

Pocket Manual

Service Diagnosis





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Applicable Model Series

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	Air Cooled	VRVIII-Q	Inverter	9
		VRVIII-S	P(A)	10
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Applicable Models

1. R-22

1-1. VRVII M(A) Series

Indoor Units													
Type						M	Model Name	ne					Symbol
Ceiling Mounted Cassette Type (Double Flow)	FXC	20L	25L	32L	40L	20F	63L	80L	-	125L			
Ceiling Mounted Cassette Type (Multi Flow)	FXF	-	25L	32L	40L	70S	1E9	80L	100L	125L	-		
Ceiling Mounted Cassette Corner Type	FXK	-	25L	32L	40F	-	1E9		-	-	-		
	FXD-PVE	30P	25P	32P	-	-	-		-	-	-		
Slim Colling Mounted Duct Tomo	FXD-PVET	30P	25P	32P	-	-	-	-	-	-	-		ΛE
Silli Celling Modified Duct Type	FXD-MVE	20M	25M	32M	40M	50M	63M	-			-		
	FXD-MVET 20M	20M	25M	32M	M04	50M	63M	-	-	-	-	1	
Ceiling Mounted Low Silhouette Duct Type	FXYD	20KA	20KA 25KA 32KA 40KA	32KA	40KA	50KA	63KA		-	-	-		
Ceiling Mounted Built-in Type	FXS	70Z	25L	32L	40F	20F	1E9	80L	100L	125L	-		
Ceiling Mounted Built-in Type (Rear Suction)	FXYB	20K	25K	32K	40K	20K	93K	80K	100K	125K	-	-	۸1
Ceiling Mounted Duct Type	FXM	-	-		40F	70S	1E9	80L	100L	125L	200L	250L	
Ceiling Suspended Type	FXH	-	-	32L	-	-	1E9	-	100L	-			
Wall Mounted Type	FXA	70Z	25L	32L	40L	70S	1E9	-	-	-			NE.
Floor Standing Type	FXL	70Z	25L	32L	40L	20F	93F	-		-			
Concealed Floor Standing Type	FXN	20L	25L	32L	40L	20F	1E9	-		-			

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Туре						Mo	Model Name	e.					Symbol
Down Disease	>	5M(A)	8M(A)	10M(A)	12M(A)	14M(A)	16M(A)	18M(A)	5M(A) 8M(A) 10M(A) 12M(A) 14M(A) 16M(A) 18M(A) 20M(A) 22M(A) 24M(A) 26M(A)	22M(A)	24M(A)	26M(A)	Y1(E)
ופמר דעווף	<u> </u>	28M(A)	30M(A)	32M(A)	34M(A)	36M(A)	38M(A)	40M(A)	28M(A) 30M(A) 32M(A) 34M(A) 36M(A) 38M(A) 40M(A) 42M(A) 44M(A) 46M(A) 48M(A)	44M(A)	46M(A)	48M(A)	1 (E)
Section Control	> 0	5M(A)	8M(A)	10M(A)	12M(A)	14M(A)	16M(A)	18M(A)	5M(A) 8M(A) 10M(A) 12M(A) 14M(A) 16M(A) 18M(A) 20M(A) 22M(A) 24M(A) 26M(A)	22M(A)	24M(A)	26M(A)	*
Scolling Crity	ź	28M(A)	30M(A)	32M(A)	34M(A)	36M(A)	38M(A)	40M(A)	28M(A) 30M(A) 32M(A) 34M(A) 36M(A) 38M(A) 40M(A) 42M(A)	44M(A)	44M(A) 46M(A) 48M(A)	48M(A)	=

1-2. VRVII-S M Series

■ Indoor Units											
Type					M	Model Name	ne				Symbol
Ceiling Mounted Cassette Type (Double Flow)	FXC	20L	25L	32L	40L	20F	93L	80L	-	125L	
Ceiling Mounted Cassette Type (Multi Flow)	FXF		25L	32L	40L	20F	63L	80L	100L	125L	
Ceiling Mounted Cassette Corner Type	FXK		25L	32L	40L		63L				L
Slim Ceiling Mounted Duct Type	FXD	20M	25M	32M	40M	20M	63M				П
Ceiling Mounted Low Silhouette Duct Type	FXYD	20KA		25KA 32KA	40KA	50KA	63KA	-	-		
Ceiling Mounted Built-in Type	FXS	20L	25L	32L	40F	70S	93F	80L	100L	125L	
Ceiling Mounted Built-in Type (Rear Suction)	FXYB	20K	25K	32K	40K	30K	93K	80K	100K	125K	۸1
Ceiling Mounted Duct Type	FXM	-	-	-	40F	709	1E9	80L	100L	125L	
Ceiling Suspended Type	FXH	-	-	32L	-	-	1E9	-	100L		
Wall Mounted Type	FXA	20L	25L	32L	40L	709	93L	-	-		ΛE
Floor Standing Type	FXL	20L	25L	32L	40F	709	93L	-	-		
Concealed Floor Standing Type	FXN	20L	25L	32L	40F	70S	1E9	-	-		

Outdoor Units

Туре	M	Model Name	me		Symbol
leat Pump	RXYM	4M	5M	6М	NN
Sooling Only	RXM	4M	5M	6М	VMT

2. R-410A

2-1. VRVII M(A) Series

Symbol							M							۸1	Ļ
			-	-	1		-	-	250MA	-	-	-	-	-	
			-	-	-	-	-	-	200MA	-	-	-	-	-	
	125M	125M						125M	125MA					125MA	
		100M	,	,				100M	100MA	100MA	,		,	100MA	
Je	80M	80M						80M	80MA					71MA	
Model Name	ME9	63M	63MA			63NA	93N	63M	63MA	63MA	63MA	63MA	63MA		
Mo	50M	50M	,	,		50NA	20N	50M	50MA		50MA	50MA	50MA	,	ĺ
	40M	40M	40MA	,	,	40NA	40N	40M	40MA		40MA	40MA	40MA		ĺ
	32M	32M	32MA	32P	32P	32NA	32N	32M		32MA	32MA	32MA	32MA		ĺ
	25M	25M	25MA	25P	25P	25NA	25N	25M	-	-	25MA	25MA	25MA	-	İ
	20M			20P	20P	20NA	20N	20M			20MA	20MA	20MA		I
	FXCQ	FXFQ	FXKQ	FXDQ-PVE	FXDQ-PVET	FXDQ-NAVE	FXDQ-NVET 20N	FXSQ	FXMQ	FXHQ	FXAQ	FXLQ	FXNQ	FXUQ	e, ii
Type	Ceiling Mounted Cassette Type (Double Flow)	Ceiling Mounted Cassette Type (Multi Flow)	Ceiling Mounted Cassette Corner Type		Slim Colling Mountain Duct	Silli Celling Modified Duct Type		Ceiling Mounted Built-in Type	Ceiling Mounted Duct Type	Ceiling Suspended Type	Wall Mounted Type	Floor Standing Type	Concealed Floor Standing Type	Ceiling Suspended Cassette Type	

Outdoor Units

Туре						Mc	Model Name	e.					Symbol
Hoot Bump	Oxxa	5MA	8MA	10MA	12MA	14MA	5MA 8MA 10MA 12MA 14MA 16MA 18MA 20MA 22MA 24MA 26MA	18MA	20MA	22MA	24MA	26MA	Y1(E)
וופמר חווף	<u> </u>	28MA	30MA	32MA	34MA	36MA	28MA 30MA 32MA 34MA 36MA 38MA 40MA 42MA 44MA 46MA 48MA	40MA	42MA	44MA	46MA	48MA	1.(E)
yla C pailor C	CXG	5MA	8MA	10MA	12MA	14MA	5MA 8MA 10MA 12MA 14MA 16MA 18MA 20MA 22MA 24MA 26MA	18MA	20MA	22MA	24MA	26MA	>
Ś. D. B. III.	7	28MA	30MA	32MA	34MA	36MA	28MA 30MA 32MA 34MA 36MA 38MA 40MA 42MA 44MA 46MA 48MA	40MA	42MA	44MA	46MA	48MA	=
Hoat Docomon	DEVO	M8	10M	12M	14M	16M	8M 10M 12M 14M 16M 18M 20M 22M 24M 26M	20M	22M	24M	26M	28M	4
leat Necovery	- - - - -	W0E	32M	34M	36M	38M	30M 32M 34M 36M 38M 40M 42M 44M 46M 48M	42M	44M	46M	48M		2

2-2. VRVII-S M Series

■ Indoor Units											
Type					Σ	Model Name	me				Symbol
Ceiling Mounted Cassette Type (Double Flow)	FXCQ	20M	25M	32M	M04	M03	ME9	M08	-	125M	
Ceiling Mounted Cassette Type (Multi Flow) 600X600	FXZQ	20M	25M	32M	M04	M03	-	-	-		
Ceiling Mounted Cassette Type (Multi Flow)	FXFQ	-	25M	32M	M04	M03	ME9	M08	100M	125M	
Ceiling Mounted Casette Corner Type	FXKQ	-	25M	32M	M04	-	ME9	-	-		
Slim Ceiling Mounted Built-in Type (L.S.P)	FXDQ	20N	25N	32N	N04	N09	NE9	-	-		
Ceiling Mounted Built-in Type (M.S.P)	FXSQ	20M	25M	32M	M04	M03	ME9	M08	100M	125M	VE
Ceiling Mounted Duct Type	FXMQ	-		-	M04	M03	ME9	M08	100M	125M	
Ceiling Suspended Type	FXHQ	-		32M	-	-	ME9	-	100M		
Wall Mounted Type	FXAQ	20M	25M	32M	M04	M03	ME9	-	-		
Floor Standing Type	FXLQ	20M	25M	32M	M04	M03	ME9	-			
Concealed Floor Standing Type	FXNO	Z0M	25M 32M 40M	32M		50M	ME9	-	-	,	

Outdoor Uni

Туре		Mo	Model Name	Je Je	Symbol
Heat Pump	RXYMQ	4M	5M	eM	V4A

Туре						Mc	Model Name	ne					Symbol
Ceiling Mounted Cassette Type (Double Flow)	FXCQ	20M	25M	32M	40M	50M	63M	80M		125M			
Ceiling Mounted Cassette Type (Multi Flow)	FXFQ	-	25M	32M	40M	M03	63M	80M	100M	125M			
Ceiling Mounted Cassette Corner Type	FXKQ		25MA	32MA	40MA		63MA						
	FXDQ-PVE	20P	25P	32P									
Olive Manual Dunk T.	FXDQ-PVET	30P	25P	32P			-	-		-	-		
Silli Celling Mounted Duct Type	FXDQ-NAVE	20NA	25NA	32NA	40NA	50NA	63NA	-		-	-		
	FXDQ-NVET	20N	25N	32N	40N	20N	93N						VE
Ceiling Mounted Built-in Type	FXSQ	20M	25M	32M	40M	M05	63M	M08	100M	125M	-		
Ceiling Mounted Duct Type	FXMQ	-			40MA	50MA	63MA	80MA	100MA	125MA	200MA	250MA	
Ceiling Suspended Type	FXHQ	-		32MA			63MA	-	100MA	-	-		
Wall Mounted Type	FXAQ	20MA	25MA	32MA	40MA	50MA	63MA	-		-	-		
Floor Standing Type	FXLQ	20MA	25MA	32MA	40MA	50MA	63MA	-		-	-		
Concealed Floor Standing Type	FXNQ	20MA	25MA	32MA	40MA	50MA	63MA	-					
Ceiling Suspended Cassette Type	FXUQ	-				-	-	71MA	100MA	125MA			٨1
Connection Unit	BEVQ	-	-	-	-	-	-	71MA	100MA	125MA	-	-	VE

2-3. VRV-WII M Series

Outside Units

Type		Mc	Model Name	ne	Symbol
Heat Pump	RWEYQ	10M	20M	30M	도녹Ң

2-4. VRVIII P(A) Series

Symbol								ц/	,							۸1	L
										1	250MA						
											200MA		-		-		
		-	-	-	-	-	-	-	-	140P	-	-	-	-	-	-	
	125P		125M						125M	125P			-		-	125MA	
	100P	-	-	-	-	-			100MA	100P	-	100MA	-	-	-	100MA	
Name	80P		80M						80M	80P			-		-	71MA	
Model Name	63P		63M	63MA			63NB	63NB	63M	63P		63MA	63MA	63MA	63MA		
	50P	50M	50M				90NB	50NB	20M	50P			50MA	50MA	50MA		1
	40P	40M	40M	40MA			40NB	40NB	40M	40P			40MA	40MA	40MA		
	32P	32M	32M	32MA	32PB	32PB			32M	32P	-	32MA	32MA	32MA	32MA	-	
	25P	25M	25M	25MA	25PB	25PB			25M	25P	-	-	25MA	25MA	25MA	-	
		20M	20M		20PB	20PB			20M	20P			20MA	20MA	20MA		
	FXFQ	FXZQ	FXCQ	FXKQ	FXDQ-PBVE	FXDQ-PBVET	FXDQ-NBVE	FXDQ-NBVET	FXSQ	FXMQ	FXMQ	FXHQ	FXAQ	FXLQ	FXNQ	FXUQ	
Type	Ceiling Mounted Cassette Type (Round Flow)	Ceiling Mounted Cassette Type (Compact Multi Flow)	Ceiling Mounted Cassette Type (Double Flow)	Ceiling Mounted Cassette Corner Type		Sim Colling Managed Duct	Silli Celling Modified Duct Type		Ceiling Mounted Built-in Type	Ceiling Mounted Duct Type (Middle and High Static Pressure)	Ceiling Mounted Duct Type	Ceiling Suspended Type	Wall Mounted Type	Floor Standing Type	Concealed Floor Standing Type	Ceiling Suspended Cassette Type	

Outdoor Units

Туре						Mo	Model Name	э					Symbol
		5P(A)	8P(A)	10P(A)	12P(A)	14P(A)	16P(A)	18P(A)	20P(A)	22P(A)	24P(A)	26P(A)	
		28P(A)	30P(A)	32P(A)	34P(A)	36P(A)	38P(A)	40P(A)	42P(A)	44P(A)	46P(A)	48P(A)	7. 7. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.
	2	50P(A)	52P(A)	54P(A)									Ì i
near Fump	Ž	5P	8P	10P	12P	14P	16P	18P	20P	22P	24P	26P	
		28P	30P	32P	34P	36P	38P	40P	42P	44P	46P	48P	TL(E)
		50P	52P	54P									
		5P(A)	8P(A)	10P(A)	12P(A)	14P(A)	16P(A)	18P(A)	20P(A)	22P(A)	24P(A)	26P(A)	
Cooling Only	RXYQ	28P(A)	30P(A)	32P(A)	34P(A)	36P(A)	38P(A)	40P(A)	42P(A)	44P(A)	46P(A)	48P(A)	7
		50P(A)	52P(A)	54P(A)									
200000	OVE	8P	10P	12P	14P	16P	18P	20P	22P	24P	26P	28P	>
rieat necovery	Ž	30P	32P	34P	36P	38P	40P	42P	44P	46P	48P		=

2-5. VRVIII-Q P Series

■ Outdoor Units

Туре			Me	odel Nar	ne		Symbol
		8P	10P	12P	14P	16P	
		18P	20P	22P	24P	26P	
For Replacement Use	RQYQ	28P	30P	32P	34P	36P	Y1
000		38P	40P	42P	44P	46P	
		48P					

2-6. VRVIII-S P Series

Type					M	Model Name	ne				Symbol
Ceiling Mounted Cassette Type (Double Flow)	FXCQ	20M	25M	32M	40M	M03	63M	80M	,	125M	
Ceiling Mounted Cassette Type (Multi Flow)	FXFQ	-	25M	32M	40M	M03	63M	80M	100M	125M	
Ceiling Mounted Cassette Corner Type	FXKQ		25MA	32MA	40MA		63MA				
	FXDQ-PVE	20P	25P	32P	-	-	-	-	-		
Olive Owner Managed Drink Time	FXDQ-PVET	20P	25P	32P	-	-	-	-	-		
Silli Celling Mounted Duct Type	FXDQ-NAVE	20NA	25NA	32NA	40NA	9NOS	63NA	-	-		
	FXDQ-NVET	20N	25N	32N	40N	N09	93N	-	-		VE
Ceiling Mounted Built-in Type	FXSQ	20M	25M	32M	40M	M05	63M	80M	100M	125M	
Ceiling Mounted Duct Type	FXMQ		-	-	40MA	50MA	63MA	80MA	100MA	125MA	
Ceiling Suspended Type	FXHQ		-	32MA	-	-	63MA	-	100MA		
Wall Mounted Type	FXAQ	20MA	25MA	32MA	40MA	50MA	63MA	-	-		
Floor Standing Type	FXLQ	20MA	25MA	32MA	40MA	50MA	63MA	-	-	-	
Concealed Floor Standing Type	FXNQ	20MA	25MA	32MA	40MA	50MA	63MA	-	-	-	
Ceiling Suspended Cassette Type	FXUQ					-		71MA	100MA	125MA	٧1
Connection Unit	BEVQ		-	-	-	-	-	71MA	100MA	125MA	VE

Outdoor Units

Type	Mc	Model Name	ne		Symbol
Heat Pump	RXYMA	4P	5P	д9	U/\
Cooling Only	RXMQ	4b	5P	д9	Ц

2-7. VRV-WIII

Outside Units

Symbol	^	-	F	,
	20P	-	20P	-
	18P	40E	-	40E
me	16P	28P	-	-
Model Name	10P	26P	10P	
Ň	8P	24P	-	-
			7	
Туре		Heat Pump	Heat Recovery	

1. Symptom-based Troubleshooting

	Symptom	Supposed Cause	Countermeasure	
1	The system does not start operation at all.	Blowout of fuse(s)	Turn OFF the power supply and then replace the fuse(s).	
		Cutout of breaker(s)	If the knob of any breaker is in its OFF position, turn ON the power supply. If the knob of any circuit breaker is in its tripped position, do not turn ON the power supply.	
			ON Knob Tripped OFF Circuit breaker	
		Power failure	After the power failure is reset, restart the system.	
2	The system starts operation but makes an immediate stop.	Blocked air inlet or outlet of indoor or outdoor unit	Remove obstacle(s).	
		Clogged air filter(s)	Clean the air filter(s).	
3	The system does not cool or heat air well.	Blocked air inlet or outlet of indoor or outdoor unit	Remove obstacle(s).	
		Clogged air filter(s)	Clean the air filter(s).	
		Enclosed outdoor unit(s)	Remove the enclosure.	
		Improper set temperature	Set the temperature to a proper degree.	
		Airflow rate set to "LOW"	Set it to a proper airflow rate.	
		Improper direction of air diffusion	Set it to a proper direction.	
		Open window(s) or door(s)	Shut it tightly.	
	[In cooling]	Direct sunlight received	Hang curtains or shades on windows.	
	[In cooling]	Too many persons staying in a room	The model must be selected to	
	[In cooling]	Too many heat sources (e.g. OA equipment) located in a room	match the air conditioning load.	

	Sy	mptom	Supposed Cause	Countermeasure
4	The system does not operate.	The system stops and immediately restarts operation. Pressing the TEMP ADJUST button immediately resets the system.	If the OPERATION lamp on the remote controller turns ON, the system will be normal. These symptoms indicate that the system is controlled so as not to put unreasonable loads on the system.	Normal operation. The system will automatically start operation after a lapse of 5 minutes.
		The remote controller displays "UNDER CENTRALIZED CONTROL", which blinks for a period of several seconds when the OPERATION button is depressed.	The system is controlled with centralized controller. Blinking display indicates that the system cannot be operated using the remote controller.	Operate the system using the COOL/HEAT centralized remote controller.
		The system stops immediately after turning ON the power supply.	The system is in preparation mode of micro computer operation.	Wait for a period of approximately 1 minute.
5	The system makes intermittent stops.	The remote controller displays error codes """ and """, and the system stops but restarts after a lapse of several minutes.	The system stops due to an interruption in communication between units caused by electrical noises coming from equipment other than air conditioners.	Remove causes of electrical noises. If these causes are removed, the system will automatically restart operation.
6	COOL-HEAT selection is disabled.	The remote controller displays "UNDER CENTRALIZED CONTROL".	This remote controller has no option to select cooling operation.	Use a remote controller with option to select cooling operation.
		The remote controller displays "UNDER CENTRALIZED CONTROL", and the COOL-HEAT selection remote controller is provided.	COOL-HEAT selection is made using the COOL- HEAT selection remote controller.	Use the COOL- HEAT selection remote controller to select cool or heat.

	Sy	mptom	Supposed Cause	Countermeasure
7	The system conducts fan operation but not cooling or heating operation.	This symptom occurs immediately after turning ON the power supply.	The system is in preparation mode of operation.	Wait for a period of approximately 10 minutes.
8	The airflow rate is not reproduced according to the setting.	Even pressing the AIRFLOW RATE SET button makes no changes in the airflow rate.	In heating operation, when the room temperature reaches the set degree, the outdoor unit will stop while the indoor unit is brought to fan LL operation so that no one gets cold air. Furthermore, if fan operation mode is selected when other indoor unit is in heating operation, the system will be brought to fan LL operation. (The fan LL operation is also enabled while in oil return mode in cooling operation.)	Normal operation.
9	The airflow direction is not reproduced according to the setting.	The airflow direction is not corresponding to that displayed on the remote controller. The flap does not swing.	Automatic control	Normal operation.

	Sy	mptom	Supposed Cause	Countermeasure
10	A white mist comes out from the system.	<indoor unit=""> In cooling operation, the ambient humidity is high. (This indoor unit is installed in a place with much oil or dust.)</indoor>	Uneven temperature distribution due to heavy stain of the inside of the indoor unit	Clean the inside of the indoor unit.
		<indoor unit=""> Immediately after cooling operation stopping, the ambient temperature and humidity are low.</indoor>	Hot gas (refrigerant) flown in the indoor unit results to be vapor from the unit.	Normal operation.
		<indoor and<br="">outdoor units> After the completion of defrosting operation, the system is switched to heating operation.</indoor>	Defrosted moisture turns to be vapor and comes out from the units.	Normal operation.

	Sy	mptom	Supposed Cause	Countermeasure
11	The system produces sounds.	<indoor unit=""> Immediately after turning ON the power supply, indoor unit produces "ringing" sounds.</indoor>	These are operating sounds of the electronic expansion valve of the indoor unit.	Normal operation. This sound becomes low after a lapse of approximately 1 minute.
		<indoor and<br="">outdoor units> "Hissing" sounds are continuously produced while in cooling or defrosting operation.</indoor>	These sounds are produced from gas (refrigerant) flowing respectively through the indoor and outdoor units.	Normal operation.
		<indoor and<br="">outdoor units> "Hissing" sounds are produced immediately after the startup or stop of the system, or the startup or stop of defrosting operation.</indoor>	These sounds are produced when the gas (refrigerant) stops or changes flowing.	Normal operation.
		<indoor unit=""> Faint sounds are continuously produced while in cooling operation or after stopping the operation.</indoor>	These sounds are produced from the drain discharge device in operation.	Normal operation.
		<pre><indoor unit=""> "Creaking" sounds are produced while in heating operation or after stopping the operation.</indoor></pre>	These sounds are produced from resin parts expanding and contracting with temperature changes.	Normal operation.
		<indoor unit=""> Sounds like "trickling" or the like are produced from indoor units in the stopped state.</indoor>	On VRV systems, these sounds are produced when other indoor units in operation. The reason is that the system runs in order to prevent oil or refrigerant from dwelling.	Normal operation.
		<outdoor unit=""> Pitch of operating sounds changes.</outdoor>	The reason is that the compressor changes the operating frequency.	Normal operation.

	Sy	mptom	Supposed Cause	Countermeasure
12	Dust comes out from the system.	Dust comes out from the system when it restarts after the stop for an extended period of time.	Dust, which has deposited on the inside of indoor unit, is blown out from the system.	Normal operation.
13	Odors come out from the system.	In operation	Odors of room, cigarettes or else adsorbed to the inside of indoor unit are blown out.	The inside of the indoor unit should be cleaned.
14	Outdoor unit fan does not rotate.	In operation	The reason is that fan revolutions are controlled to put the operation to the optimum state.	Normal operation.
15	LCD display "88" appears on the remote controller.	Immediately after turning ON the power supply	The reason is that the system is checking to be sure the remote controller is normal.	Normal operation. This code is displayed for a period of approximately 1 minute at maximum.
16	The outdoor unit compressor or the outdoor unit fan does not stop.	After stopping operation	It stops in order to prevent oil or refrigerant from dwelling.	Normal operation. It stops after a lapse of approximately 5 to 10 minutes.
17	The outdoor gets hot.	While stopping operation	The reason is that the compressor is warmed up to provide smooth startup of the system.	Normal operation.
18	Hot air comes out from the system even though it stops.	Hot air is felt while the system stops.	On VRV systems, small quantity of refrigerant is fed to indoor units in the stopped state when other indoor units are in operation.	Normal operation.
19	The system does not cool air well.	The system is in dry operation.	The reason is that the dry operation serves not to reduce the room temperature where possible.	Change the system to cooling operation.

2. Troubleshooting by Remote Controller

2.1 The INSPECTION / TEST Button

The following modes can be selected by using the [Inspection/Test Operation] button on the remote control.

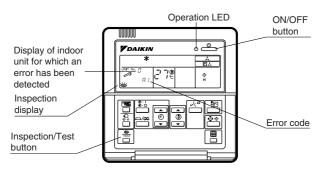
Service data can be obtained. Error code history Temperature data of various sections Service settings can be made. Indoor unit settings · Forced fan ON can be made · Airflow direction/Airflow rate setting · Filter sign time · Airflow direction Inspection/Test Operation Others button for more than 4 Field seconds. Service setting mode mode Press Depress Inspection/Test Operation Inspection/Test Operation button once button for more than 4 seconds. Normal Press mode Inspection/Test Operation Inspection/Test Operation button once. button once. Or after 30 minutes After 10 seconds Test Inspection operation mode Press mode Inspection/Test Operation button once. Following codes can Thermostat is forcibly be checked. turned ON. Frror codes · Indoor model code

Outdoor model code

2.2 Self-diagnosis by Wired Remote Controller

2.2.1 Wired Remote Controller — BRC1D61

If operation stops due to error, the remote controller's operation LED blinks, and error code is displayed. (Even if stop operation is carried out, error contents are displayed when the inspection mode is entered.) The error code enables you to tell what kind of error caused operation to stop. Refer to P.24 for error code and error contents.





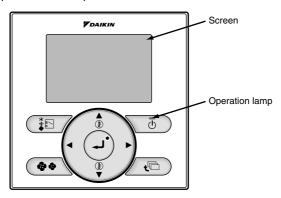
Note:

- Pressing the INSPECTION/TEST button will blink the check indication.
- 2. While in service mode, holding down the ON/OFF button for a period of 5 seconds or more will clear the error history indication shown above. In this case, on the codes display, the error code will blink twice and then change to "00" (= Normal), the Unit No. will change to "0", and the operation mode will automatically switch from service mode to normal mode (displaying the set temperature).

2.2.2 Wired Remote Controller — BRC1E61

The following will be displayed on the screen when an error (or a warning) occurs during operation.

Check the error code and take the corrective action specified for the particular model.



(1)Checking an error or warning

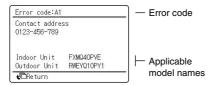
` '		<u> </u>	
	Operation Status	Display	/
Abnormal shutdown	The system stops operating.	The operation lamp (green) starts to blink. The message "Error: Press Menu button" will appear and blink at the bottom of the screen.	COOI Set telegrature 28°C
Warning	The system continues its operation.	The operation lamp (green) remains on. The message "Warning: Press Menu button" will appear and blink at the bottom of the screen.	Cool Set temerature 28°C

(2) Taking corrective action

· Press the Menu/Enter button to check the error code.



· Take the corrective action specific to the model.



2.3 Self-diagnosis by Wireless Remote Controller

If unit stops due to an error, the operation indicating LED on the signal receiving part of indoor unit flashes. The error code can be determined by following the procedure described below. (The error code is displayed

when an operation error has occurred. In normal condition, the error code of the last problem is displayed.)

- Press the INSPECTION/TEST button to select "inspection". The equipment enters the inspection mode. The "Unit" indication is displayed and the Unit No. display shows flashing "0" indication.
- 2 Set the Unit No.

Press the UP or DOWN button and change the Unit No. display until the buzzer (*1) is generated from the indoor unit. *1 Number of beeps

3 short beeps : Conduct all of the following operations.

