



**SPLIT TYPE  
ROOM AIR CONDITIONER  
FLOOR type**

**SERVICE  
MANUAL**



Models

Indoor unit	Outdoor unit
AGHV09LAC	AOHV09LAC
AGHV12LAC	AOHV12LAC
AGHV14LAC	AOHV14LAC

**CONTENTS**

SPECIFICATIONS.....	1
DIMENSIONS.....	2
REFRIGERANT SYSTEM DIAGRAM....	4
CIRCUIT DIAGRAM.....	5
INDOOR PCB CIRCUIT DIAGRAM.....	7
OUTDOOR PCB CIRCUIT DIAGRAM....	10
ERROR CONTENTS.....	12
PARTS LIST (INDOOR UNIT).....	13
PARTS LIST (OUTDOOR UNIT).....	19
STANDARD ACCESSORIES.....	24

# SPECIFICATIONS

## ELECTRICAL DATA

TYPE		Cooling & heating inverter		
INDOOR UNIT		AGHV09LAC	AGHV12LAC	AGHV14LAC
OUTDOOR UNIT		AOHV09LAC	AOHV12LAC	AOHV14LAC
COOLING CAPACITY		2.60 kW	3.50 kW	4.20 kW
HEATING CAPACITY		3.50 kW	4.50 kW	5.20 kW
POWER SOURCE		230 V	230 V	230 V
FREQUENCY		50 Hz	50 Hz	50 Hz
RUNNING CURRENT	Cooling	2.6 A	4.4 A	5.2 A
	Heating	3.8 A	5.5 A	6.4 A
INPUT WATTS	Cooling	0.53 kW	0.94 kW	1.14 kW
	Heating	0.79 kW	1.19 kW	1.44 kW
E.E.R.	Cooling	4.91 kW/kW	3.72 kW/kW	3.68 kW/kW
COP	Heating	4.43 kW/kW	3.78 kW/kW	3.61 kW/kW
MOISTURE REMOVAL		1.3 L/hr	1.8 L/hr	2.1 L/hr
AIR CIRCULATION HIGH	Cooling	570 m <sup>3</sup> /hr	570 m <sup>3</sup> /hr	650 m <sup>3</sup> /hr
	Heating	600 m <sup>3</sup> /hr	600 m <sup>3</sup> /hr	650 m <sup>3</sup> /hr

## FAN MOTOR

POWER SOURCE		230 V	230 V	230 V
INDOOR UNIT cooling (upper fan / lower fan)	High speed	1,190 r.p.m. / 1,000 r.p.m.		1,330 / 1,120 r.p.m.
	Med speed	1,000 r.p.m. / 850 r.p.m.		1,100 / 930 r.p.m.
	Low speed	820 r.p.m. / 690 r.p.m.		890 / 750 r.p.m.
	Quiet	660 r.p.m. / 560 r.p.m.		660 / 560 r.p.m.
INDOOR UNIT heating (upper fan / lower fan)	High speed	1,240 r.p.m. / 1,040 r.p.m.		1,330 / 1,120 r.p.m.
	Med speed	1,040 r.p.m. / 880 r.p.m.		1,100 / 930 r.p.m.
	Low speed	840 r.p.m. / 700 r.p.m.		860 / 730 r.p.m.
	Quiet	660 r.p.m. / 560 r.p.m.		660 / 560 r.p.m.
OUTDOOR UNIT cooling		760 r.p.m.	760 r.p.m.	820 r.p.m.
OUTDOOR UNIT heating		680 r.p.m.	760 r.p.m.	750 r.p.m.

## NOISE LEVEL

INDOOR UNIT (cooling / heating)	High speed	40 dB / 40 dB	40 dB / 40 dB	44 dB / 43 dB
	Med speed	35 dB / 35 dB	35 dB / 35 dB	38 dB / 37 dB
	Low speed	29 dB / 29 dB	29 dB / 29 dB	31 dB / 29 dB
	Quiet	22 dB / 22 dB	22 dB / 22 dB	22 dB / 22 dB
OUTDOOR UNIT (cool / heat)		47 dB / 48 dB	48 dB / 49 dB	50 dB / 50 dB

## DIMENSIONS

INDOOR UNIT	H x W x D	600 x 740 x 200 mm	
OUTDOOR UNIT	H x W x D	540 x 790 x 290 mm	578 x 790 x 300 mm

## WEIGHT

INDOOR UNIT	Gross / Net	17 kg / 14 kg	17 kg / 14 kg	17 kg / 14 kg
OUTDOOR UNIT	Gross / Net	40 kg / 36 kg	40 kg / 36 kg	44 kg / 40 kg

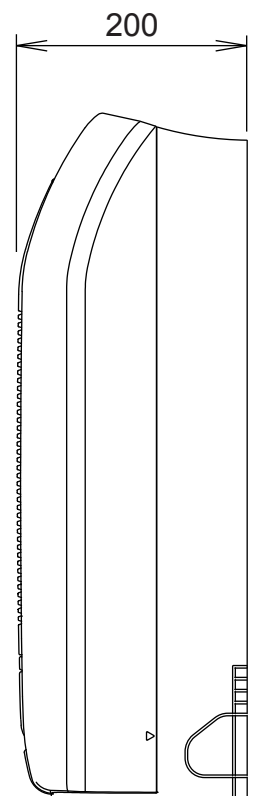
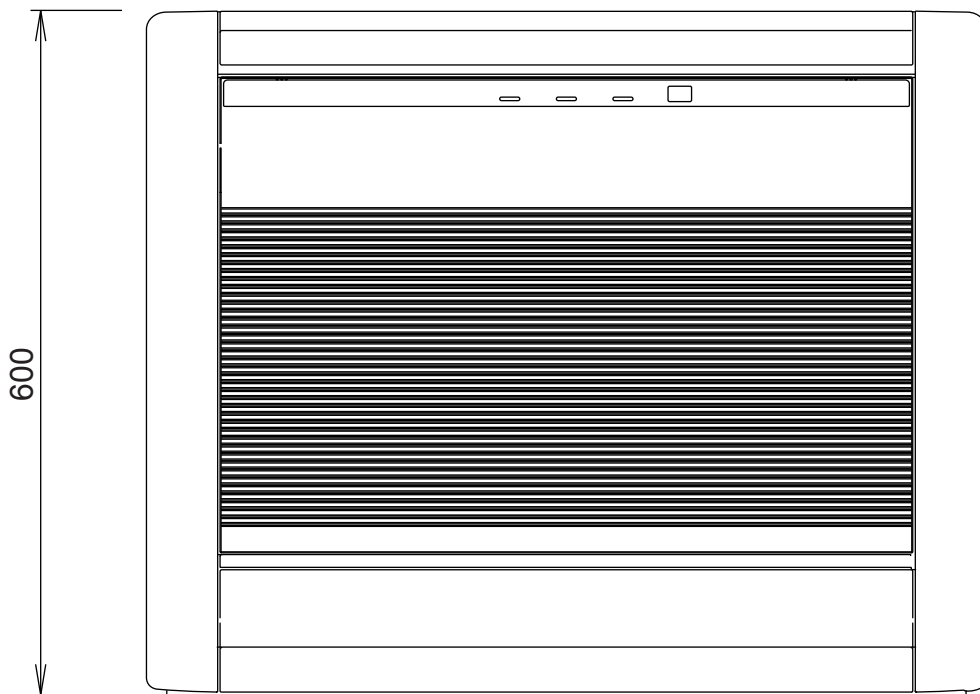
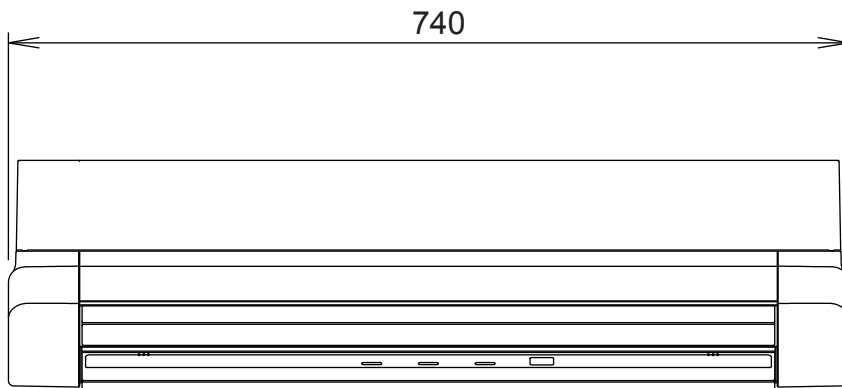
## REFRIGERANT

COMPRESSOR TYPE		Hermetic type, 4 pole, 3 phase, DC inverter motor, Rotary		
DISCRIMINATION		DA89X1C-20FZ	DA89X1C-20FZ	DA130A1F-25F
STANDARD REFRIGERANT		1,050 g	1,050 g	1,150 g
REFRIGERANT TYPE		R410A	R410A	R410A
FULL CHARGE	Pipe Length 15 m	1,050 g	1,050 g	1,150 g
	20 m	1,150 g	1,150 g	1,250 g
ADDITIONAL CHARGE		20 g/m	20 g/m	20 g/m
MAXIMUM PIPE HEIGHT		15 m	15 m	15 m

# DIMENSIONS

INDOOR UNIT

(unit : mm)



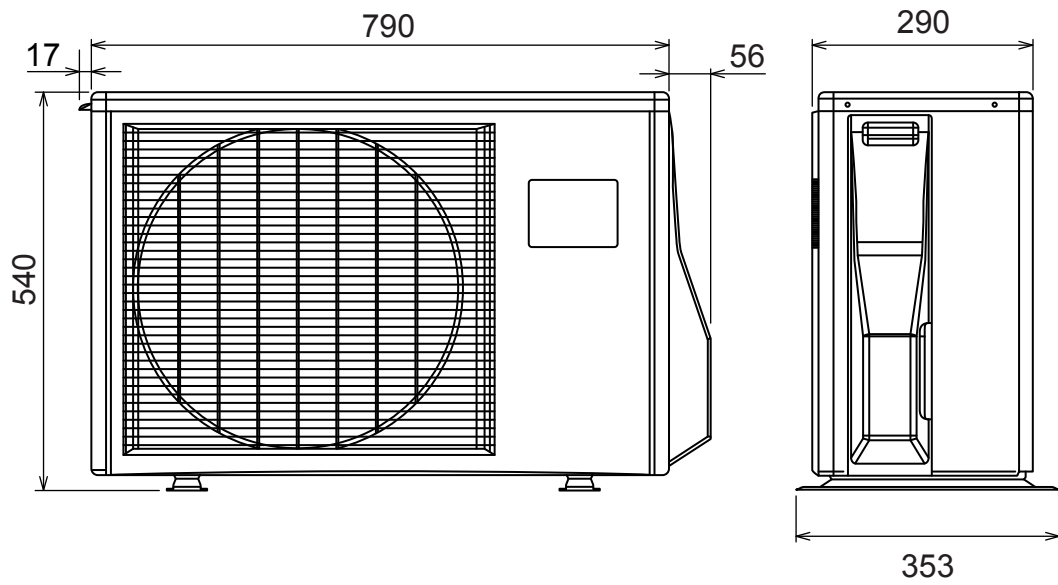
# OUTDOOR UNIT

(unit : mm)

Models :

