003	
236	Controller PCB Assy	9705914049	9705914056		692	Joint Shaft	9362771009	9362771009	
240	Remote Control Unit	9372266052	9372266052		705	Louver Assy	9362836012	9362836012	
244	Pipe Cover Assy	9362819015	9362819015		710	Intake Grille	9362767019	9362767019	
337-1	RFM (Eva. )-A	9362749008	9362749008		735	Distributor Assy	9371325132	9371325132	
337-2	RFM (Eva. )-B	9362750004	9362750004		777-1	Hook (Grille)-A	9362779012	9362779012	
338	Motor Holder	9362765008	9362765008		777-2	Hook (Grille)-B	9362778015	9362778015	
381	Locking Spacer	313209391506	313209391506		798	Drain Pump Holder	9362753005	9362753005	
457	RFM (Drain Pan)	9362757003	9362757003		803	Cabinet-D	9362734004	9362734004	
460-1	Pump Cover-A	9362775007	9362775007		814	Cabinet-C	9362733007	9362733007	
460-2	Pump Cover-B	9362776004	9362776004		815-1	Terminal-3P	9306489069	9306489069	
462	Panel (Top) Assy	9362806015	9362806015		815-2	Terminal-3P	9703345012	9703345012	
464	Cabinet-A Assy	9362800013	9362800013		834-1	Cover (Wire)-A	9362789004	9362789004	
465	Cabinet-B Assy	9362801010	9362801010		834-2	Cover (Wire)-B	9362788007	9362788007	
467	Drain Port	9362786003	9362786003		835	Cushion (Pump)	9362777001	9362777001	
468	M10 Nut-A (Large)	313005446653	313005446653		847	Louver Supporter	9362770019	9362770019	
469	M10 Nut-B (Small)	313005446759	313005446759		858	Spring (Grille)	9362755009	9362755009	
472-1	RFM (Grille)-A	9362738002	9362738002		875	Power Supply PCB Assy	9704561220	9704561220	
472-2	RFM (Grille)-B	9362739009	9362739009		876-2	Motor, Step	9360307019	9360307019	
472-3	RFM (Grille)-C	9362740005	9362740005		896	Coupling Pipe Assy	9373038221	9373038221	
472-4	RFM (Grille)-D	9362741002	9362741002		982-1	Clamp (Cord)	9356857009	9356857009	

## INDOOR UNIT

Ref. No.	Description	Parts No.	Ord. Q'ty	Ref. No.	Description	Parts No.	Ord. Q'ty
		AUH45LUAS				AUH45LUAS	
34	Capacitor (Fan Motor)	9900270162		474	Turbo Fan Assy	9362803014	
61	Decoration Plate	9363131000		476-2	Spacial Washer	9362756006	
71	Grille Hook Holder	9362782005		477	Bellmouth-B	9362774000	
93	Filter	9362766005		479	Float Switch	9703285004	
117-3	Hex. Nut w/Spring Washer	301721180114		481	Insulation (Grille)-A	9362780001	
122	Rubber Support Holder	9362799003		481-1	Insulation (Grille)-B	9362781008	
127	Drain Hose	9362784009		482	Pump Unit	9703125010	
138	Separate Wall	9362737005		484	Hook	9362736008	
143-1	Clamp NK-3N	313361274700		487	Grille Hinge Wire	9362754002	
146-1	Evaporator-A Assy	9373799047		488	Drain Pan Plug	313005174654	
146-2	Evaporator-B Assy	9373800040		514	Control Box Cover	9362763004	
160	Kit (Drain Pan Assy)	9370934014		522	Joint Gear	9362772006	
164	Fan Motor Assy-IN	9601915010		541	Terminal Plate	9363642001	
168	Cabinet-E	9362735001		542	Panel Base	9362759014	
184-1	Thermistor Spring-A	313728262708		543	Panel Frame Holder	9362761017	
187	Clamp No. 1219	313361271706		544	Panel Base Holder	9362760010	
195	Clamp SKB-100	313361275805		545	Panel Frame Holder	9362758017	
197	Wind Guide Board	9373444015		563	Inner Box	9362768009	
223	Control Box	9362762007		565	Evaporator Holder Assy	9362802017	
226	Motor Gear	9362764001		628	Locking Spacer-B	313005446558	
234	Room Temperature Thermistor	9703299025		690	Joint-A	9362773003	
235	Pipe Temperature Thermistor	9703297014		692	Joint Shaft	9362771009	
236	Controller PCB Assy	9705914063		705	Louver Assy	9362836012	
240	Remote Control Unit	9372266052		710	Intake Grille	9362767019	
244	Pipe Cover Assy	9362819015		735	Distributor Assy	9371325101	
337-1	Reinforcement (Eva. )-A	9362749008		777-1	Grille Hook-A	9362779012	
337-2	Reinforcement (Eva. )-B	9362750004		777-2	Grille Hook-B	9362778015	
338	Motor Holder	9362765008		798	Pump Hook Bracket	9362753005	
381	Locking Spacer	313209391506		803	Cabinet-D	9362734004	
457	Reinforcement (Drain Pan)	9362757003		814	Cabinet-C	9362733007	
460-1	Pump Cover-A	9362775007		815-1	Terminal-3P	9306489069	
460-2	Pump Cover-B	9362776004		815-2	Terminal-3P	9703345012	
462	Top Cover Plate	9362806015		834-1	Wire Cover-A	9362789004	
464	Cabinet-A	9362800013		834-2	Wire Cover-B	9362788007	
465	Cabinet-B	9362801010		835	Cushion Rubber (Pump)	9362777001	
467	Drain Port	9362786003		847	Louver Supporter	9362770019	
468	Spacial Nut-A (Large)	313005446653		858	Grille Spring	9362755009	
469	Spacial Nut-B (Small)	313005446759		875	Power Supply PCB Assy	9704561220	
472-1	Grille Reinforcement-T (A)	9362738002		876-2	Motor, Step	9360307019	
472-2	Grille Reinforcement-T (B)	9362739009		982-1	Cord Clamp	9356857009	
472-3	Grille Reinforcement-T (C)	9362740005		---	Noise Insulation	9363143003	
472-4	Grille Reinforcement-T (D)	9362741002		---	Bypass Pipe-B	9371346069	
472-5	Grille Reinforcement-T (E)	9362742009		---	Rubber (Discharge Pipe)	313194159807	





