Haier SERVICE MANUAL

Order No.AC0812S001V1

Wall mounted Type

ON/OFF E-Series

Model No. HSU-24HEA03

HSU-24LEA03

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public.
It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death

Haier Group

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1. Features


Healthy negative ion: make your room full of an abundance natural negative ions


Sleep mode: The setting temprature and the indoor noise can be adjusted to a more comfortable level when you set the "sleep mode"during night sleep

24 Hour timer: Use the timer function to set on,or off,or from on to off,or from off to on

Auto restart: The function permits automatic return to previous peration conditions


Easy clean design: The panel is easy to wash and the airflow vents can be detached without any special tools for quick cleaning of the inside of the air conditioner


Auto mode According to the fixed temperature "26℃" ,the unit will adjust the operation mode automatically.


Intelligent air: With twin-blade technology ,the airflow can be adjusted not to blow directly to human body,so preventing people from the air condintioner sympton


Child lock : Avoid the child's wrong operation on the remote controller

4 Fan setting: Slect the fan speed LO,MED,HI,AUTO


Quick cooling or heating


Lower noise operation condition

2. Introduction

2.1 Safety Cautions

Be sure to read the following safety cautions before conducting repair work.

The caution items are classified into “Warning” and “Caution”. The “Warning” items are especially important since they can lead to death or serious injury if they are not followed closely. The “Caution” items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.

About the pictograms

△ This symbol indicates an item for which caution must be exercised.
The pictogram shows the item to which attention must be paid.

○ This symbol indicates a prohibited action.
The prohibited item or action is shown inside or near the symbol.

● This symbol indicates an action that must be taken, or an instruction.
The instruction is shown inside or near the symbol.

After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.

2.1.1 Caution in Repair

Warning	
Be sure to disconnect the power cable plug from the plug socket before disassembling the equipment for a repair. Working on the equipment that is connected to a power supply can cause an electrical shook. If it is necessary to supply power to the equipment to conduct the repair or inspecting the circuits, do not touch any electrically charged sections of the equipment.	
If the refrigerant gas discharges during the repair work, do not touch the discharging refrigerant gas.The refrigerant gas can cause frostbite.	
When disconnecting the suction or discharge pipe of the compressor at the welded section, release the refrigerant gas completely at a well-ventilated place first. If there is a gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it can cause injury.	
If the refrigerant gas leaks during the repair work, ventilate the area. The refrigerant gas can generate toxic gases when it contacts flames.	
The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Be sure to discharge the capacitor completely before conducting repair work.A charged capacitor can cause an electrical shock.	
Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug. Plugging or unplugging the power cable plug to operate the equipment can cause an electrical shock or fire.	

Warning	
Do not repair the electrical components with wet hands. Working on the equipment with wet hands can cause an electrical shock.	
Do not clean the air conditioner by splashing water. Washing the unit with water can cause an electrical shock.	
Be sure to provide the grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.	
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and cause injury.	
Do not tilt the unit when removing it. The water inside the unit can spill and wet the furniture and floor.	
Be sure to check that the refrigerating cycle section has cooled down sufficiently before conducting repair work. Working on the unit when the refrigerating cycle section is hot can cause burns.	
Use the welder in a well-ventilated place. Using the welder in an enclosed room can cause oxygen deficiency.	

2.1.2 Cautions Regarding Products after Repair

Warning	
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools can cause an electrical shock, excessive heat generation or fire.	
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and if the installation work is not conducted securely, the equipment can fall and cause injury.	
Be sure to install the product correctly by using the provided standard installation frame. Incorrect use of the installation frame and improper installation can cause the equipment to fall, resulting in injury.	For integral units only
Be sure to install the product securely in the installation frame mounted on a window frame. If the unit is not securely mounted, it can fall and cause injury.	For integral units only

Warning	
Be sure to use an exclusive power circuit for the equipment, and follow the technical standards related to the electrical equipment, the internal wiring regulations and the instruction manual for installation when conducting electrical work. Insufficient power circuit capacity and improper electrical work can cause an electrical shock or fire.	
Be sure to use the specified cable to connect between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals. Improper connections can cause excessive heat generation or fire.	
When connecting the cable between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable. If the cover is not mounted properly, the terminal connection section can cause an electrical shock, excessive heat generation or fire.	
Do not damage or modify the power cable. Damaged or modified power cable can cause an electrical shock or fire. Placing heavy items on the power cable, and heating or pulling the power cable can damage the cable.	
Do not mix air or gas other than the specified refrigerant (R-410A / R22) in the refrigerant system. If air enters the refrigerating system, an excessively high pressure results, causing equipment damage and injury.	
If the refrigerant gas leaks, be sure to locate the leak and repair it before charging the refrigerant. After charging refrigerant, make sure that there is no refrigerant leak. If the leak cannot be located and the repair work must be stopped, be sure to perform pump-down and close the service valve, to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it can generate toxic gases when it contacts flames, such as fan and other heaters, stoves and ranges.	
When replacing the coin battery in the remote controller, be sure to disposed of the old battery to prevent children from swallowing it. If a child swallows the coin battery, see a doctor immediately.	