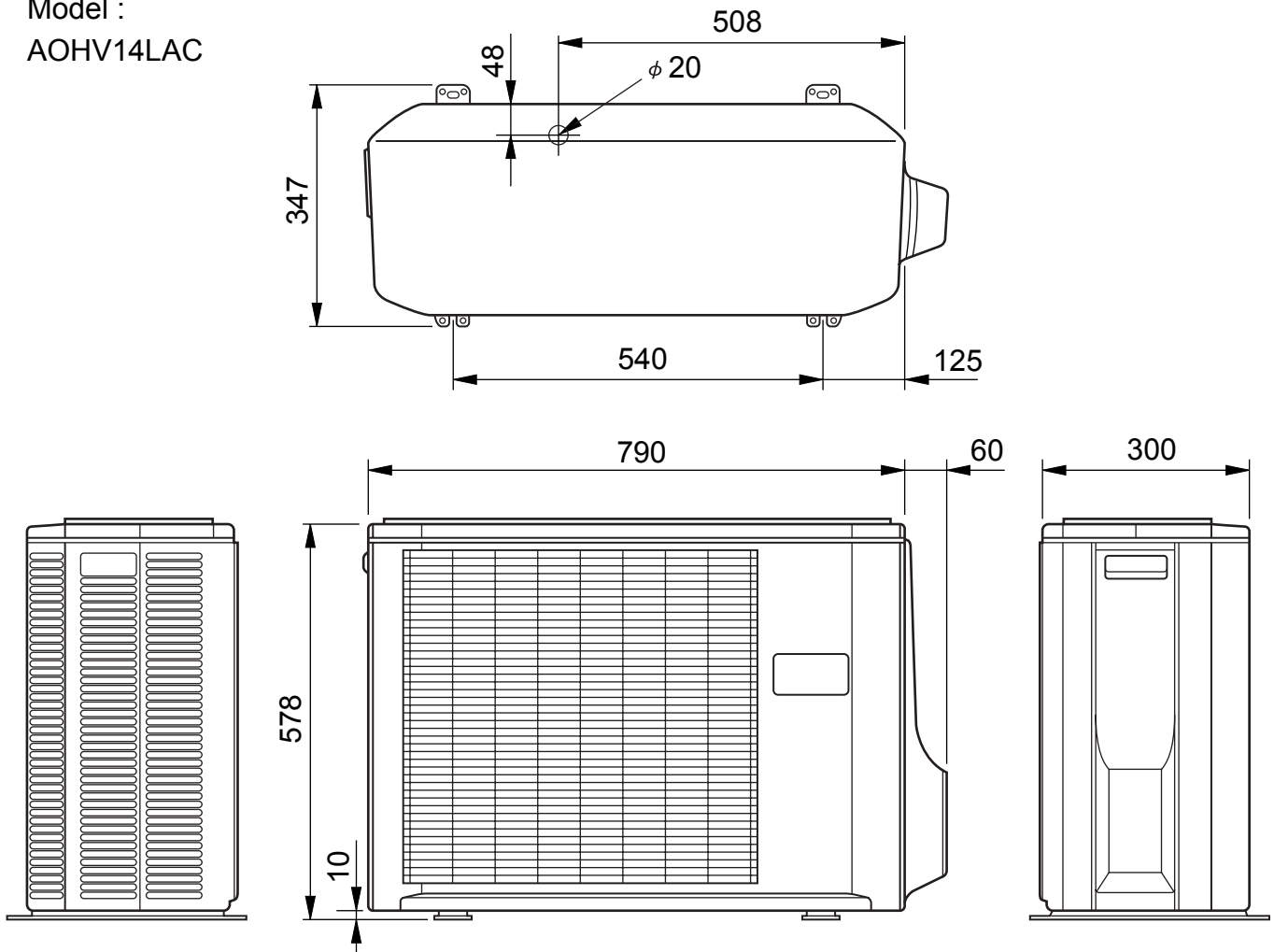
AOHV09LAC

AOHV12LAC

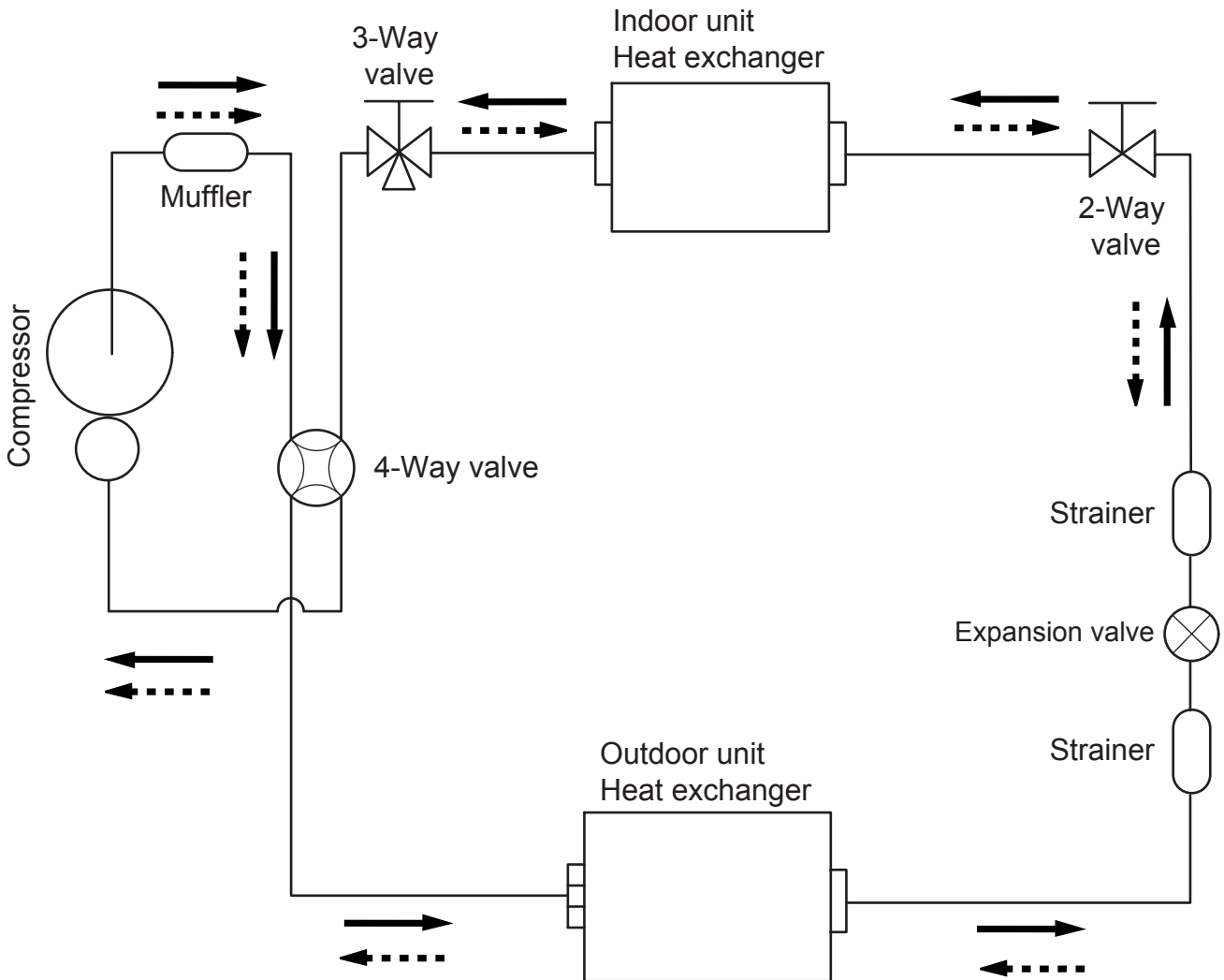


Model :

AOHV14LAC



# REFRIGERANT SYSTEM DIAGRAM



Refrigerant direction

————> Cooling

-----> Heating

Refrigerant pipe diameter

AGHV09LAC / AOHV09LAC

AGHV12LAC / AOHV12LAC

Liquid : 1/4" (6.35 mm)

Gas : 3/8" (9.52 mm)

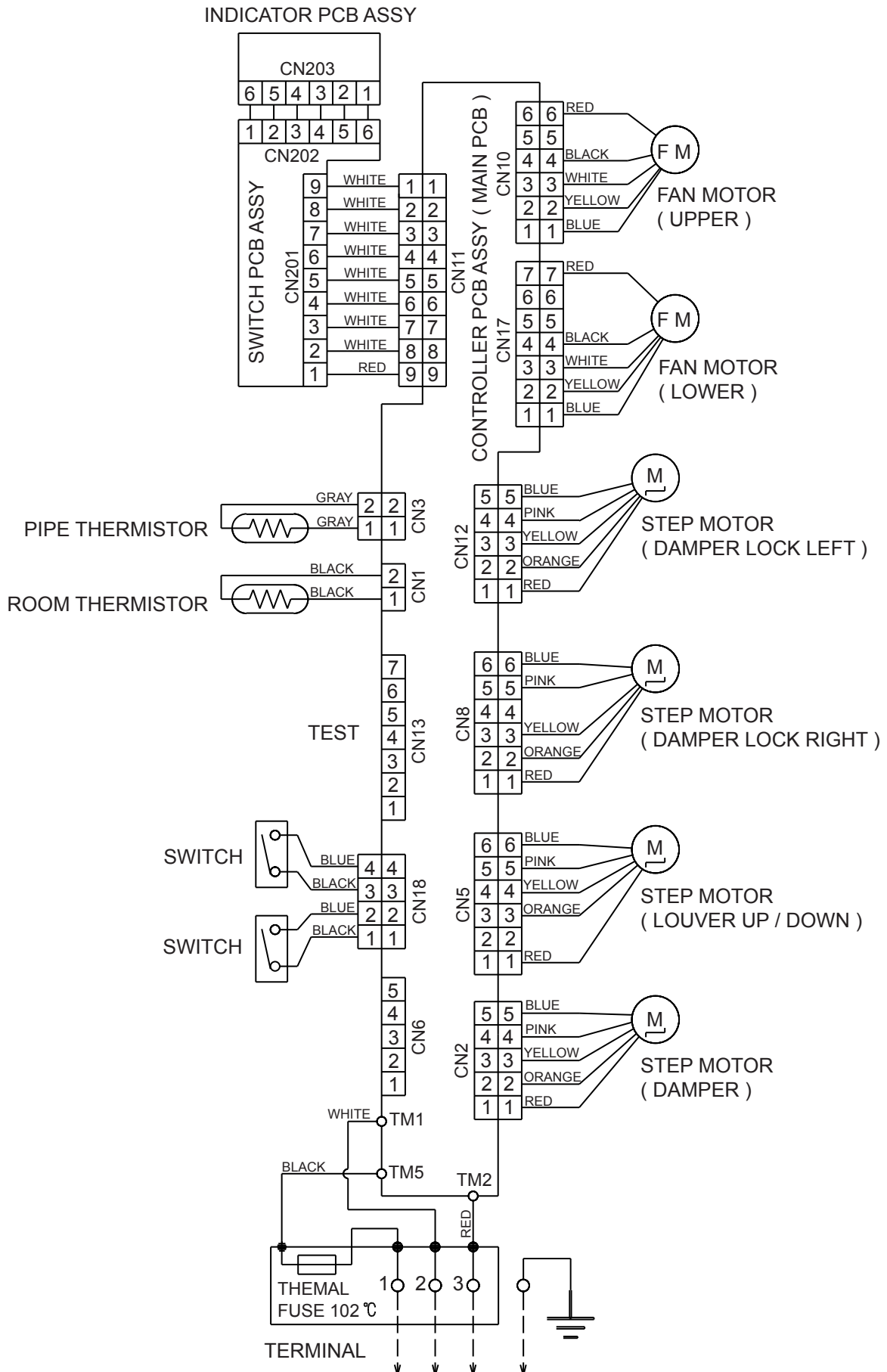
AGHV14LAC / AOHV14LAC

Liquid : 1/4" (6.35 mm)

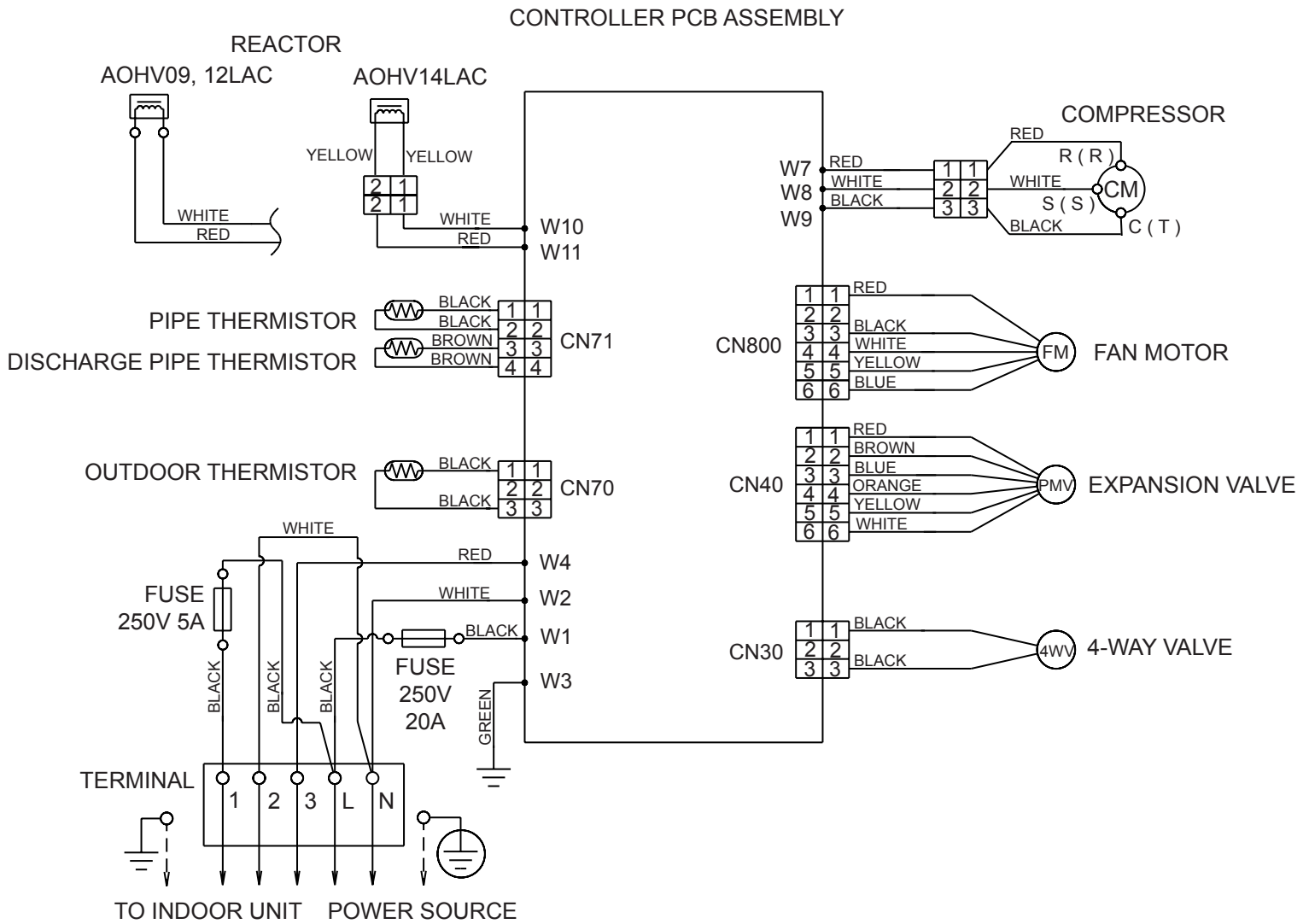
Gas : 1/2" (12.7 mm)