1 short beep: Conduct steps 3 and 4.

Continue the operation in step 4 until a buzzer remains ON. The continuous buzzer indicates that the error code is confirmed.

Continuous beep: No abnormality.

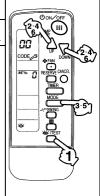
- 3 Press the MODE selector button. The left "0" (upper digit) indication of the error code flashes
- 4 Error code upper digit diagnosis
 Press the UP or DOWN button and change the error code upper
 digit until the error code matching buzzer (*2) is generated.
 - The upper digit of the code changes as shown below when the UP and DOWN buttons are pressed.

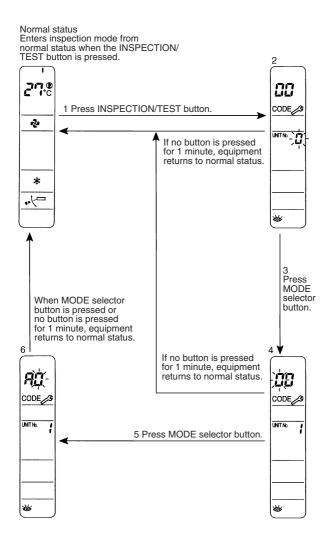
*2 Number of beeps

Continuous beep: Both upper and lower digits matched. (Error code confirmed)

2 short beeps : Upper digit matched.1 short beep : Lower digit matched.

- 5 Press the MODE selector button. The right "0" (lower digit) indication of the error code flashes.
- 6 Error code lower digit diagnosis
 Press the UP or DOWN button and change the error code lower digit
 until the continuous error code matching buzzer (*2) is generated.
 - The lower digit of the code changes as shown below when the UP and DOWN buttons are pressed.





2.4 Error Codes and Description

2.4.1 Indoor Unit

■ R-22

Reference Page	46	48	49	52	55	22	61	63	68
	•	•							•
FXH FXA FXL FXN	•	•							•
FXA	•	•	•	•				•	•
	•	•	•	•				•	•
FXC FXF FXK FXD FXYD FXS FXYB FXMM- F301 2501	•	•	•				•		•
FXM40- 125L	•	•	•			•			•
FXYB	•	•	•						•
FXS	•	•							•
FXYD	•	•							•
FXD	•	•			•				•
FXK	•	•	•					•	•
FXF	•	•	•	•				•	•
FXC	•	•	•					•	•
Error Contents	External Protection Device Abnormality	PCB Abnormality	A3 Drain Level Control System (S1L) Abnormality	Fan Motor (M1F) Lock, Overload	Indoor Unit Fan Motor Abnormality	Overload / Overcurrent / Lock of Indoor Unit Fan Motor	Overload / Overcurrent / Lock of Indoor Unit Fan Motor	A7 Swing Flap Motor (M1S) Abnormality	Electronic Expansion Valve Coil Abnormality
Error Code	Α0	A 1	A3	У	9W	A6	A6	A7	A9

^{*} For the model names, refer to P.2~11.

FXC FXF FXK FXD FXYD FXS FXYB FXMM0- F301 FXH FXA FXL FXN FXN F3ge	71	73	78	80	84	9	0
X N					80	98	06
		•	•	•	•	•	•
FX		•	•	•	•	•	•
ΕX		•	•	•	•	•	•
FXH		•	•	•	•	•	•
FXM200/ 250L		•	•	•	•	•	•
FXM40- 125L	•	•	•	•	•	•	•
FXYB	•	•	•	•	•	•	•
FXS	•	•	•	•	•	•	•
FXYD		•	•	•	•	•	•
FXD		•	•	•	•	•	•
XX	•	•	•	•	•	•	•
FXF	•	•	•	•	•	•	•
FXC	•	•	•	•	•	•	•
Error Contents	Drain Level above Limit	AJ Capacity Determination Device Abnormality	Thermistor for Liquid Pipe Abnormality	Thermistor for Gas Pipe Abnormality	Thermistor for Suction Air Abnormality	Thermistor for Discharge Air Abnormality	CJ Room Temperature Thermistor in Remote Controller Abnormality
Error Code	ΑF	7	2	C5	රි	S	రె

^{*} For the model names, refer to P.2~11.

■ R-410A

Reference Page	46	48	49	52	22	22	61	63	99	68
	•	•						•		•
FXCQ FXZQ FXFQ FXKQ FXDQ FXSQ FXMQ4 FXMQ4M FXHQ FXAQ FXLQ FXNQ FXUQ	•	•								•
FXLQ	•	•								•
FXAQ	•	•	•	•						•
FXHQ	•	•	•	•				•		•
FXMQ-MA	•	•					•			•
FXMQ-P	•	•	•			•			•	•
FXSQ	•	•								•
FXDQ	•	•	•		•					•
FXKQ	•	•						•		•
FXFQ	•	•	•	•						•
FXZQ	•	•	•							•
FXCQ	•	•						•		•
Error Contents	External Protection Device Abnormality	PCB Abnormality	Drain Level Control System (S1L) Abnormality	Fan Motor (M1F) Lock, Overload	Indoor Unit Fan Motor Abnormality	Overload / Overcurrent / Lock of Indoor Unit Fan Motor	Overload / Overcurrent / Lock of Indoor Unit Fan Motor	Swing Flap Motor (M1S) Abnormality	Power Supply Voltage Abnormality	Electronic Expansion Valve Coil Abnormality
Error Code	A0	A1	A3	A6	A6	A6	A6	A7	A8	A9

^{*} For the model names, refer to P.2~11.

Reference Page	71	73	75	78	80	82	8	98	88	06
XUQ R	•	•		•	•		•	•		•
XNQ F		•		•	•		•	•		•
XLQ F		•		•	•		•	•		•
XAQ		•		•	•		•	•		•
XHQ F	•	•		•	•		•	•		•
XMQ-MA F	•	•		•	•		•	•		•
FXCQ FXZQ FXFQ FXKQ FXDQ FXSQ FXMQ-M FXHQ FXAQ FXLQ FXUQ FXUQ	•	•	•	•	•	•	•	•		•
FXSQ		•		•	•		•	•		•
FXDQ	•	•		•	•		•	•		•
FXKQ	•	•		•	•		•	•		•
FXFQ	•	•		•	•		•	•	•	•
FXZQ	•	•		•	•		•	•		•
FXCQ	•	•		•	•		•	•		•
Error Contents	Drain Level above Limit	Capacity Determination Device Abnormality	Transmission Abnormality (between Indoor unit PCB and Fan PCB)	Thermistor for Liquid Pipe Abnormality	Thermistor for Gas Pipe Abnormality	Combination Abnormality (between Indoor unit PCB and Fan PCB)	Thermistor for Suction Air Abnormality	Thermistor for Discharge Air Abnormality	Humidity Sensor System Abnormality	Room Temperature Thermistor in Remote Controller Abnormality
Error Code	ΑF	۲Y	C1	C4	22	90	60	CA	၁၁	ਹ

^{*} For the model names, refer to P.2~11.

2.4.2 Outdoor Unit

	Keterence Pane) -	92	94	26	66	102	104	107	109	112	115	117	121	125	127	130	133	136	139
	VRVIII-Q	۵	•	•		•		•		•		•	•				•		•	
	VRVIII-S	Д	•			•		•		•				•			•		•	
	VRVII-S	Σ	•		•		•		•						•			•		
R-410A	VRV-WIII	Д	•	•		•		•			•							•		•
	VRVIII VRV-WII VRV-WIII VRVII-S VRVIII-S VRVIII-Q	Σ	•	•		•		•			•							•		•
	VRVIII	P(A)	•	•		•		•		•		•	•				•		•	
	VRVII	M(A)	•		•		•		•			•				•		•		
R-22	VRVII VRVII-S	Μ	•		•		•		•						•			•		
Ą.	VRVII	M(A)	•		•		•		•			•				•		•		
Refrigerant	Series	Error Contents	E1 PCB Abnormality	E2 Earth Leakage by Leak Detection PCB Assy	E3 Actuation of High Pressure Sensor	Abnormal Discharge Pressure	Actuation of Low Pressure Sensor	Abnormal Suction Pressure	Inverter Compressor Motor Lock	Inverter Compressor Motor Lock	Inverter Compressor Motor Lock	STD Compressor Motor Overcurrent/Lock	Outdoor Unit Fan Motor Abnormality	Electronic Expansion Valve Coil Abnormality	Electronic Expansion Valve Coil Abnormality	F3 Abnormal Discharge Pipe Temperature	Abnormal Discharge Pipe Temperature			
		Erro	E1	E2	E3		E4		E5			E6	E7				E3		F3	

Series VRVII VRVII-S VRVII	2							Doforonoo
(A)	- 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		VRV-WII	VRV-WIII	VRVII-S	VRVIII VRV-WII VRV-WIII VRVIII-S VRVIII-Q	VRVIII-Q	Pane
pe Temperature • • • • • • • • • • • • • • • • • • •	M(A)	P(A)	Σ	Ь	Σ	Ь	Д	3
arged	•				•			141
arged		•				•	•	143
1000			•	•				145
- Aug	•							147
High Pressure Switch System Abnormality							•	148
Outdoor Unit Fan Motor Signal Abnormality		•					•	150
Outdoor Unit Fan Motor Signal Abnormality	•							153
Outdoor Air Thermistor Abnormality		•				•	•	155
Outdoor Air Thermistor Abnormality	•				•			157
			•	•				159
High Pressure Sensor Abnormality							•	162
Current Sensor Abnormality		•					•	165
Current Sensor Abnormality	•							167
Discharge Pipe Thermistor Abnormality	•	•	•	•	•	•	•	168
Heat Exchanger Gas Pipe Thermistor Abnormality			•	•				170
Suction Pipe Thermistor Abnormality	•	•	•	•	•	•	•	172
Outdoor Unit Heat Exchanger Thermistor Abnormality	•	•			•	•	•	174
J7 Liquid Pipe Thermistor Abnormality	•	•	•	•		•	•	176

Reference Page			178	180	182	185	188	191	194	197	200	202	205	207	210	213	216
	VRVIII-Q	Д	•	•	•		•				•				•		•
R-410A	VRVIII-S	Ь		•	•		•			•					•		•
	VRVIII VRV-WII VRV-WIII VRVIII-S VRVIII-Q	Σ		•		•		•					•		•		•
	VRV-WIII	Д		•		•		•					•		•		•
	VRV-WII	Σ		•		•		•					•		•		•
	VRVIII	P(A)		•	•		•		•			•		•		•	
72	VRVII	M(A)		•		•		•					•		•		•
	Series VRVII VRVII-S VRVII	Σ		•		•		•					•		•		•
Refrigerant R-22	VRVII	M(A)		•		•		•					•		•		•
	Series	Error Contents	Thermistor System Abnormality	Subcooling Heat Exchanger Gas Pipe Thermistor Abnormality	High Pressure Sensor Abnormality	Discharge Pipe Pressure Sensor Abnormality	Low Pressure Sensor Abnormality	Suction Pipe Pressure Sensor Abnormality	L1 Inverter PCB Abnormality	Inverter PCB Abnormality	Inverter PCB Abnormality	L4 Inverter Radiation Fin Temperature Rise Abnormality	Inverter Radiation Fin Temperature Rise Abnormality	Momentary Overcurrent of Inverter Compressor			
		Error	8F	66	٩٢		C		1			L4		12		F8	

	Reference Page		219	223	226	229	231	234	237	239	241	243	245
	VRVIII-Q	Ь		•	•			•		•			•
R-410A	VRVIII-S	Ь		•		•		•		•			
	VRVII-S	Σ		•		•					•		
	VRV-WIII	Ь		•		•		•			•		
	VRV-WII VRV-WIII VRVII-S VRVIII-S VRVIII-Q	Σ		•		•			•		•		
	VRVIII	P(A)	•		•			•		•		•	
R-22	VRVII	M(A)		•			•		•		•		
	VRVII VRVII-S	Σ		•		•					•		
ď	VRVII	M(A)		•			•		•		•		
Refrigerant	Series	Error Contents	L9 Inverter Compressor Startup Failure	Inverter Compressor Startup Failure	Transmission Error between Inverter and Control PCB	Transmission Error between Inverter and Control PCB	Transmission Error between Inverter and Control PCB	P1 Inverter Over-Ripple Protection	Inverter Over-Ripple Protection	Inverter Radiation Fin Thermistor Abnormality	Inverter Radiation Fin Thermistor Abnormality	PJ Field Setting Abnormality after Replacing Main PCB or Combination of PCB Abnormality	Field Setting Abnormality after Replacing Main PCB or Combination of PCB Abnormality
		Erro	F3		СС			P 1		P4		P	

	Keterence	- -	247	249	250	253	256	259	261	266	269	272	277
	VRVIII-Q	Д			•			•		•			
	VRVIII VRV-WII VRV-WIII VRVIII-S VRVIII-Q	۵			•							•	
	VRVII-S	Μ		•			•						
R-410A	VRV-WIII	Ь				•		•			•		
	VRV-WII	Μ				•		•					•
	VRVIII	P(A)			•			•	•				
	VRVII	M(A)	•				•	•					•
R-22	VRVII VRVII-S VRVII	M		•			•						
-Ÿ	VRVII	M(A)	•				•	•					•
Refrigerant	Series	Error Contents	PJ Field Setting Abnormality after Replacing Main PCB or Combination of PCB Abnormality	Field Setting Abnormality after Replacing Main PCB or Combination of PCB Abnormality	U0 Refrigerant Shortage Alert	Refrigerant Shortage Alert	Refrigerant Shortage Alert	Reverse Phase, Open Phase	Power Supply Insufficient or Instantaneous Error				
		Error	2		9			Ŋ	NZ				

	Reference	3	280	283	285	289	294	298	300	311	314	316	318
	VRVIII-Q	Д		•		•		•	•		•	•	
	VRVIII VRV-WII VRV-WIII VRVIII-S VRVIII-Q	Ь		•		•		•			•	•	
	S-II/N/	N	•	•			•	•			•		•
R-410A	NRV-WIII	Ь		•			•	•		•	•		•
	NRV-WII	Σ		•			•	•		•	•		•
		P(A)		•	•			•	•		•	•	
	VRVII	M(A)		•			•	•		•	•		•
R-22	Series VRVII VRVII-S VRVII	M	•	•			•	•			•		•
Ą	VRVII	M(A)		•			•	•		•	•		•
Refrigerant	Series	Error Contents	Power Supply Insufficient or Instantaneous Error	Check Operation is not Executed	Transmission Error between Indoor Units and Outdoor Units	Transmission Error between Indoor Units and Outdoor Units	Transmission Error between Indoor Units and Outdoor Units	Transmission Error between Remote Controller and Indoor Unit	Transmission Error (Across Outdoor Units)	Transmission Error (Across Outdoor Units)	Transmission Error between Main and Sub Remote Controllers	Transmission Error between Indoor and Outdoor Units in the Same System	Transmission Error between Indoor and Outdoor Units in the Same System
		Erro	U2	U3	U4			O5	U2		8N	വെ	

	Kererence	<u>}</u>	321	325	332	335	336	341	343
	VRVIII-Q	Д	•			•	•	•	•
	VRVIII-S	۵		•		•	•	•	•
	VRVII-S	M			•	•	•	•	•
R-410A	Series VRVII VRVII-S VRVII VRVIII VRV-WII VRV-WIII VRVIII-S VRVIII-S VRVIII-Q	Ь			•	•	•	•	•
	NRV-WII	N			•	•	•	•	•
	VRVIII	P(A)	•			•	•	•	•
	VRVII	M(A)			•	•	•	•	•
R-22	VRVII-S	Σ			•	•	•	•	•
R.	VRVII	M(A)			•	•	•	•	•
Refrigerant	Series	Error Contents	UA Improper Combination of Indoor and Outdoor Units, Indoor Units and Remote Controller	Improper Combination of Indoor and Outdoor Units, Indoor Units and Remote Controller	Improper Combination of Indoor and Outdoor Units, Indoor Units and Remote Controller	UC Address Duplication of Centralized Controller	UE Transmission Error between Centralized Controller and Indoor Unit	UF System is not Set yet	UH System Abnormality, Refrigerant System Address Undefined
		Error	A			nc	NE	UF	H

2.5 Error Codes - Sub Codes

If an error code like the one shown below is displayed when the navigation remote controller (BRC1E61 or 71) is in use, make a detailed diagnosis or a diagnosis of the relevant unit referring to the attached list of detailed error codes.

2.5.1 Indoor Unit

Error	Troub	leshooting	
code	Description of error	Description of diagnosis	
A6 - 01	Fan motor locked	A locked fan motor current has been detected. Turn the fan by hand to check for the connection of connectors.	
A6 - 10	Fan overcurrent error	A fan motor overcurrent has been detected. Check for the connection of the connector between the fan motor and the PCB for the fan. If the connection is normal, replace the fan motor. If this still cannot solve the error, replace the PCB for the fan.	
A6 - 11	Fan position detection error	An error in the detection of position of the fan motor. Check for the connection of the connector between the fan motor and the PCB for the fan. If the connection is normal, replace the fan motor. If this still cannot solve the error, replace the PCB for the fan.	
A8 - 01	Power supply voltage error	Check for the input voltage of the fan motor.	
A9 - 01	Electronic expansion valve error	There is an error in the expansion valve coil or a connector disconnected.	
A9 - 02	Refrigerant leakage detection error	Refrigerant leaks even if the electronic expansion valve is closed. Replace the electronic expansion valve.	

Error	Troub	leshooting
code	Description of error	Description of diagnosis
AH - 03	Transmission error (between the self-cleaning decoration panel and the indoor unit) [when the self-cleaning decoration panel is mounted]	Check for the connection of the harness connector between the panel PCB and the indoor unit PCB.
AH - 04	Dust detection sensor error [when the self-cleaning decoration panel is mounted]	Check for the connections of the connector X12A on the panel PCB and the connectors X18A and X19A on the sensor PCB.
AH - 05	Dust collection sign error [when the self-cleaning decoration panel is mounted]	Check for clogging with dust at the dust collection port as well as in the brush unit, S-shaped pipe, and dust box. Furthermore, check for any stains of the light receiving and emitting parts of the infrared unit.
AH - 06	Air filter rotation error [when the self-cleaning decoration panel is mounted]	Check for anything getting in the way of rotating the filter (e.g. the filter comes off or the drive gear is clogged with foreign matters).
AH - 07	Damper rotation error [when the self-cleaning decoration panel is mounted]	The damper does not rotate normally. Check for any foreign matters around the damper and for the operation of the gear and limit switch.
AH - 08	Filter self-cleaning operation error [when the self-cleaning decoration panel is mounted]	The unit has not yet completed the filter self-cleaning operation even after the lapse of specified period of time. Check for any external noise, etc.
AH - 09	Filter self-cleaning operation start disabled error [when the self-cleaning decoration panel is mounted]	The unit has been put into a state in which the filter self-cleaning operation is disabled. Check the unit for the operating conditions.
AJ - 01	Capacity setting error	There is an error in the capacity setting of the indoor unit PCB.
AJ - 02	Electronic expansion valve setting error	There is a fault in the setting of the gear type electronic expansion valve/direct acting type electronic expansion valve.
C1 - 01	Transmission error (between indoor unit PCB and the PCB for the fan)	Check for the conditions of transmission between the indoor unit PCB and the PCB for the fan.

Error	Troub	leshooting
code	Description of error	Description of diagnosis
C6 - 01	Faulty combination of indoor unit PCB and the PCB for the fan	A combination of indoor unit PCB and the PCB for the fan is faulty. Check whether the capacity setting adaptor is correct and the type of the PCB for the fan is correct.
U4 - 01	Indoor-Outdoor transmission error	Refer to the "U4" flow chart.
UA - 13	Refrigerant type error	The type of refrigerant used for the indoor unit is different from that used for the outdoor unit.
UA - 15	Not applicable for self- cleaning decoration panel [when the self-cleaning decoration panel is mounted]	An outdoor unit is not applicable for the self-cleaning decoration panel is connected.

2.5.2 Outdoor Unit

Error	Troub	leshooting
code	Description of error	Description of diagnosis
E3 - 01 E3 - 02	High pressure switch activated (Master)	Refer to the "E3" flow chart of each manual and make a
E3 - 03 E3 - 04	High pressure switch activated (Slave 1)	diagnosis of the relevant unit based on the Error code shown to the left.
E3 - 05 E3 - 06	High pressure switch activated (Slave 2)	16 4.16 16.14
E3 - 07	High pressure switch activated (Batch)	
E4 - 01	Low pressure error (Master)	Refer to the "E4" flow chart of
E4 - 02	Low pressure error (Slave 1)	each manual and make a diagnosis of the relevant unit
E4 - 03	Low pressure error (Slave 2)	based on the Error code shown to the left.
E5 - 01	INV. compressor lock (Master)	Refer to the "E5" flow chart of each manual and make a
E5 - 02	INV. compressor lock (Slave 1)	diagnosis of the relevant unit based on the Error code shown
E5 - 03	INV. compressor lock (Slave 2)	to the left.
E6 - 01	STD compressor 1 OC activated (Master)	Refer to the "E6" flow chart of each manual and make a
E6 - 02	STD compressor 2 OC activated (Master)	diagnosis of the relevant compressor of the relevant unit based on the Error code shown
E6 - 03	STD compressor 1 OC activated (Slave 1)	to the left.
E6 - 04	STD compressor 2 OC activated (Slave 1)	
E6 - 05	STD compressor 1 OC activated (Slave 2)	
E6 - 06	STD compressor 2 OC activated (Slave 2)	

Error	Troub	leshooting
code	Description of error	Description of diagnosis
E7 - 01	Fan motor 1 lock (Master)	
E7 - 02	Fan motor 2 lock (Master)	
E7 - 05	Fan motor 1 instantaneous overcurrent (Master)	Refer to the following to make a diagnosis of the fan motor of the
E7 - 06	Fan motor 2 instantaneous overcurrent (Master)	relevant unit.
E7 - 09	Fan motor 1 IPM error (Master)	
E7 - 10	Fan motor 2 IPM error (Master)	
E7 - 13	Fan motor 1 lock (Slave 1)	O For fan motor lock, refer to
E7 - 14	Fan motor 2 lock (Slave 1)	E7-01, -02, -13, -14, -25,
E7 - 17	Fan motor 1 instantaneous overcurrent (Slave 1)	and -26.
E7 - 18	Fan motor 2 instantaneous overcurrent (Slave 1)	
E7 - 21	Fan motor 1 IPM error (Slave 1)	O For instantaneous
E7 - 22	Fan motor 2 IPM error (Slave 1)	overcurrent, refer to E7-05,
E7 - 25	Fan motor 1 lock (Slave 2)	-06, -17, -18, -29, and -30.
E7 - 26	Fan motor 2 lock (Slave 2)	
E7 - 29	Fan motor 1 instantaneous overcurrent (Slave 2)	
E7 - 30	Fan motor 2 instantaneous overcurrent (Slave 2)	O For IPM error, refer to E7-09, -10, -21, -22, -33, and -34.
E7 - 33	Fan motor 1 IPM error (Slave 2)	10, 21, 22, 30, 4114 311
E7 - 34	Fan motor 2 IPM error (Slave 2)	
E9 - 01	Electronic expansion valve 1 coil error (Master)	Refer to the "E9" flow chart of
E9 - 04	Electronic expansion valve 2 coil error (Master)	each manual and make a diagnosis of the relevant
E9 - 05	Electronic expansion valve 1 coil error (Slave 1)	electronic expansion valve of the
E9 - 07	Electronic expansion valve 2 coil error (Slave 1)	relevant unit based on the Error code shown to the left.
E9 - 08	Electronic expansion valve 1 coil error (Slave 2)	Code Showii to the left.
E9 - 10	Electronic expansion valve 2 coil error (Slave 2)	
F3 - 01	Discharge pipe temperature error (Master)	Refer to the "F3" flow chart of each manual and make a
F3 - 03	Discharge pipe temperature error (Slave 1)	diagnosis of the relevant unit based on the Error code shown to the left.
F3 - 05	Discharge pipe temperature error (Slave 2)	to the lott.

Error	Troub	leshooting
code	Description of error	Description of diagnosis
F6 - 02	Excess refrigerant charge error	Excess refrigerant charge was detected during test run.
F6 - 03	Excess refrigerant charge warning	Excess refrigerant charge was detected during operation other than test run.
H7 - 01	Fan motor 1 signal error (Master)	Refer to the "H7" flow chart of each manual and make a
H7 - 02	Fan motor 2 signal error (Master)	diagnosis of the relevant unit based on the Error code shown to the left.
H7 - 05	Fan motor 1 signal error (Slave 1)	to the lost.
H7 - 06	Fan motor 2 signal error (Slave 1)	
H7 - 09	Fan motor 1 signal error (Slave 2)	
H7 - 10	Fan motor 2 signal error (Slave 2)	
H9 - 01	Faulty outdoor air thermistor (Master)	Refer to the "H9" flow chart of each manual and make a
H9 - 02	Faulty outdoor air thermistor (Slave 1)	diagnosis of the relevant unit based on the Error code shown to the left.
H9 - 03	Faulty outdoor air thermistor (Slave 2)	to the left.
J2 - 01	Faulty current sensor (Master: STD compressor 1)	Refer to the "J2" flow chart of each manual and make a
J2 - 02	Faulty current sensor (Master: STD compressor 2)	diagnosis of the relevant compressor of the relevant unit based on the Error code shown
J2 - 03	Faulty current sensor (Slave 1: STD compressor 1)	to the left.
J2 - 04	Faulty current sensor (Slave 1: STD compressor 2)	
J2 - 05	Faulty current sensor (Slave 2: STD compressor 1)	
J2 - 06	Faulty current sensor (Slave 2: STD compressor 2)	
J2 - 07	Current sensor error (System)	

Error	Troub	leshooting
code	Description of error	Description of diagnosis
J3 - 01	Faulty discharge pipe thermistor 1 (Master: INV. compressor)	Refer to the "J3" flow chart of each manual and make a diagnosis of the relevant
J3 - 02	Faulty discharge pipe thermistor 2 (Master: STD compressor 1)	compressor of the relevant unit based on the Error code shown to the left.
J3 - 03	Faulty discharge pipe thermistor 3 (Master: STD compressor 2)	
J3 - 04	Faulty discharge pipe thermistor 1 (Slave 1: INV. compressor)	
J3 - 05	Faulty discharge pipe thermistor 2 (Slave 1: STD compressor 1)	
J3 - 06	Faulty discharge pipe thermistor 3 (Slave 1: STD compressor 2)	
J3 - 07	Faulty discharge pipe thermistor 1 (Slave 2: INV. compressor)	
J3 - 08	Faulty discharge pipe thermistor 2 (Slave 2: STD compressor 1)	
J3 - 09	Faulty discharge pipe thermistor 3 (Slave 2: STD compressor 2)	
J5 - 01	Faulty suction pipe thermistor (Master)	Refer to the "J5" flow chart of each manual and make a
J5 - 02	Faulty accumulator inlet thermistor (Master)	diagnosis of the relevant thermistor of the relevant unit based on the Error code shown
J5 - 03	Faulty suction pipe thermistor (Slave 1)	to the left.
J5 - 04	Faulty accumulator inlet thermistor (Slave 1)	
J5 - 05	Faulty suction pipe thermistor (Slave 2)	
J5 - 06	Faulty accumulator inlet thermistor (Slave 2)	

Error	Troub	leshooting
code	Description of error	Description of diagnosis
J6 - 01	Faulty heat exchanger thermistor (Master)	Refer to the "J6" flow chart of each manual and make a
J6 - 02	Faulty heat exchanger thermistor (Slave 1)	diagnosis of the relevant thermistor based on the Error code shown to the left.
J6 - 03	Faulty heat exchanger thermistor (Slave 2)	
J7 - 01	Faulty liquid pipe thermistor (Master)	Refer to the "J7" flow chart of each manual and make a
J7 - 02	Faulty liquid pipe thermistor (Slave 1)	diagnosis of the relevant thermistor based on the Error code shown to the left.
J7 - 03	Faulty liquid pipe thermistor (Slave 2)	occo chown to the following
J9 - 01	Faulty subcooling heat exchanger outlet thermistor (Master)	Refer to the "J9" flow chart of each manual and make a diagnosis of the relevant
J9 - 02	Faulty subcooling heat exchanger outlet thermistor (Slave 1)	thermistor based on the Error code shown to the left.
J9 - 03	Faulty subcooling heat exchanger outlet thermistor (Slave 2)	
JA - 01	Faulty high pressure sensor (Master)	Refer to the "JA" flow chart of each manual and make a
JA - 02	Faulty high pressure sensor (Slave 1)	diagnosis of the relevant sensor based on the Error code shown to the left.
JA - 03	Faulty high pressure sensor (Slave 2)	to the lot.
JC - 01	Faulty low pressure sensor (Master)	Refer to the "JC" flow chart of each manual and make a
JC - 02	Faulty low pressure sensor (Slave 1)	diagnosis of the relevant sensor based on the Error code shown to the left.
JC - 03	Faulty low pressure sensor (Slave 2)	to the lott.
L1 - 01	Instantaneous overcurrent (Master: Inverter PCB)	The inverter PCB may be faulty. Refer to the "L1" flow chart of
L1 - 02	Current sensor error (Master: Inverter PCB)	each manual and make a diagnosis of the relevant unit based on the Error code shown
L1 - 03	Current offset error (Master: Inverter PCB)	to the left.