Caution	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If a combustible gas leaks and remains around the unit, it can cause a fire.	
Be sure to install the packing and seal on the installation frame properly. If the packing and seal are not installed properly, water can enter the room and wet the furniture and floor.	For integral units only

2.1.3 Inspection after Repair

Warning	
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet all the way. If the plug has dust or loose connection, it can cause an electrical shock or fire.	
If the power cable and lead wires have scratches or deteriorated, be sure to replace them. Damaged cable and wires can cause an electrical shock, excessive heat generation or fire.	

Warning	
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it can cause an electrical shock, excessive heat generation or fire.	

Caution	
Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections can cause excessive heat generation, fire or an electrical shock.	
If the installation platform or frame has corroded, replace it. Corroded installation platform or frame can cause the unit to fall, resulting in injury.	
Check the grounding, and repair it if the equipment is not properly grounded. Improper grounding can cause an electrical shock.	
Be sure to measure the insulation resistance after the repair, and make sure that the resistance is 1 M ohm or higher. Faulty insulation can cause an electrical shock.	
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage can cause the water to enter the room and wet the furniture and floor.	

2.1.4 Using Icons

Icons are used to attract the attention of the reader to specific information. The meaning of each icon is described in the table below:

2.1.5 Using Icons List

Icon	Type of Information	Description
 Note:	Note	A “note” provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks.
 Caution	Caution	A “caution” is used when there is danger that the reader, through incorrect manipulation, may damage equipment, loose data, get an unexpected result or has to restart (part of) a procedure.
 Warning	Warning	A “warning” is used when there is danger of personal injury.
	Reference	A “reference” guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.

3. Specifications

Model			HSU-24LEA03	HSU-24HEA03	
			Cooling	Cooling	Heating
Capacity Rated		kW	7.3	7.3	7.7
		Btu/h	24910	24910	26280
		kcal/h	6270	6270	6622
POWER SUPPLY			VM	VM	VM
NOMINAL DISTRIBUTION SYSTEM VOLTAGE	Phase		1PH	1PH	1PH
	Frequency	HZ	50	50	50
	Voltage	V	220V	220V	220 V
Moisture Removal		L/h	2.6	2.6	2.6
Running Current (Rated)		A	12.5	12.5	12
Power Consumption Rated		W	2600	2600	2700
COP Rated		W/W	2.81	2.81	2.85
Piping Connections (external diameter)	Liquid	mm	φ 9.52		
	Gas	mm	φ 15.88		
	Drain	mm	φ16.0		
Heat Insulation			Both Liquid and Gas Pipes		
Max. Piping Length		m	20		
Max. Level Difference		m	10		
Chargeless		m	5		
Amount of Additional Charge of Refrigerant		g/m	60		
Indoor Unit					
Front Panel Color			Mat Crystal Silver		
Air Flow Rate	m³/min(cfm)	H	18.3(647.2)		
		M	16.9(595.4)		
		L	15.4(543.6)		
Fan	Type		Cross Flow Fan		
	Motor Output	W	40		
	Speed	Steps	4 Steps, Auto		
Air Direction Control			Right, Left, Horizontal, Downward		
Air Filter			Removable / Washable / Mildew Proof		
Run current (rated)		A	0.2		
Power consumption		W	45		
Temperature Control			Microcomputer Control		
Dimensions (W×H×D)		mm	1046x299 x239		
Packaged Dimensions (W×H×D)		mm	1126x388x344		
Weight		kg	13		
Gross Weight		kg	16.5		
Operation Sound	H/M/L	dBA	47/44/40		
Sound Power	H(cooling/heating)	dBA	47		

Outdoor Unit					
Casing Color			Ivory White		
Compressor	Type		Hermetic motor compressor		
	Model		TOSHIBA PH460X3CS-4MU3		
	Motor Output	W	2565/2640		
	Oil Type		SUNISO 4GSD/MN56EP		
	Oil Charge	L	1.1		
Refrigerant	Model		R22		
	Charge	kg	1.7	2.1	
Air Flow Rate (H/L)	m³/min		48.6		
	cfm		1716.1		
Fan	Type		Axial fan		
	Motor Output	W	70		
Runing current（rated）		A	11.6	11.6	12.1
Power Consumption（rated）		W	2555	2555	2655
Starting Current		A	26	26	
Dimensions (W×H×D) (stop valve, and bottom support is not included)		mm	865x732x335	865x732x335	
Packaged Dimensions (W×H×D)		mm	995x815x420	995x815x420	
Weight		kg	57	62	
Gross Weight		kg	61	66	
OperationSound	H	dBA	56	56	
Sound Power	H(cooling/heating)	dBA	56	56	

Note: The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor:27°CDB/19°CWB Outdoor: 35°CDB/24°CWB	Indoor: 20°CDB Outdoor:7°CDB/6°CWB	5m