# CIRCUIT DIAGRAM

## INDOOR UNIT



# OUTDOOR UNIT



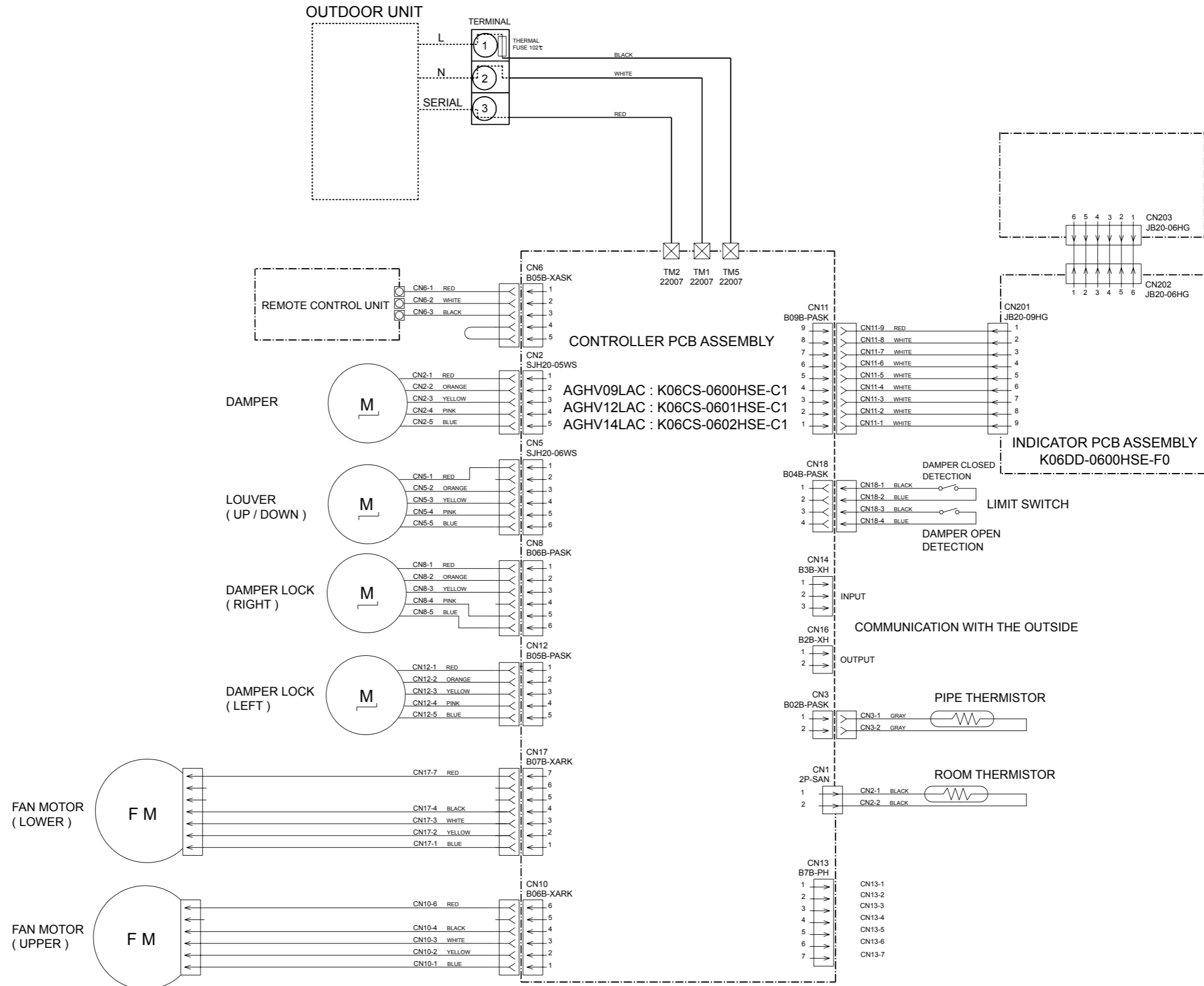
# INDOOR PCB CIRCUIT DIAGRAM

## CONTROL UNIT

AGHV09LAC : EZ-0060KHSE

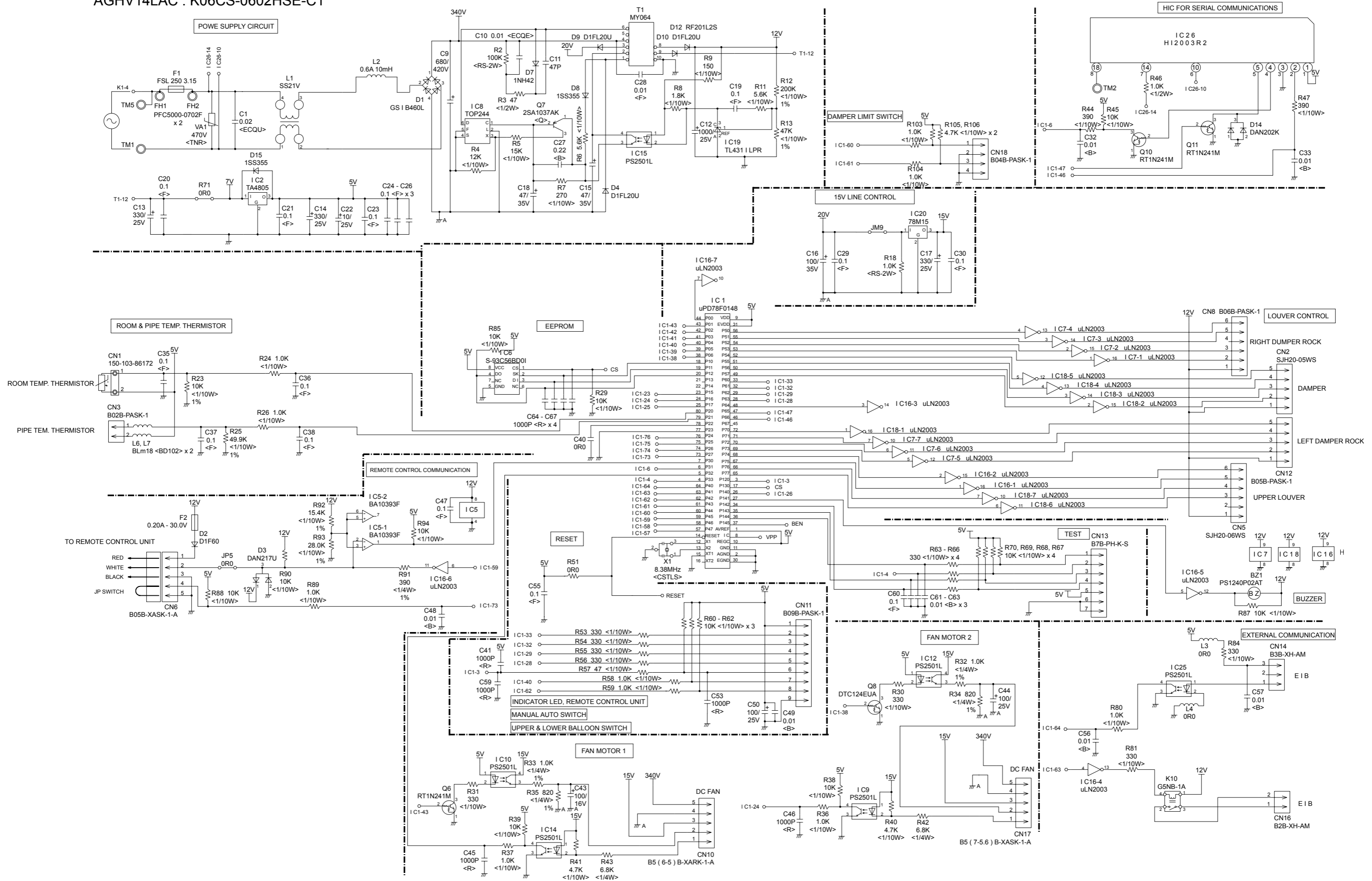
AGHV12LAC : EZ-0060LHSE

AGHV14LAC : EZ-0060MHSE



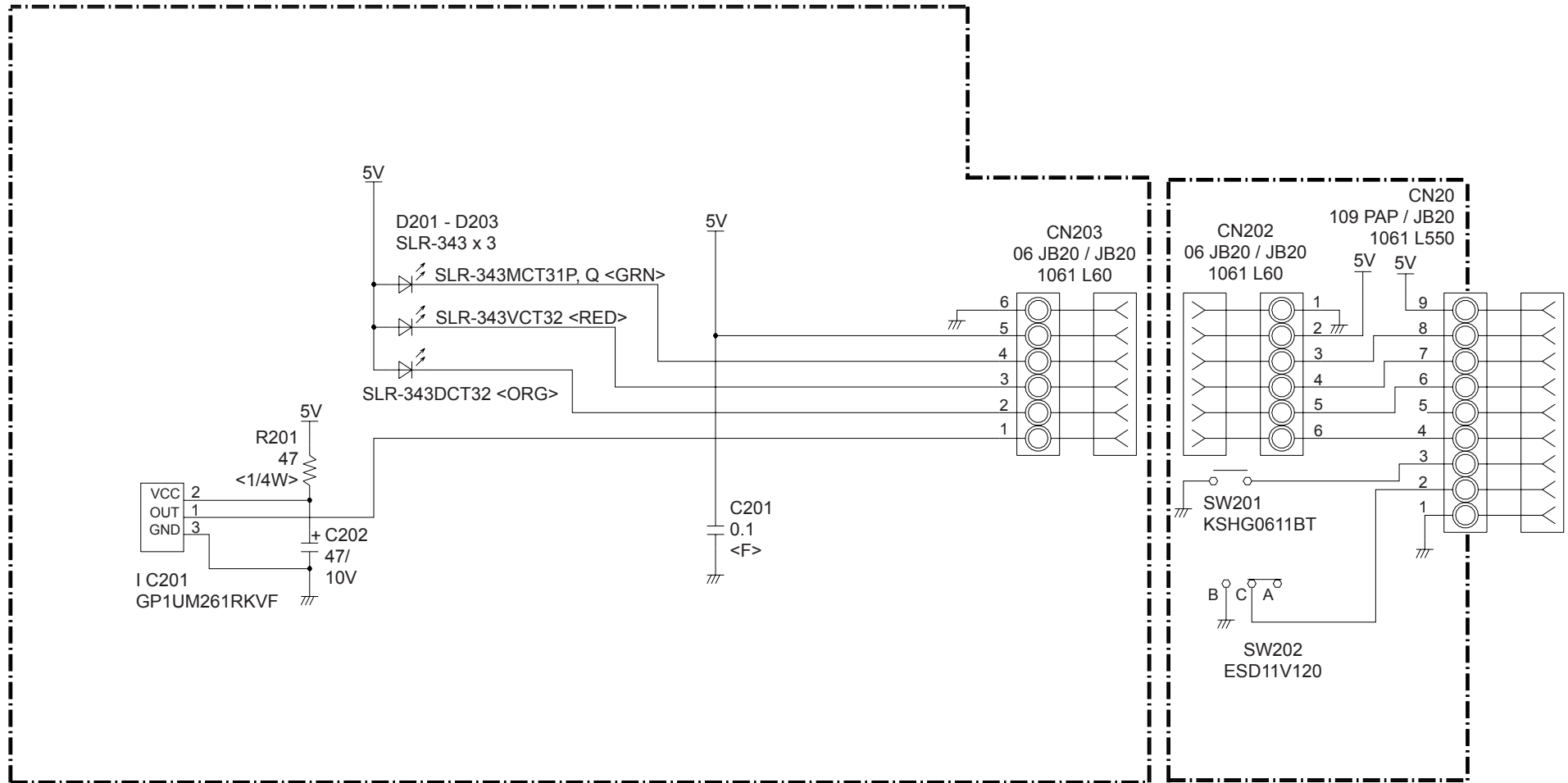


INDOOR UNIT  
 CONTROLLER PCB ASSEMBLY  
 AGHV09LAC : K06CS-0600HSE-C1  
 AGHV12LAC : K06CS-0601HSE-C1  
 AGHV14LAC : K06CS-0602HSE-C1