Error	Troub	leshooting
code	Description of error	Description of diagnosis
L1 - 04	IGBT error (Master: Inverter PCB)	The inverter PCB may be faulty or a PCB other than the specified one is mounted. Refer to the "L1" flow chart of each manual and make a diagnosis of the relevant unit based on the Error code shown to the left.
L1 - 07	Instantaneous overcurrent (Slave 1: Inverter PCB)	The inverter PCB may be faulty. Refer to the "L1" flow chart of each manual and make a
L1 - 08	Current sensor error (Slave 1: Inverter PCB)	diagnosis of the relevant unit based on the Error code shown
L1 - 09	Current offset error (Slave 1: Inverter PCB)	to the left.
L1 - 10	IGBT error (Slave 1: Inverter PCB)	The inverter PCB may be faulty or a PCB other than the specified one is mounted. Refer to the "L1" flow chart of each manual and make a diagnosis of the relevant unit based on the Error code shown to the left.
L1 - 12	Instantaneous overcurrent (Slave 2: Inverter PCB)	The inverter PCB may be faulty. Refer to the "L1" flow chart of
L1 - 13	Current sensor error (Slave 2: Inverter PCB)	each manual and make a diagnosis of the relevant unit based on the Error code shown
L1 - 14	Current offset error (Slave 2: Inverter PCB)	to the left.
L1 - 15	IGBT error (Slave 2: Inverter PCB)	The inverter PCB may be faulty or a PCB other than the specified one is mounted. Refer to the "L1" flow chart of each manual and make a diagnosis of the relevant unit based on the Error code shown to the left.
L4 - 01	Radiation fin temperature rise (Master: Inverter PCB)	Refer to the "L4" flow chart of each manual and make a
L4 - 02	Radiation fin temperature rise (Slave 1: Inverter PCB)	diagnosis of the relevant unit based on the Error code shown to the left.
L4 - 03	Radiation fin temperature rise (Slave 2: Inverter PCB)	
L5 - 03	Current offset error (Master)	Refer to the "L5" flow chart of each
L5 - 05	Current offset error (Slave 1)	manual and make a diagnosis of the relevant unit based on the
L5 - 07	Current offset error (Slave 2)	Error code shown to the left.

Error	Error Troubleshooting	
code	Description of error	Description of diagnosis
L8 - 03	INV. compressor instantaneous overcurrent error (Master)	Refer to the "L8" flow chart of each manual and make a diagnosis of the relevant compressor of the relevant unit based on the Error code shown to the left.
L8 - 06	INV. compressor instantaneous overcurrent error (Slave 1)	
L8 - 07	INV. compressor instantaneous overcurrent error (Slave 2)	
L9 - 01	INV. compressor startup failure (Master)	Refer to the "L9" flow chart of each manual and make a diagnosis of the relevant compressor of the relevant unit based on the Error code shown to the left.
L9 - 05	INV. compressor startup failure (Slave 1)	
L9 - 06	INV. compressor startup failure (Slave 2)	
LC - 01	Transmission error [between INV. PCB and main PCB] (Master)	Refer to the "LC1" flow chart of each manual and make a diagnosis of the relevant unit based on the Error code shown to the left.
LC - 06	Transmission error [between INV. PCB and main PCB] (Slave 1)	
LC - 08	Transmission error [between INV. PCB and main PCB] (Slave 2)	
P1 - 01	Unbalanced power supply voltage (Master)	Refer to the "P1" flow chart of each manual and make a diagnosis of the relevant unit based on the Error code shown to the left.
P1 - 02	Unbalanced power supply voltage (Slave 1)	
P1 - 03	Unbalanced power supply voltage (Slave 2)	
PJ - 04	Faulty combination of INV. PCB (Master)	Refer to the "PJ" flow chart of each manual and make a diagnosis of the relevant unit based on the Error code shown to the left.
PJ - 05	Faulty combination of INV. PCB (Slave 1)	
PJ - 06	Faulty combination of INV. PCB (Slave 2)	
U0 - 03	Gas shortage alarm	Refer to the "U0" flow chart.

Error	Troubleshooting	
code	Description of error	Description of diagnosis
U1 - 01	Reverse phase/open phase for power supply (Master)	Refer to the "U1" flow chart of each manual and make a diagnosis of the relevant unit based on the Error code shown to the left.
U1 - 04	Reverse phase for power supply [with power supply turned ON] (Master)	
U1 - 05	Reverse phase/open phase for power supply (Slave 1)	
U1 - 06	Reverse phase for power supply [with power supply turned ON] (Slave 1)	
U1 - 07	Reverse phase/open phase for power supply (Slave 2)	
U1 - 08	Reverse phase for power supply [with power supply turned ON] (Slave 2)	

3. Troubleshooting by Indication on the Remote Controller

3.1 80 External Protection Device Abnormality

Remote Controller Display

Applicable Models

All indoor models

Method of Error Detection

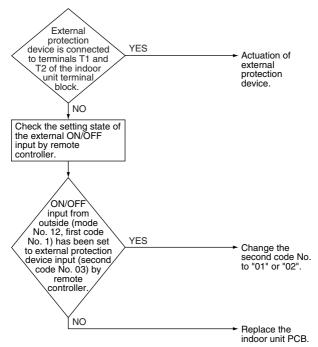
Detect open or short circuit between external input terminals in indoor unit.

Error Decision Conditions

When an open circuit occurs between external input terminals with the remote controller set to "external ON/ OFF terminal".

- Actuation of external protection device
- Improper field setting
- Defective indoor unit PCB





3.2 R PCB Abnormality

Remote Controller Display

Applicable Models

All indoor models

Method of Error Detection

Check data from E2PROM.

Error Decision Conditions

When data could not be correctly received from the E2PROM

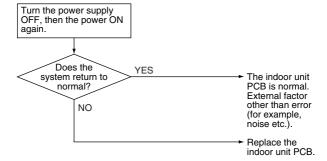
E²PROM: Type of nonvolatile memory. Maintains memory contents even when the power supply is turned OFF.

Supposed Causes

- Defective indoor unit PCB
- External factor (Noise etc.)

Troubleshooting





3.3 ЯЗ Drain Level Control System (S1L) Abnormality

Remote Controller Display

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Applicable Models

R-22: FXC, FXF, FXA, FXK, FXH (Option), FXM (Option), FXYB
R-410A: FXFQ, FXZQ, FXDQ, FXMQ-P, FXHQ (Option), FXAQ (Option)

Method of Error Detection

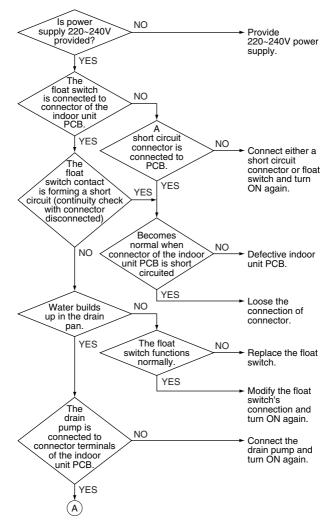
By float switch OFF detection

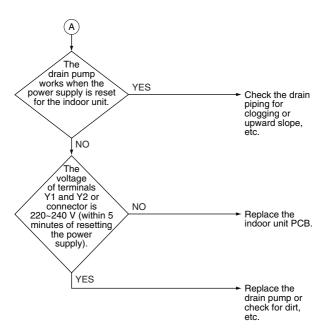
Error Decision Conditions

When rise of water level is not a condition and the float switch goes OFF

- Proper power supply is not provided
- Defective float switch or short circuit connector
- Defective drain pump
- Drain clogging, upward slope, etc.
- Defective indoor unit PCB
- Loose connection of connector







3.4 % Fan Motor (M1F) Lock, Overload

Remote Controller Display

Applicable Models

R-22: FXA, FXF, FXH R-410A: FXAQ, FXFQ, FXHQ

Method of Error Detection

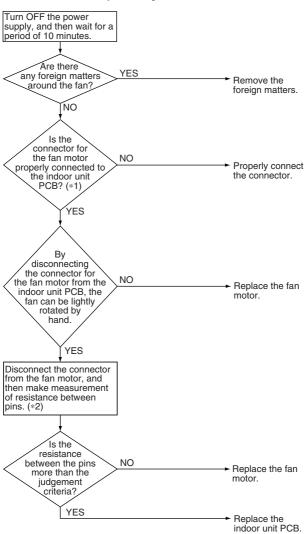
Abnormal fan revolutions are detected by a signal output from the fan motor.

Error Decision Conditions

When the fan revolutions do not increase

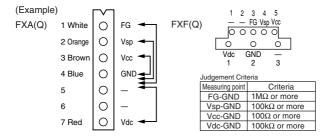
- Broken wires, short circuits, and loose connections in the fan motor harness
- Defective fan motor (Broken wires or defective insulation)
- Abnormal signal output from the fan motor (defective circuit)
- Defective PCB
- Instantaneous disturbance in the power supply voltage
- Fan motor lock (Due to motor or external causes)
- The fan does not rotate due to foreign matters blocking the fan.
- Disconnection of the connector between the highpower PCB and the low-power PCB.





Note:

- *1. If any junction connector is provided between the connector on the indoor unit PCB and the fan motor, also check whether or not the junction connector is properly connected.
- All resistance measuring points and judgement criteria.



3.5 % Indoor Unit Fan Motor Abnormality

Remote Controller Display

Applicable Models

FXD(Q)

Method of Error Detection

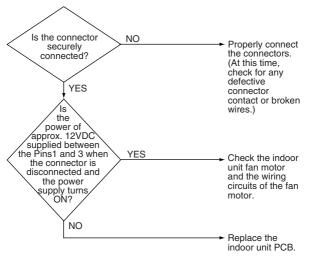
This error is detected if there is no revolutions detection signal output from the fan motor.

Error Decision Conditions

When no revolutions can be detected even at the maximum output voltage to the fan

- Defective indoor fan motor
- Broken wires
- Defective contact





3.6 ≈ Overload/Overcurrent/Lock of Indoor Unit Fan Motor

Remote Controller Display

Applicable Models

R-22: FXM40~125L R-410A: FXMQ50~140P

Method of Error Detection

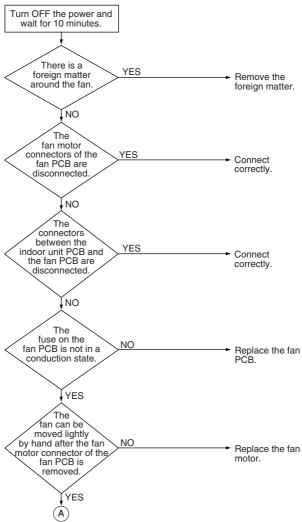
Detection from the current flow on the fan PCB.
Detection from the RPM of the fan motor in operation.
Detection from the position signal of the fan motor.
Detection from the current flow on the fan PCB when the fan motor starting operation.

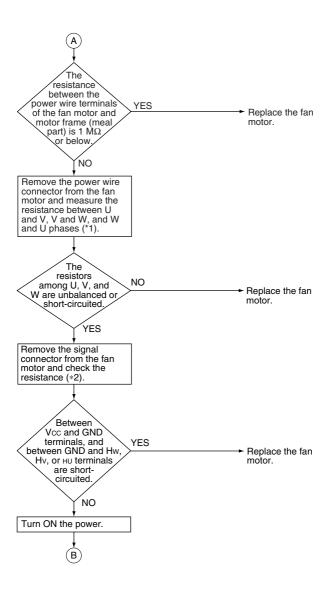
Error Decision Conditions

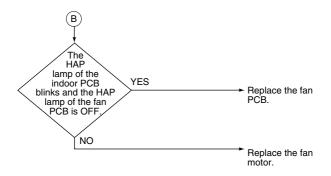
- An overcurrent flows.
- The RPM is less than a certain level for 6 seconds.
- A position error in the fan rotor continues for 5 seconds or more.
- An overcurrent flow.

- The clogging of a foreign matter
- The disconnection of the fan motor connectors
- The disconnection of the connectors between the indoor unit PCB and fan PCB
- Defective fan PCB
- Defective fan motor





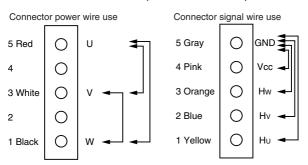






Note:

- *1. Measurement of power wire connector. Remove the connector from the fan PCB and measure the resistance between the U and V, V and W, and W and U phases of the motor connector (with five core wire) and check that each phase are balanced (within a permissible dispersion range of ±20%).
- *2. Measurement of signal wire connector. Remove the connector and measure the resistance between GND and Vcc, Hw, Hv, or Hu terminals of the motor connector (with five core wire).



Remote Controller Display

RE

Applicable Models

R-22: FXM200, 250L R-410A: FXMQ-MA

Method of Error Detection

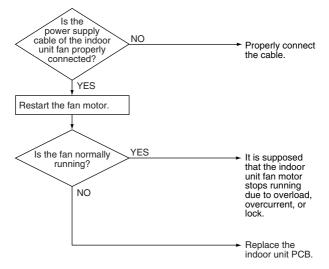
This error is detected by detecting that the individual power supply for the fan turns OFF.

Error Decision Conditions

When it is not detected that the individual power supply for the indoor unit fan turns ON while in operation.

- Defective power supply for the indoor unit fan motor
- Clogged drain piping
- Actuation of the indoor unit safety device
- Defective contact in the fan wiring circuit





3.7 R? Swing Flap Motor (M1S) Abnormality

Remote Controller Display

Applicable Models

R-22: FXC, FXA, FXF, FXH, FXK R-410A: FXCQ, FXHQ, FXKQ, FXUQ

Method of Error Detection

Utilizes ON/OFF of the limit switch when the motor turns.

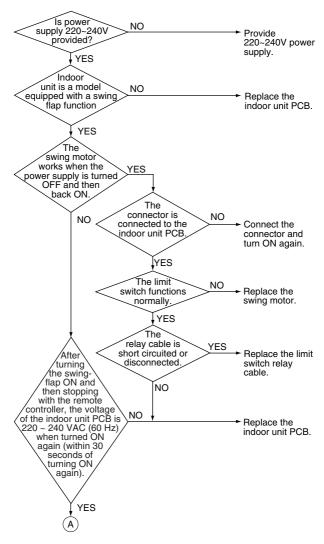
Error Decision Conditions

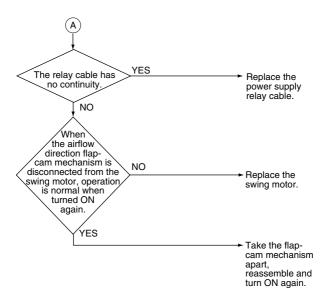
When ON/OFF of the micro-switch for positioning cannot be reversed even though the swing flap motor is energized for a specified amount of time (about 30 seconds).

Error code is displayed but the system operates continuously.

- Defective swing motor
- Defective connection cable (power supply and limit switch)
- Defective airflow direction adjusting flap-cam
- Defective indoor unit PCB







3.8 RB Power Supply Voltage Abnormality

Remote Controller Display

Applicable Models

FXMQ20~140P

Method of Error Detection

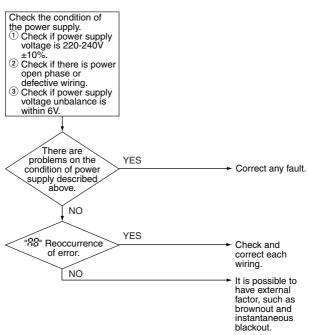
Detect error checking the input voltage of fan motor.

Error Decision Conditions

When the input voltage of fan motor is 150V or less, or 386V or more.

- Defective power supply voltage.
- Defective connection on signal line.
- Defective wiring.
- Instantaneous blackout, others.





3.9 RS Electronic Expansion Valve Coil Abnormality / Dust Clogging

Remote Controller Display

Applicable Models

All indoor models

Method of Error Detection

Check the coil condition of electronic expansion valve by using micro-computer.

Check the dust clogging condition of electronic expansion valve main body by using micro-computer.

Error Decision Conditions

Pin input for electronic expansion valve coil is abnormal when initializing micro-computer.

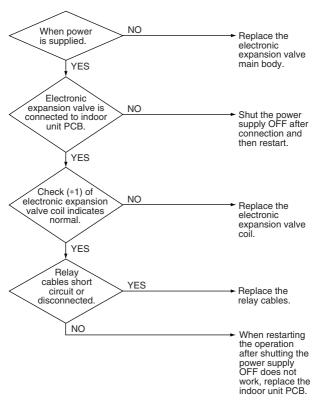
Either of the following conditions is seen/caused/ occurs while the unit stops operation.

- Temperature of suction air temperature of liquid pipe of heat exchanger > 8°C.
- Temperature of liquid pipe of heat exchanger shows fixed degrees or below.

- Defective electronic expansion valve coil
- Defective PCB indoor unit
- Defective relay cables



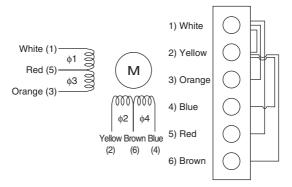
Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Note:

*1: How to check the electronic expansion valve coil Remove the connector for electronic expansion valve from PCB. Measure the resistance value between pins and check the continuity to judge the condition.



The normal products will show the following conditions:

- 1) No continuity between (1) and (2)
- \bigcirc Resistance value between (1) and (3) is approx. 300 Ω
- 4 Resistance value between (2) and (4) is approx. 300 Ω
- \bigcirc Resistance value between (2) and (6) is approx. 150 Ω

3.10 SF Drain Level above Limit

Remote Controller Display

Applicable Models

R-22: FXF, FXC, FXK, FXS, FXM, FXYB R-410A: FXFQ, FXZQ, FXCQ, FXKQ, FXDQ, FXMQ, FXHQ. FXUQ

Method of Error Detection

Water leakage is detected based on float switch ON/OFF operation while the compressor is in non-operation.

Error Decision Conditions

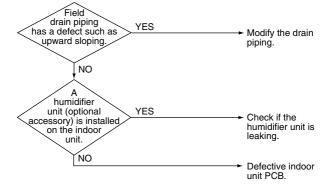
When the float switch changes from ON to OFF while the compressor is in non-operation.

 Error code is displayed but the system operates continuously.

- Humidifier unit (optional accessory) leaking
- Defective drain piping (upward slope, etc.)
- Defective indoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



3.11 ♣ Capacity Determination Device Abnormality

Remote controller display

۶. :

Applicable Models

All indoor models

Method of Error Detection

Capacity is determined according to resistance of the capacity setting adaptor and the memory inside the IC memory on the indoor unit PCB, and whether the value is normal or abnormal is determined.

Error Decision Conditions

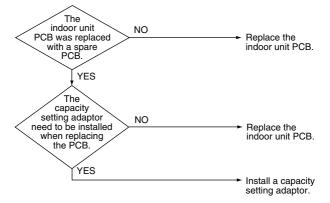
When the capacity code is not saved to the PCB, and the capacity setting adaptor is not connected.

When a capacity that does not exist for that unit is set.

- The capacity setting adaptor was not installed.
- Defective indoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



3.12 [/ Transmission Error (between Indoor unit PCB and Fan PCB)

Remote Controller Display

[!

Applicable Models

FXMQ20~140P

Method of Error Detection

Check the condition of transmission between indoor unit PCB and fan PCB using micro-computer.

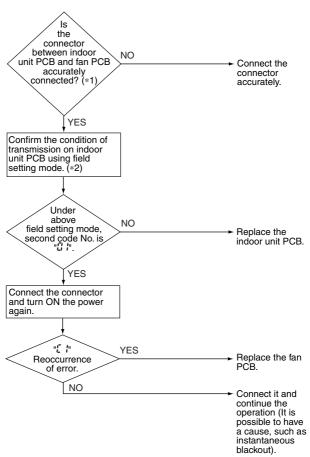
Error Decision Conditions

When normal transmission is not carried out for certain duration.

- Defective connection of the connector between indoor unit PCB and fan PCB
- Defective indoor unit PCB
- Defective fan PCB
- External factor, such as instantaneous blackout



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Note:

- Pull out and insert the connector once and check it is absolutely connected.
- *2. Method to check transmission part of indoor unit PCB.
 - Turn OFF the power and remove the connector of indoor unit PCB.
 - (2) Short circuit the connector.
 - ③ After turning ON the power, check below numbers under field setting from remote controller. (Confirmation: Second code No. at the condition of first code No. 21 on mode No. 41)



* After confirmation, turn OFF the power, take OFF the short circuit and connect the connector back to original condition.

3.13 [4 Thermistor for Liquid Pipe Abnormality

Remote Controller Display

Applicable Models

All indoor models

Method of Error Detection

Error detection is carried out by temperature detected by liquid pipe thermistor.

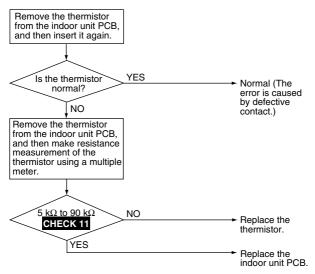
Error Decision Conditions

When the liquid pipe thermistor becomes disconnected or shorted while the unit is running

- Defective thermistor for liquid pipe
- Defective indoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.14 £5 Thermistor for Gas Pipe Abnormality

Remote Controller Display

[5

Applicable Models

All indoor models

Method of Error Detection

Error detection is carried out by temperature detected by gas pipe thermistor.

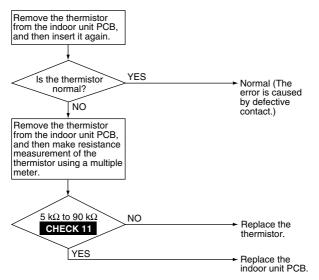
Error Decision Conditions

When the gas pipe thermistor becomes disconnected or shorted while the unit is running

- Defective thermistor for gas pipe
- Defective indoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





3.15 & Combination Abnormality (between Indoor unit PCB and Fan PCB)

Remote Controller Display

[6

Applicable Models

FXMQ20~140P

Method of Error Detection

Check the condition of transmission with fan PCB using indoor unit PCB.

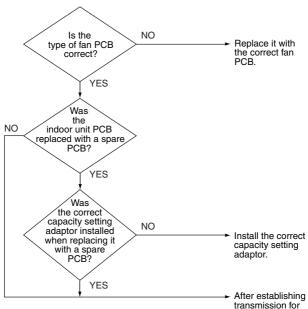
Error Decision Conditions

When the communication data of fan PCB is determined as incorrect

- Defective fan PCB.
- Defective connection of capacity setting adaptor
- Field setting error.



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



83

indoor and outdoor. diagnose the operation again.

3.16 **S** Thermistor for Suction Air Abnormality

Remote Controller Display

: Q

Applicable Models

All indoor models

Method of Error Detection

Error detection is carried out by temperature detected by suction air thermistor.

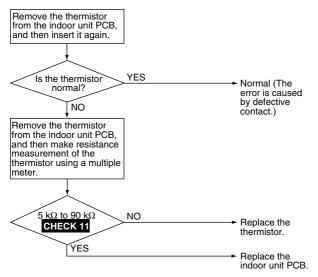
Error Decision Conditions

When the suction air thermistor becomes disconnected or shorted while the unit is running

- Defective thermistor for suction air
- Defective indoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





3.17 *ER* Thermistor for Discharge Air Abnormality

Remote Controller Display

Applicable Models

All indoor models

Method of Error Detection

Error detection is carried out by temperature detected by discharge air temperature thermistor.

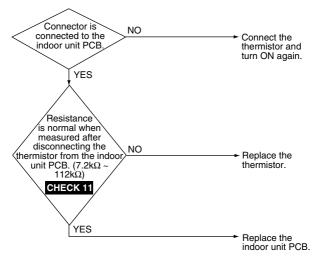
Error Decision Conditions

When the discharge air temperature thermistor becomes disconnected or shorted while the unit is running.

- Defective indoor unit thermistor for air outlet
- Defective indoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.18 **!!** Humidity Sensor System Abnormality

Remote Controller Display

Applicable Models

FXFQ

Method of Error Detection

Even if an error occurs, operation still continues. Error is detected according to the moisture (output voltage) detected by the moisture sensor.

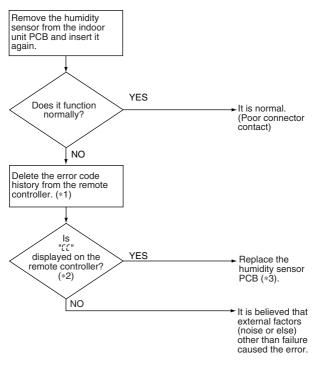
Error Decision Conditions

When the moisture sensor is disconnected or short circuited

- Defective sensor
- Disconnection



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Note:

- *1. To delete the history, the ON/OFF button of the remote controller must be pressed and held for 5 seconds in the check mode.
- *2. To display the code, the Inspection/Test Operation button of the remote controller must be pressed and held in the normal mode.
- *3. If "[[" is displayed even after replacing the humidity sensor PCB assy and taking the steps *1 and *2, replace the indoor unit PCB assy.

3.19 [] Room Temperature Thermistor in Remote Controller Abnormality

Remote Controller Display

Applicable Models

All indoor models

Method of Error Detection

Error detection is carried out by temperature detected by room temperature thermistor in remote controller.

Error Decision Conditions

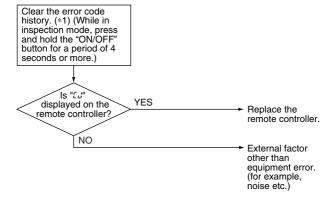
When the room temperature thermistor in remote controller becomes disconnected or shorted while the unit is running.

Error code is displayed but the system operates continuously.

- Defective room temperature thermistor in remote controller
- Defective remote controller PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Note:

*1. How to delete "history of error codes". Press the ON/OFF button for 4 seconds and more while the error code is displayed in the inspection mode.

3.20 E PCB Abnormality

Remote Controller Display

E !

Applicable Models

All outdoor unit models

Method of Error Detection

Abnormality is detected under the communication conditions in the hardware section between the indoor unit and outdoor unit.

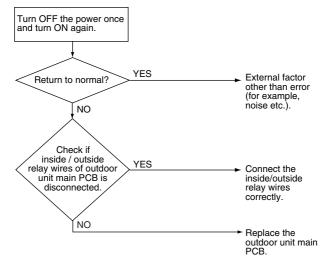
Error Decision Conditions

When the communication conditions in the hardware section between the indoor unit and the outdoor unit are not normal

- Defective outdoor unit main PCB
- Defective connection of inside/outside relay wires



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



3.21 *E* Earth Leakage by Leak Detection PCB Assy

Remote Controller Display

82

Applicable Models

VRV-WII, -WIII, III and III-Q Series

Method of Error Detection

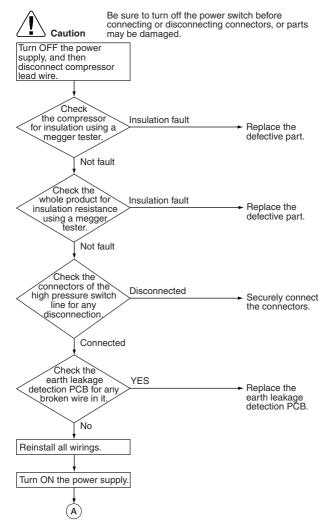
Failure is to be detected by using leak detection PCB assy.

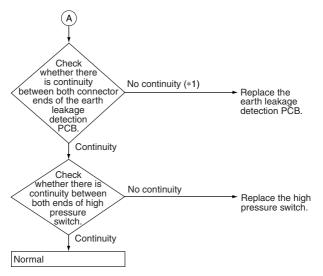
Error Decision Conditions

Leakage is detected under the conditions outside of the scope of high pressure switch operation.