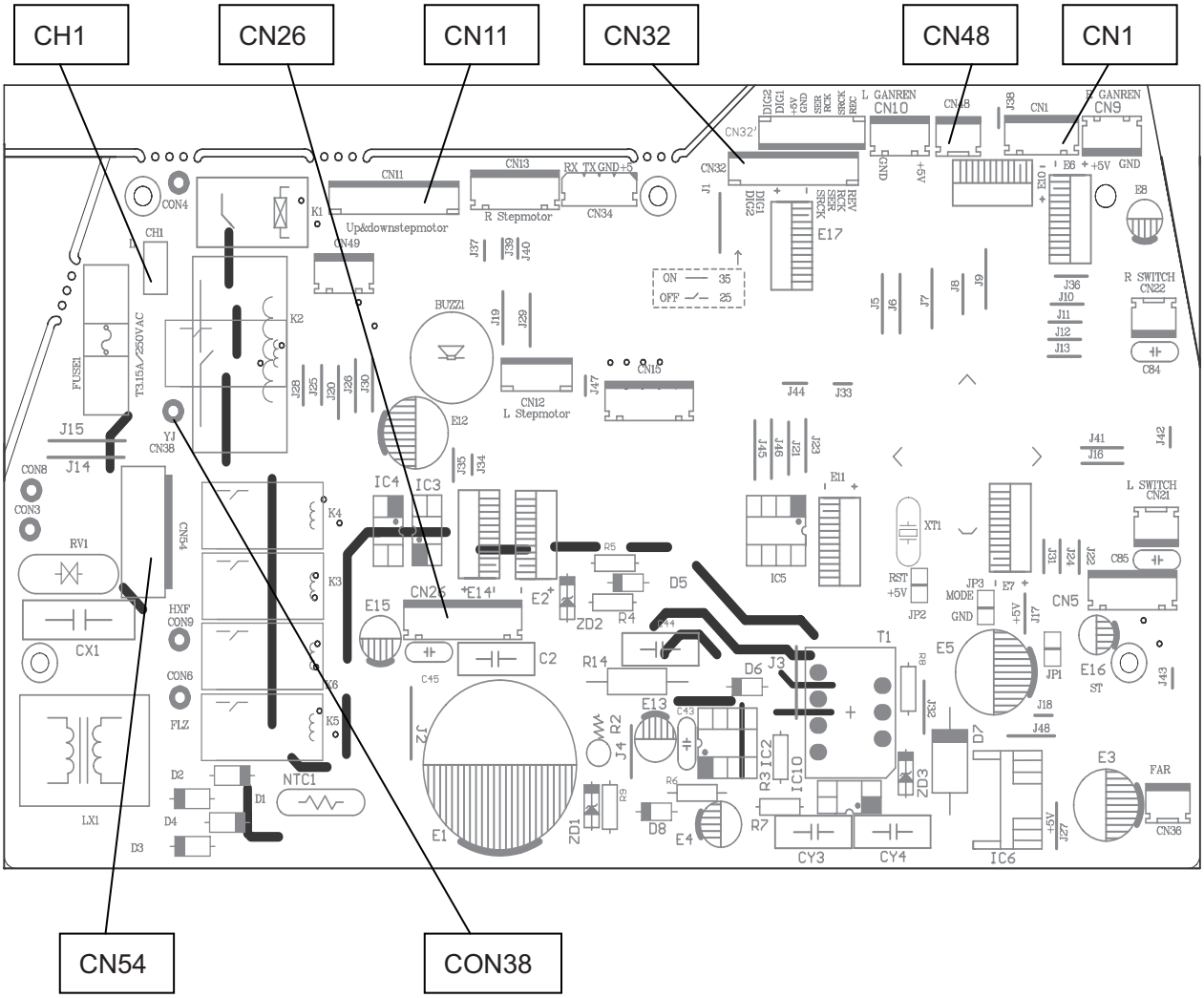
Conversion Formulae
kcal/h=kW×860
Btu/h=kW×3413
cfm=m³/min×35.3

4.Printed Circuit Board Connector Wiring Diagram

4.1 Indoor unit

Connectors Indoor PCB

1) CH1 connector for power line L.
2) CN26 connector for DC fan motor.
3) CN11 connector for step motor.
4) CN32 connector for receiver display.
5) CN48 connector for Emergency switch.
6) CN1 connector for ambient temp. sensor and piping temp.sensor.
7) CN54 connector for power line N.
8) CON38 connector for compressor control.



5. Functions and control

5.1 main functions and control specifications

Including brief introduction to air conditioners of series models and electric control function.

5.1.1 Automatic running

5.1.1.1 Automatic running mode

When the running mode is turned to automation after starting the system, the system will first determine the running mode according to the current room temperature and then will run according to the determined mode. Tr in the following selection conditions means room temperature, Ts means setting temperature, Tp means temperature of indoor coil pipe

a. Tr≥23℃ running cooling mode

b. Tr<23℃ running heating mode

After turning to the automation mode, the running mode can be switched between cooling mode, fan mode and heating mode according to the change of the indoor ambient temperature. But the automatic conversion between cooling mode and heating mode must be conducted after 15 minutes.