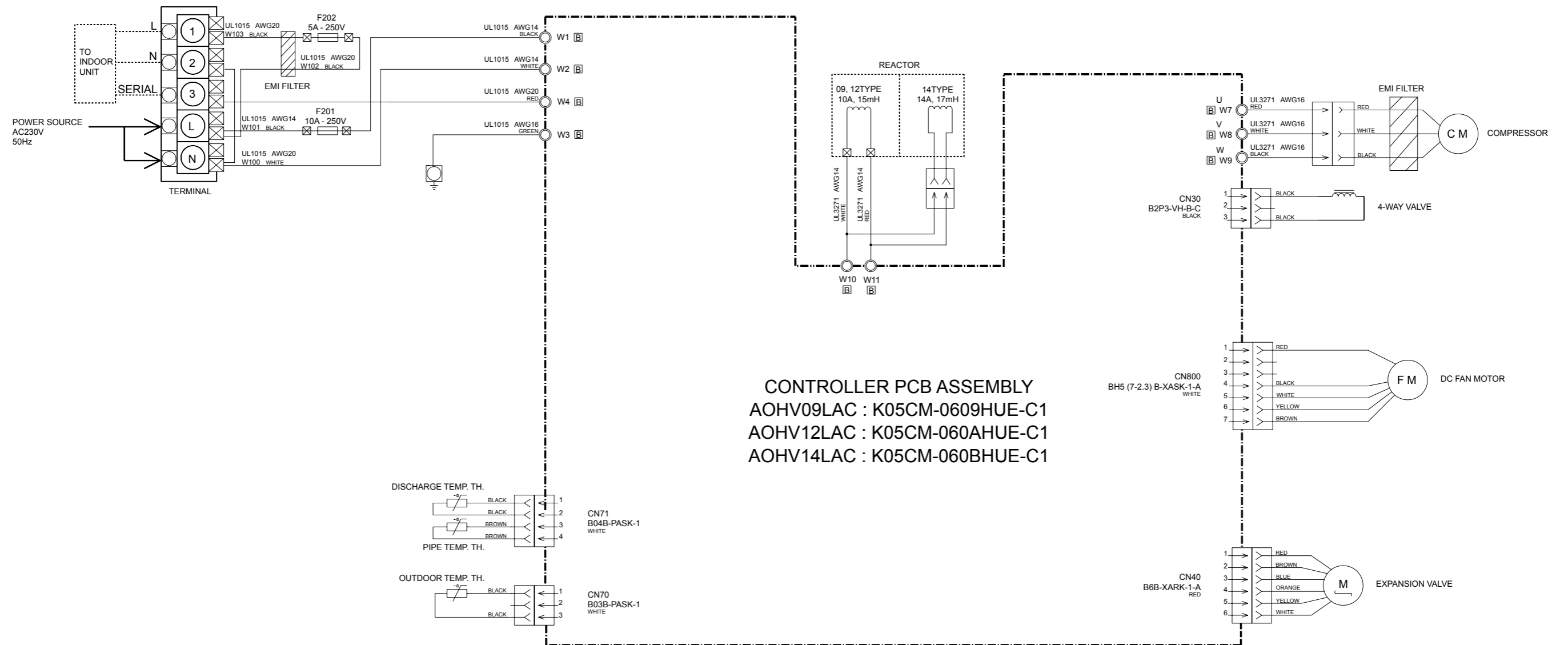
INDOOR UNIT

INDICATOR PCB ASSEMBLY  
K06DD-0600HSE-F0



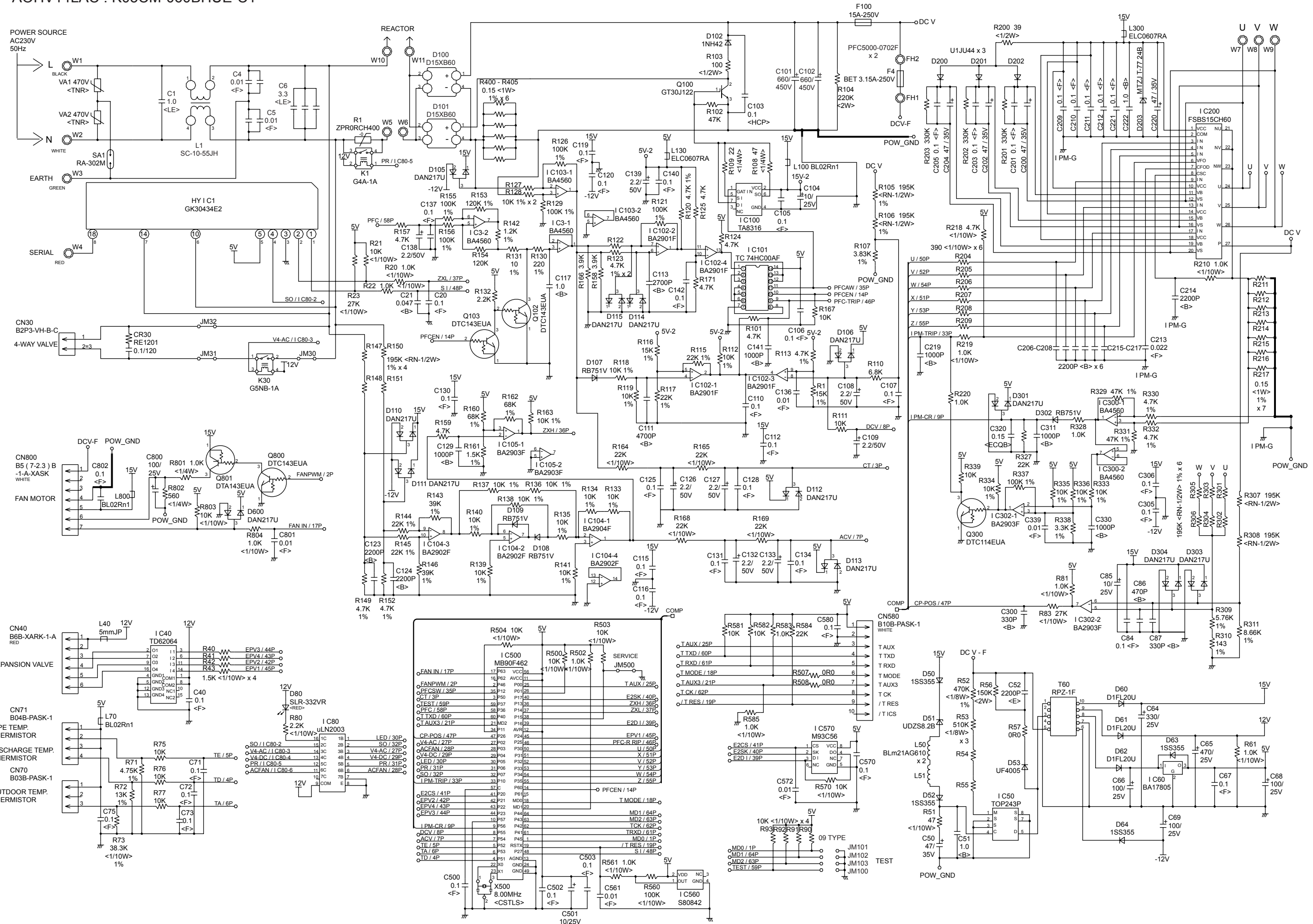
# OUTDOOR PCB CIRCUIT DIAGRAM

**INVERTER ASSEMBLY**  
 AOHV09LAC : EZ-00605HUE  
 AOHV12LAC : EZ-00606HUE  
 AOHV14LAC : EZ-00607HUE



**CONTROLLER PCB ASSEMBLY**  
 AOHV09LAC : K05CM-0609HUE-C1  
 AOHV12LAC : K05CM-060AHUE-C1  
 AOHV14LAC : K05CM-060BHUE-C1

CONTROLLER PCB ASSEMBLY  
 AOHV09LAC : K05CM-0609HUE-C1  
 AOHV12LAC : K05CM-060AHUE-C1  
 AOHV14LAC : K05CM-060BHUE-C1

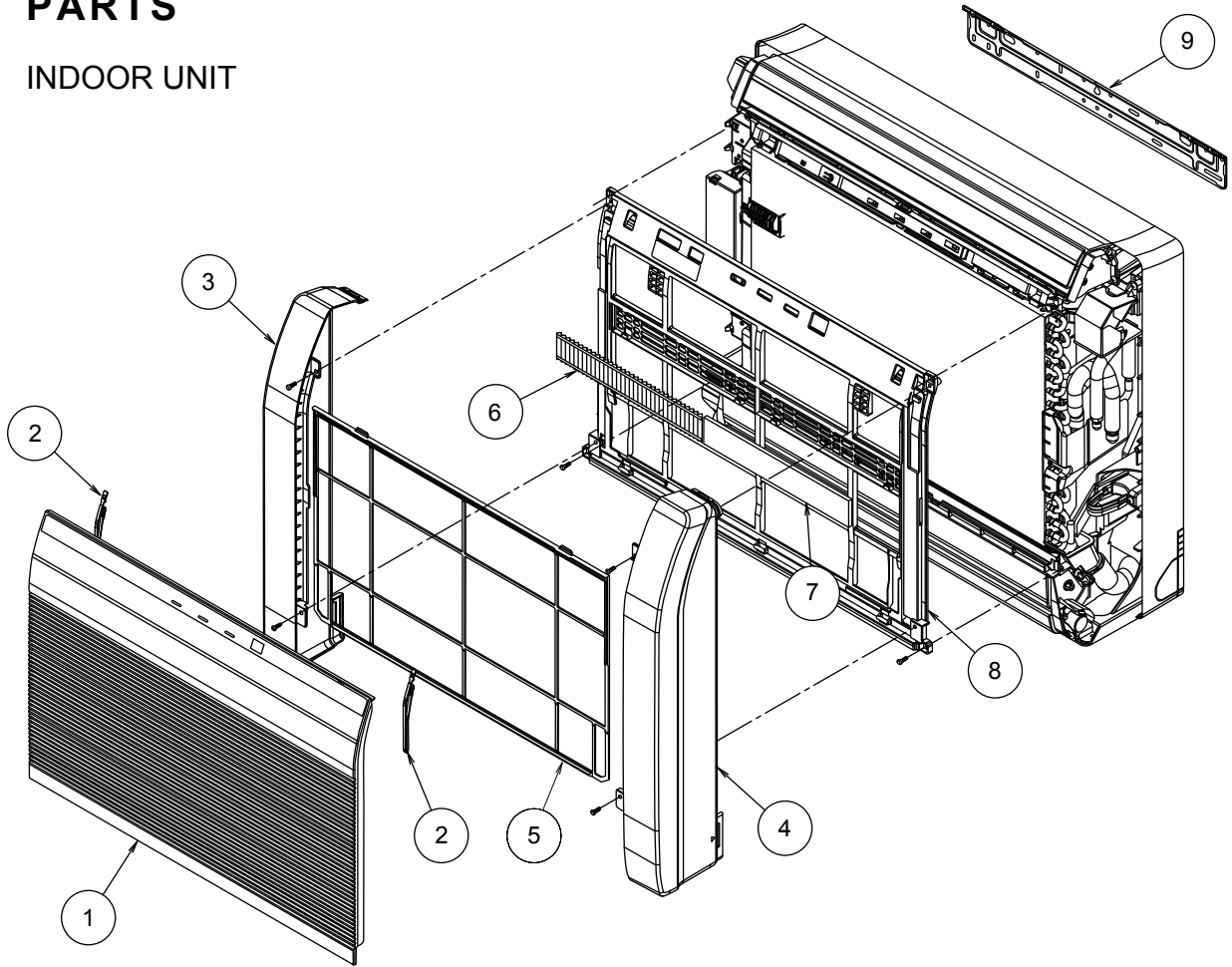


# ERROR CONTENTS

Error	Indoor unit LED			Wired remote controller	Error
	Operation LED	Timer LED	10°C heat LED		
Serial signal error	Off	2 flash	Off	01	Serial signal (reverse) error, at operation start up
		3 flash	Off	01	Serial signal (reverse) error, during operation
		4 flash	Off	13	Serial signal (forward) error, at operation start up
		5 flash	Off	13	Serial signal (forward) error, during operation
		8 flash	Off	00	Wired remote controller error
Indoor unit thermistor error	2 flash	2 flash	Off	02	Indoor air thermistor error
		3 flash	Off	04	Heat exchanger middle thermistor error
Outdoor unit thermistor error	3 flash	2 flash	Off	0C	Discharge pipe thermistor error
		3 flash	Off	06	Heat exchanger thermistor error
		4 flash	Off	0A	Outdoor air thermistor error
		8 flash	Off	15	Compressor thermistor error
Indoor unit control error	4 flash	2 flash	Off	20	Manual auto button welded
Outdoor unit control error	5 flash	2 flash	Off	17	Current trip error
		3 flash	Off	18	CT abnormal
		5 flash	Off	1A	Compressor location detection error
		6 flash	Off	1b	Outdoor unit fan drive system abnormal
Indoor fan motor error	6 flash	2 flash	Off	12	Abnormal lock (upper fan motor)
		3 flash	Off	12	Abnormal rotation (upper fan motor)
		Off	2 flash	12	Abnormal lock (lower fan motor)
		Off	3 flash	12	Abnormal rotation (lower fan motor)
		5 flash	Off	2E	Damper is not normally open or closed
		Off	4 flash	2E	Damper is not normally open or closed
		Off	5 flash	2E	Damper is not normally open or closed
Refrigerant cycle error	7 flash	2 flash	Off	0F	Discharge temperature abnormal
		3 flash	Off	24	Cooling high pressure abnormal rise
		6 flash	Off	2b	Compressor temperature abnormal
Optional function error	8 flash	4 flash	Off	25	PFC circuit error
Power source error	0.1 sec on/off	Off	0.1 sec on/off	08	Power source error
Model information error	0.1 sec on/off	0.1 sec on/off	0.1 sec on/off	11	Model information error