Supposed Causes

■ Defective compressor





It is supposed that ground leakage occurs due to temporary liquid back or accumulation of refrigerant. This phenomenon can occur when power fails while in operation or is cut off for an extended period of time.



Note:

*1. It is normal that there is no continuity between both ends of connector when the power supply turns OFF and for a period of 9 seconds at maximum after the power supply turns ON.

3.22 & Actuation of High Pressure Sensor

Remote Controller Display

83

Applicable Models

VRVII and II-S Series

Method of Error Detection

Abnormality is detected when the contact of the high pressure protection switch opens.

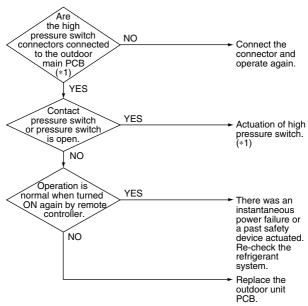
Error Decision Conditions

Error is generated when the high pressure switch activation count reaches the number specific to the operation mode.

- Actuation of outdoor unit high pressure switch
- Defective high pressure switch
- Defective outdoor unit PCB
- Instantaneous power failure
- Defective high pressure sensor



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



A

Note:

- *1. Actuation of high pressure switch
- · The outdoor unit PCB connector is disconnected.
- Is the outdoor unit heat exchanger dirty?
- · Defective outdoor unit fan
- · Is the refrigerant overcharged?
- · Defective high pressure sensor

3.23 & Abnormal Discharge Pressure

Remote Controller Display

83

Applicable Models

VRV-WII. -WIII. III. III-S and III-Q Series

Method of Error Detection

Abnormality is detected when the contact of the high pressure protection switch opens.

Error Decision Conditions

Error is generated when the high pressure switch activation count reaches the number specific to the operation mode.

- Actuation of high pressure switch
- Defective high pressure switch
- Defective outdoor unit main PCB
- Instantaneous power failure
- Defective high pressure sensor



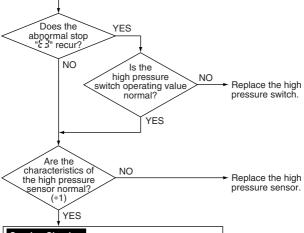
Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Check for the points shown below.

- 1) Is the stop valve open?
- 2 Is the high pressure switch connector properly connected to the main PCB?
- 3 Is there continuity with the high pressure switch?



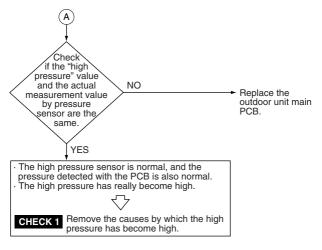
- Mount a pressure gauge on the high pressure service port.
- 2 Reset the operation using the remote controller, and then restart the operation.



Service Checker

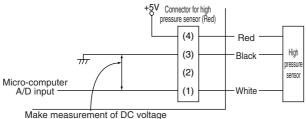
Connect the service checker to compare the "high pressure" value checked with the Service Checker and the actual measurement value by pressure sensor (*1).

(A)





- *1. Make a comparison between the voltage of the pressure sensor and that read by the pressure gauge. (As to the voltage of the pressure sensor, make measurement of voltage at the connector, and then convert it to pressure. CHECK 12)
- *2: Make measurement of voltage of the pressure sensor.



Make measurement of DC voltage between these wires.



CHECK 1 Refer

Refer to P.346.



CHECK 12

Refer to P.372.

3.24 EY Actuation of Low Pressure Sensor

Remote Controller Display

EY

Applicable Models

VRVII and II-S Series

Method of Error Detection

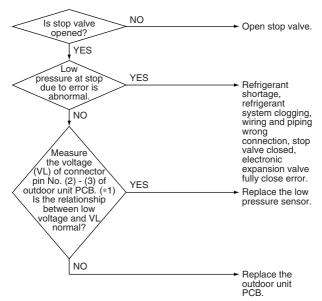
Error Decision Conditions

Error is generated when the low pressure is dropped under specific pressure.

- Abnormal drop of low pressure
- Defective low pressure sensor
- Defective outdoor unit PCB
- Stop valve is not opened.

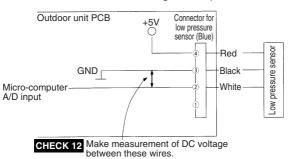


Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



Note:

*1. Make measurement of voltage of the pressure sensor.





3.25 EY Abnormal Suction Pressure

Remote Controller Display

FЧ

Applicable Models

VRV-WII. -WIII. III. III-S and III-Q Series

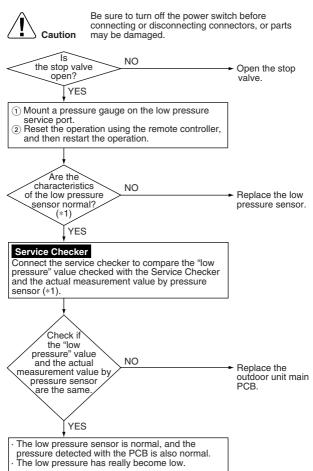
Method of Error Detection

Abnormality is detected by the pressure value with the low pressure sensor.

Error Decision Conditions

Error is generated when the low pressure drops while the compressor is in operation.

- Abnormal drop of low pressure
- Defective low pressure sensor
- Defective outdoor unit PCB
- Stop valve is not opened.
- Clogged filter



CHECK 2 Remove the causes by which the low pressure has become low.

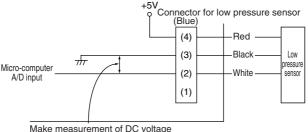


Note:

*1. Make a comparison between the voltage of the pressure sensor and that read by the pressure gauge.

(As to the voltage of the pressure sensor, make measurement of voltage at the connector, and then convert it to pressure. **CHECK 12**)

 Make measurement of voltage of the pressure sensor.



Make measurement of DC voltage between these wires.



CHECK 2 Refer to P.348.



CHECK 12 Refer to P.372.

3.26 £5 Inverter Compressor Motor Lock

Remote Controller Display

£5

Applicable Models

VRVII and II-S Series

Method of Error Detection

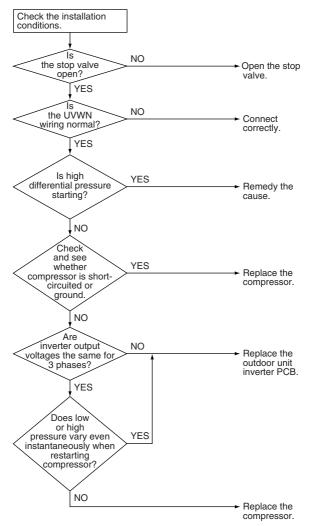
Inverter PCB takes the position signal from UVWN line connected between the inverter and compressor, and detects the position signal pattern.

Error Decision Conditions

The position signal with 3 times cycle as imposed frequency is detected when compressor motor operates normally, but 2 times cycle when compressor motor locks. When the position signal in 2 times cycle is detected.

- Compressor lock
- High differential pressure
- Incorrect UVWN wiring
- Defective inverter PCB
- Stop valve is not opened





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Applicable Models

VRVIII, III-S and III-Q Series

Method of Error Detection

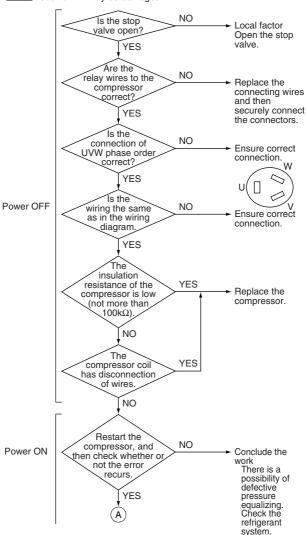
Inverter PCB takes the position signal from UVW line connected between the inverter and compressor, and the error is detected when any abnormality is observed in the phase-current waveform.

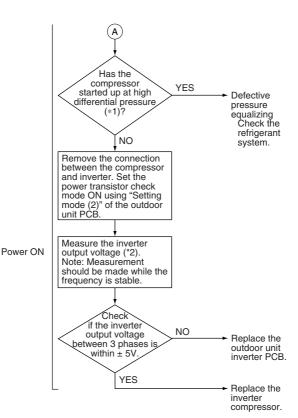
Error Decision Conditions

This error will be output when the inverter compressor motor does not start up even in forced startup mode.

- Inverter compressor lock
- High differential pressure
- Incorrect UVW wiring
- Defective inverter PCB
- Stop valve is not opened.









- Pressure difference between high pressure and low pressure before starting.
- *2. The quality of power transistors/diode modules can be judged by executing CHECK 4 .



E5

Applicable Models

VRV-WII and -WIII Series

Method of Error Detection

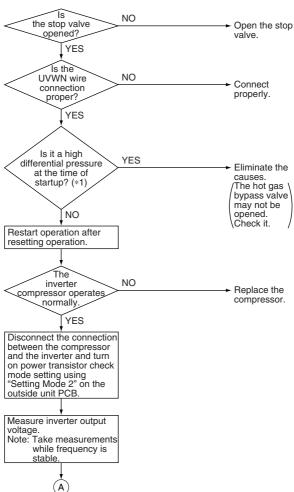
Pick up the location signal using the inverter PCB from the UVWN line connected between the inverter and the compressor and detect location signal pattern.

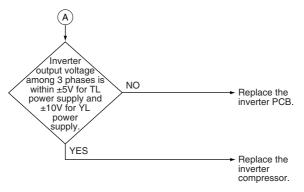
Error Decision Conditions

In normal operation, location signal for a triple cycle of frequency applied, while in locked operation, it is a double cycle, and they are detected. (Retry twice/60 minutes)

- Inverter compressor lock
- High differential pressure
- Incorrect UVWN wire connection
- Defective inverter PCB
- Stop valve is not opened









- Difference in pressure between high and low pressures before startup
- *2. The quality of the power transistor diode module can be assessed also by means of measurement of resistance between terminals.

3.27 & STD Compressor Motor Overcurrent/Lock

Remote Controller Display

Applicable Models

VRVII, III and III-Q Series

Method of Error Detection

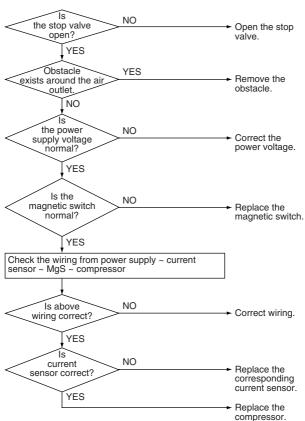
Detects the overcurrent with current sensor.

Error Decision Conditions

Error is decided when the detected current value exceeds the below mentioned value for 2 seconds.

- Stop valve is not opened
- Obstacles at the air outlet
- Improper power voltage
- Defective magnetic switch
- Defective compressor
- Defective current sensor





3.28 E? Outdoor Unit Fan Motor Abnormality

Remote Controller Display

Applicable Models

VRVIII and III-Q Series

Method of Error Detection

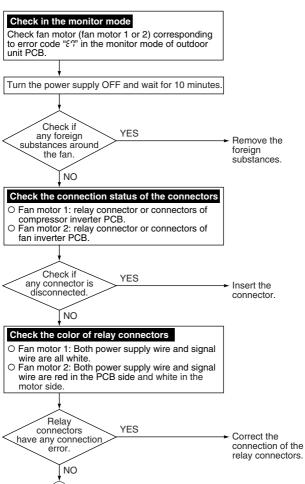
Detect an error based on the current value in the inverter PCB (as for motor 2, current value in the fan PCB). Detect an error for the fan motor circuit based on the number of rotation detected by hole IC during the fan motor operation.

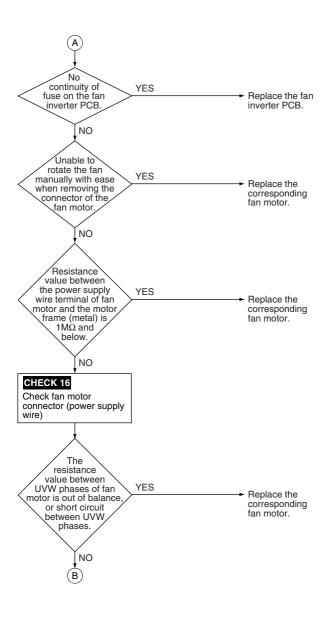
Error Decision Conditions

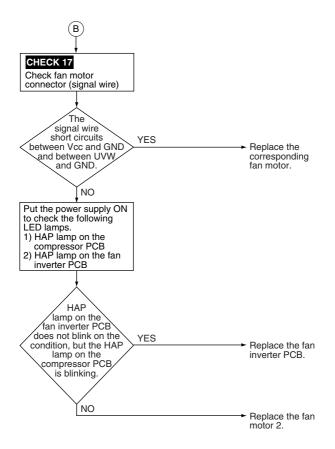
- Overcurrent is detected for inverter PCB or fan inverter PCB
- In the condition of fan motor rotation, the number of rotation is below the fixed number for more than 6 seconds.

- Defective fan motor
- Defect or connection error of the connectors/ harness between the fan motor and PCB
- The fan can not rotate due to any foreign substances entangled.
- Clear condition: Continue normal operation for 5 minutes











CHECK 17 Refer to P.379.

57

Applicable Models

VRVIII-S Series

Method of Error Detection

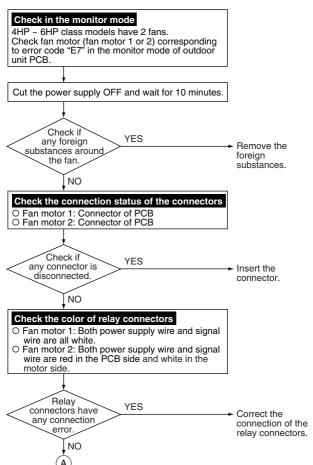
Detect an error based on the current value in the inverter PCB (as for motor 2, current value in the fan PCB). Detect an error for the fan motor circuit based on the number of rotation detected by hole IC during the fan motor operation.

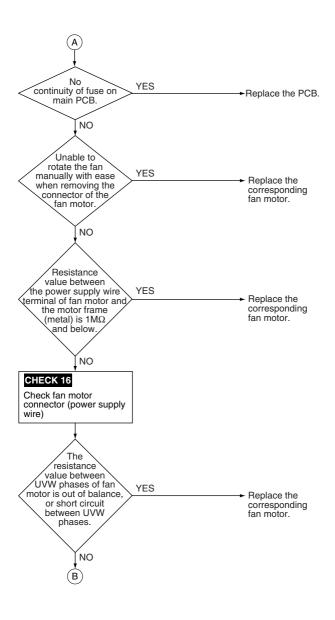
Error Decision Conditions

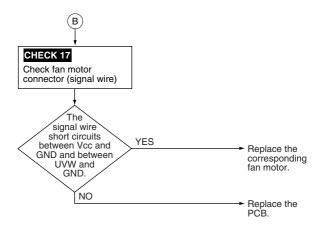
- Overcurrent is detected for inverter PCB or fan inverter PCB
- In the condition of fan motor rotation, the number of rotation is below the fixed number for more than 6 seconds.

- Defective fan motor
- Defect or connect ion error of the connectors/ harness between the fan motor and PCB
- The fan can not rotate due to any foreign substances entangled.
- Clear condition: Continue normal operation for 5 minutes













57

Applicable Models

VRVII-S Series

Method of Error Detection

Error of fan motor system is detected according to the fan speed detected by hall IC when the fan motor runs.

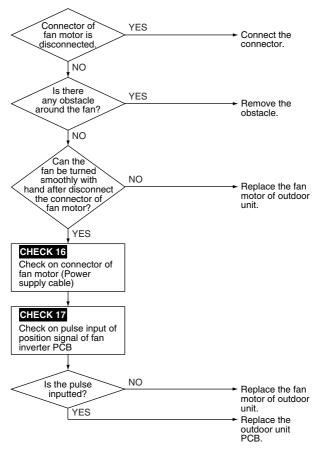
Error Decision Conditions

- When the fan runs with speed less than a specified one for 14.5 seconds or more when the fan motor running conditions are met
- When error is generated 4 times, the system shuts down.

- Defective fan motor
- The harness connector between fan motor and PCB is left in disconnected, or defective connector
- Fan does not run due to foreign matters tangled
- Clearing condition: Operate for 5 minutes (normal)



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 16 Refer to P.378.



CHECK 17 Refer to P.379.

57

Applicable Models

VRVII Series

Method of Error Detection

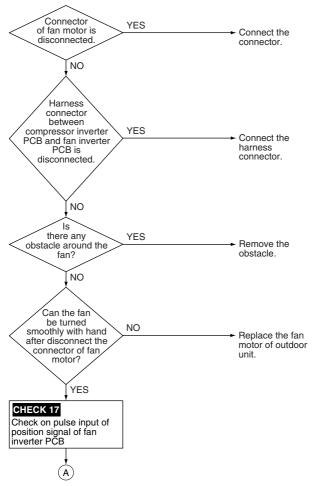
Error of fan motor system is detected according to the fan speed detected by hall IC when the fan motor runs.

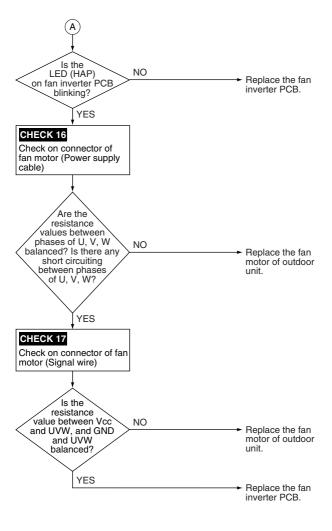
Error Decision Conditions

- When the fan runs with speed less than a specified one for 15 seconds or more when the fan motor running conditions are met
- When connector detecting fan speed is disconnected
- When error is generated 4 times, the system shuts down.

- Defective fan motor
- The harness connector between fan motor and PCB is left in disconnected, or defective connector
- Fan does not run due to foreign matters tangled
- Clearing condition: Operate for 5 minutes (normal)









CHECK 16 Refer to P.378.



CHECK 17 Refer to P.379.

3.29 & Electronic Expansion Valve Coil Abnormality

Remote Controller Display

Applicable Models

VRVIII. III-S and III-Q Series

Method of Error Detection

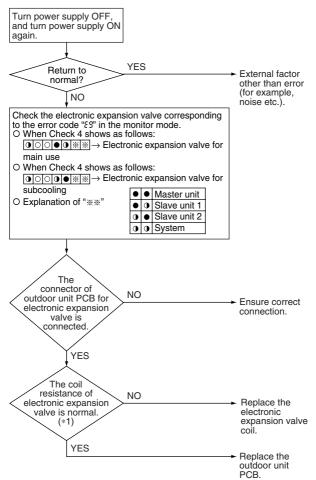
Check disconnection of connector To be detected based on continuity existence of electronic expansion valve coil

Error Decision Conditions

No current is detected in the common (COM [+]) when power supply is ON.

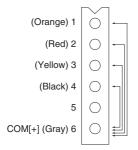
- Disconnection of connectors for electronic expansion valve
- Defective electronic expansion valve coil
- Defective outdoor unit main PCB







*1. Make measurement of resistance between the connector pins, and then make sure the resistance falls in the range of 40 to 50Ω .



Measuring points	Judgement criteria		
1 - 6			
2 - 6	40~50Ω		
3 - 6	40~3012		
4 - 6			

E 9

Applicable Models

VRVII, -WII, -WIII and II-S Series

Method of Error Detection

Check disconnection of connector Check continuity of electronic expansion valve coil

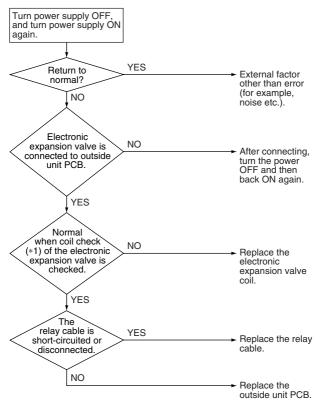
Error Decision Conditions

Error is generated under no common power supply when the power is ON.

- Defective electronic expansion valve coil
- Defective outside unit PCB
- Defective connecting cable



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Note:

 Coil check method for the electronic expansion valve coil

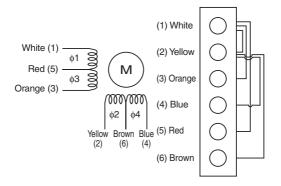
Discount the electronic expansion valve from the PCB and check the continuity between the connector pins.

(Normal)

Pin No.	1. White	2. Yellow	3. Orange	4. Blue	5. Red	6. Brown
1. White		×	O Approx. 300Ω	×	O Approx. 150Ω	×
2. Yellow			×	O Approx. 300Ω	×	O Approx. 150Ω
3. Orange				×	O Approx. 150Ω	×
4. Blue					×	O Approx. 150Ω
5. Red						×
6. Brown						

o: Continuity

×: No continuity



3.30 *F3* Abnormal Discharge Pipe Temperature

Remote Controller Display

F 3

Applicable Models

VRVIII. III-S and III-Q Series

Method of Error Detection

Abnormality is detected according to the temperature detected by the discharge pipe thermistor.

Error Decision Conditions

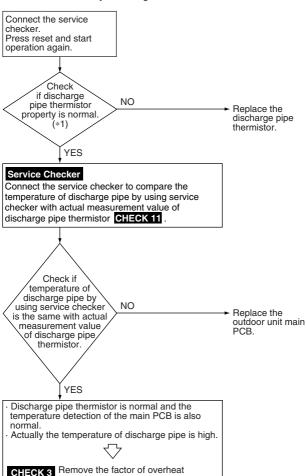
When the discharge pipe temperature rises to an abnormally high level

When the discharge pipe temperature rises suddenly

- Defective discharge pipe thermistor
- Defective connection of discharge pipe thermistor
- Defective outdoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



operation.



 Compare the resistance value of discharge pipe thermistor and the value based on the surface thermometer.





F3

Applicable Models

VRV-WII and -WIII Series

Method of Error Detection

Abnormality is detected according to the temperature detected by the discharge pipe thermistor.

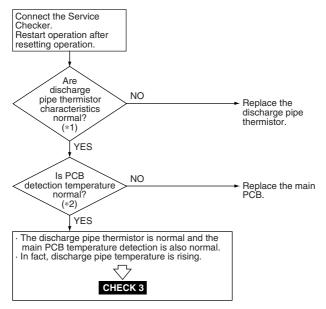
Error Decision Conditions

- When the discharge pipe temperature rises to an abnormally high level
- When the discharge pipe temperature rises suddenly

- Defective discharge pipe thermistor
- Defective connection of discharge pipe thermistor
- Defective outside unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





- Compare the resistance values of the discharge pipe thermistor with measurements of a surface thermometer.
 - (For temperature and resistance characteristics of a thermistor, refer to P.371.)
- *2. Compare the discharge pipe temperature checked by the Service Checker with the resistance of the thermistor (refer to
 - *1).



CHECK 3 Refer to P.351.

Remote Controller Display

FB

Applicable Models

VRVII and II-S Series

Method of Error Detection

Abnormality is detected according to the temperature detected by the discharge pipe thermistor.

Error Decision Conditions

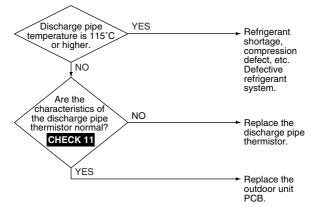
When the discharge pipe temperature rises to an abnormally high level

When the discharge pipe temperature rises suddenly

- Defective discharge pipe thermistor
- Defective connection of discharge pipe thermistor
- Defective outdoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.31 F& Refrigerant Overcharged

Remote Controller Display

Applicable Models

VRVIII. III-S and III-Q Series

Method of Error Detection

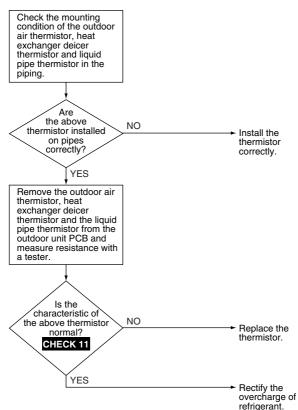
Excessive charging of refrigerant is detected by using the outdoor air temperature, heat exchanger deicer temperature and liquid pipe temperature during check operation.

Error Decision Conditions

When the amount of refrigerant, which is calculated by using the outdoor air temperature, heat exchanging deicer temperature and liquid pipe temperature during check operation, exceeds the criteria.

- Refrigerant overcharge
- Disconnection of outdoor air thermistor
- Disconnection of heat exchanger deicer thermistor
- Defective liquid pipe thermistor







Remote Controller Display

FS

Applicable Models

VRV-WII and -WIII Series

Method of Error Detection

Detect excessive charging of refrigerant using suction pipe temperature and subcooling heat exchanger outlet temperature during check operation.

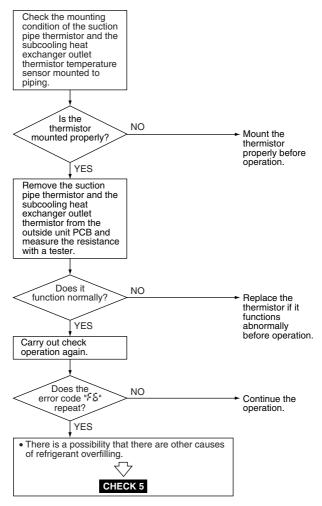
Error Decision Conditions

When the suction pipe temperature and the subcooling heat exchanger outlet temperature during check operation drop and become below the evaporation temperature

- Excessive refrigerant charging
- Suction pipe thermistor removed
- Subcooling heat exchanger outlet thermistor removed



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 5 Refer to P.357.

Remote Controller Display

FB

Applicable Models

VRVII Series

Method of Error Detection

Refrigerant overcharge is detected from suction pipe and subcooling heat exchanger gas pipe temperature during check operation.

Error Decision Conditions

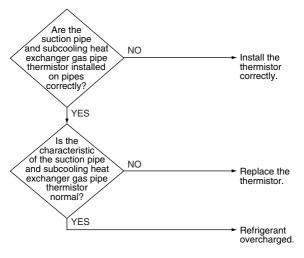
When the suction pipe and subcooling heat exchanger gas pipe temperature is lower than evaporating temperature during check operation.

Supposed Causes

- Refrigerant overcharge
- Disconnection of the receiver gas pipe thermistor

Troubleshooting





3.32 ⅓³ High Pressure Switch System Abnormality

Remote Controller Display

Applicable Models

VRVIII-Q

Method of Error Detection

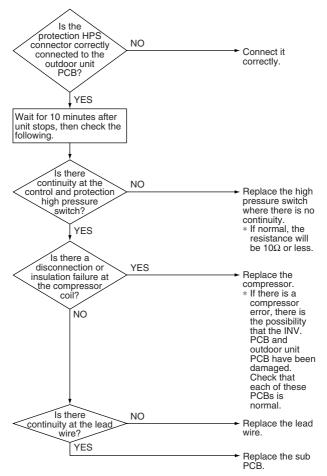
The protection device circuit checks continuity in the high pressure switch.

Error Decision Conditions

When there is no continuity in the high pressure switch during the compressor stops operating.

- Defective high pressure switch
- Broken of high pressure switch harness
- Defective connection of high pressure switch connector
- Defective compressor
- Defective outdoor unit PCB
- Broken of lead wire





3.33 ₭₢ Outdoor Unit Fan Motor Signal Abnormality

Remote Controller Display

Applicable Models

VRVIII and III-Q Series

Method of Error Detection

Detection of abnormal signal from fan motor.

Error Decision Conditions

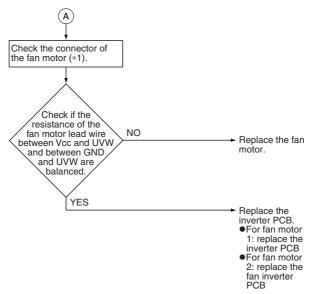
In case of detection of abnormal signal at starting fan motor.