5.1.2 Indoor temperature control

Temperature control range: 16℃-30℃

Temperature control precision: ±1℃

Compressor can't be controlled by temperature sensor within 2 minutes after it starts

5.1.2.1 Cooling mode:

When Tr> Ts, outdoor fan motor and compressor on, and indoor fan motor run at fixed wind speed. When Tr < Ts, outdoor fan motor and compressor off, and when Tr > Ts, outdoor fan motor and compressor are working again .If Tr=Ts, the indoor fan motor, outdoor fan motor and the compressor's state will not change.

5.1.2.2 Heating mode:

When Tr ≤ Ts, compressor, four-ways valve and outdoor fan motor is on, indoor fan motor runs as in cold blast avoidance mode, and 4℃of compensation is added after compressor is started.

When Tr>Ts+5℃, compressor is off, and the indoor fan motor runs as in cold blast avoidance mode.

When Tr<Ts+5℃, compressor, four-ways valve and outdoor fan motor is on, and the indoor fan motor runs as in the mode of avoiding cold blast.

5.1.3 Cooling run mode:

Temperature control range: 16℃-30℃

Temperature control precision: ±1℃

Compressor can't be controlled by temperature sensor within 2 minutes after it starts.

Control character: when Tr≥Ts, outlet air from compressor is on and indoor fan motor run at fixed wind speed. When Tr<Ts, outlet air from compressor is off, and when Tr>Ts, outlet air from compressor is on.

Wind speed control: (the temperature difference is 1℃)

Auto: when Tr>=Ts+3℃, the wind speed is high;

when Ts+1℃≤Tr≤Ts+3℃, the wind speed is medium.

when Tr≤Ts+1℃, the wind speed is low.

When temperature sensor is off, the fan motor runs at low speed.

When the wind speed changes from low to high, there is no delay, and when it changes from high to low, there is a 3-minutes delay before conversion.

Manual operation: When unit is on the wind speed can be set to high, medium, low or automatic as required (execute instruction 2 seconds later after receiving remote signal)

Compressor control： The compressor can't be controlled by temperature sensor within 2 minutes after start up and can be only restarted at least 3 minutes later after shutdown. There is no 3-minute protection with power on for the first time (over 3 minutes with power off). The compressor must stand by for 3 minutes before it is restarted after shut down.

There is no 2-minute limit when changing the temperature setting or shutting down the machine through the remote controller, and the machine can be shut down immediately.

Avoiding electrical shock: outlet air is available 2 seconds later after startup.

High temperature expiration protection:

High temperature expiration prevention: When the temp.of coil pipe is above 60℃, compressor and outlet air stop running 10 seconds later, and inlet air runs as the temp. sensor is off. When compressor stands by for 3 minute and the temp. of coil pipe is below 50℃, the unit can be started again.

Protection of frost is available (disable in test run or heating mode): In order to prevent the indoor heat exchanger from freezing (in refrigeration or dehumidifying mode), the compressor will be shut off when the temperature of the indoor coil pipe is or below 1℃ and the compressor runs for over 5 minutes. When the temperature of the indoor coil pipe ascends to over 7℃, the compressor is restarted (must meet a 3-minutes delay)

Timer on, Timer off and sleep control are available.

5.1.4 Dehumidifying mode：

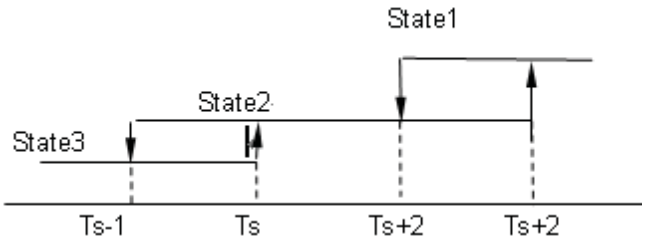
Temperature control range: 16℃-30℃

Control character:

When Tr (indoor temperature) > Ts (temperature setting) +2℃, compressor and outdoor fan motor run continuously with indoor fan motor running in accordance with the wind speed setting(State 1).

When Ts ≤ Tr ≤ Ts +2℃, outlet air from compressor is on for 10 minutes and off for 6 minutes, the indoor fan motor is off in 3 minutes after shut down of compressor and gives breeze in other time(State 2).

When Tr < Ts, outlet air from compressor is unavailable, and the indoor fan motor enter breeze mode 3 minutes later after shut down of compressor(State 3).



When all the ranges alternate, there is ±1℃ difference.

5.1.5 Heating mode: (cooling only have no the mode)

*Temperature control range: 16℃-30℃

*Temperature control precision: ±1℃

*Control Character:

When Tr ≤ Ts, compressor, four-ways valve and outdoor fan motor is on, indoor fan motor runs as in cold blast mode, and 4℃ of compensation is added after compressor is started.