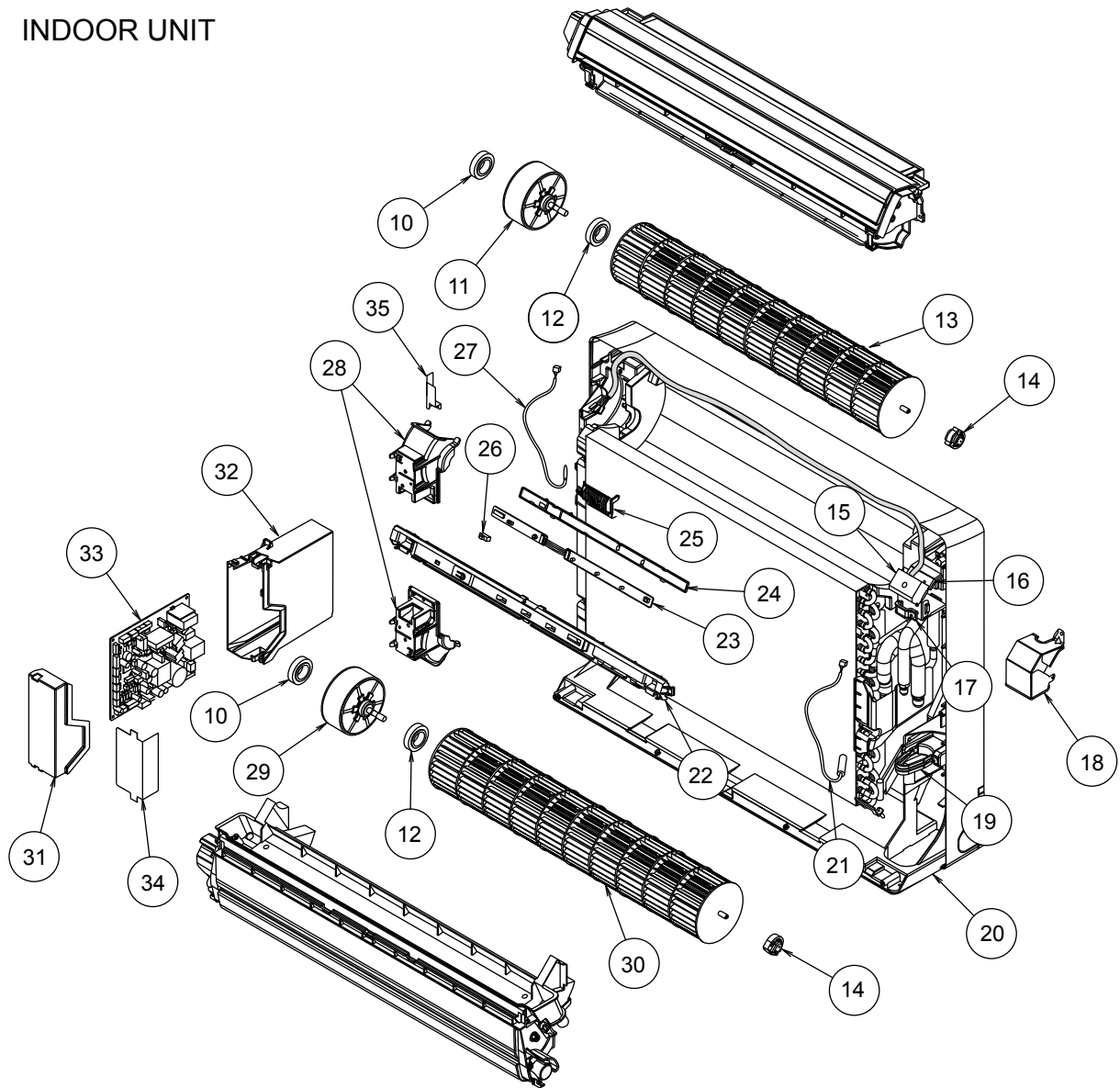
# PARTS

## INDOOR UNIT



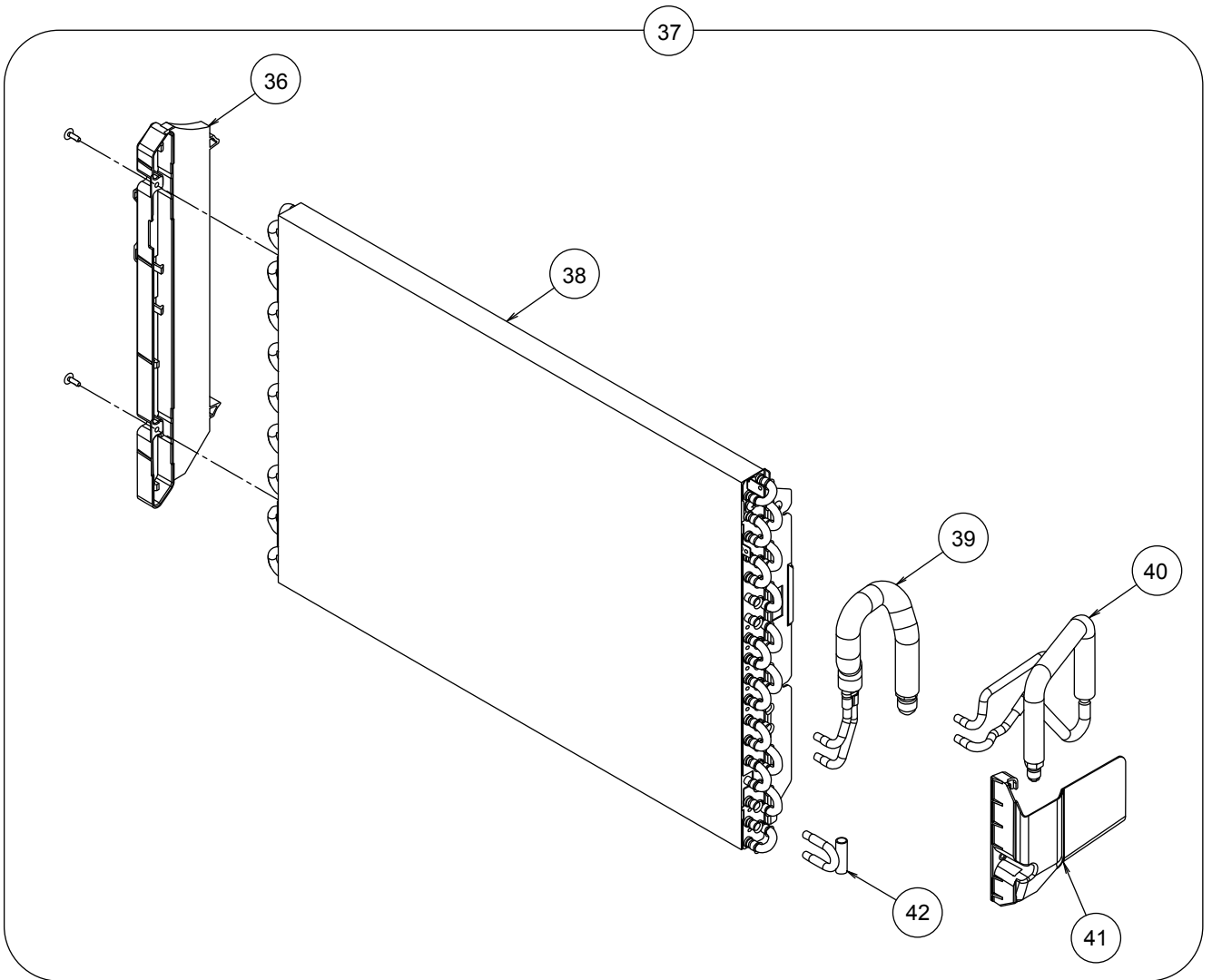
Ref No.	Description	Parts No.					Q'ty
		AGHV09LAC	AGHV12LAC	AGHV14LAC	-	-	
1	INTAKE GRILLE ASSY	9316418028	9316418028	9316418028	-	-	
2	ROPE ASSY	9316458017	9316458017	9316458017	-	-	
3	PANEL (FRONT) L	9316187016	9316187016	9316187016	-	-	
4	PANEL (FRONT) R	9316186019	9316186019	9316186019	-	-	
5	AIR FILTER	9316189010	9316189010	9316189010	-	-	
6	ELECTRIC FILTER	9312153015	9312153015	9312153015	-	-	
7	ION DEODRANT FILTER	9311925033	9311925033	9311925033	-	-	
8	PANEL (FRONT)	9316185012	9316185012	9316185012	-	-	
9	BRACKET PANEL	9316272019	9316272019	9316272019	-	-	

# INDOOR UNIT



Ref No.	Description	Parts No.					Q'ty
		AGHV09LAC	AGHV12LAC	AGHV14LAC	-	-	
10	MOTOR CUSHION NR	9313168018	9313168018	9313168018	-	-	
11	MOTOR DC BRUSHLESS MFD-34ROM	9602109012	9602109012	9602109012	-	-	
12	MOTOR CUSHION N	9312979011	9312979011	9312979011	-	-	
13	CROSS FLOW FAN ASSY	9312004034	9312004034	9312004034	-	-	
14	BEARING C ASSY	9306628017	9306628017	9306628017	-	-	
15	TERMINAL	9900385026	9900385026	9900385026	-	-	
16	BRACKET (TERMINAL)	9316269019	9316269019	9316269019	-	-	
17	CORD CLAMP	9302271002	9302271002	9302271002	-	-	
18	COVER (TERMINAL)	9316307018	9316307018	9316307018	-	-	
19	BRACKET (PIPE)	9316270015	9316270015	9316270015	-	-	
20	BASE	9316193017	9316193017	9316193017	-	-	
21	PIPE THERMISTOR	9900425012	9900425012	9900425012	-	-	
22	DISPLAY CASE	9316194014	9316194014	9316194014	-	-	
23	DISPLAY PCB	9707571011	9707571011	9707571011	-	-	
24	DISPLAY COVER	9316191013	9316191013	9316191013	-	-	
25	THERMISTOR HOLDER	9316192010	9316192010	9316192010	-	-	
26	SLIDE SWITCH COVER	9316267015	9316267015	9316267015	-	-	
27	ROOM TEMP THERMISTOR	9700801108	9700801108	9700801108	-	-	
28	MOTOR HOLDER	9316195011	9316195011	9316195011	-	-	
29	MOTOR DC BRUSHLESS MFD-14SXM	9602481019	9602481019	9602481019	-	-	
30	CROSS FLOW FAN B ASSY	9316309012	9316309012	9316309012	-	-	
31	CONTROL COVER	9316201019	9316201019	9316201019	-	-	
32	CONTROLLER PCB	9707505016	9707505023	9707505030	-	-	
33	CONTROL BOX	9316200012	9316200012	9316200012	-	-	
34	CONTROL INNER COVER	9316487017	9316487017	9316487017	-	-	
35	SEALED PANEL	9316441019	9316441019	9316441019	-	-	

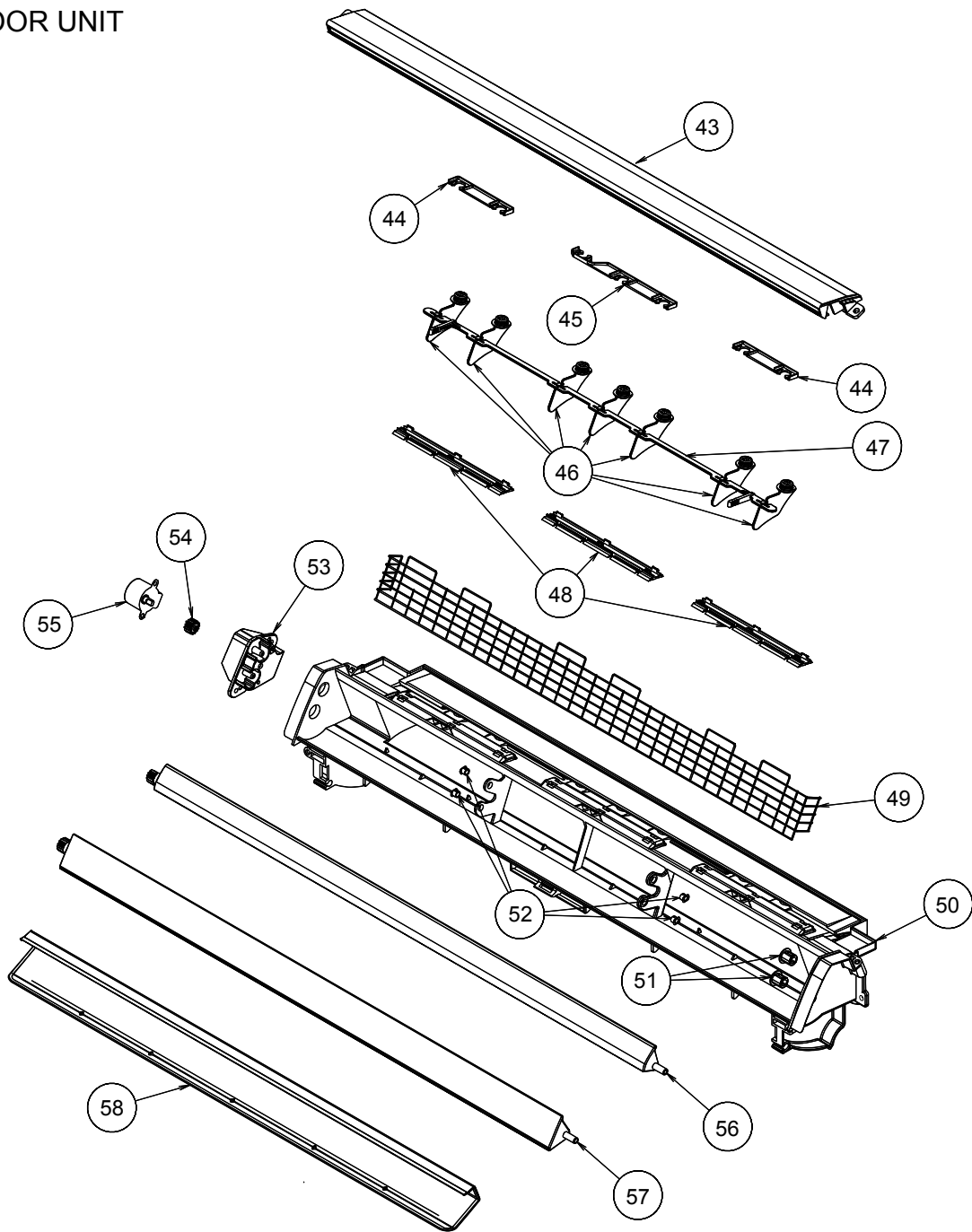
# INDOOR UNIT



Ref No.	Description	Parts No.					Q'ty
		AGHV09LAC	AGHV12LAC	AGHV14LAC	-	-	
36	EVAPORATOR HOLDER	9316199019	9316199019	9316199019	-	-	
37	EVAPORATOR TOTAL ASSY	9316091016	9316091016	9316091023	-	-	
38	EVAPORATOR ASSY	9316092013	9316092013	9316092013	-	-	
39	JOINT PIPE OUTLET	9316440012	9316440012	9316440029	-	-	
40	JOINT PIPE INLET	9316439016	9316439016	9316439016	-	-	
41	WATER SEAL	9316271012	9316271012	9316271012	-	-	
42	U PIPE AA ASSY	9316095014	9316095014	9316095014	-	-	