- Defective fan motor signal (circuit error)
- Broken, short circuited or disconnection connector of fan motor connection cable
- Defective fan Inverter PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Check the fan motor corresponding to the error code "80" in the monitor mode. When check 3 shows as follows: \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc Fan motor 1 (M1F) When check 3 shows as follows: Identify outdoor unit based on Check 4. Explanation for " ** * " Master unit Slave unit 1 ● Slave unit 2 System Turn the power supply OFF. Check if signal wire NO connector for the Ensure correct corresponding fan the connection. motor is normal. YES



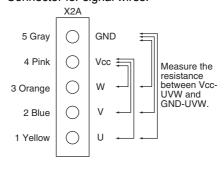


Note:

- *1. Check procedure for fan motor connector
- (1) Power OFF the fan motor.
- (2) Remove the connector on the PCB to measure the following resistance value.

Judgement criteria: resistance value between each phase is within ±20%

Connector for signal wires.



Remote Controller Display

7.

Applicable Models

VRVII Series

Method of Error Detection

Detection of abnormal signal from fan motor.

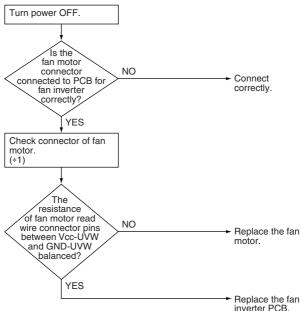
Error Decision Conditions

In case of detection of abnormal signal at starting fan motor

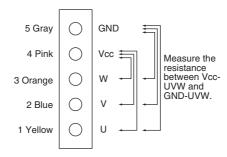
- Abnormal fan motor signal (circuit error)
- Broken, short or disconnection connector of fan motor connection cable
- Defective fan Inverter PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



*1: Disconnect connector and measure the following resistance.



3.34 39 Outdoor Air Thermistor Abnormality

Remote Controller Display

Applicable Models

VRVIII. III-S and III-Q Series

Method of Error Detection

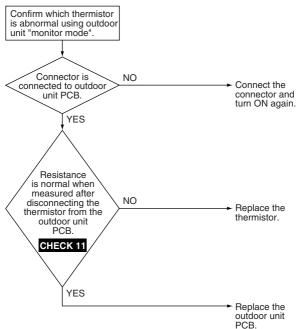
Error is detected from the temperature detected by the outdoor air thermistor.

Error Decision Conditions

When the outdoor air thermistor has short circuit or open circuit.

- Defective thermistor connection
- Defective thermistor for outdoor air
- Defective outdoor unit PCB







Remote Controller Display

XS

Applicable Models

VRVII and II-S Series

Method of Error Detection

The abnormal detection is based on current detected by current sensor.

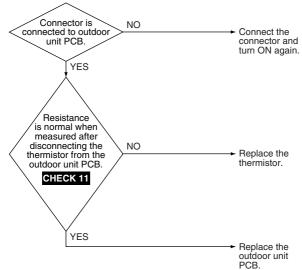
Error Decision Conditions

When the outdoor air temperature sensor has short circuit or open circuit.

- Defective outdoor air thermistor
- Defective outdoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



The alarm indicator is displayed when the fan only is being used also.



CHECK 11 Refer to P.369.

3.35 ₭₺ Water System Error

Remote Controller Display

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Applicable Models

VRV-WII and -WIII Series

Method of Error Detection

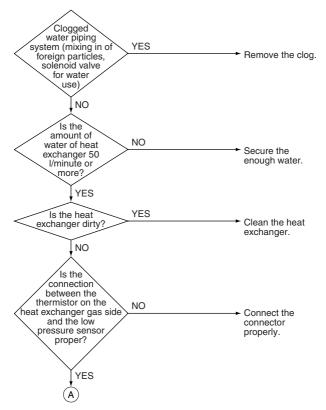
- Detect abnormalities using the thermistor on the side of the heat exchanger gas.
- Detect turned OFF interlock circuit.
 (When interlock setting is provided.)

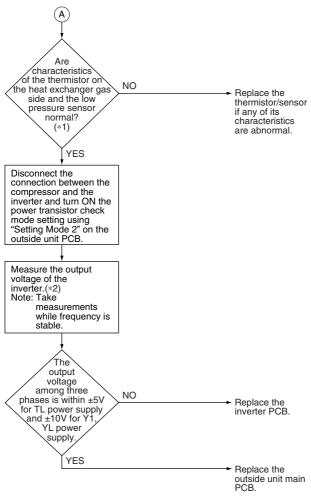
Error Decision Conditions

- When temperature on the heat exchanger gas side drops remarkably with the smallest operation step of the compressor
- With interlock setting provided, when interlock circuit is turned OFF.

- Clogged water piping system
- Insufficient heat exchanger water
- Dirty heat exchanger
- Disconnected connector
- Defective thermistor on the heat exchanger gas side
- Defective low pressure sensor







- *1: For thermistor/sensor characteristics, refer to P.369.
- *2: The quality of the power transistor diode module can be assessed by means of measurement of resistance between terminals (Refer to P.354).

3.36 *J* High Pressure Sensor Abnormality

Remote Controller Display

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Applicable Models

VRVIII-Q Series

Method of Error Detection

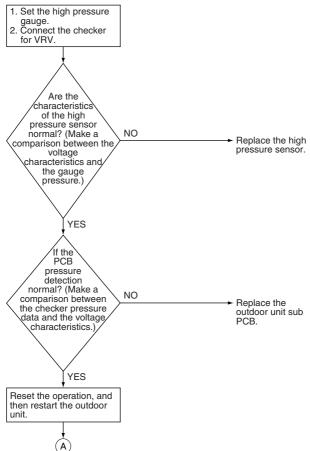
Error is detected from the pressure measured with high pressure sensor.

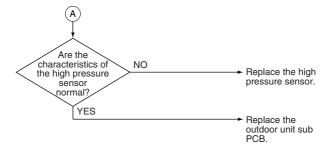
Error Decision Conditions

When the high pressure sensor is short-circuit or open circuit.

- Defective high pressure sensor
- Connection of low pressure sensor with wrong connection.
- Defective outdoor unit PCB.
- Defective connection of high pressure sensor







3.37 *J*∂ Current Sensor Abnormality

Remote Controller Display

Applicable Models

VRVIII and III-Q Series

Method of Error Detection

Error is detected according to the current value detected by current sensor.

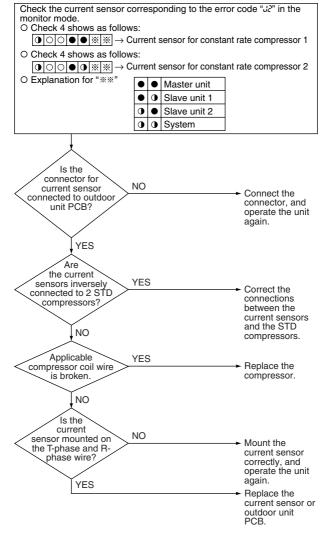
Error Decision Conditions

When the current value detected by current sensor becomes 5A or lower, or 40A or more during standard compressor operation.

- Defective current sensor
- Defective outdoor unit PCB
- Defective compressor



Caution



Remote Controller Display



Applicable Models

VRVII Series

Method of Error Detection

Error is detected according to the current value detected by current sensor.

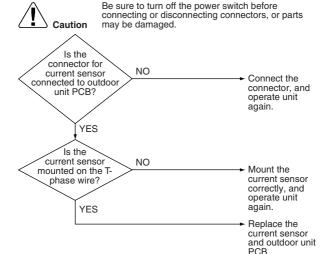
Error Decision Conditions

When the current value detected by current sensor becomes 5A or lower, or 40A or more during standard compressor operation.

Supposed Causes

- Defective current sensor
- Defective outdoor unit PCB

Troubleshooting



3.38 J3 Discharge Pipe Thermistor Abnormality

Remote Controller Display

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Applicable Models

All outdoor unit series

Method of Error Detection

Error is detected from the temperature detected by discharge pipe thermistor.

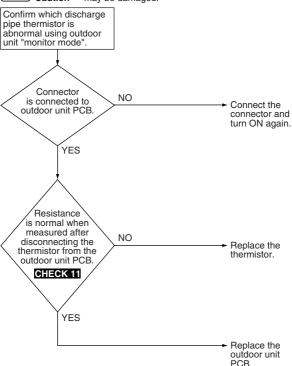
Error Decision Conditions

When a short circuit or an open circuit in the discharge pipe thermistor is detected.

- Defective thermistor for outdoor unit discharge pipe
- Defective outdoor unit PCB
- Defective thermistor connection



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



The alarm indicator is displayed when the fan is being used also.



CHECK 11 Refer to P.369.

3.39 JY Heat Exchanger Gas Pipe Thermistor Abnormality

Remote Controller Display

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Applicable Models

VRV-WII and -WIII Series

Method of Error Detection

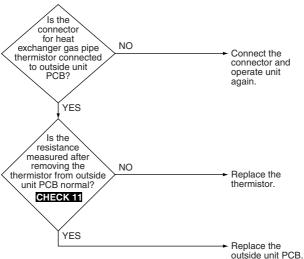
Error is detected according to the temperature detected by heat exchanger gas pipe thermistor.

Error Decision Conditions

When the heat exchanger gas pipe thermistor is short circuited or open.

- Defective heat exchanger gas pipe thermistor
- Defective outside unit PCB







3.40 35 Suction Pipe Thermistor Abnormality

Remote Controller Display

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Applicable Models

All outdoor unit models

Method of Error Detection

Error is detected from the temperature detected by the suction pipe thermistor.

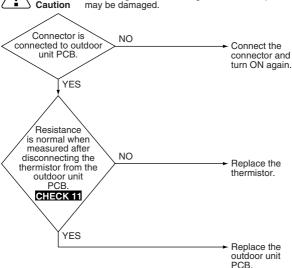
Error Decision Conditions

When a short circuit or an open circuit in the suction pipe thermistor is detected.

- Defective thermistor for outdoor unit suction pipe
- Defective outdoor unit PCB
- Defective thermistor connection



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.41 战 Outdoor Unit Heat Exchanger Thermistor Abnormality

Remote Controller Display

Applicable Models

VRVII, II-S, III, III-S and III-Q Series

Method of Error Detection

Error is detected from the temperature detected by the outdoor unit heat exchanger thermistor.

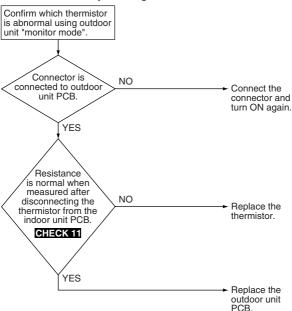
Error Decision Conditions

When a short circuit or an open circuit in the heat exchanger thermistor is detected.

- Defective thermistor for outdoor unit coil
- Defective outdoor unit PCB
- Defective thermistor connection



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.42 ♂ Liquid Pipe Thermistor Abnormality

Remote Controller Display

Applicable Models

VRVII. -WII. III. -WIII. III-S and III-Q Series

Method of Error Detection

Error is detected according to the temperature detected by liquid pipe thermistor.

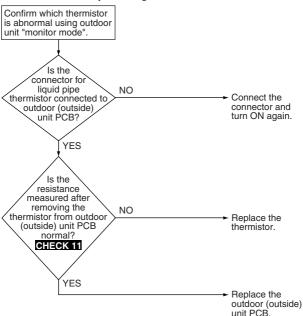
Error Decision Conditions

When the liquid pipe thermistor is short circuited or open circuited.

- Defective liquid pipe thermistor
- Defective outdoor (outside) unit PCB
- Defective thermistor connection



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.43 🚜 Thermistor System Abnormality

Remote Controller Display

Applicable Models

VRVIII-Q Series

Method of Error Detection

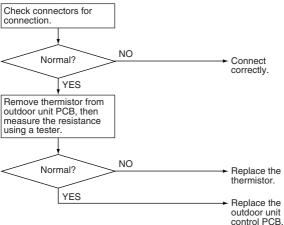
Error is detected according to the temperature detected by each individual thermistor.

Error Decision Conditions

When thermistor is disconnected or short-circuited during operation

- Defective thermistor
- Defective connection of connector
- Defective outdoor unit PCB (control PCB)





3.44 🗗 Subcooling Heat Exchanger Gas Pipe Thermistor Abnormality

Remote Controller Display

Applicable Models

All outdoor unit series

Method of Error Detection

Error is detected according to the temperature detected by subcooling heat exchanger gas pipe thermistor.

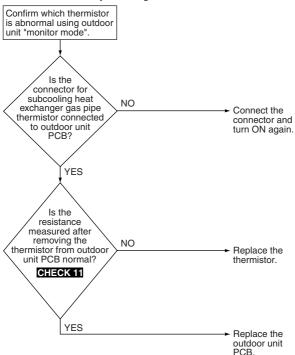
Error Decision Conditions

When the subcooling heat exchanger gas pipe thermistor is short circuited or open circuited.

- Defective subcooling heat exchanger gas pipe thermistor
- Defective outdoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.45 JR High Pressure Sensor Abnormality

Remote Controller Display

Applicable Models

VRVIII. III-S and III-Q Series

Method of Error Detection

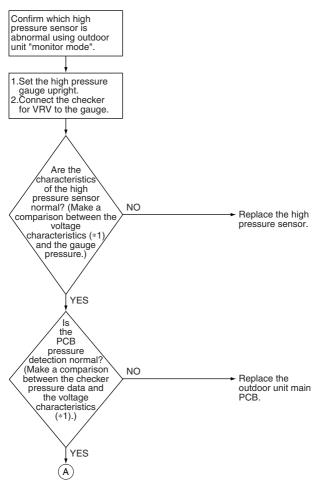
Error is detected from the pressure detected by the high pressure sensor.

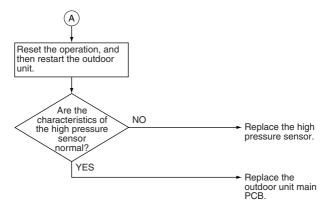
Error Decision Conditions

When the high pressure sensor is short circuit or open circuit.

- Defective high pressure sensor system
- Connection of low pressure sensor with wrong connection.
- Defective outdoor unit PCB.
- Defective connection of high pressure sensor

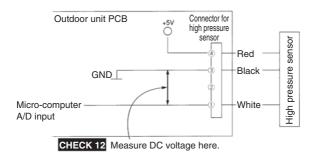






Note:

*1. Voltage measurement point





3.46 JR Discharge Pipe Pressure Sensor Abnormality

Remote Controller Display

Applicable Models

VRVII. II-S. -WII and -WIII Series

Method of Error Detection

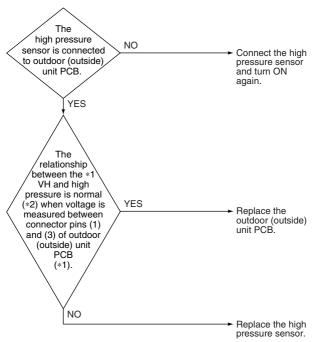
Error is detected from the pressure detected by the high pressure sensor.

Error Decision Conditions

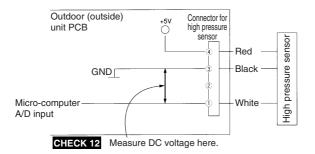
When the discharge pipe pressure sensor is short circuit or open circuit.

- Defective high pressure sensor system
- Connection of low pressure sensor with wrong connection.
- Defective outdoor (outside) unit PCB.





*1: Voltage measurement point





3.47 战 Low Pressure Sensor Abnormality

Remote Controller Display

Applicable Models

VRVIII. III-S and III-Q Series

Method of Error Detection

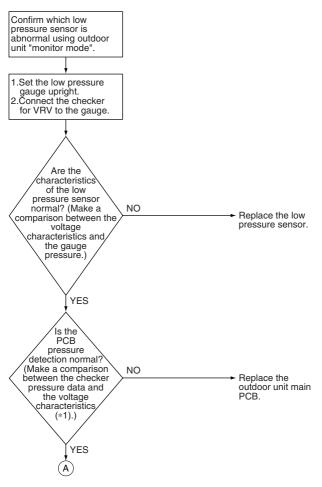
Error is detected from pressure detected by the low pressure sensor.

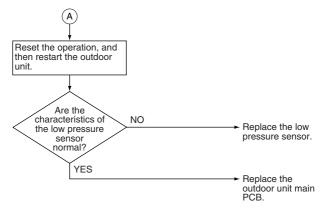
Error Decision Conditions

When the low pressure sensor is short circuit or open circuit.

- Defective low pressure sensor
- Connection of high pressure sensor with wrong connection
- Defective outdoor unit PCB
- Defective connection of low pressure sensor

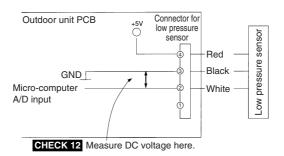






Note:

*1. Voltage measurement point





Remote Controller Display

Applicable Models

VRVII, II-S, -WII and -WIII Series

Method of Error Detection

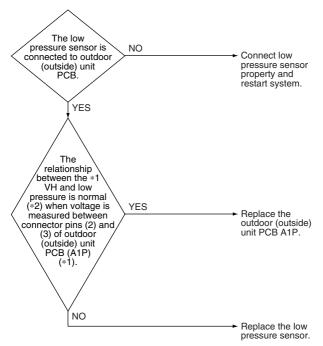
Error is detected from pressure detected by low pressure sensor

Error Decision Conditions

When the suction pipe pressure sensor is short circuit or open circuit.

- Defective low pressure sensor system
- Connection of high pressure sensor with wrong connection.
- Defective outdoor (outside) unit PCB.

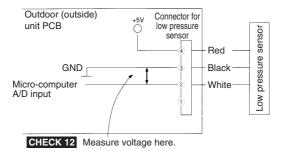






Note:

*1: Voltage measurement point





CHECK 12 Refer to P.372.

3.49 L Inverter PCB Abnormality

Remote Controller Display

Applicable Models

VRVIII Series

Method of Error Detection

Error is detected based on the current value during waveform output before starting compressor.

Error is detected based on the value from current sensor during synchronous operation when starting the unit.

Error Decision Conditions

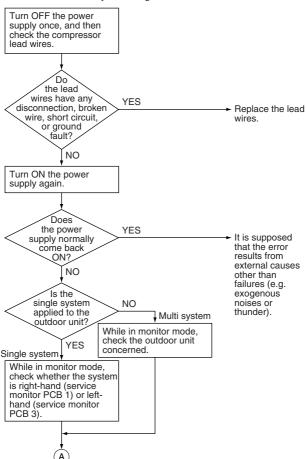
Overcurrent flows during waveform output.

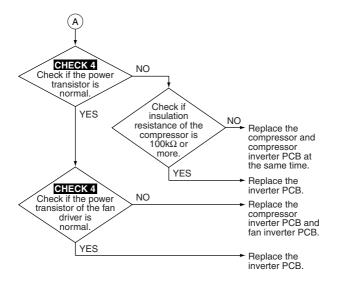
Defective current sensor during synchronous operation.

IPM failure.

- Inverter PCB
 - IPM failure
 - Current sensor failure
 - Drive circuit failure









Remote Controller Display

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Applicable Models

VRVIII-S Series

Method of Error Detection

Error is detected based on the current value during waveform output before starting compressor.

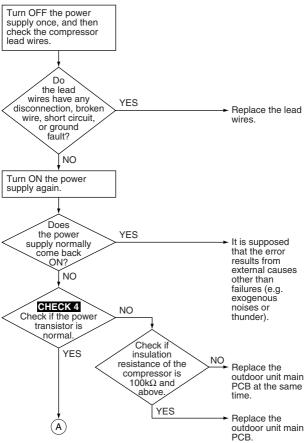
Error is detected based on the value from current sensor during synchronous operation when starting the unit.

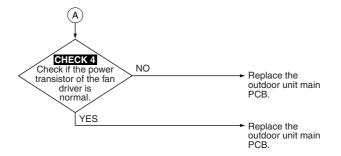
Error Decision Conditions

Overcurrent flows during waveform output. Error of current sensor during synchronous operation. IPM failure.

- Main PCB
 - IPM failure
 - Current sensor failure
 - Drive circuit failure









Remote Controller Display

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Applicable Models

VRVIII-Q Series

Method of Error Detection

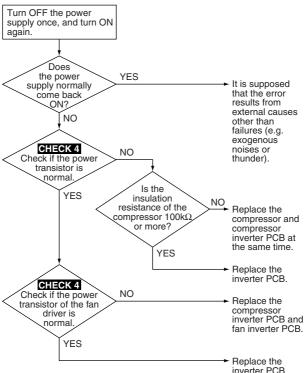
- Detect error by current value during waveform output before compressor startup.
- Detect error by current sensor value during synchronized operation at the time of startup.

Error Decision Conditions

- When overcurrent is detected at the time of waveform output before operating the compressor
- When the current sensor error during synchronized operation
- When overvoltage occurs in IPM

- Defective outdoor unit PCB
 - IPM failure
 - Current sensor failure
 - Defective drive circuit







3.50 LY Inverter Radiation Fin Temperature Rise Abnormality

Remote Controller Display

14

Applicable Models

VRVIII Series

Method of Error Detection

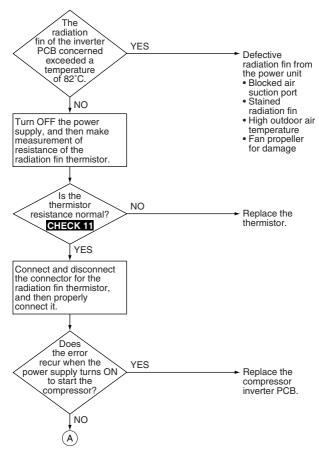
Fin temperature is detected by the thermistor of the radiation fin.

Error Decision Conditions

When the temperature of the inverter radiation fin increases 82°C or more.

- Actuation of radiation fin thermal
- Defective inverter PCB
- Defective radiation fin thermistor







Continue operation.

- It is supposed that the radiation fin temperature became high due to some field factors. In this connection, check the following points:
 - Stained radiation fin
 - Airflow obstructed with dirt or foreign matters
 - Damage to fan propeller
 - Too high outdoor air temperature



CHECK 11 Refer to P.369.

Remote Controller Display

14

Applicable Models

VRVII, -WII, II-S, -WIII, III-S and III-Q Series

Method of Error Detection

Fin temperature is detected by the thermistor of the radiation fin.

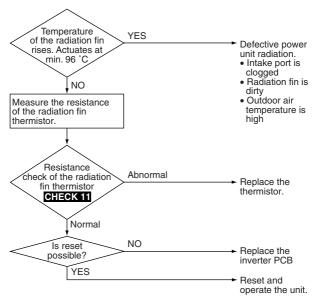
Error Decision Conditions

When the temperature of the inverter radiation fin increases 96°C or more.

- Actuation of fin thermal
- Defective inverter PCB
- Defective radiation fin thermistor



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.51 £5 Momentary Overcurrent of Inverter Compressor

Remote Controller Display

15

Applicable Models

VRVIII Series

Method of Error Detection

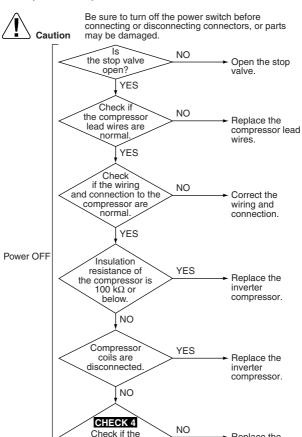
Error is detected from current flowing in the power transistor.

Error Decision Conditions

When an excessive current flows in the power transistor. (Instantaneous overcurrent also causes activation.)

- Defective compressor coil (disconnected, defective insulation)
- Compressor startup error (mechanical lock)
- Defective inverter PCB

Compressor inspection



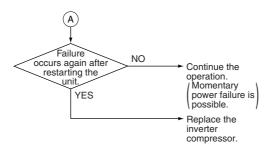
power transistor is

normal.

YES

Replace the

inverter PCB.





CHECK 4 Refer to P.354.

Remote Controller Display

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Applicable Models

VRVII, -WII, II-S, -WIII, III-S and III-Q Series

Method of Error Detection

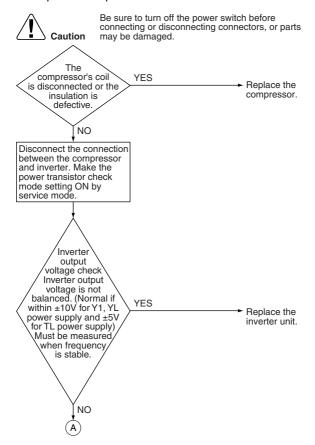
Error is detected from current flowing in the power transistor.

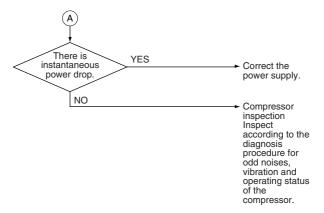
Error Decision Conditions

When an excessive current flows in the power transistor. (Instantaneous overcurrent also causes activation.)

- Defective compressor coil (disconnected, defective insulation)
- Compressor startup error (mechanical lock)
- Defective inverter PCB

Compressor inspection





Higher voltage than actual is displayed when the inverter output voltage is checked by tester.

3.52 L8 Momentary Overcurrent of Inverter Compressor

Remote Controller Display

18

Applicable Models

VRVIII Series

Method of Error Detection

Error is detected by current flowing in the power transistor.

Error Decision Conditions

When overload in the compressor is detected For 460V units

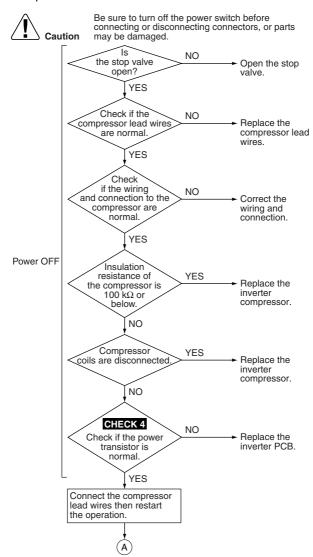
- (1) 19.0A and over continues for 5 seconds.
- (2) 16.1A and over continues for 260 seconds.

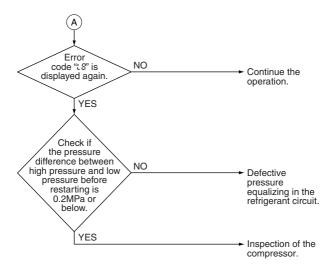
For 230V units

- A current of 33.5A or more continues for a period of consecutive 5 sec.
- (2) A current of 27.6A or more continues for a period of consecutive 260 sec.

- Compressor overload
- Compressor coil disconnected
- Defective inverter PCB
- Disconnection of compressor

Output current check







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Applicable Models

VRVII, -WII, II-S, -WIII, III-S and III-Q Series

Method of Error Detection

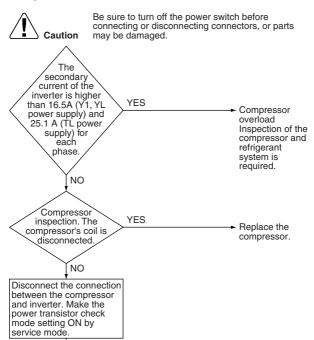
Error is detected by current flowing in the power transistor.

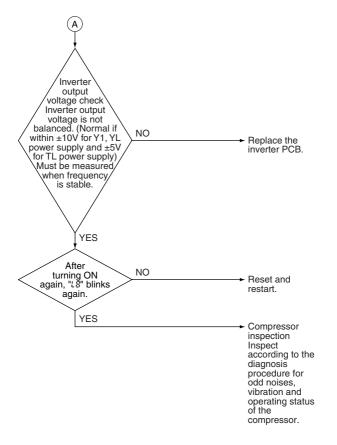
Error Decision Conditions

When overload in the compressor is detected.

- Compressor overload
- Compressor coil disconnected
- Defective inverter PCB

Output current check





Higher voltage than actual is displayed when the inverter output voltage is checked by tester.

3.53 L9 Inverter Compressor Startup Failure

Remote Controller Display

! 3

Applicable Models

VRVIII Series

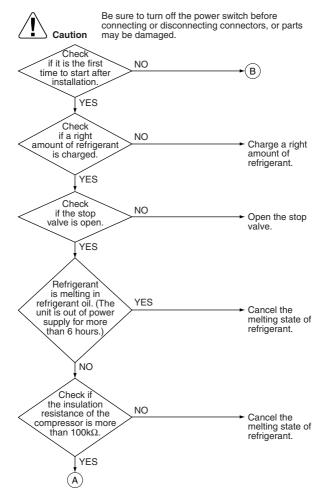
Method of Error Detection

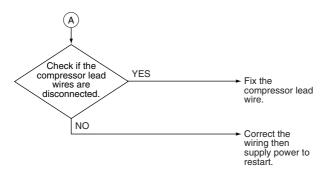
Detect the failure based on the signal waveform of the compressor.