When Tr≥Ts+5℃, compressor is off, and the indoor fan motor runs as in warm blast mode.

When Tr<Ts+5℃, compressor, four-ways valve and outdoor fan motor is on, and the indoor fan motor runs as in the mode of avoiding cold blast.

*Control of indoor fan motor:

Manual operation: The wind speed can be set to high, medium, low or automatic as required.

Automatic operation: When Tr≤Ts, the wind speed is high;

When Ts ≤ Tr≤Ts+2℃, the wind speed is medium.

When Ts+2℃≤ Tr, the wind speed is low.

*Control of air door: setting the position of air door as required.

*Compressor control： The compressor can't be controlled by temperature sensor in 2 minutes after start up and also can't be started again at least 3 minutes later after shut down. There are 3-minute protection with power on for the first time (over 3 minutes with power off). The compressor must be started again 3 minutes later after shut down.

*Avoiding electrical shock: outlet air is available 2 seconds later after start up.

*Timer on, Timer off and sleep control are available.

*Control of 4-way valve: When the unit is started for the first time, the 4-way valve starts running 10 seconds earlier than compressor does. After compressor stops running, the 4-way valve continues running for 2 minutes and then stops. If changing the unit from heating to cooling, the 4-way valve is shut off 2 minutes later and compressor is started 3 minutes later.

***Cold draft prevention:**

①Compressor is interrupted during the defrosting operation and continues to run after defrosting is completed. When the indoor exchanging temperature is below 23℃, the indoor fan motor is off. When the indoor exchanging temperature is above 23℃, the indoor fan motor is running at weak speed.

②If the temperature of coil pipe can't be above 38℃ 4 minutes later after start up， fan motor is running at the preset wind speed.

③If the temperature of coil pipe is above 38℃ 4 minutes later after start up, fan motor is running at the preset wind speed.

④If coil pipe descends to the temp. lower than 38℃from 38℃. fan motor is running at the preset wind speed.

*Warm blast: If the temperature sensor is off. Compressor stops running. If the temperature of coil pipe is above 23℃, fan motor enter breeze mode; and if the temperature of coil pipe is below 20℃, fan motor stops running.

***High temperature protection and high temperature expiration protection:**

①High temperature prevention: When the temp. of coil pipe is above 53℃, the outdoor fan motor stops. When the temp descends to 49℃, the outdoor fan motor is restarted and fan speed invertage frequency is more than 45 seconds.

②High temperature expiration prevention: When the temp.of coil pipe is above 60℃, compressor and outlet air stop running 10 seconds later, and inlet air runs as the temp. sensor is off. When compressor stands by for 3 minute and the temp. of coil pipe is below 50℃, the unit can be started again.

*Overcooling protection： One and half a minutes later after compressor starts, if the temperature of coil pipe is below 1℃, compressor and air outlet stop, and air inlet runs according to the temp. setting. Compressor can be restarted 3 minutes later.

***Defrosting:**

Entry conditions of defrosting:

The entry conditions of defrosting are classified into two types: intelligentized defrosting and sensor defrosting. Through selecting and judging, the models without outdoor sensor defrost according to intelligentized defrosting, and others with sensor defrost according to sensor defrosting.

Intelligentized defrosting:

①Indoor unit enter overload protection and air outlet stops when air outlet has been restarted and runs over 10 minutes, and compressor runs over 45 minutes in total and over 20 minutes continuously, and the temp. of indoor coil pipe is below 38℃.

②Compressor runs 20 minutes continuously, and the temp. of indoor coil pipe decreases 1℃ per 6 minutes and this operation repeats 3 times, and the temp. of coil pipe is below 38℃, and 5 minutes later after compressor is restarted.

③When compressor runs over 3 hours in total and over 20 minutes continuously and after the temp. of indoor coil pipe is below 38℃, the system enters defrosting mode.