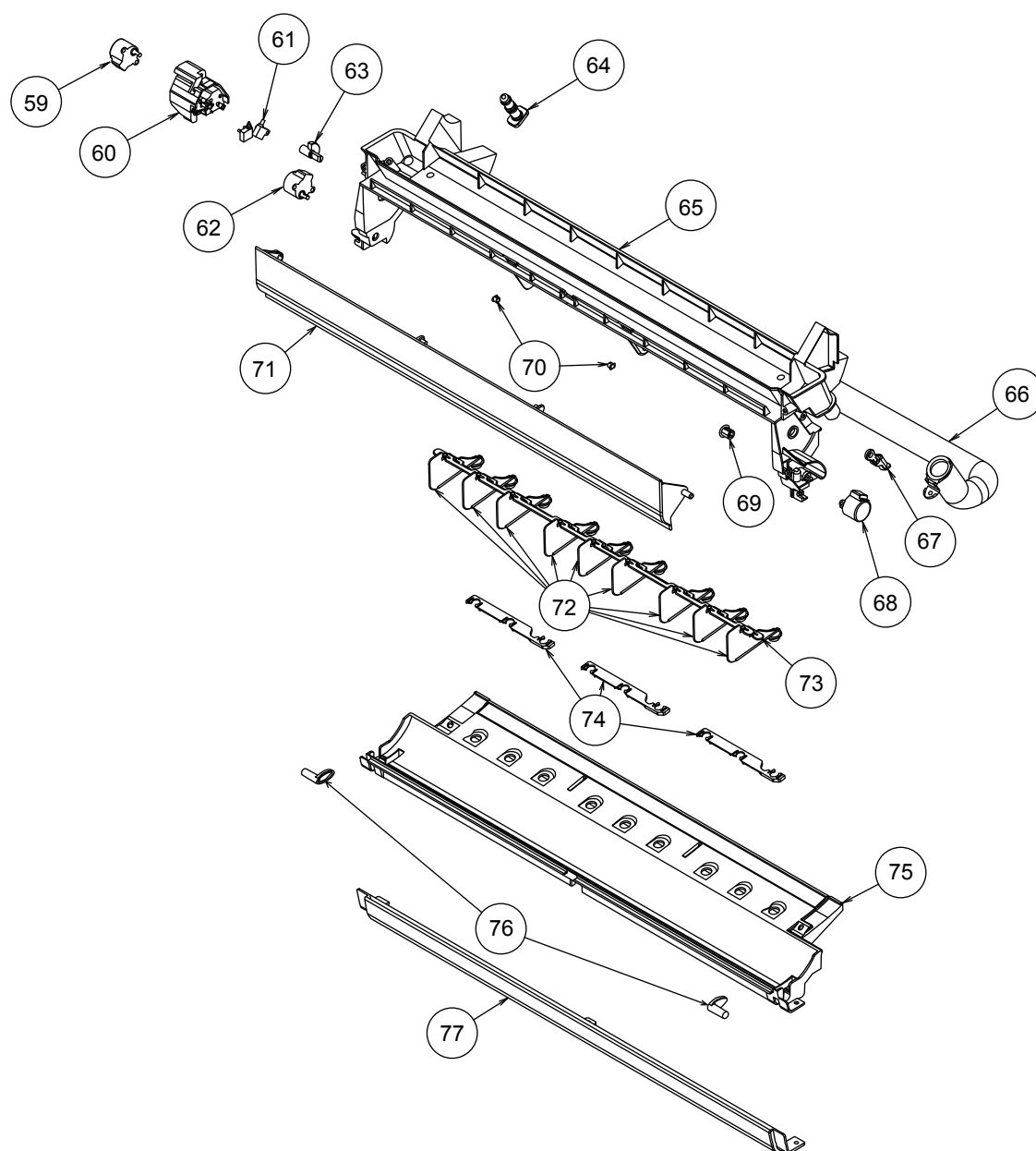


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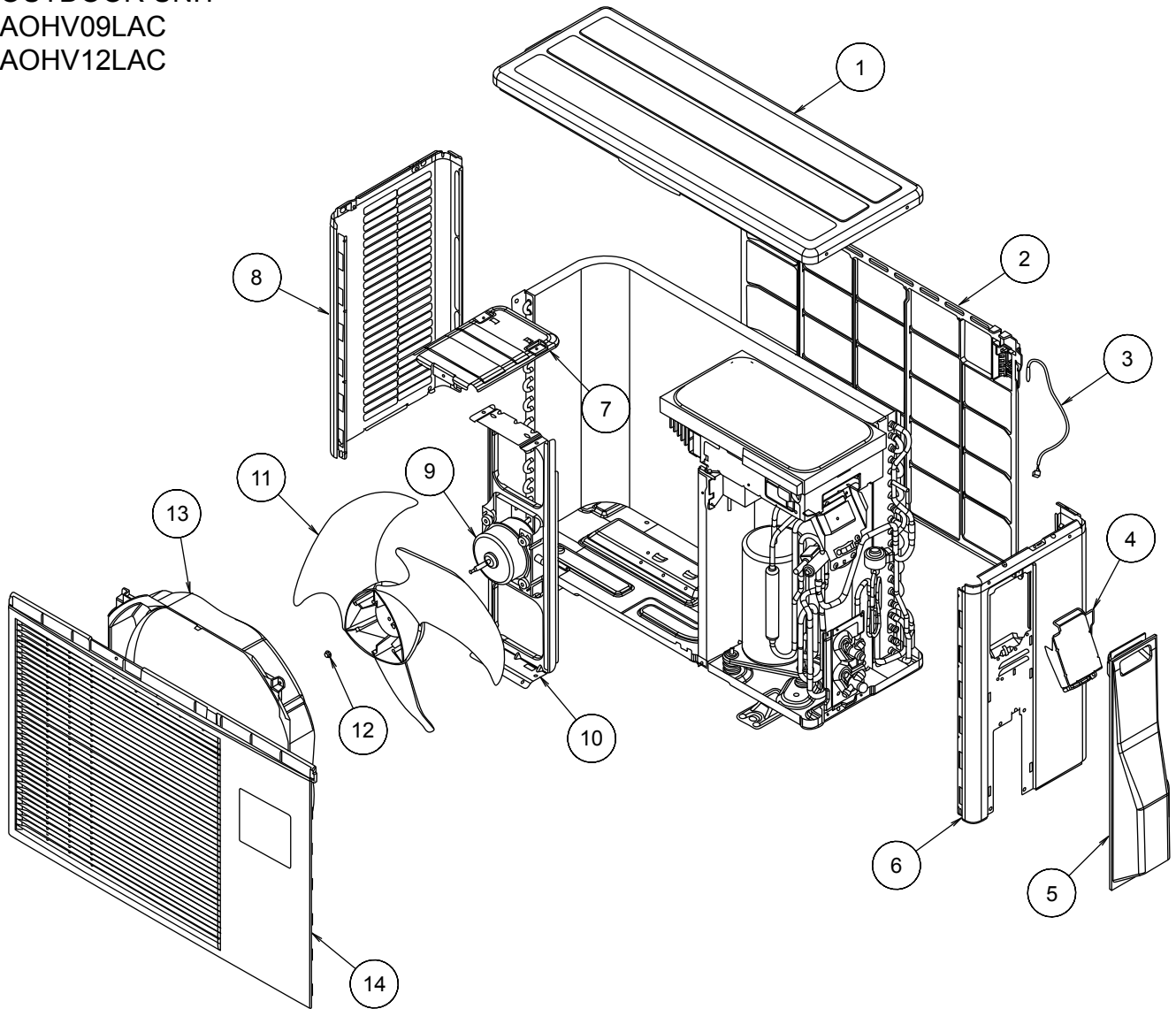
Ref No.	Description	Parts No.					Q'ty
		AGHV09LAC	AGHV12LAC	AGHV14LAC	-	-	
43	TOP COVER	9316207011	9316207011	9316207011	-	-	
44	SPACER C	9315281012	9315281012	9315281012	-	-	
45	SPACER D	9315282019	9315282019	9315282019	-	-	
46	R AND L LOUVER U	9316208018	9316208018	9316208018	-	-	
47	JOINT U	9316209015	9316209015	9316209015	-	-	
48	HOLDER (GUARD)	9316210011	9316210011	9316210011	-	-	
49	GUARD (FAN)	9316211018	9316211018	9316211018	-	-	
50	CASING	9316204010	9316204010	9316204010	-	-	
51	BUSING B	9312156016	9312156016	9312156016	-	-	
52	BUSING A	9303529010	9303529010	9303529010	-	-	
53	GEAR CASE	9316213012	9316213012	9316213012	-	-	
54	GEAR A	9309994003	9309994003	9309994003	-	-	
55	MOTOR STEP (UP/DOWN)	9900384043	9900384043	9900384043	-	-	
56	LOUVER U	9316205017	9316205017	9316205017	-	-	
57	LOUVER Z	9316206014	9316206014	9316206014	-	-	
58	REF (CASING)	9316378018	9316378018	9316378018	-	-	