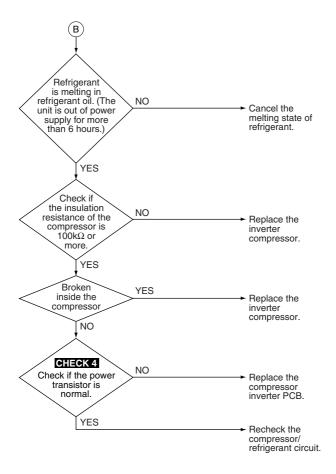
Error Decision Conditions

Starting the compressor does not complete.

- Stop valve is not opened.
- Defective compressor
- Wiring connection error to the compressor
- Large pressure difference before starting the compressor
- Defective inverter PCB









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Applicable Models

VRVII, -WII, II-S, -WIII, III-S and III-Q Series

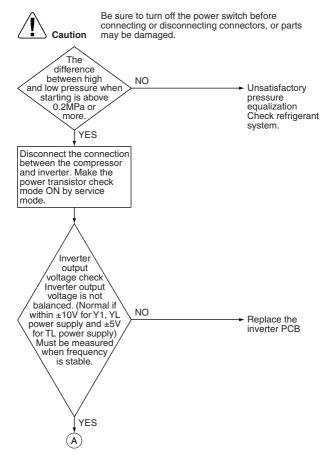
Method of Error Detection

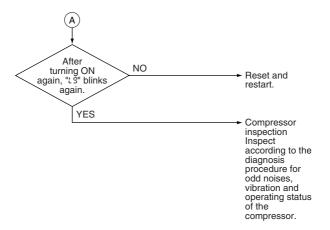
Error is detected from current flowing in the power transistor.

Error Decision Conditions

When overload in the compressor is detected during startup

- Defective compressor
- Pressure differential start
- Defective inverter PCB





Higher voltage than actual is displayed when the inverter output voltage is checked by tester.

3.54 LE Transmission Error between Inverter and Control PCB

Remote Controller Display

11

Applicable Models

VRVIII and III-Q Series

Method of Error Detection

Check the communication state between inverter PCB and control PCB by micro-computer.

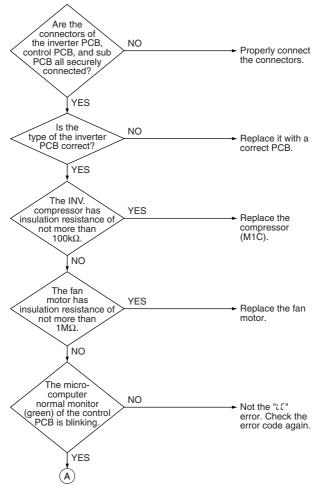
Error Decision Conditions

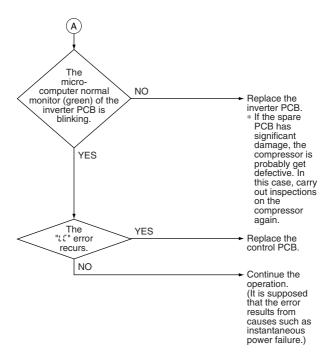
When the correct communication is not conducted in certain period or longer.

- Defective connection between the inverter PCB and control PCB
- Defective control PCB (transmission section)
- Defective inverter PCB
- Defective noise filter
- Defective fan inverter
- Incorrect type of inverter PCB
- Defective inverter compressor
- Defective fan motor
- External factor (Noise etc.)



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





11

Applicable Models

VRVII-S, III-S, -WII and -WIII Series

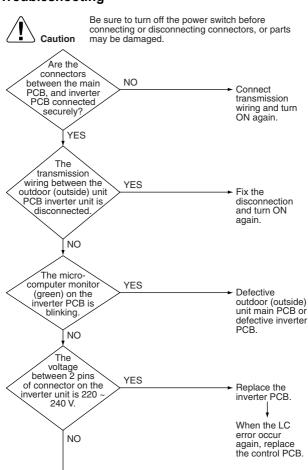
Method of Error Detection

Check the communication state between inverter PCB and control PCB by micro-computer.

Error Decision Conditions

When the correct communication is not conducted in certain period.

- Defective connection between the inverter PCB and outdoor (outside) unit control PCB
- Defective outdoor (outside) unit control PCB (transmission section)
- Defective inverter PCB
- Defective noise filter
- External factor (Noise etc.)



Check the noise filter for disconnection, and check the power supply wiring of the inverter PCB

Applicable Models

VRVII

Method of Error Detection

Check the communication state between inverter PCB and control PCB by micro-computer.

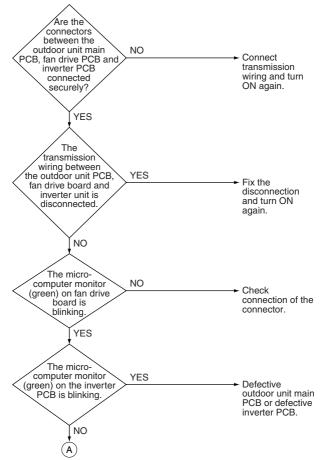
Error Decision Conditions

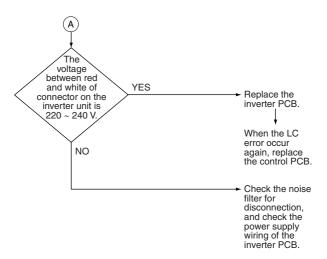
When the correct communication is not conducted in certain period.

- Error of connection between the inverter PCB and outdoor unit control PCB
- Defective outdoor unit control PCB (transmission section)
- Defective inverter PCB
- Defective noise filter
- External factor (Noise etc.)



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





3.55 P Inverter Over-Ripple Protection

Remote Controller Display

Applicable Models

VRVIII. -WIII. III-S and III-Q Series

Method of Error Detection

Imbalance in supply voltage is detected in PCB. Imbalance in the power supply voltage causes increased ripple of voltage of the main circuit capacitor in the inverter. Consequently, the increased ripple is detected.

Error Decision Conditions

When the resistance value of thermistor becomes a value equivalent to open or short circuited status.

* Error is not decided while the unit operation is continued

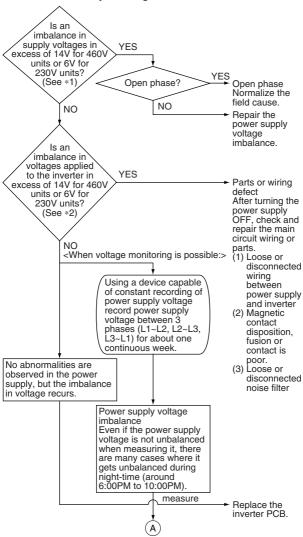
""? "" will be displayed by pressing the INSPECTION button.

When the amplitude of the ripple exceeding a certain value is detected for consecutive 4 minutes.

- Open phase
- Voltage imbalance between phases
- Defective main circuit capacitor
- Defective inverter PCB
- Defective relay in inverter PCB
- Improper main circuit wiring



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Explanation for users

*In accordance with "notification of inspection results" accompanying spare parts.

Give the user a copy of "notification of inspection results" and leave it up to him to improve the imbalance.

Be sure to explain to the user that there is a "power supply imbalance" for which DAIKIN is not responsible.



Note:

- *1. Measure voltage at the power supply terminal block.
- *2. Measure voltage at terminals RED, WHITE and BLACK wire of the diode module inside the inverter while the compressor is running.

Applicable Models

VRVII and -WII Series

Method of Error Detection

Imbalance in supply voltage is detected in PCB.

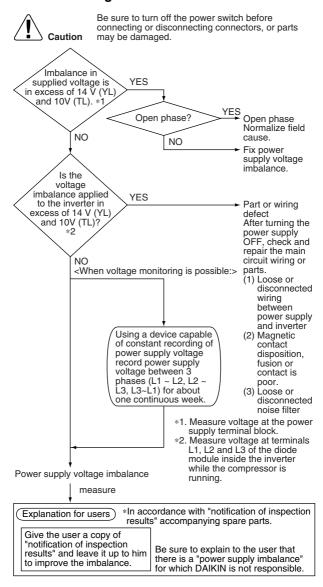
Error Decision Conditions

When the resistance value of thermistor becomes a value equivalent to open or short circuited status.

Error is not decided while the unit operation is continued.

"P1" will be displayed by pressing the INSPECTION button.

- Open phase
- Voltage imbalance between phases
- Defective main circuit capacitor
- Defective inverter PCB
- Defective magnetic contact switch
- Improper main circuit wiring



3.56 ₽4 Inverter Radiation Fin Thermistor Abnormality

Remote Controller Display

Applicable Models

VRVIII, III-S and III-Q Series

Method of Error Detection

Resistance of radiation fin thermistor is detected when the compressor is not operating.

Error Decision Conditions

When the resistance value of thermistor becomes a value equivalent to open circuited or short circuited status

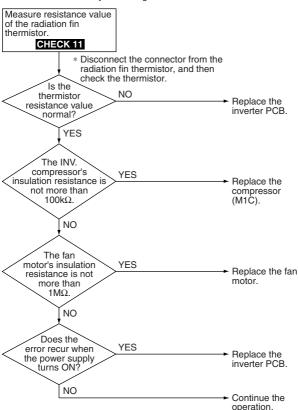
 Error is not decided while the unit operation is continued.

"প্ৰ" will be displayed by pressing the INSPECTION button.

- Defective radiation fin thermistor
- Defective inverter PCB
- Defective inverter compressor
- Defective fan motor



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Applicable Models

VRVII, II-S, -WII and -WIII Series

Method of Error Detection

Resistance of radiation fin thermistor is detected when the compressor is not operating.

Error Decision Conditions

When the resistance value of thermistor becomes a value equivalent to open or short circuited status.

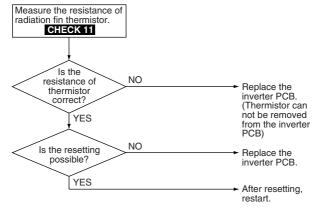
 Error is not decided while the unit operation is continued.

"^{P-Y}" will be displayed by pressing the INSPECTION button.

- Defective radiation fin thermistor
- Defective inverter PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





CHECK 11 Refer to P.369.

3.57 Pd Field Setting Abnormality after Replacing Main PCB or Combination of PCB Abnormality

Remote Controller Display

Applicable Models

VRVIII Series

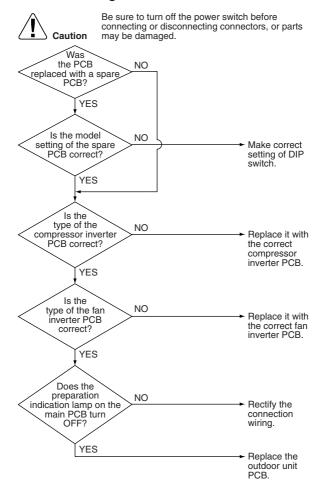
Method of Error Detection

This error is detected according to communications with the inverter PCB.

Error Decision Conditions

Make judgement according to communication data on whether or not the type of the inverter PCB is correct.

- Defective (or no) field setting after replacing outdoor unit main PCB
- Mismatching of type of PCB



P.,

Applicable Models

VRVIII-Q Series

Method of Error Detection

This error is detected according to communications with the INV. PCB.

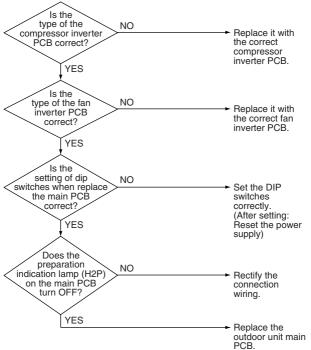
Error Decision Conditions

Make judgement according to communication data on whether or not the type of the INV. PCB is correct.

- Mismatching of type of PCB
- Defective (or no) field setting after replacing main PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



P.,

Applicable Models

VRVII Series

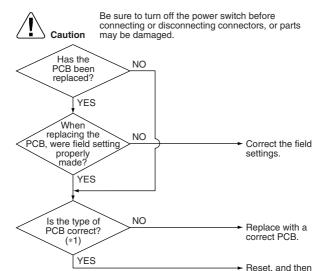
Method of Error Detection

The defective (or no) field setting after replacing main PCB or defective PCB combination is detected through communications with the inverter.

Error Decision Conditions

Whether or not the field setting or the type of the PCB is correct through the communication date is judged.

- Defective (or no) field setting after replacing main PCB
- Mismatching of type of PCB





*1. Type of PCB mismatching includes; Main PCB

Inverter PCB (for compressor)

restart.

Fan driver PCB



Applicable Models

VRVII-S Series

Method of Error Detection

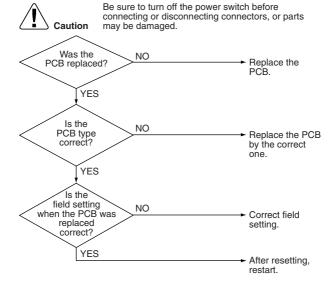
Check the communication state between inverter PCB and control PCB by micro-computer.

Error Decision Conditions

When the communication data about inverter PCB type is incorrect.

Supposed Causes

- Mismatching of inverter PCB
- Defective field setting



3.58 UB Refrigerant Shortage Alert

Remote Controller Display

Applicable Models

VRVIII. III-S and III-Q Series

Method of Error Detection

Detect refrigerant shortage based on the temperature difference between low pressure or suction pipe and heat exchanger.

Error Decision Conditions

[In cooling mode]

Low pressure becomes 0.1MPa or below.

[In heating mode]

The degree of superheat of suction gas becomes 20°C and over.

SH = Ts1 -Te

Ts1: Suction pipe temperature detected by thermistor

Te: Low pressure equivalent saturation temperature

* Error is not determined. The unit continues the operation.

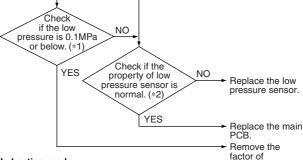
- Refrigerant shortage or refrigerant clogging (piping error)
- Defective thermistor
- Defective low pressure sensor
- Defective outdoor unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

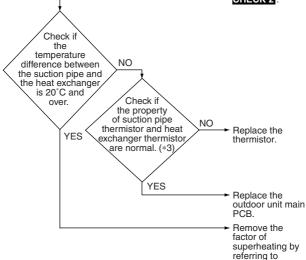
In cooling mode

- 1) Set up a pressure gauge at the service port on the low pressure side.
- ② Reset the operation using the remote controller then restart.



In heating mode

decreasing low pressure by Reset the operation using the remote controller referring to then restart. CHECK 2



CHECK 3.



- *1. Check the low pressure value by using pressure gauge in operation.
- *2. Compare the actual measurement value by pressure sensor with the value by the pressure gauge. (To gain actual measurement value by pressure sensor, measure the voltage at the connector [between (2)-(3)] and then convert the value into pressure CHECK 12 .)
- *3. Compare the thermistor resistance value with the value on the surface thermometer.



CHECK 3 Refer to P.351.

CHECK 12 Refer to P.372.

| 11⁻1

Applicable Models

VRV-WII and -WIII Series

Method of Error Detection

Detect refrigerant shortage using low pressure or difference in temperature between the suction pipe and the heat exchanger.

Error Decision Conditions

In cooling

Low pressure of 0.25 MPa or less continues for 30 minutes

In heating

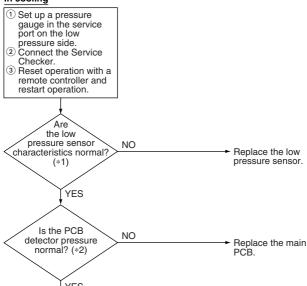
- Suction gas superheated degree of 20°C or more continues for 60 minutes.
- Abnormality is not confirmed and operation is continued.

- Refrigerant shortage or clogged refrigerant (wrong piping)
- Defective thermistor
- Defective low pressure sensor
- Defective main PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

In cooling



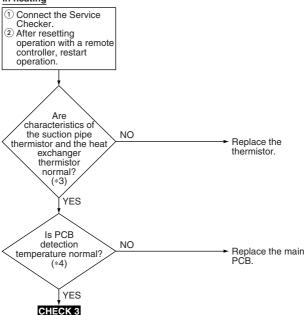


Note:

CHECK 2

- *1: Compare pressure sensor measurements with pressure gauge readings.
 (For measurements by a pressure sensor, measure
 - voltage between connectors (2) and (3) and convert
 - it to pressure in accordance with CHECK 12 .)
- *2: Compare low pressure measured by the Service Checker with pressure sensor measurements (*1).

In heating





- *3: Compare the thermistor resistance with surface thermostat measurements.
- *4: Compare the suction pipe temperature checked by the Service Checker with measurements obtained in *3 above.







4141

Applicable Models

VRVII and II-S Series

Method of Error Detection

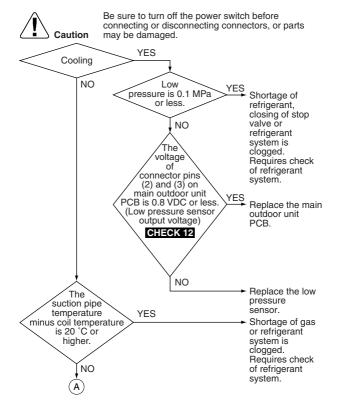
Shortage of refrigerant is detected by discharge pipe thermistor.

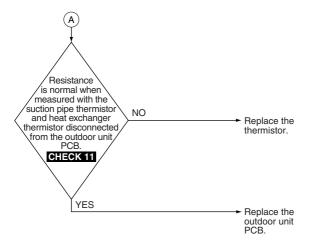
Error Decision Conditions

Micro-computer judge and detect if the system is refrigerant shortage.

* Error is not decided while the unit operation is continued.

- Shortage of gas or refrigerant system clogging (incorrect piping)
- Defective pressure sensor
- Defective outdoor unit PCB
- Defective thermistor









3.59 ## Reverse Phase, Open Phase

Remote Controller Display

11 1

Applicable Models

VRVII. III. -WII. -WIII and III-Q Series

Method of Error Detection

The phase of each phase are detected by reverse phase detection circuit and right phase or reverse phase are judged.

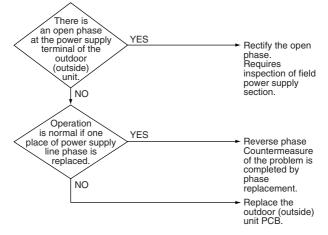
Error Decision Conditions

When a power supply is reverse phase, or T phase is open phase.

- Power supply reverse phase
- Power supply open phase
- Defective outdoor (outside) unit PCB



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



3.60 *U*≥ Power Supply Insufficient or Instantaneous Error

Remote Controller Display

Applicable Models

VRVIII Series

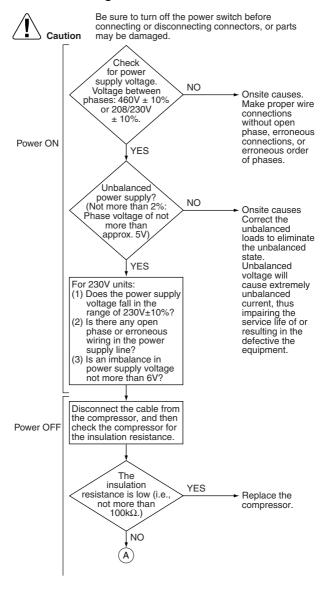
Method of Error Detection

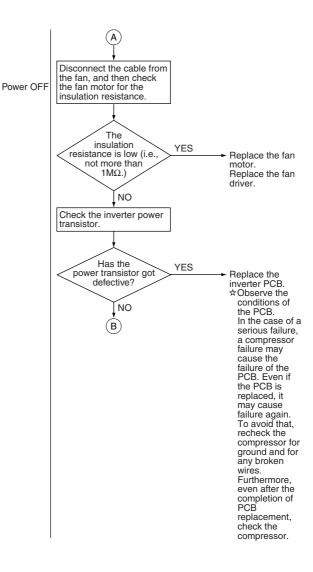
Detection of voltage of main circuit capacitor built in the inverter and power supply voltage.

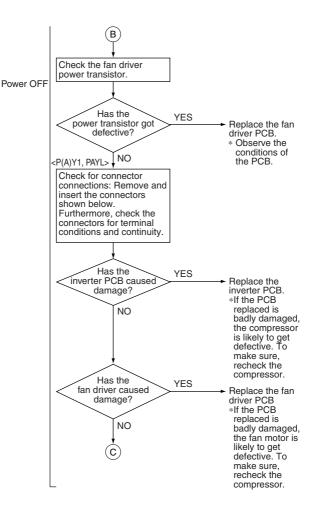
Error Decision Conditions

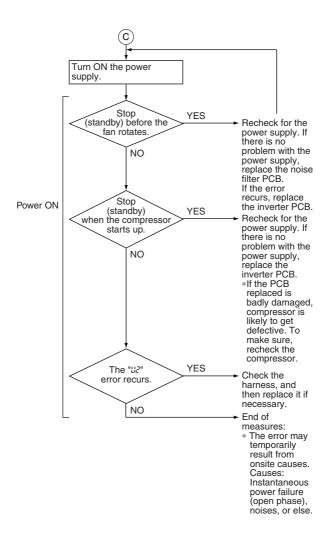
When the voltage aforementioned is not less than 780V or not more than 320V, or when the current-limiting voltage does not reach 200V or more or exceeds 740V For 230V units: When the voltage aforementioned is not more than 190V

- Power supply insufficient
- Instantaneous power failure
- Open phase
- Defective inverter PCB
- Defective control PCB
- Defective main circuit wiring
- Defective compressor
- Defective fan motor
- Defective connection of signal cable









Applicable Models

VRVIII-Q Series

Method of Error Detection

Detection of voltage of main circuit capacitor built in the inverter PCB and power supply voltage.

Error Decision Conditions

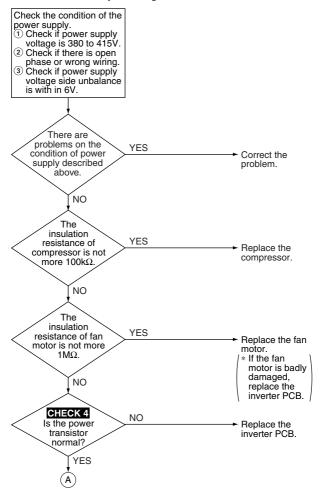
When the voltage aforementioned is not less than 190V.

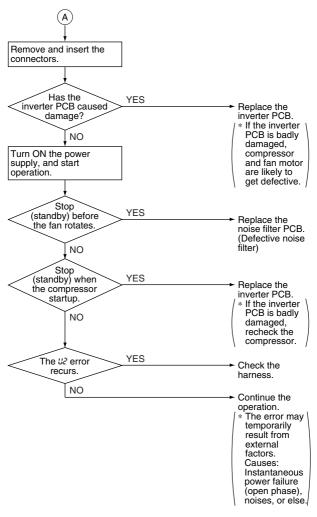
- Power supply insufficient
- Instantaneous power failure
- Open phase
- Defective inverter PCB
- Defective outdoor control PCB
- Defective compressor
- Defective main circuit wiring
- Defective fan motor
- Defective connection of signal cable



Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.







Applicable Models

VRV-WIII Series

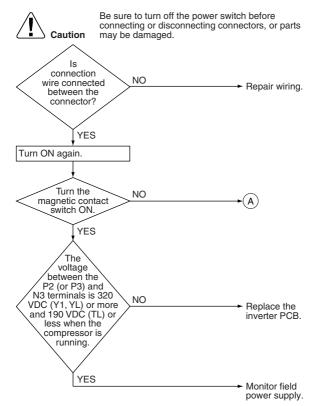
Method of Error Detection

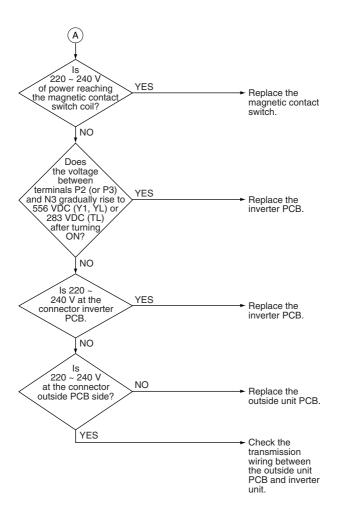
Detection of voltage of main circuit capacitor built in the inverter and power supply voltage.

Error Decision Conditions

When the capacitor above only has a voltage of 360 V or less (YL) and 210V or less (TL).

- Power supply insufficient
- Instantaneous failure
- Open phase
- Defective inverter PCB
- Defective outside control PCB
- Defective magnetic contact switch.
- Defective main circuit wiring





Applicable Models

VRVIII-S Series

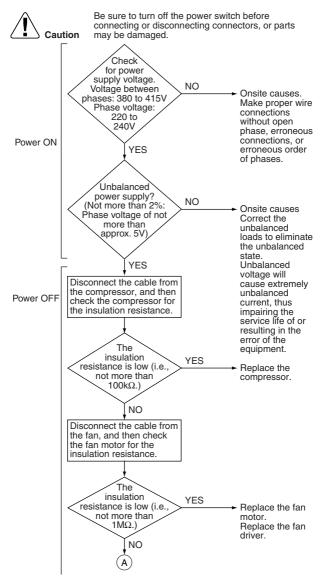
Method of Error Detection

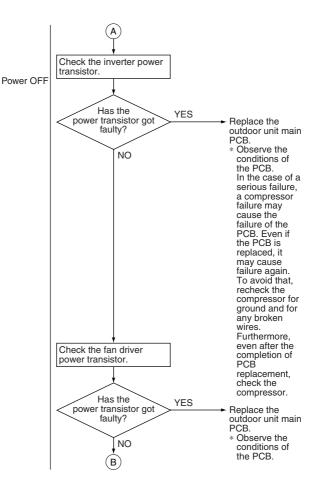
Detection of voltage of main circuit capacitor built in the inverter and power supply voltage.

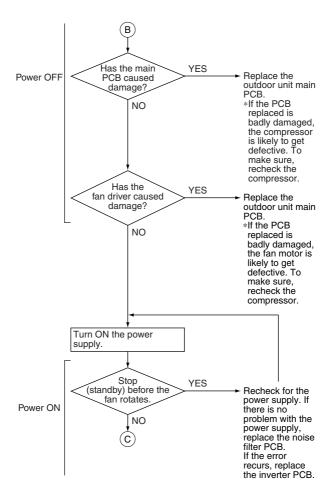
Error Decision Conditions

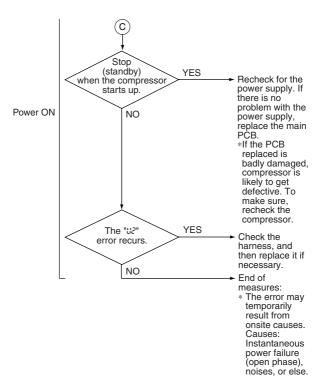
When the voltage aforementioned is not less than 780V or not more than 320V, or when the current-limiting voltage does not reach 200V or more or exceeds 740V.

- Power supply insufficient
- Instantaneous power failure
- Open phase
- Defective outdoor unit control PCB
- Defective main circuit wiring
- Defective compressor
- Defective fan motor
- Defective connection of signal cable









Applicable Models

VRVII and -WII Series

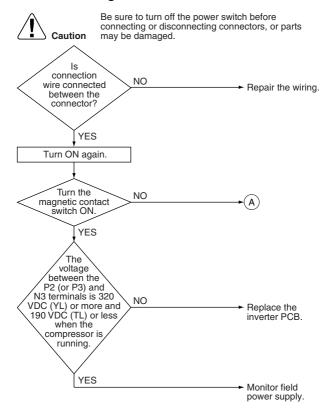
Method of Error Detection

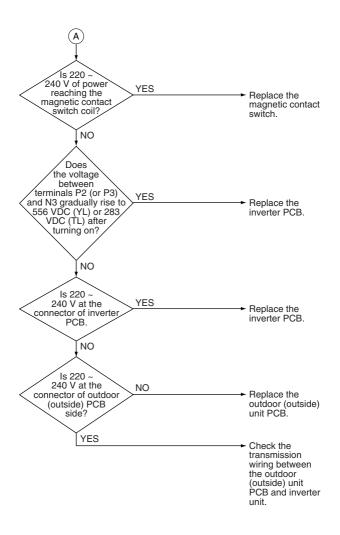
Detection of voltage of main circuit capacitor built in the inverter and power supply voltage.