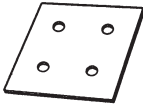
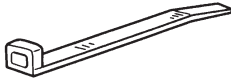


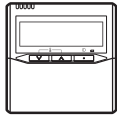
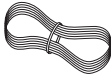
# OUTDOOR UNIT

Ref. No.	Description	Part No.		Ord. Q'ty
		AOH30LMAWL	AOH36LMAWL	
1	Top Panel Sub Assy	9374417025	9374417025	
2	Front Panel	9374094066	9374094066	
3	Fan Guard	9374330010	9374330010	
4	Grip Side	9374173013	9374173013	
5	Service Panel Sub Assy	9374415038	9374415038	
6	Right Panel Sub Assy	9374416066	9374416066	
7	Emblem Rear	9372171011	9372171011	
8	Propeller Fan Assy	9366378020	9366378020	
9	Motor, Induction	9601882015	9601882015	
10	Condenser-A Assy	9374433056	9374433056	
11	Coil Choke	9703458019	9703458019	
12	Strainer Assy	9372524015	9372524015	
13	Separate Wall Assy	9374629022	9374629022	
14	Cap Foot	9374345014	9374345014	
15	Base Assy	9374166084	9374166084	
17	3-Way Valve Assy (3/8)	9372205044	9372205044	
18	3-Way Valve Assy (5/8)	9372205075	9372205075	
19	Check Joint Assy	9372802038	9372802038	
20	Compressor Assy	9373711018	9373711018	
22	4-Way Valve	9900164010	9900164010	
23	Solenoid	9900165055	9900165055	
24	Pressure Switch	9900186012	9900186012	
25	Inlet Pipe Cond A Assy	9373461067	9373461067	
26	Inlet Pipe Cond B Assy	9373463054	9373463054	
27	Outlet Pipe Cond A Assy	9374266050	9374266050	
28	Expansion Valve Assy	9370947113	9370947113	
29	Coil (Expansion Valve)	9900057039	9900057039	
30	Distributor	9369128004	9369128004	
31	Discharge Pipe A Assy	9372264126	9372264126	
33	Terminal 2P	9701971015	9701971015	
34	Terminal 5P	9900203023	9900203023	
35	ACTPM	9703457012	9703457012	
36	Holder Thermo	9372797013	9372797013	
37	Inverter PCB Assy	9705642034	9705642041	
38	Power PCB Assy	9705647022	9705647022	
----	Fuse 25A-250V	0600086039	0600086039	
----	Fuse 3.15A-250V	0600222512	0600222512	
----	Fuse 5A-250V	0600222529	0600222529	
----	Thermistor (Outdoor Temp.)	9703516078	9703516078	
----	Heat Exchanger Thermistor	9704220042	9704220042	
----	Thermistor (Discharge)	9704219114	9704219114	
----	Compressor Thermistor	9900156022	9900156022	
----	Thermistor	9704265012	9704265012	
----	Heatsink Thermistor	9900311018	9900311018	
----	Transformer	9702334024	9702334024	
----	Varistor	0000361224	0000361224	
----	Arrester	0600280147	0600280147	
----	Relay	9900117016	9900117016	
----	Relay	9900007010	9900007010	
----	Switch Push	9703476013	9703476013	
----	Switch Slide	9701392018	9701392018	
----	Drain Pipe (I-Type)	9301102000	9301102000	
----	Drain Pipe Packing	9301143003	9301143003	
----	Drain Cap	313166024302	313166024302	