# INDOOR UNIT



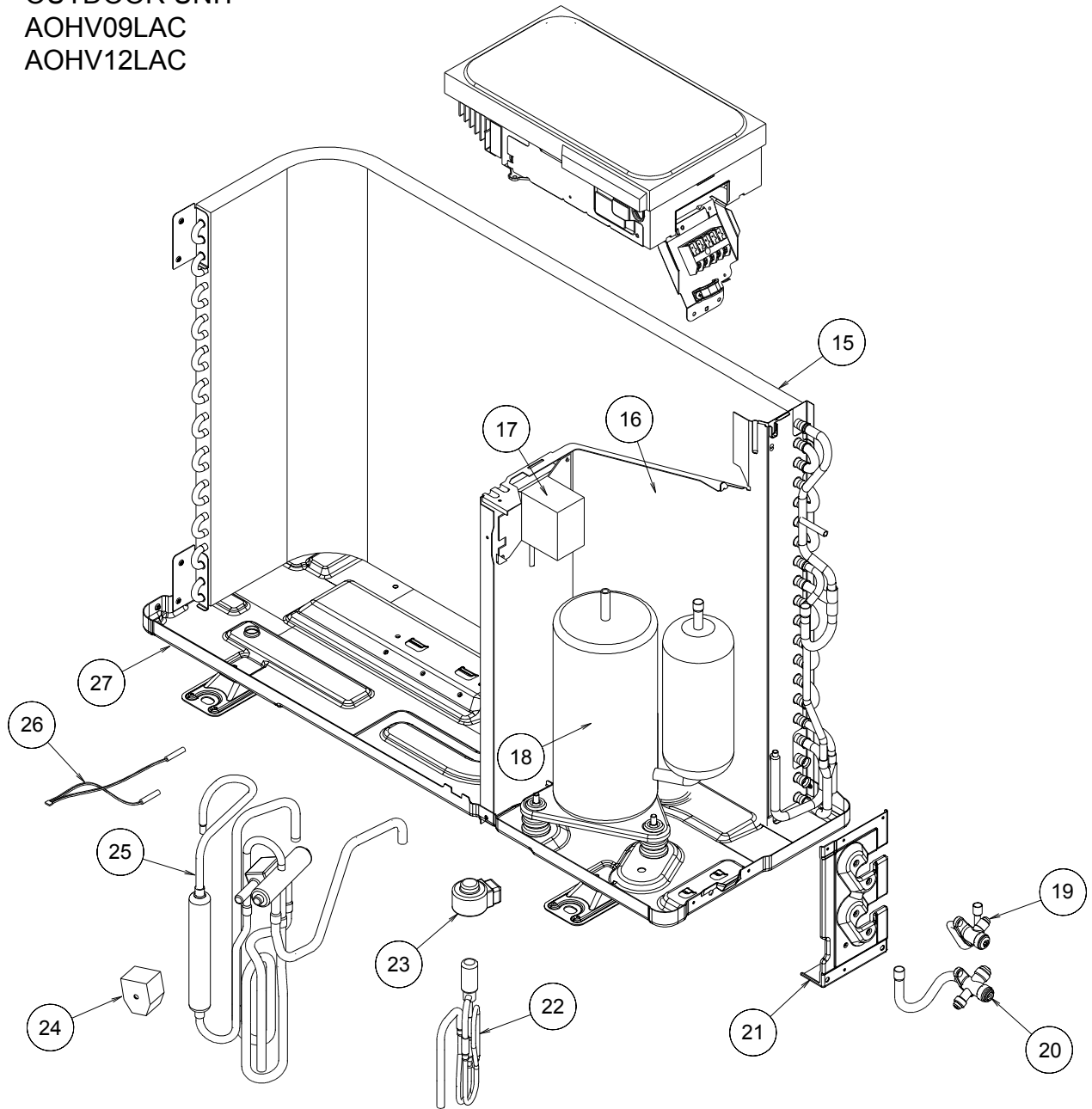
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		AGHV09LAC	AGHV12LAC	AGHV14LAC	-	-	
59	MOTOR STEP (DAMPER)	9900384050	9900384050	9900384050	-	-	
60	LIMIT SWITCH COVER	9316217010	9316217010	9316217010	-	-	
61	SWITCH MICRO	9900424015	9900424015	9900424015	-	-	
62	MOTOR STEP (DAMPER LOCK LEFT)	9900384067	9900384067	9900384067	-	-	
63	KEY TOP	9316218017	9316218017	9316218017	-	-	
64	CAP (DRAIN)	9316177017	9316177017	9316177017	-	-	
65	DRAIN PAN U	9316214019	9316214019	9316214019	-	-	
66	HOSE (DRAIN) ASSY	9314147029	9314147029	9314147029	-	-	
67	HOLDER (DRAIN HOSE)	9316384019	9316384019	9316384019	-	-	
68	MOTOR STEP (DAMPER LOCK RIGHT)	9900384074	9900384074	9900384074	-	-	
69	BUSING B	9312156016	9312156016	9312156016	-	-	
70	BUSING A	9303529010	9303529010	9303529010	-	-	
71	DAMPER	9316216013	9316216013	9316216013	-	-	
72	R AND L LOUVER Z	9316334014	9316334014	9316334014	-	-	
73	JOINT Z	9316335011	9316335011	9316335011	-	-	
74	SPACER D	9315282019	9315282019	9315282019	-	-	
75	DRAIN PAN Z	9316215016	9316215016	9316215016	-	-	
76	STOPPER	9316219014	9316219014	9316219014	-	-	
77	COVER (LOWER)	9316374010	9316374010	9316374010	-	-	

OUTDOOR UNIT  
 AOHV09LAC  
 AOHV12LAC



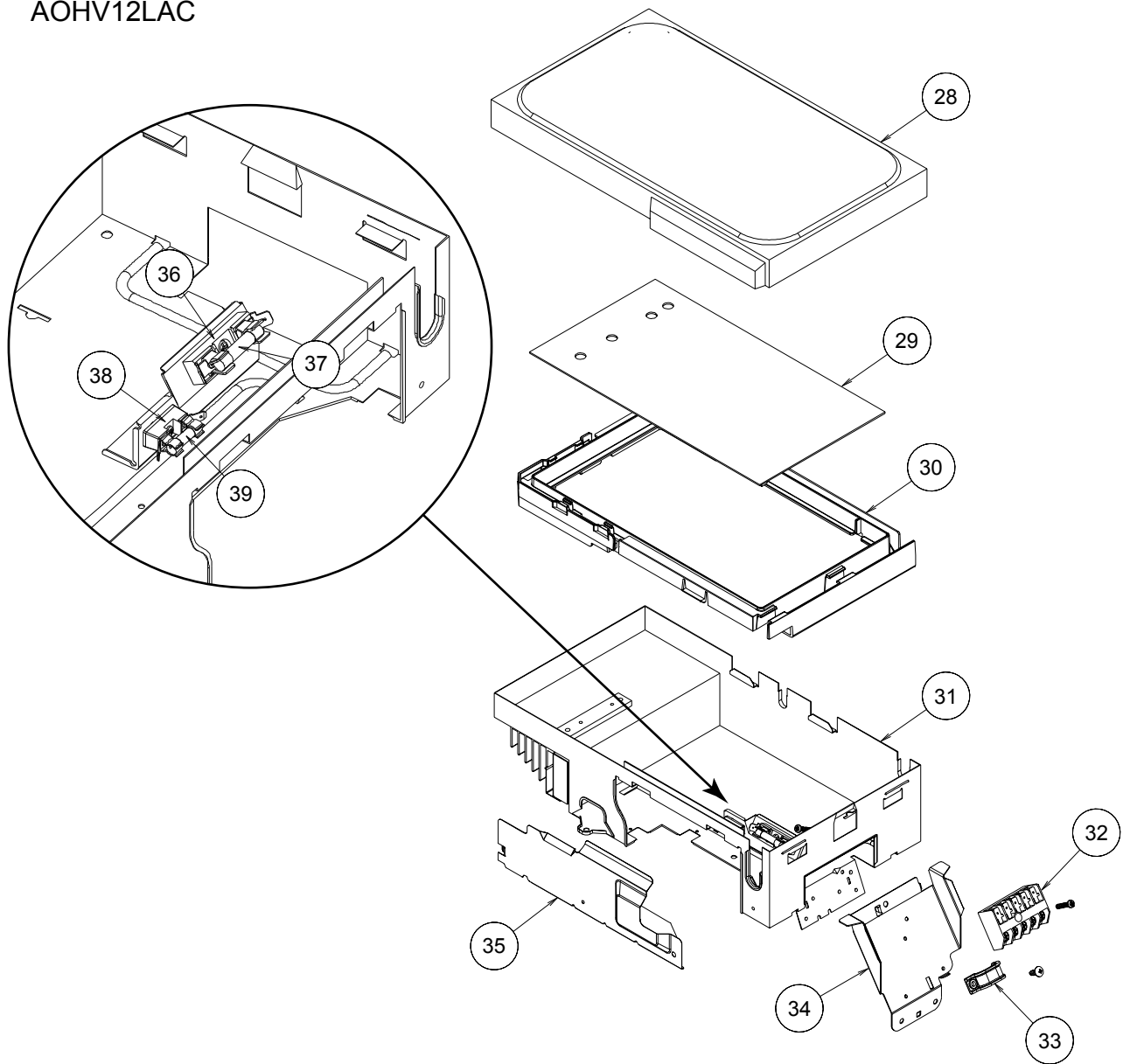
Ref No.	Description	Parts No.					Q'ty
		AOHV09LAC	AOHV12LAC				
1	PANEL (TOP) ASSY	9313988029	9313988029	-	-	-	
2	PROTECTIVE NET	9313941024	9313941024	-	-	-	
3	THERMISTOR (OUTDOOR TEMP)	9900210038	9900210038	-	-	-	
4	TERMINAL COVER	9315234018	9315234018	-	-	-	
5	COVER (SWITCH)	9310979013	9310979013	-	-	-	
6	CABINET RIGHT ASSY	9313994082	9313994082	-	-	-	
7	REM PLATE	9313813017	9313813017	-	-	-	
8	CABINET LEFT ASSY	9313991012	9313991012	-	-	-	
9	MOTOR DC BRUSHLESS MFE-12ROM	9602111015	9602111015	-	-	-	
10	MOTOR BRACKET	9313812010	9313812010	-	-	-	
11	PROPELLER FAN	9313808013	9313808013	-	-	-	
12	NUT WITH WASHER	9304902003	9304902003	-	-	-	
13	RING (FAN)	9313807016	9313807016	-	-	-	
14	PANEL (FRONT)	9313806026	9313806026	-	-	-	

OUTDOOR UNIT  
AOHV09LAC  
AOHV12LAC



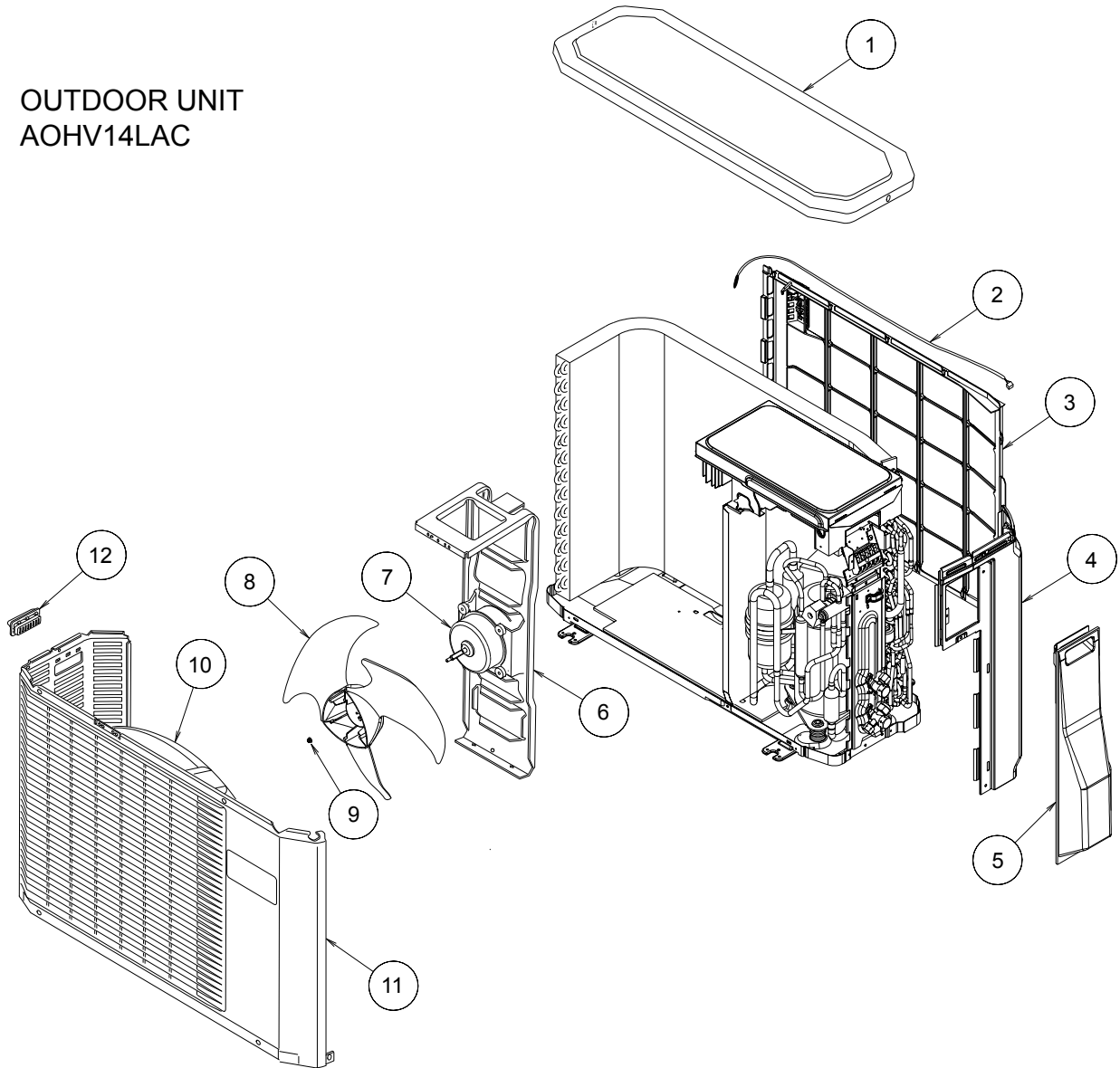
Ref No.	Description	Parts No.					Q'ty
		AOHV09LAC	AOHV12LAC	-	-	-	
15	CONDENSER TOTAL ASSY	9314107047	9314107047	-	-	-	
16	SEPARATER B	9313815011	9313815011	-	-	-	
17	REACTOR ASSY	9900343019	9900343019	-	-	-	
18	COMPRESSOR ASSY	9315206015	9315206015	-	-	-	
19	2-WAY VALVE ASSY	9314554018	9314554018	-	-	-	
20	3-WAY VALVE ASSY	9314022012	9314022012	-	-	-	
21	BRACKET (VALVE)	9310229026	9310229026	-	-	-	
22	PULSE MOTOR VALVE ASSY	9314557019	9314557019	-	-	-	
23	COIL (EXPANSION VALVE)	9900057039	9900057039	-	-	-	
24	SOLENOID	9970033018	9970033018	-	-	-	
25	4-WAY VALVE ASSY	9314093012	9314093012	-	-	-	
26	THERMISTOR ASSY (DISCHARGE, PIPE)	9900148027	9900148027	-	-	-	
27	BASE ASSY	9313987015	9313987015	-	-	-	