Error Decision Conditions

When the capacitor above only has a voltage of 360 V or less (YL) and 210V or less (TL).

- Power supply insufficient
- Instantaneous failure
- Open phase
- Defective inverter PCB
- Defective outdoor (outside) control PCB
- Defective magnetic contact switch.
- Defective main circuit wiring







Applicable Models

VRVII-S Series

Method of Error Detection

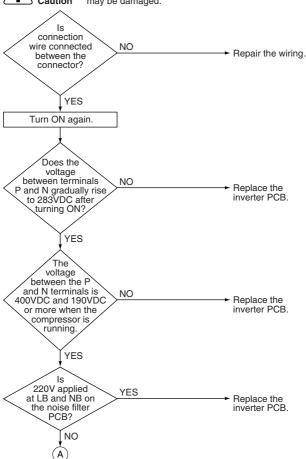
Detection of voltage of main circuit capacitor built in the inverter and power supply voltage.

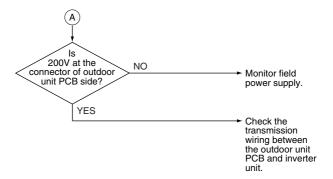
Error Decision Conditions

- Power supply insufficient
- Instantaneous failure
- Defective inverter PCB
- Defective outdoor control PCB
- Defective main circuit wiring



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





3.61 #3 Check Operation is not Executed

Remote Controller Display

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Applicable Models

All outdoor unit series

Method of Error Detection

Check operation is executed or not executed.

Error Decision Conditions

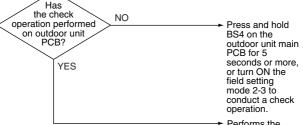
Error is decided when the unit starts operation without check operation.

Supposed Causes

■ Check operation is not executed.



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



Performs the check operation again and completes the check operation.

When a leakage detection function is needed, normal operation of charging refrigerant must be completed. And then, start once again and complete a check operation.

3.62 ^{UY} Transmission Error between Indoor Units and Outdoor Units

Remote Controller Display

Applicable Models

All indoor models VRVIII Series

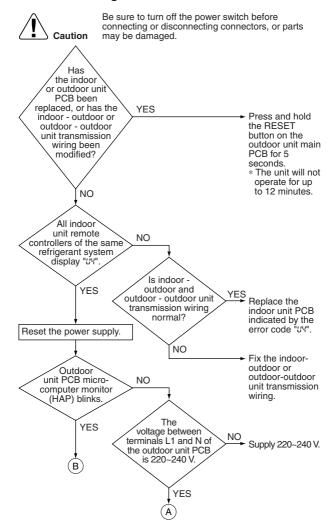
Method of Error Detection

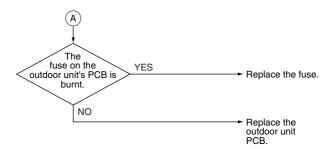
Micro-computer checks if transmission between indoor and outdoor units is normal.

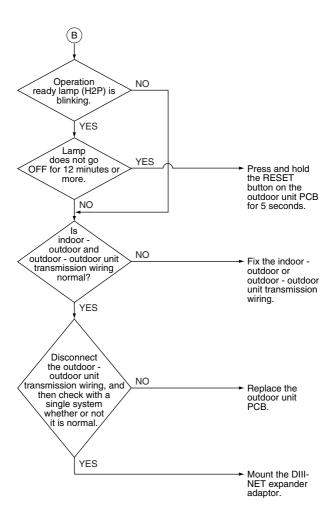
Error Decision Conditions

When transmission is not carried out normally for a certain amount of time

- Indoor to outdoor, outdoor to outdoor transmission wiring F1, F2 disconnection, short circuit or wrong wiring
- Outdoor unit power supply is OFF
- System address does not match
- Defective indoor unit PCB
- Defective outdoor unit PCB







Remote Controller Display

Applicable Models

All indoor models
VRVIII-S and III-O Series

Method of Error Detection

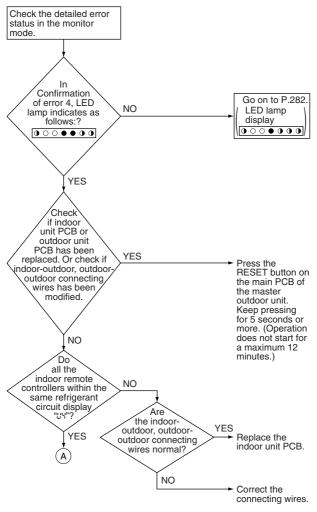
The error is generated when the micro-computer detects that the transmission between the indoor and outdoor unit is not normal.

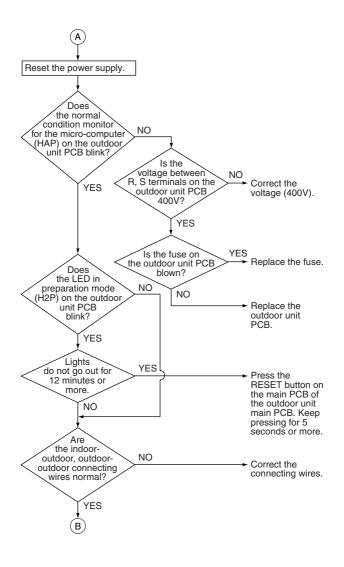
Error Decision Conditions

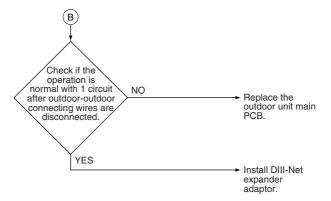
When transmission is not carried out normally for a certain amount of time

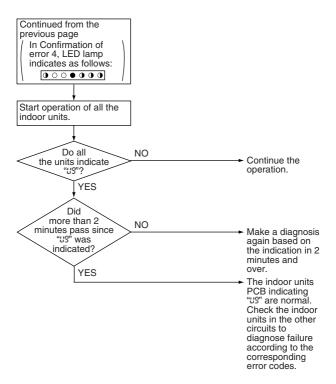
- Indoor to outdoor, outdoor to outdoor transmission wiring F1, F2 disconnection, short circuit or wrong wiring
- Outdoor unit power supply is OFF
- System address does not match
- Defective outdoor unit main PCB
- Defective indoor unit PCB











Remote Controller Display

Applicable Models

All indoor models VRVII, II-S, -WII and -WIII Series

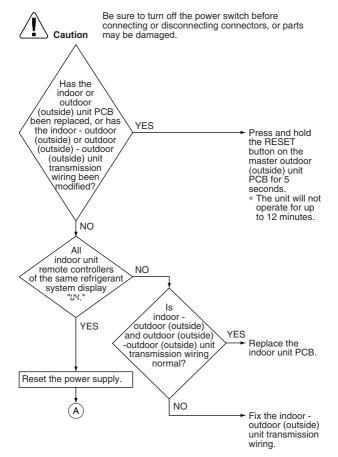
Method of Error Detection

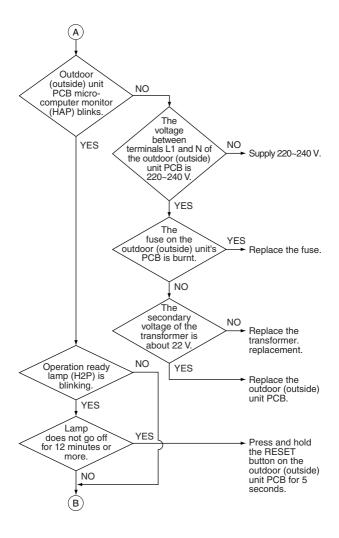
Micro-computer checks if transmission between indoor and outdoor (outside) units is normal.

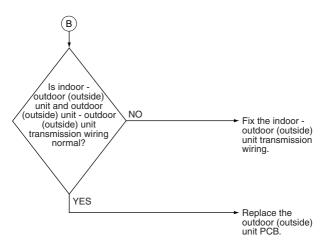
Error Decision Conditions

When transmission is not carried out normally for a certain amount of time

- Indoor to outdoor, outside to outside unit transmission wiring F1, F2 disconnection, short circuit or wrong wiring
- Outdoor (outside) unit power supply is OFF
- System address does not match
- Defective indoor unit PCB
- Defective outdoor (outside) unit PCB







3.63 #5 Transmission Error between Remote Controller and Indoor Unit

Remote Controller Display

Applicable Models

All indoor models

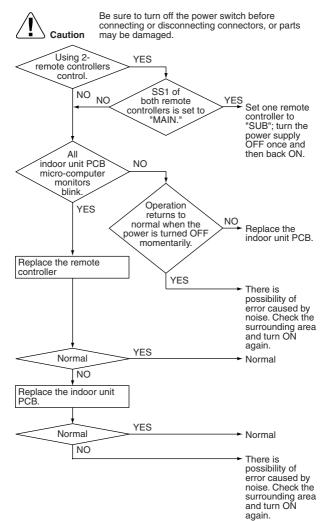
Method of Error Detection

In case of controlling with 2-remote controller, check the system using micro-computer is signal transmission between indoor unit and remote controller (main and sub) is normal.

Error Decision Conditions

Normal transmission does not continue for specified period.

- Indoor unit and remote controller transmission error
- Connection of 2 main remote controllers (when using 2 remote controllers)
- Defective indoor unit PCB
- Defective remote controller PCB
- Defective transmission caused by noise



3.64 ピロ Transmission Error (Across Outdoor Units)

Remote Controller Display

Applicable Models

VRVIII and III-Q Series

Method of Error Detection

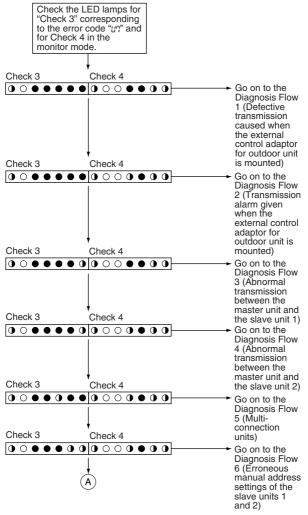
Micro-computer checks if transmission between outdoor units is normal

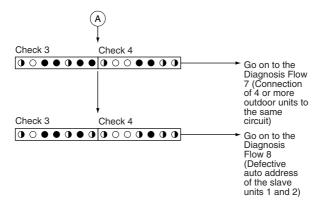
Error Decision Conditions

When transmission is not carried out normally for a certain amount of time

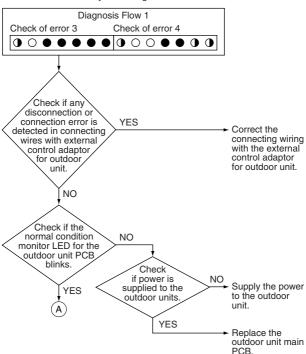
- Improper connection of transmission wiring between outdoor unit and external control adaptor for outdoor unit
- Improper connection of transmission wiring between outdoor units of multi outdoor unit connection
- Improper cool/heat selection
- Improper cool/heat unified address (outdoor unit, external control adaptor for outdoor unit)
- Defective outdoor unit PCB
- Defective external control adaptor for outdoor unit

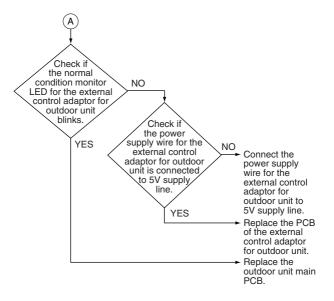




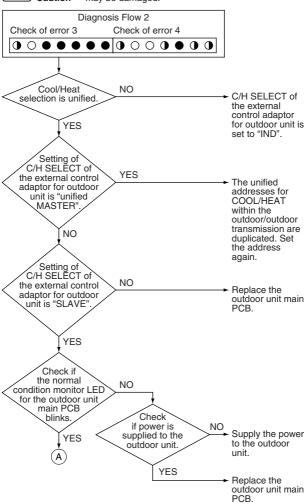


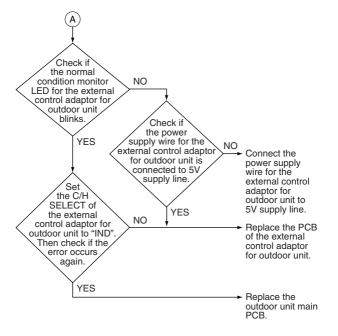




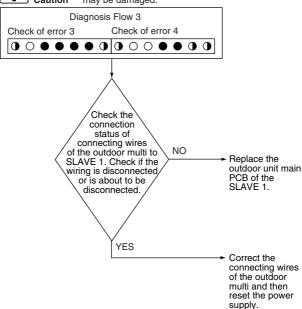


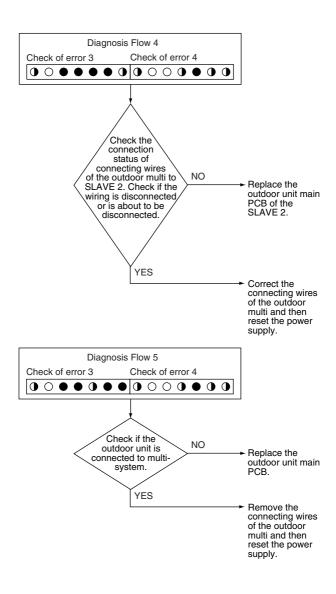




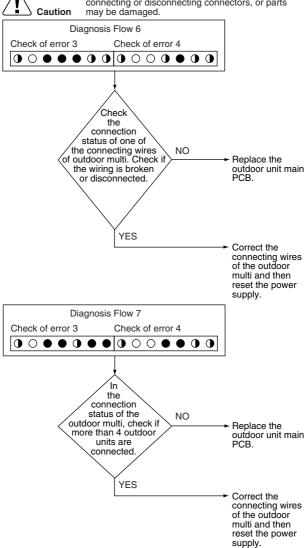


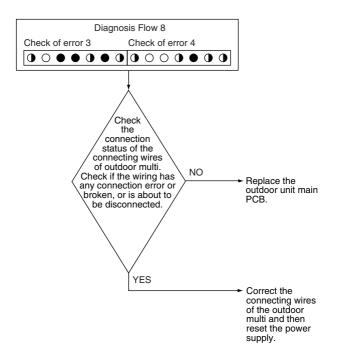












Remote Controller Display

Applicable Models

VRVII. -WII and -WIII Series

Method of Error Detection

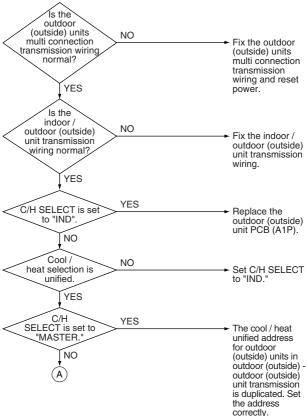
Micro-computer checks if transmission between indoor unit and remote controller is normal.

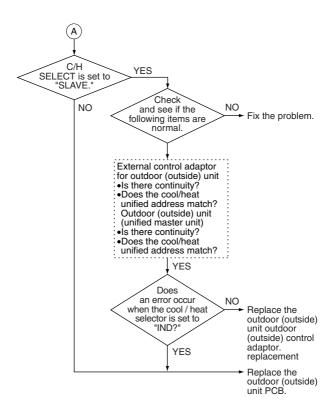
Error Decision Conditions

When transmission is not carried out normally for a certain amount of time

- Improper connection of transmission wiring between outdoor (outside) unit and external control adaptor for outdoor (outside) unit.
- Improper cool/heat selection
- Improper cool/heat unified address (outdoor (outside) unit, external control adaptor for outdoor (outside) unit)
- Defective outdoor (outside) unit PCB
- Defective external control adaptor for outdoor (outside) unit
- Improper connection of transmission wiring between outdoor (outside) units of multi outdoor (outside) unit connection.







3.65 48 Transmission Error between Main and Sub Remote Controllers

Remote Controller Display

Applicable Models

All indoor models

Method of Error Detection

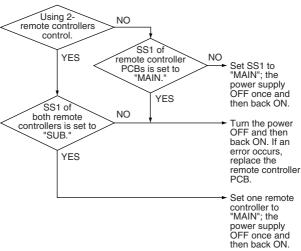
In case of controlling with 2-remote controller, check the system using micro-computer if signal transmission between indoor unit and remote controller (main and sub) is normal.

Error Decision Conditions

Normal transmission does not continue for specified period.

- Transmission error between main and sub remote controller
- Connection between sub remote controllers
- Defective remote controller PCB





3.66 43 Transmission Error between Indoor and Outdoor Units in the Same System

Remote Controller Display

Applicable Models

All indoor models
VRVIII. III-S and III-Q Series

Method of Error Detection

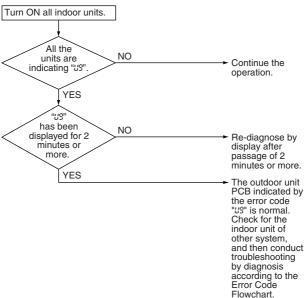
Detect the abnormal signal for the other indoor units within the circuit by outdoor unit PCB

Error Decision Conditions

When the error decision is made on any other indoor unit within the system concerned

- Transmission error within or outdoor of other system
- Defective electronic expansion valve in indoor unit of other system
- Defective PCB of indoor unit in other system
- Improper connection of transmission wiring between indoor and outdoor unit





Remote Controller Display

Applicable Models

All indoor models
VRVII, II-S, -WII and -WIII Series

Method of Error Detection

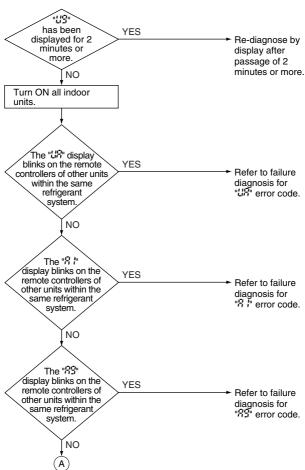
Detect the abnormal signal of any other indoor unit within the system concerned.

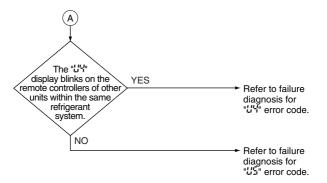
Error Decision Conditions

When the error decision is made on any other indoor unit within the system concerned.

- Transmission error within or outdoor (outside) of other system
- Error of electronic expansion valve in indoor unit of other system
- Defective PCB of indoor unit in other system
- Improper connection of transmission wiring between indoor and outdoor (outside) unit







3.67 UR Improper Combination of Indoor and Outdoor Units, Indoor Units and Remote Controller

Remote Controller Display

Applicable Models

All indoor models VRVIII and III-Q Series

Method of Error Detection

A difference occurs in data by the type of refrigerant between indoor and outdoor units.

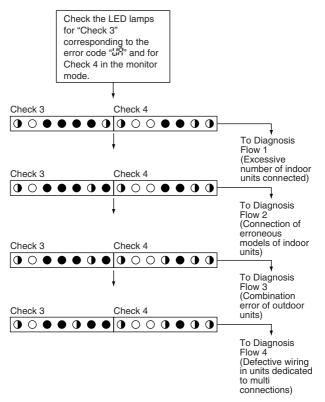
The number of indoor units is out of the allowable range.

Error Decision Conditions

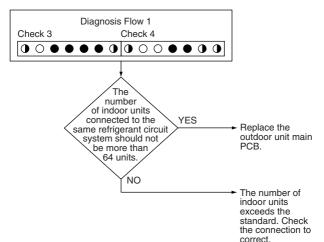
The error decision is made as soon as either of the abnormalities aforementioned is detected.

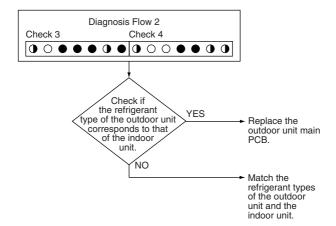
- Excess of connected indoor units
- Defective outdoor unit PCB
- Mismatching of the refrigerant type of indoor and outdoor unit.
- Setting of outdoor unit PCB was not conducted after replacing to spare PCB.



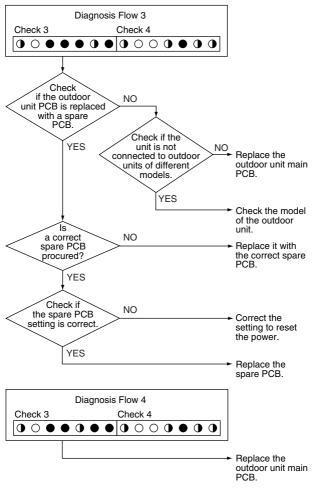












Remote Controller Display

Applicable Models

All indoor models VRVIII-S Series

Method of Error Detection

A difference occurs in data by the type of refrigerant between indoor and outdoor units.

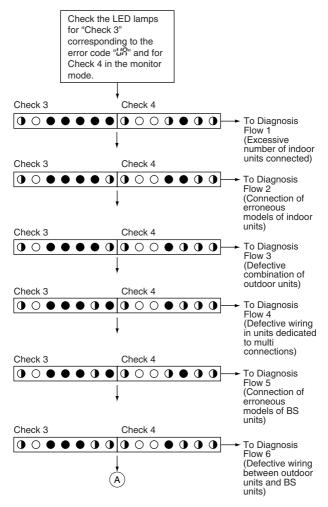
The number of indoor units is out of the allowable range. Incorrect signals are transmitted among the indoor unit, BS unit, and outdoor unit.

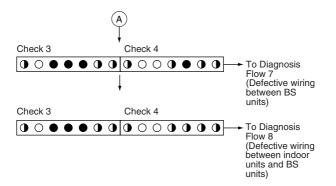
Error Decision Conditions

The error decision is made as soon as either of the abnormalities aforementioned is detected.

- Excess of connected indoor units
- Defective outdoor unit PCB
- Mismatching of the refrigerant type of indoor and outdoor unit.
- Setting of outdoor unit PCB was not conducted after replacing to spare PCB.
- The outdoor unit PCB was replaced with wrong one.



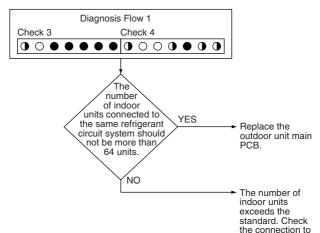


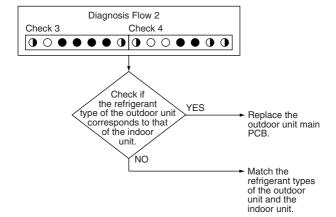




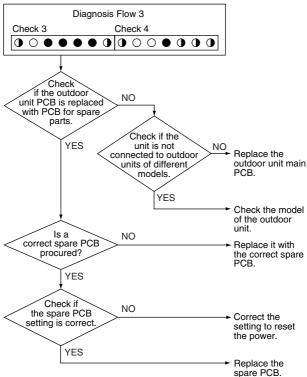
Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

correct.

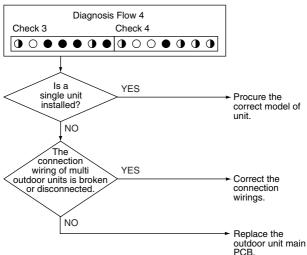


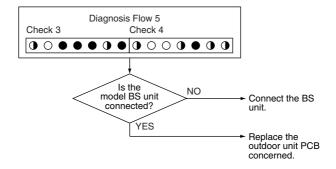




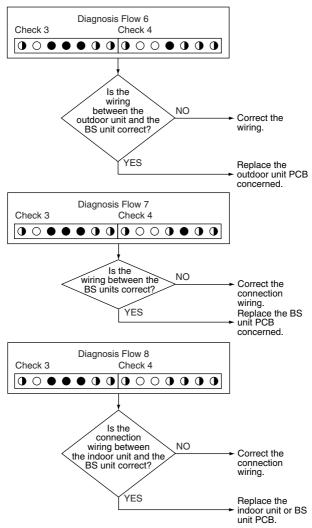












Remote Controller Display

Applicable Models

All indoor models VRVII. II-S. -WII and -WIII Series

Method of Error Detection

Detect abnormalities in combination of indoor and outdoor (outside) units and the remote controller using the outdoor (outside) unit PCB.

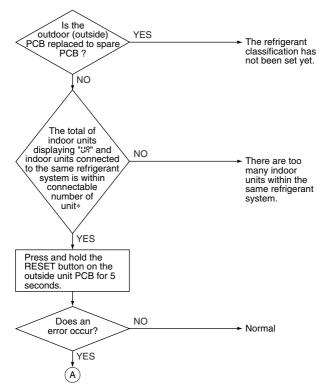
Error Decision Conditions

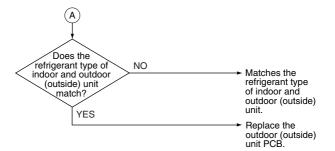
When any of the followings is detected, failure is instantly confirmed.

- When there is a problem in the combination of the indoor and outdoor (outside) units
- When there is a problem in the combination of the indoor unit and the remote controller

- Excess of connected indoor units
- Defective outdoor (outside) unit PCB
- Mismatching of the refrigerant type of indoor and outdoor (outside) unit.
- Setting of outdoor (outside) unit PCB was not conducted after replacing to spare PCB.









Note:

* The number of indoor units that can be connected to a single outside unit system depends on the type of outside unit.

3.68 **U**€ Address Duplication of Centralized Remote Controller

Remote Controller Display

| ||-|_||_

Applicable Models

All indoor models

Centralized remote controller

Method of Error Detection

The principal indoor unit detects the same address as that of its own on any other indoor unit.

Error Decision Conditions

The error decision is made as soon as the abnormality aforementioned is detected.

Supposed Causes

- Address duplication of centralized remote controller
- Defective indoor unit PCB

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

The centralized address is duplicated.

Make setting change so that the centralized address will not be duplicated.

3.69 **UE** Transmission Error between Centralized Remote Controller and Indoor Unit

Remote Controller Display

1115

Applicable Models

All indoor models intelligent Touch Controller Centralized remote controller Schedule timer

Method of Error Detection

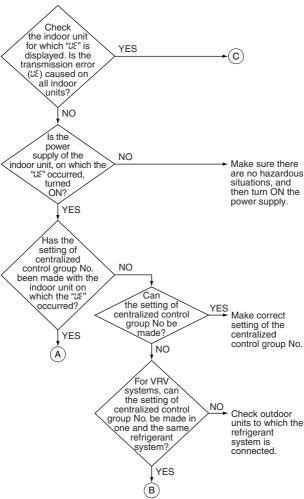
Micro-computer checks if transmission between indoor unit and centralized remote controller is normal.

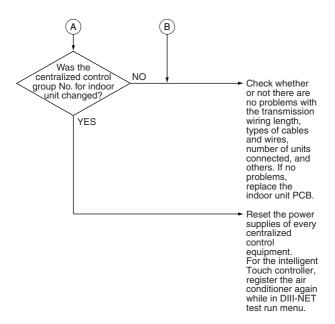
Error Decision Conditions

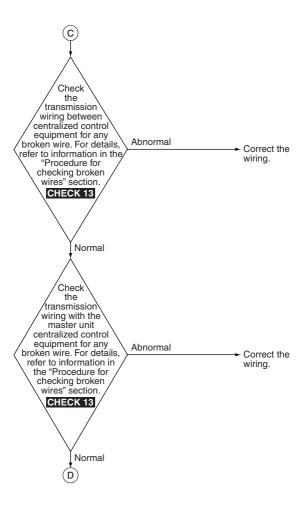
When transmission is not carried out normally for a certain amount of time

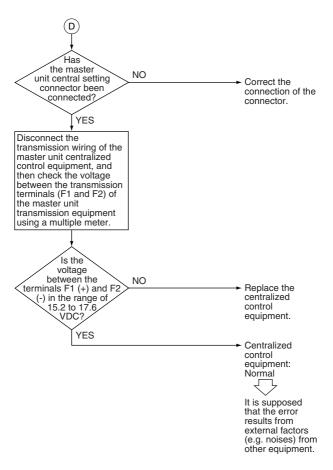
- Transmission error between optional controllers for centralized control and indoor unit
- Connector for setting main controller is disconnected.
 (or disconnection of connector for independent / combined use changeover switch.)
- Defective PCB for centralized remote controller
- Defective indoor unit PCB













3.70 UF System is not Set yet

Remote Controller Display

Applicable Models

All indoor models
All outdoor unit series

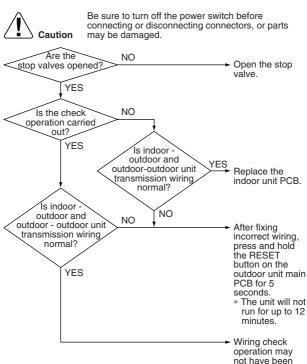
Method of Error Detection

On check operation, the number of indoor units in terms of transmission is not corresponding to that of indoor units that have made changes in temperature.