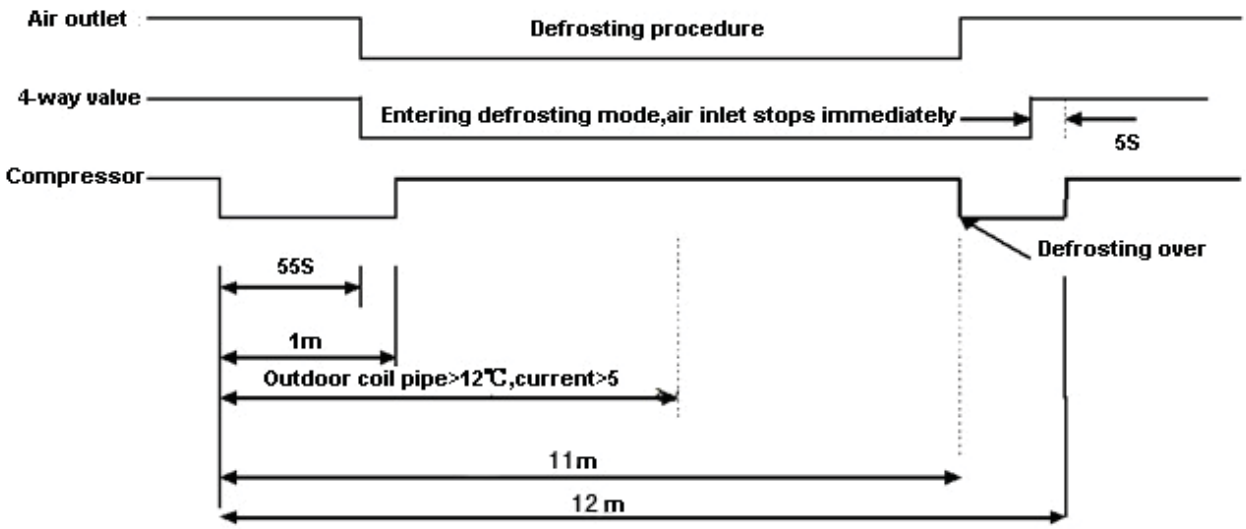
④The difference between the temp. of indoor coil pipe and the indoor temp. is below 16℃ and lasts 5 minutes, compressor runs over 45 minutes in total and over 20 minutes continuously after the temp. of indoor coil pipe is below 38℃, the system enters defrosting mode.

Exit conditions of defrosting:

Defrosting time is higher than 9 minutes (compressor is on).

①During the defrosting and 2 minutes after quitting the defrosting mode, abnormality of temp. sensor isn't detected.

②After quitting the defrosting mode, the fan motor enter cooling prevention mode.



5.1.6 Timer function:

You can set 24-hour timer on or timer off as required, and the minimum time unit is 1 minute. After setting, the indicator of indoor unit is on, and it is off when timer setting is completed. There are several timer modes as follows.

5.1.6.1 Timer on: The LED of "timer on" lights up and unit behaves with halt status. Timer on is completed, and then unit starts running with the LED of "timer on" off. The unit starts with the last setting receiving timer signals, and sleep setting is not allowed.

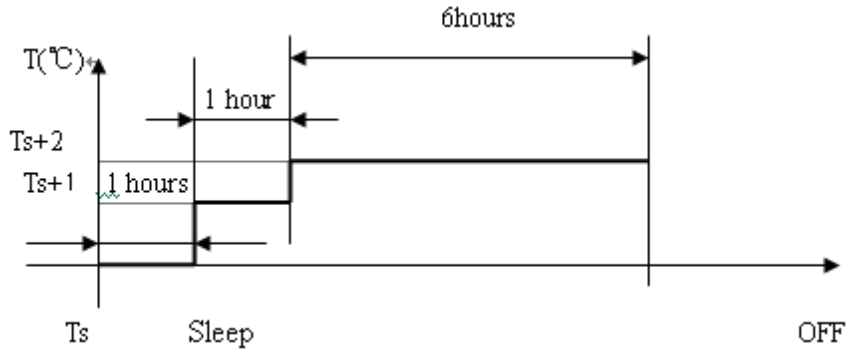
5.1.6.2 Timer off: Unit starts, timer indicator lights up; when reaching time setting, the indicator goes out, unit enters shut down mode, and sleep function can be set. If timer off and sleep are set synchronously, the one which time is short run first. Executing shutdown instruction clear timer and sleep function.

5.1.6.3 Timer on and timer off can be set synchronously.

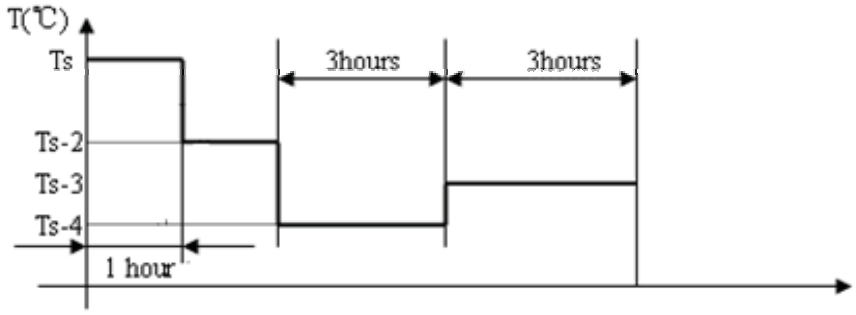
5.1.7 Sleep function: the timer indicator lights up.

5.1.7.1 In cooling/defrosting mode, the temp. setting increases 1℃ one hour later after start up. After

another hour the temp. setting increase by more 1℃ and then run continuously for another 6 hours and then close.



5.1.7.2 In heating mode, the temp. setting decrease 2℃ one hour after start up. After another hour the temp. setting decrease by more 2℃. After 3 hours the temp. setting rise by 1℃and then run continuously for another 3 hours and then close.