OUTDOOR UNIT  
 AOHV09LAC  
 AOHV12LAC



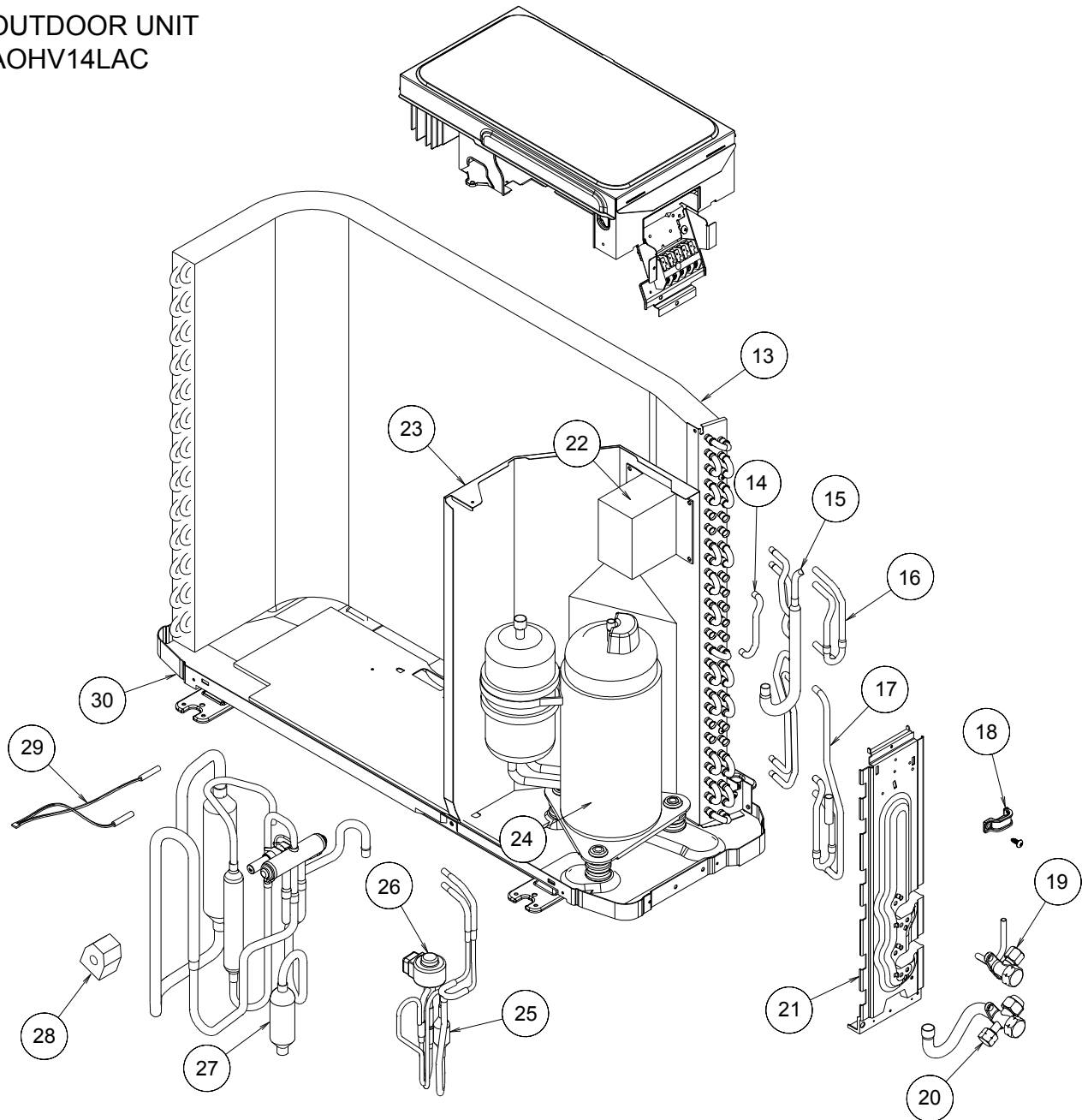
Ref No.	Description	Parts No.					Q'ty
		AOHV09LAC	AOHV12LAC	-	-	-	
28	COVER (CASE)	9309913011	9309913011	-	-	-	
29	INVERTER PCB ASSY	9707039221	9707039238	-	-	-	
30	HOLDER (PCB)	9313074029	9313074029	-	-	-	
31	INVERTER CASE ASSY	9315690012	9315690012	-	-	-	
32	TERMINAL	9703874031	9703874031	-	-	-	
33	CORD CLAMP	9307271014	9307271014	-	-	-	
34	TERMINAL BRACKET	9315233028	9315233028	-	-	-	
35	COVER (INVERTER CASE)	9314507014	9314507014	-	-	-	
36	FUSE HOLDER	0501454012	0501454012	-	-	-	
37	FUSE 250V-20A	0600382018	0600382018	-	-	-	
38	FUSE HOLDER	0501456016	0501456016	-	-	-	
39	FUSE 250V-5A	0600376086	0600376086	-	-	-	

OUTDOOR UNIT  
AOHV14LAC



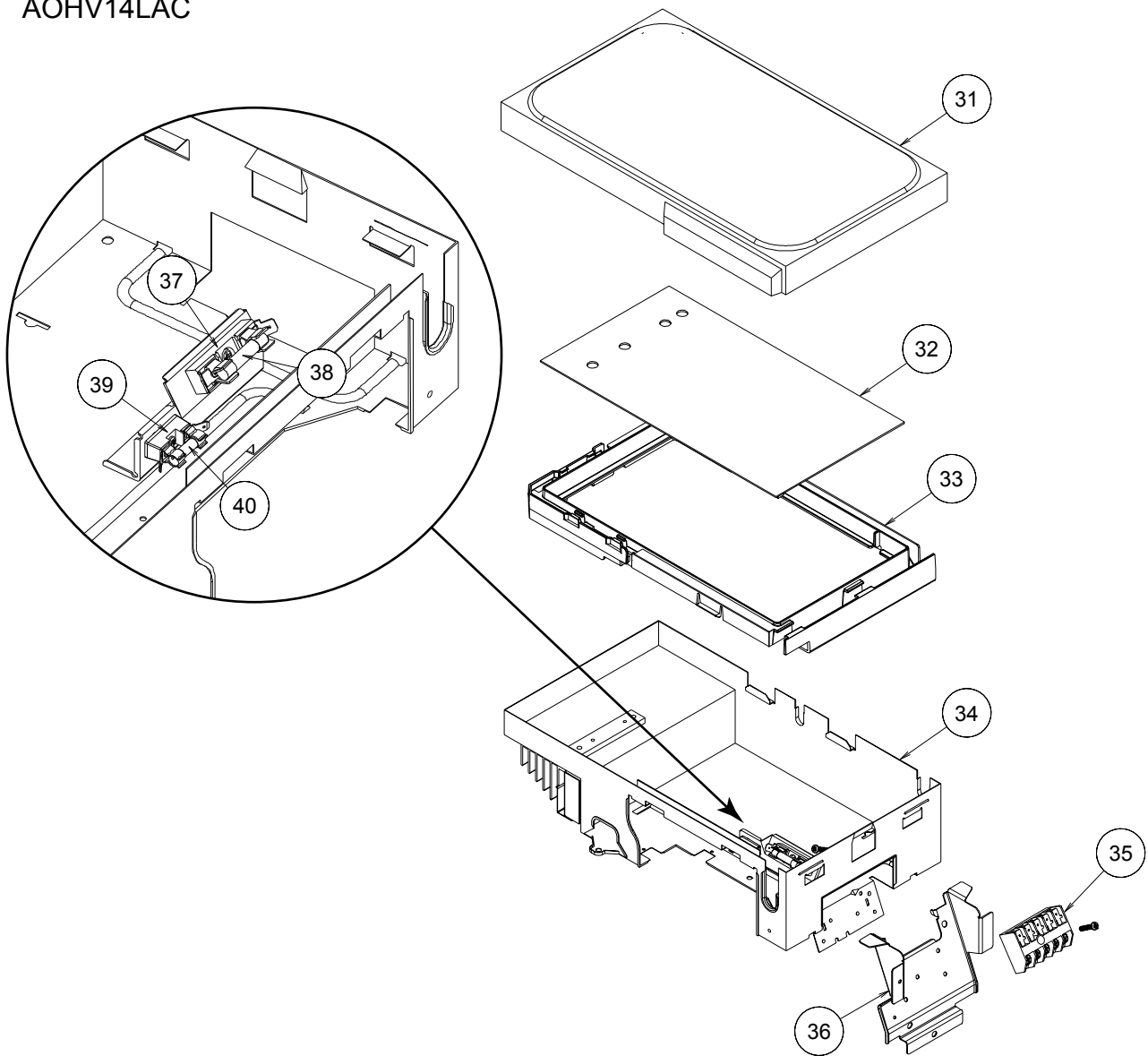
Ref No.	Description	Parts No.					Q'ty
		AOHV14LAC	-	-	-	-	
1	PANEL (TOP) ASSY	9309230057	-	-	-	-	
2	THERMISTOR (OUTDOOR TEMP)	9900210045	-	-	-	-	
3	PROTECTIVE NET	9315319012	-	-	-	-	
4	CABINET RIGHT ASSY	9309236011	-	-	-	-	
5	COVER (SWITCH) ASSY	9309237025	-	-	-	-	
6	BRACKET (MOTOR) ASSY	9313432010	-	-	-	-	
7	MOTOR DC BRUSHLESS MFE-63NOM	9601725015	-	-	-	-	
8	PROPELLER FAN	9309909014	-	-	-	-	
9	NUT WITH WASHER	9304902003	-	-	-	-	
10	RING (FAN)	9308885012	-	-	-	-	
11	CABINET ASSY	9314809040	-	-	-	-	
12	GRIP	9308880017	-	-	-	-	

OUTDOOR UNIT  
AOHV14LAC



Ref No.	Description	Parts No.					Q'ty
		AOHV14LAC	-	-	-	-	
13	CONDENSER ASSY	9311382065	-	-	-	-	
14	JOINT E	9309495005	-	-	-	-	
15	ENTRANCE PIPE ASSY	9310812013	-	-	-	-	
16	JOINT PIPE ASSY A	9309488007	-	-	-	-	
17	JOINT PIPE ASSY B	9311287018	-	-	-	-	
18	CORD CLAMP	9307271014	-	-	-	-	
19	2-WAY VALVE ASSY	9313064013	-	-	-	-	
20	3-WAY VALVE ASSY	9315159014	-	-	-	-	
21	BRACKET (VALVE)	9308870025	-	-	-	-	
22	REACTOR ASSY	9900354015	-	-	-	-	
23	SEPARATER ASSY	9312971015	-	-	-	-	
24	COMPRESSOR ASSY	9313763022	-	-	-	-	
25	PULSE MOTOR VALVE ALL ASSY	9311641018	-	-	-	-	
26	COIL (EXPANSION VALVE)	9900057039	-	-	-	-	
27	VALVE (4-WAY) ASSY	9316475014	-	-	-	-	
28	SOLENOID	9970033018	-	-	-	-	
29	THERMISTOR ASSY (DISCHERGE, PIPE)	9900148027	-	-	-	-	
30	BASE ASSY PAINTED	9308869081	-	-	-	-	

OUTDOOR UNIT  
AOHV14LAC

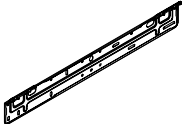

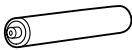
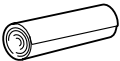

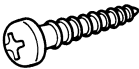

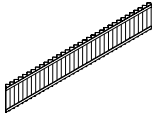
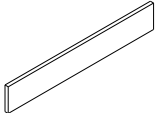


Ref No.	Description	Parts No.					Q'ty
		AOHV14LAC	-	-	-	-	
31	COVER (CASE)	9309913011	-	-	-	-	
32	INVERTER PCB ASSY	9707039245	-	-	-	-	
33	HOLDER (PCB)	9313074029	-	-	-	-	
34	INVERTER CASE ASSY	9315690012	-	-	-	-	
35	TERMINAL	9703874031	-	-	-	-	
36	TERMINAL BRACKET	9315037039	-	-	-	-	
37	FUSE HOLDER	0501454012	-	-	-	-	
38	FUSE 250V-20A	0600382018	-	-	-	-	
39	FUSE HOLDER	0501456016	-	-	-	-	
40	FUSE 250V- 5A	0600376086	-	-	-	-	

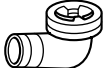


# STANDARD ACCESSORIES

## INDOOR UNIT

Name and Shape	Q'ty	Use	Part No.
Bracket panel 	1	For indoor unit installation	9316272019
Remote control unit AR-RAC1E 	1	Use for air conditioner operation	9316397019
Battery (penlight) 	2	For remote control unit	0600185527
Cloth tape 	1	For indoor unit installation	9310519004
Remote control unit holder 	1	Use as remote control unit holder	9305642045
Tpping screw (big) ( φ4 x 25) 	9	For wall hook bracket and body installation	0700076046
Tpping screw (small) ( φ3 x 12) 	2	For remote control unit holder installation	0700019036
Electric filter UTR-FC03-2 	1	With 2 sheets	9312832002
Ion deodrant filter UTR-FC03-3 	1	With 2 sheets	9312833009

## OUTDOOR UNIT

Name and Shape	Q'ty	Use	Part No.	
			AOHV09/12LAC	AOHV14LAC
Drain pipe assy 	1	For outdoor unit drain piping work	9303029022	9303029015

0703G3209