Error Decision Conditions

The error is determined as soon as the abnormality aforementioned is detected through checking the system for any erroneous connection of units on the check operation.

- Improper connection of transmission wiring between indoor-outdoor units and outdoor-outdoor units
- Failure to execute check operation
- Defective indoor unit PCB
- Stop valve is not opened.





Wiring check operation may not be successful if carried out after the outdoor unit has been OFF for more than 12 hours, or if it is not carried out after running all connected indoor units in the fan mode for at least an hour.

carried out successfully.

3.71 ⊔∺ System Abnormality, Refrigerant System Address Undefined

Remote Controller Display

Applicable Models

All indoor models
All outdoor unit series

Method of Error Detection

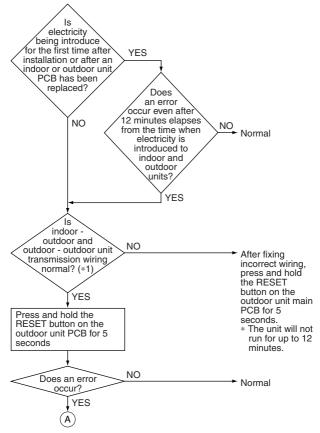
Detect an indoor unit with no address setting.

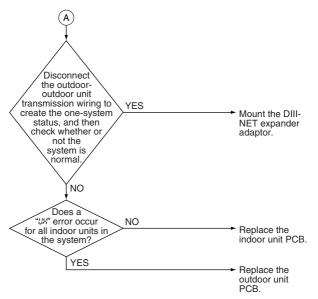
Error Decision Conditions

The error decision is made as soon as the abnormality aforementioned is detected.

- Improper connection of transmission wiring between indoor-outdoor units and outdoor-outdoor units
- Defective indoor unit PCB
- Defective outdoor unit main PCB









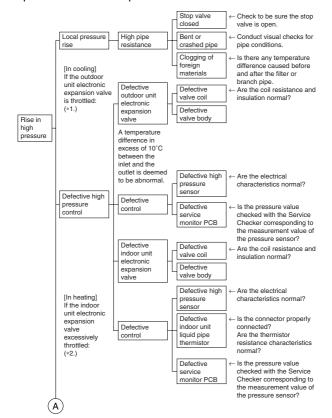
Note:

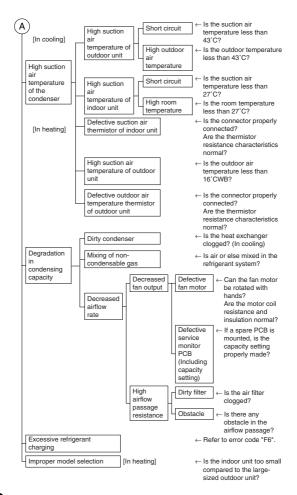
- Check the correct wiring "indoor-outdoor" and "outdoor-outdoor" by Installation manual.
- *2. What is Auto Address?

This is the address automatically assigned to indoor units and outdoor units after initial power supply upon installation, or after executing rewiring (Keep pressing the RESET button for more than 4 seconds).

CHECK 1 Check for causes of rise in high pressure

Referring to the Fault Tree Analysis (FTA) shown below, probe the defective points.





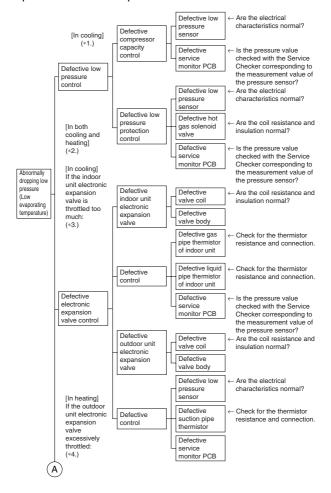
f

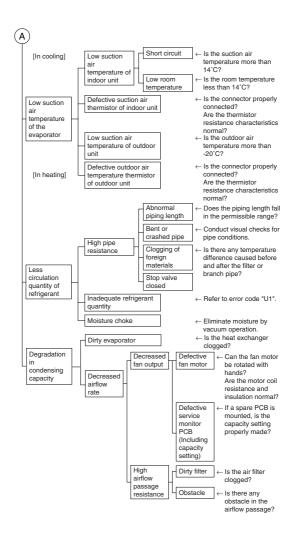
Note:

- *1. In cooling, it is normal if the outdoor unit electronic expansion valve (EVM) is fully open.
- *2. In heating, the indoor unit electronic expansion valve is used for "subcooling degree control".

CHECK 2 Check for causes of drop in low pressure

Referring to the Fault Tree Analysis (FTA) shown below, probe the defective points.





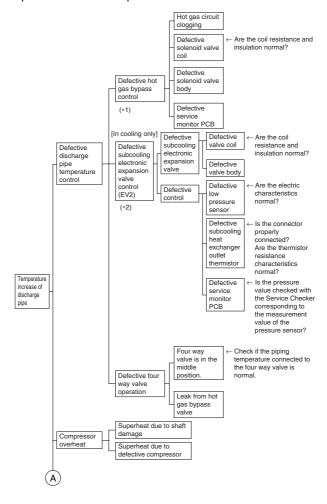


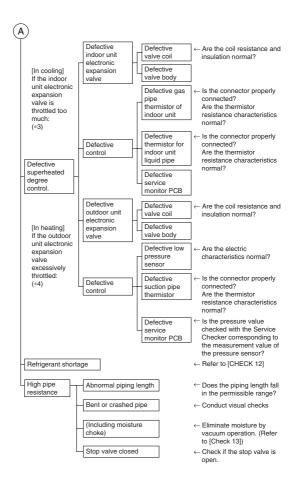
Note:

- *1. For details of compressor capacity control while in cooling, refer to "Compressor PI control".
- *2. The "low pressure protection control" includes low pressure protection control and hot gas bypass control.
- *3. In cooling, the indoor unit electronic expansion valve is used for "superheated degree control".
- *4. In heating, the outdoor unit electronic expansion valve (EVM) is used for "superheated degree control of outdoor unit heat exchanger".

CHECK 3 Check the Factors of Overheat Operation

Referring to the Fault Tree Analysis (FTA) shown below, probe the defective points.







Note:

- *1. Refer to "Low pressure protection control" for hot gas bypass control.
- *2. Refer to "Subcooling electronic expansion valve control".
- *3. "Superheating temperature control" in cooling is conducted by indoor unit electronic expansion valve.
- *4. Superheating temperature control in heating is conducted by outdoor unit electronic expansion valve (EVM).
- *5. Judgement criteria of superheat operation:
 - ① Suction gas superheated degree: 10°C and over.
 - ② Discharge gas superheated degree: 45°C and over, except immediately after compressor starts up or is running under drooping control.

 (Use the above values as a guide. Depending on the
 - (Use the above values as a guide. Depending on the other conditions, the unit may be normal despite the values within the above range.)

CHECK 4 Power Transistor Check

Perform the following procedures prior to check.

- (1) Power OFF.
- (2) Remove all the wiring connected to the PCB where power transistors are mounted on.

[Preparation]

Multiple tester



Prepare the analog type of multiple tester. For the digital type of multiple tester, those with diode check function are available for the checking.

[Point of Measurement and Judgement Criteria]

 Turn OFF the power supply. Then, after a lapse of 10 minutes or more, make measurement of resistance.

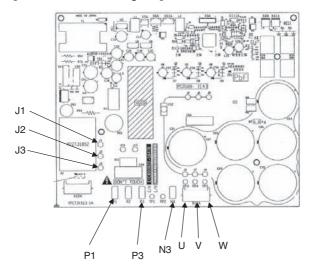
When using the analog type of multiple tester, make measurement in resistance measurement mode in the $x1k\Omega$ range.

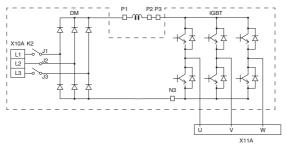
No.	Measuring point		Judgement Criteria	Remarks
	+	-	Cilleria	
1	P2	J	2 ~ 15kΩ	
2	P2	V		
3	P2	W		
4	U	P2	15kΩ and more (including $∞$)	Due to condenser charge and so on, resistance measurement may require some time.
5	V	P2		
6	W	P2		
7	N3	U		
8	N3	V		
9	N3	W		
10	U	N3		
11	V	N3	2 ~ 15kΩ	
12	W	N3		

When using the digital type of multiple tester, make measurement in diode check mode (→→)

No.	Measuring point		Judgement Criteria	Remarks
	+	-	Cinteria	
1	P2	U	1.2V and more	Due to condenser charge and so on, resistance measurement may require some time.
2	P2	V		
3	P2	W		
4	U	P2	0.3 ~ 0.7V	
5	V	P2		
6	W	P2		
7	N3	U		
8	N3	V		
9	N3	W		
10	J	N3	1.2V and more	Due to condenser charge and so on, resistance measurement may require some time.
11	V	N3		
12	W	N3		

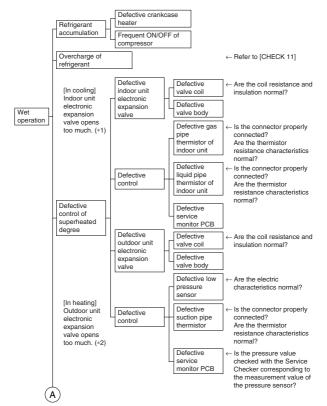
[PCB and Circuit Diagram]

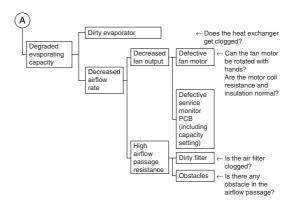




CHECK 5 Check for causes of wet operation.

Referring to the Fault Tree Analysis (FTA) shown below, probe the defective points.







Note:

- *1. "Superheating temperature control" in cooling is conducted by indoor unit electronic expansion valve.
- Superheating temperature control in heating is conducted by outdoor unit electronic expansion valve (EVM).
- *3. Guideline of superheated degree to judge as wet operation
 - ① Suction gas superheated degree: Not more than 3°C; ② Discharge gas superheated degree: Not more than 15°C, except immediately after compressor starts up or is running under drooping control.

(Use the above values as a guide. Depending on the other conditions, the unit may be normal despite the values within the above range.)

CHECK 6 Check for overcharge of refrigerant.

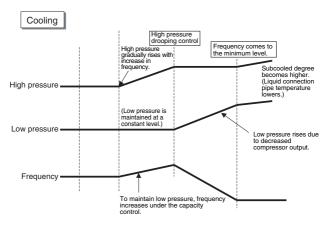
In case of VRV Systems, the only way to judge as the overcharge of refrigerant is with operating conditions due to the relationship to pressure control and electronic expansion valve control.

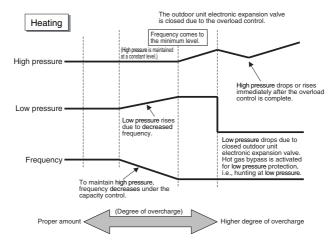
As information for making a judgement, refer to the information below.

Diagnosis of overcharge of refrigerant

- 1. High pressure rises. Consequently, overload control is conducted to cause insufficient cooling capacity.
- The superheated degree of suction gas lowers (or the wet operation is performed).

 Consequently, the compresses becomes lower in
 - Consequently, the compressor becomes lower in discharge pipe temperature despite of pressure loads.
- The subcooling degree of condensate rises.
 Consequently, in heating, the temperature of discharge air through the subcooling section becomes lower.





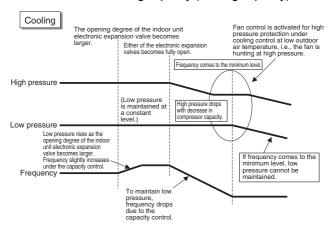
CHECK 7 Check for shortage of refrigerant.

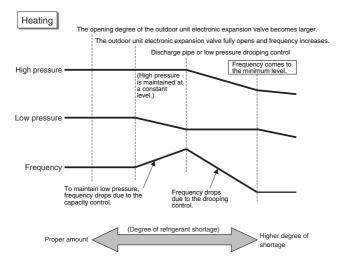
In case of VRV Systems, the only way to judge as the shortage of refrigerant is with operating conditions due to the relationship to pressure control and electronic expansion valve control.

As information for making a judgement, refer to the information below.

Diagnosis of shortage of refrigerant

- The superheated degree of suction gas rises. Consequently, the compressor discharge gas temperature becomes higher.
- The superheated degree of suction gas rises. Consequently, the electronic expansion valve turns open.
- Low pressure drops to cause the unit not to demonstrate cooling capacity (heating capacity).





CHECK 8 Vacuuming and dehydration procedure

Conduct vacuuming and dehydration in the piping system following the procedure for <Normal vacuuming and dehydration> described below.

Furthermore, if moisture may get mixed in the piping system, follow the procedure for <Special vacuuming and dehydration> described below.

<Normal vacuuming and dehydration>

- (1) Vacuuming and dehydration
 - Use a vacuum pump that enables vacuuming up to -100.7kPa (5 torr, -755 mmHg).
 - Connect manifold gauges to the service ports of liquid pipe and gas pipe and run the vacuum pump for a period of two or more hours to conduct evacuation to -100.7kPa or less.
 - If the degree of vacuum does not reach -100.7kPa or less even though evacuation is conducted for a period of two hours, moisture will have entered the system or refrigerant leakage will have been caused. In this case, conduct evacuation for a period of another one hour.
 - If the degree of vacuum does not reach -100.7kPa or less even though evacuation is conducted for a period of three hours, conduct the leak tests.
- (2) Leaving in vacuum state
 - Leave the compressor at the degree of vacuum of -100.7kPa or less for a period of one hour or more, and then check to be sure that the vacuum gauge reading does not rise. (If the reading rises, moisture may have remained in the system or refrigerant leakage may have been caused.)
- (3) Additional refrigerant charge
 - Purge air from the manifold gauge connection hoses, and then charge a necessary amount of refrigerant.

Special vacuuming and dehydration> - In case of moisture may get mixed in the piping*

- (1) Vacuuming and dehydration
 - Follow the same procedure as that for 1) Normal vacuuming and dehydration described above.
- (2) Vacuum break
 - · Pressurize with nitrogen gas up to 0.05MPa.
- (3) Vacuuming and dehydration
 - Conduct vacuuming and dehydration for a period of one hour or more. If the degree of vacuum does not reach -100.7kPa or less even though evacuation is conducted for a period of two hours or more, repeat vacuum break - vacuuming and dehydration.
- (4) Leaving in vacuum state
 - Leave the compressor at the degree of vacuum of -100.7kPa or less for a period of one hour or more, and then check to be sure that the vacuum gauge reading does not rise.
- (5) Additional refrigerant charge
 - Purge air from the manifold gauge connection hoses, and then charge a necessary amount of refrigerant.



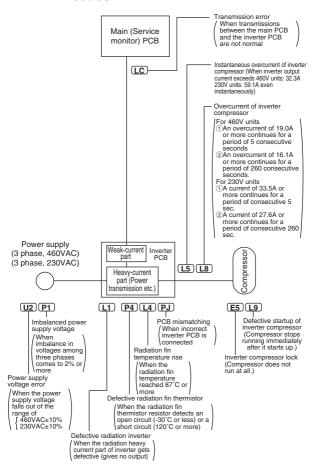
* In case of construction during rainy reason, if dew condensation occurs in the piping due to extended construction period, or rainwater or else may enter the piping during construction work:

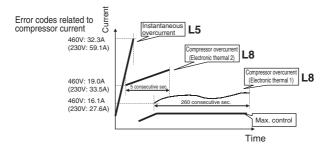
CHECK 9 List of inverter-related error codes

_					
	Code	Name	Condition for determining error	Major cause	
	ŁS	Instantaneous overcurrent of inverter compressor	Inverter output current exceeds 32.3A even instantaneously.	 Liquid sealing Defective compressor Defective inverter PCB 	
Compressor current	18	Overcurrent of inverter compressor (Electronic thermal)	Compressor overload running An overcurrent of 19.0A or more continues for a period of 5 consecutive seconds or that of 16.1A or more continues for a period of 260 consecutive seconds. For 230V units: A current of 33.5A or more continues for a period of consecutive 5 sec. or that of 27.6A or more continues for a period of consecutive 5 sec. or that of 27.6A or more continues for a period of consecutive 260 sec. The inverter loses synchronization.	Back-flow of compressor liquid Sudden changes in loads Disconnected compressor wiring Defective inverter PCB	

	Code	Name	Condition for determining error	Major cause	
	LI	Defective inverter PCB	No output is given.	Defective heavy current part of compressor	
	1.3 Defective startup of inverter compressor		The compressor motor fails to start up.	Liquid sealing or defective compressor Excessive oil or refrigerant Defective inverter PCB	
	85	Inverter compressor lock	The compressor is in the locked status (does not rotate).	Defective compressor	
iers		Radiation fin temperature rise	The radiation fin temperature reaches 87°C or more (while in operation).	Defective fan Running in overload for an extended period of time Defective inverter PCB	
Protection device and others	u≥	Power supply voltage error	The inverter power supply voltage is high or low.	Power supply errorDefective inverter PCB	
	ρ:	Imbalanced power supply	Power supply voltages get significantly imbalanced among three phases.	Power supply error (imbalanced voltages of 2% or more) Defective inverter PCB Dead inverter PCB	
	ις	Transmission error (between inverter PCB and service monitor PCB)	With the outdoor unit PCB, no communications are carried out across service monitor PCB - inverter PCB - fan PCB.	Broken wire in communication line Defective service monitor PCB Defective inverter PCB Defective fan PCB	
	ମଧ	PCB mismatching	Any PCB of specification different from that of the product is connected.	PCB of different specification mounted	
	PY	Defective radiation fin thermistor	The radiation fin thermistor gets short circuited or open.	Defective radiation fin thermistor	

CHECK 10 Concept of inverter-related error codes





CHECK 11 Thermistor Resistance / Temperature Characteristics

For radiation fin thermistor

T°C	kΩ
-30	354.1
-25	259.7
-20	192.6
-15	144.2
-10	109.1
-5	83.25
0	64.10
5	49.70
10	38.85
15	30.61
20	24.29
25	19.41
30	15.61
35	12.64
40	10.30
45	8.439
50	6.954

T°C	kΩ
55	5.761
60	4.797
65	4.014
70	3.375
75	2.851
80	2.418
85	2.060
90	1.762
95	1.513
100	1.304
105	1.128
110	0.9790
115	0.8527
120	0.7450
125	0.6530
130	0.5741
3PA619	98L (AD92A057)

For outdoor air thermistor For suction pipe thermistor For heat exchanger thermistor For intermediate heat exchanger thermistor For liquid thermistor

For remote controller thermistor

T°C	kΩ 361.7719 265.4704 196.9198 147.5687 111.6578 85.2610 65.6705	
-30	361.7719	
-25	265.4704	
-20	196.9198	
-15	147.5687	
-10	111.6578	
-5	85.2610	
0	65.6705	
5	50.9947	
10	39.9149	
15	31.4796	
20	25.0060	
25	20.0000	
30	16.1008	
35	13.0426	

T°C	kΩ
40	10.6281
45	8.7097
50	7.1764
55	5.9407
60	4.9439
65	4.1352
70	3.4757
75	2.9349
80	2.4894
85	2.1205
90	1.8138
95	1.5575
100	1.3425
105	1.1614

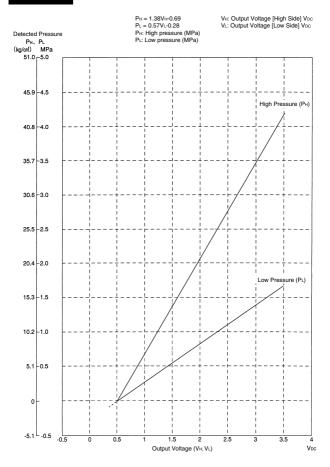
3SA48001 (AD87A001J)

For discharge pipe thermistor

T°C	kΩ
-30	3257.371
-25	2429.222
-20	1827.883
-15	1387.099
-10	1061.098
-5	817.9329
0	635.0831
5	496.5712
10	391.0070
15	309.9511
20	247.2696
25	198.4674
30	160.2244
35	130.0697
40	106.1517
45	87.0725
50	71.7703
55	59.4735
60	49.5180

e''E'				
T°C	kΩ			
65	41.4168			
70	34.7923			
75	29.3499			
80	24.8586			
85	21.1360			
90	18.0377			
95	15.4487			
100	13.2768			
105	11.4395			
110	9.8902			
115	8.5788			
120	7.4650			
125	6.5156			
130	5.7038			
135	5.0073			
140	4.4080			
145	3.8907			
150	3.4429			
3SA48006 (AD87A001				

CHECK 12 Pressure Sensor



CHECK 13 Broken Wire Check of the Connecting Wires

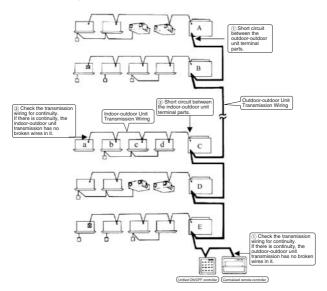
- 1. Procedure for checking outdoor-outdoor unit transmission wiring for broken wires On the system shown below, turn OFF the power supply to all equipment, short circuit between the outdoor-outdoor unit terminal F1 and F2 in the "Outdoor Unit A" that is farthest from the centralized remote controller, and then conduct continuity checks between the transmission wiring terminal blocks F1 and F2 of the centralized remote controller using a multiple meter. If there is continuity between the said terminal blocks, the outdoor-outdoor unit transmission wiring has no broken wires in it. If there is no continuity, the transmission wiring may have broken wires. With the outdoor-outdoor unit terminal of the "Outdoor Unit A" short circuited. conduct continuity checks between the transmission wiring terminal blocks F1 and F2 of the unified ON/ OFF controller. If there is no continuity as well, conduct continuity checks between the outdooroutdoor unit terminal of the "Outdoor Unit E", between the outdoor-outdoor unit terminal of the "Outdoor Unit D", between the outdoor-outdoor unit terminal of the "Outdoor Unit C", ... in the order described, thus identifying the place with continuity. If the place with continuity can be identified, there may be broken wires in places before the said place with continuity.
- 2. Procedure for checking indoor-outdoor unit transmission wiring for broken wires (for checking the indoor-outdoor unit transmission wiring of the "Outdoor Unit C" for broken wires)

 Turn OFF the power supply to all equipment, short circuit between the indoor-outdoor unit terminal F1 and F2 in the "Outdoor Unit C", and then conduct continuity checks between the transmission wirings F1 and F2 of the "Indoor Unit a" that is farthest from the

"Outdoor Unit C" using a multiple meter. If there is continuity between the said transmission wirings, the indoor-outdoor unit transmission wiring has no broken wires in it.

If there is no continuity, the transmission wiring may have broken wires. With the indoor-outdoor unit terminal of the "Outdoor Unit C" short circuited, identify the place with continuity in the transmission wiring of the "Indoor Unit b", transmission wiring of the "Indoor Unit c", and transmission wiring of the "Indoor Unit d" in the order described.

If the place with continuity can be identified, there may be broken wires in places before the said place with continuity.



CHECK 14 Master Unit Centralized Connector Setting Table

The master unit centralized setting connector (CN1/X1A) is mounted at the factory.

- To independently use a single unit of the intelligent Touch Controller or a single unit of the centralized remote controller, do not dismount the master unit centralized setting connector (i.e., use the connector with the factory setting unchanged).
- To independently use the schedule timer, insert an independent-use setting connector.
 - No independent-use setting connector has been mounted at the factory. Insert the connector, which is attached to the casing of the master unit, in the PCB (CN1/X1A).
 - (Independent-use connector = Master unit centralized setting connector)
- To use two or more centralized controller in combination, make settings according to the table shown below.

	Centralized controller connection pattern				Setting of master unit centralized setting connector (*2)						
Pattern	intelligent Touch Controller	Centralized remote controller	Unified ON/OFF controller	Schedule timer	intelligent Touch Controller	Centralized remote controller	Unified ON/OFF controller	Schedule timer			
(1)	1 to 2 units			× (*1)	Only a single unit: "Provided", Others: "Not provided"						
(2)				× (*1)							
(3)	1 unit	1 unit		× (*1)	Provided	Not provided					
(4)	1 to 2 units		1 to 8 units	× (*1)	Only a single unit: "Provided", Others: "Not provided"		All "Not provided"				
(5)						Only a single unit: "Provided",					
(6)		1 to 4 units	1 to 16 units	1 unit			All "Not	Not provided			
(7)				units	units	units	units	units			Others: "Not
(8)				1 unit		provided"		Not provided			
(9)							Only a				
(10)			1 to 16 units	1 unit			single unit: "Provided", Others: "Not provided"	Not provided			
(11)				1 unit				Provided			



- *1. The intelligent Touch Controller and the schedule timer are not available for combined use.
- *2. The intelligent Touch Controller, centralized remote controller, and the unified ON/OFF controller have been set to "Provided with the master unit centralized setting connector" at the factory. The schedule timer has been set to "Not provided with the master unit centralized setting connector" at the factory, which is attached to the casing of the master unit.

CHECK 15 Master-Slave Unit Setting Table

Combination of intelligent Touch Controller and Centralized Remote Controller



*	#1		#2		#3		#4	
Pattern	(1-00~4-15)	Master/ Slave	(5-00~8-15)	Master/ Slave	(1-00~4-15)	Master/ Slave	(5-00~8-15)	Master/ Slave
1	CRC	Master	CRC	Master	CRC	Slave	CRC	Slave
2	CRC	Master	_	_	CRC	Slave	_	_
3	intelligent Touch Controller	Master	-	-	intelligent Touch Controller	Slave	_	-
4	CRC	Master	_	_	intelligent Touch Controller	Slave		-
(5)	intelligent Touch Controller	Master	-	-	CRC	Slave	_	-
6	CRC	Master	_	_	_	_	_	_
•	intelligent Touch Controller	Master	_	-	-	_	-	-



Note:

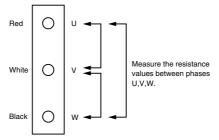
CRC: Central remote controller <DCS302CA61> intelligent Touch Controller: < (DCS601C51) >

The patterns marked with "" have nothing to do with those described in the list of setting of master unit centralized setting connector.

CHECK 16 Check on connector of fan motor (Power supply cable)

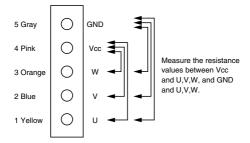
(1) Turn OFF the power supply.

Measure the resistance between phases of U, V, W at the motor side connectors (three-core wire) to check that the values are balanced and there is no short circuiting, while connector or relay connector is disconnected.



CHECK 17 Check on connector of fan motor (Signal cable)

- (1) Turn OFF the power supply.
- (2) Measure the resistance between Vcc and each phase of U, V, W and GND and each phase at the motor side connectors (five-core wire) to check that the values are balanced within the range of ± 20 %, while connector or relay connector is disconnected. Furthermore, to use a multiple meter for measurement, connect the probe of negative pole to Vcc and that of positive pole to GND.





- Daikin products are manufactured for export to numerous countries throughout the world. Prior to
 purchase, please confirm with your local authorised importer, distributor and/or retailer whether
 this product conforms to the applicable standards, and is suitable for use, in the region where the
 product will be used. This statement does not purport to exclude, restrict or modify the application
 of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

- 1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
- If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.



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Scope of Registration:
THE DESIGNDEVELOPMENT AND MANUFACTURE OF
COMMERCIAL AIR CONDITIONING, HEATING, COCLING,
REFRICERATING GOUPMENT, HEATING SOUPMENT,
RESIDENTIAL AIR CONDITIONING FOUPPMENT,
RESIDENTIAL AIR CONDITIONING FOUPPMENT,
COMPRESSORS AID VALVES.



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All of the Daikin Group's business facilities and subsidiaries in Japan are certified under the ISO 14001 international standard for environment management.

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Head Office: Umeda Center Bidg., 2-4-12, Nakazaki-Nishi, Kita-ku, Osaka, 530-8323 Japan

Tokyo Office: JR Shinagawa East Bldg., 2-18-1, Konan, Minato-ku, Tokyo, 108-0075 Japan http://www.daikin.com/global ac/

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