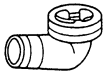


Ref. No.	Description	Parts No.	Ord. Q'ty
		AOH45LJBYL	
1	Top Panel Sub Assy	9374417025	
2	Front Panel X	9374094028	
3	Fan Guard	9374330010	
4	Grip Side	9374173013	
5	Service Panel Sub Assy	9374415014	
6	Right Panel Sub Assy	9374416042	
7	Valve Cover	9374174010	
9	Propeller Fan Assy	9366378020	
10	Motor DC Brushless	9601882015	
11	Condenser A Assy	9374433018	
12	Condenser B Assy	9374434015	
13	Sepa Wall	9374135028	
14	Cap Foot	9374345014	
15	Base Assy	9374166060	
17	3-Way Valve Assy	9372205044	
18	3-Way Valve Assy	9372205075	
19	Compressor Assy	9374653010	
20	Accumulator Assy	9371615011	
21	Solenoid	9900165055	
22	Pressure Switch	9900186012	
23	4-Way Valve	9970035012	
24	Check Valve Assy	9374274017	
25	Coil (Expansion Valve)	9900190033	
26	Strainer Assy	9372524015	
27	Inverter Box A	9374603015	
28	Inverter Box B	9374625017	
29	Inverter Box C	9374605019	
30	Inverter Box Duct	9374609017	
31	Inverter Box Cover	9374608010	
32	Heat Sink A	9374607013	
33	Act-Module	9704258014	
34	Relay	9900262013	
35	Terminal	9701971015	
36	Posistor	9704265012	
37	Inverter PCB Assy	9705642065	
38	Power PCB Assy	9705647015	
39	Clamp (Cord)	9356857009	
40	Terminal	9900184025	
41	Fuse	0600376116	
---	Expansion Valve	9900170028	
---	Thermistor (Dischage)	9704219084	
---	Thermistor (Heat Exchange)	9704220066	
---	Thermistor (Out Temp)	9703516078	
---	Emblem-Rear	9372171011	
---	Holder Thermo	9372797013	
---	Fuse 3.15A-250V	0600222512	
---	Fuse 5A-250V	0600222529	
---	Heatsink Thermistor	9900311018	
---	Varistor	0000361224	
---	Arrester	0600280147	
---	Relay	9900007010	
---	Switch Slide	9701392018	
---	Drain Pipe (I-Type)	9301102000	
---	Drain Pipe Packing	9301143003	

# STANDARD ACCESSORIES

## INDOOR UNIT ACCESSORIES

Name and Shape	Q'ty	Application
Coupler heat insulation 	2	For indoor side pipe joint
Screw 	2	For installing the remote controller
Special nut A (large flange) 	4	For installing indoor unit
Special nut B (small flange) 	4	For installing indoor unit
Template 	1	For ceiling hole cutting
Binder 	1 (small)	For remote controller and remote controller cord binding
Blower cover insulation 	2	For discharged air
Hook wire 	2	For installing intake grille
Remote controller 	1	
Remote controller cord 	1	For connecting the remote controller

## OUTDOOR UNIT ACCESSORIES

Name and Shape	Q'ty	Application
Drain pipe 	1	For outdoor unit drain piping work (May not be supplied, depending on the model.)
Drain cap 	2	
Insulation (seal) 	1	For filling in a gap at the entrance of connection cords



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