5.1.7.3 If the wind speed is set to high before going to bed, the wind speed become medium after start up; If the wind speed is set to medium before going to bed, the wind speed become low after start up; If the wind speed is set to low before going to bed, the wind speed keep unchanged.

5.1.8 Emergency switch input:

5.1.8.1 Press the switch of emergency operation, then buzzer rings once and unit enters the automatic operation mode. (Emergency operation)

5.1.8.2 If the switch is kept pressed for 5 seconds, buzzer ring two times and unit enter test run mode.

5.1.8.3 Press the switch again, and then closes.

5.1.8.4 Enter emergency operation from timer mode, then timer is cancelled.

5.1.9 Test run:

5.1.9.1 The temperature sensor of inlet air doesn't work, and compressor starts (but subject to the limit of minute delay excluding the first time), and high wind, cooling, and air door is open. The indoor fan motor runs, running indicator lights up, compressor relay and the one of outdoor fan motor is closed. This operation lasts 15 minutes

5.1.9.2 During test run:

The prevention of freezing of evaporator doesn't work.

Temperature control doesn't work.

Temperature expiration control doesn't work.

5.1.10 The memory function of power down is available, and the auto recovery function of power on is optional. (In auto, heating, cooling, or defrosting status, press the "sleeping" button 10 times within 5 seconds,

and the auto recovery function of power on can be set on/off. If the buzzer rings 4 times, the auto recovery function of power on is available; If the buzzer rings 2 times, the auto recovery function of power on is unavailable.)

If there is no EEPROM, the unit is taken off the 'off' function of the memory function of power down. But the memory function of power down can also be set on/off, and the data is the default value of chip.

5.2 Value of Thermistor

5.2.1 Indoor unit

Room sensor

R25℃=23KΩ±3.5%

B25℃/50℃=4200K±3%

Temp.(℃)	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Tolerance(℃)	
-30	568.8372	501.0746	440.8435	-1.97	1.75
-29	530.9600	468.6491	413.1441	-1.95	1.74
-28	495.8488	438.5314	387.3645	-1.93	1.72
-27	463.2850	410.5433	363.3602	-1.91	1.71
-26	433.0683	384.5212	340.9980	-1.90	1.70
-25	405.0156	360.3153	320.1558	-1.88	1.69
-24	378.9588	337.7879	300.7211	-1.86	1.67
-23	354.7440	316.8126	282.5905	-1.84	1.66
-22	332.2300	297.2732	265.6686	-1.82	1.64
-21	311.2873	279.0627	249.8676	-1.80	1.63
-20	291.7969	262.0831	235.1067	-1.78	1.62
-19	273.6494	246.2437	221.3111	-1.76	1.60
-18	256.7445	231.4612	208.4122	-1.74	1.59
-17	240.9897	217.6590	196.3462	-1.72	1.57
-16	226.3000	204.7662	185.0545	-1.70	1.56
-15	212.5973	192.7176	174.4829	-1.68	1.54
-14	199.8093	181.4531	164.5813	-1.66	1.53
-13	187.8698	170.9169	155.3033	-1.64	1.51
-12	176.7176	161.0578	146.6059	-1.62	1.49
-11	166.2961	151.8284	138.4495	-1.60	1.48
-10	156.5532	143.1847	130.7973	-1.58	1.46
-9	147.4409	135.0863	123.6153	-1.56	1.44
-8	138.9148	127.4956	116.8717	-1.53	1.43
-7	130.9337	120.3778	110.5374	-1.51	1.41
-6	123.4597	113.7009	104.5852	-1.49	1.39
-5	116.4577	107.4349	98.9897	-1.47	1.38
-4	109.8953	101.5523	93.7278	-1.45	1.36
-3	103.7422	96.0274	88.7774	-1.43	1.34
-2	97.9708	90.8365	84.1185	-1.40	1.32
-1	92.5551	85.9574	79.7322	-1.38	1.30
0	87.4712	81.3697	75.6011	-1.36	1.29

1	82.6970	77.0544	71.7088	-1.34	1.27
2	78.2118	72.9937	68.0402	-1.31	1.25
3	73.9966	69.1712	64.5813	-1.29	1.23
4	70.0335	65.5716	61.3188	-1.27	1.21
5	66.3062	62.1807	58.2405	-1.24	1.19
6	62.7992	58.9853	55.3351	-1.22	1.17
7	59.4984	55.9729	52.5917	-1.20	1.15
8	56.3905	53.1320	50.0006	-1.17	1.13
9	53.4631	50.4521	47.5523	-1.15	1.11
10	50.7048	47.9230	45.2384	-1.13	1.09
11	48.1049	45.5355	43.0505	-1.10	1.07
12	45.6534	43.2808	40.9813	-1.08	1.04
13	43.3410	41.1509	39.0236	-1.05	1.02
14	41.1592	39.1381	37.1708	-1.03	1.00
15	39.0998	37.2355	35.4167	-1.00	0.98
16	37.1553	35.4363	33.7555	-0.98	0.96
17	35.3186	33.7344	32.1818	-0.95	0.94
18	33.5833	32.1240	30.6905	-0.93	0.91
19	31.9432	30.5997	29.2769	-0.90	0.89
20	30.3925	29.1565	27.9365	-0.88	0.87
21	28.9259	27.7895	26.6651	-0.85	0.84
22	27.5383	26.4944	25.4589	-0.83	0.82
23	26.2252	25.2670	24.3140	-0.80	0.80
24	24.9822	24.1034	23.2271	-0.78	0.77
25	23.8050	23.0000	22.1950	-0.78	0.77
26	22.7500	21.9499	21.1520	-0.78	0.78
27	21.7477	20.9536	20.1638	-0.82	0.81
28	20.7951	20.0081	19.2272	-0.86	0.85
29	19.8895	19.1104	18.3394	-0.89	0.88
30	19.0285	18.2581	17.4974	-0.93	0.92
31	18.2094	17.4484	16.6988	-0.97	0.95
32	17.4302	16.6792	15.9410	-1.00	0.99
33	16.6885	15.9480	15.2217	-1.04	1.02
34	15.9825	15.2530	14.5389	-1.08	1.06
35	15.3103	14.5920	13.8903	-1.12	1.09
36	14.6700	13.9632	13.2743	-1.16	1.13
37	14.0599	13.3650	12.6889	-1.20	1.16
38	13.4786	12.7957	12.1325	-1.23	1.20
39	12.9244	12.2537	11.6035	-1.27	1.24
40	12.3960	11.7375	11.1004	-1.31	1.27
41	11.8921	11.2459	10.6218	-1.35	1.31
42	11.4113	10.7775	10.1665	-1.39	1.34
43	10.9526	10.3311	9.7330	-1.43	1.38
44	10.5147	9.9056	9.3204	-1.48	1.42
45	10.0967	9.4999	8.9275	-1.52	1.45

46	9.6976	9.1130	8.5532	-1.56	1.49
47	9.3163	8.7439	8.1965	-1.60	1.53
48	8.9521	8.3916	7.8566	-1.64	1.57
49	8.6040	8.0554	7.5327	-1.68	1.60
50	8.2713	7.7345	7.2237	-1.73	1.64
51	7.9531	7.4280	6.9291	-1.77	1.68
52	7.6489	7.1353	6.6480	-1.81	1.72
53	7.3580	6.8556	6.3797	-1.85	1.76
54	7.0796	6.5884	6.1237	-1.90	1.79
55	6.8131	6.3329	5.8793	-1.94	1.83
56	6.5581	6.0887	5.6459	-1.99	1.87
57	6.3140	5.8552	5.4230	-2.03	1.91
58	6.0802	5.6318	5.2100	-2.07	1.95
59	5.8563	5.4181	5.0065	-2.12	1.99
60	5.6417	5.2136	4.8120	-2.16	2.03
61	5.4361	5.0178	4.6260	-2.21	2.07
62	5.2391	4.8304	4.4481	-2.25	2.11
63	5.0502	4.6510	4.2780	-2.30	2.15
64	4.8691	4.4791	4.1153	-2.35	2.19
65	4.6954	4.3145	3.9596	-2.39	2.23
66	4.5287	4.1567	3.8105	-2.44	2.27
67	4.3689	4.0055	3.6678	-2.49	2.31
68	4.2154	3.8605	3.5312	-2.53	2.35
69	4.0682	3.7216	3.4004	-2.58	2.39
70	3.9268	3.5883	3.2750	-2.63	2.43
71	3.7910	3.4605	3.1549	-2.68	2.48
72	3.6606	3.3378	3.0398	-2.73	2.52
73	3.5353	3.2201	2.9294	-2.77	2.56
74	3.4150	3.1072	2.8237	-2.82	2.60
75	3.2993	2.9987	2.7222	-2.87	2.64
76	3.1881	2.8946	2.6249	-2.92	2.68
77	3.0812	2.7946	2.5316	-2.97	2.73
78	2.9785	2.6986	2.4420	-3.02	2.77
79	2.8796	2.6063	2.3560	-3.07	2.81
80	2.7845	2.5176	2.2735	-3.12	2.86
81	2.6931	2.4324	2.1943	-3.17	2.90
82	2.6050	2.3505	2.1182	-3.22	2.94
83	2.5203	2.2717	2.0451	-3.28	2.99
84	2.4388	2.1960	1.9749	-3.33	3.03
85	2.3602	2.1231	1.9075	-3.38	3.07
86	2.2846	2.0530	1.8426	-3.43	3.12
87	2.2118	1.9856	1.7803	-3.48	3.16
88	2.1416	1.9207	1.7204	-3.54	3.20
89	2.0740	1.8582	1.6628	-3.59	3.25
90	2.0089	1.7981	1.6074	-3.64	3.29

91	1.9461	1.7402	1.5541	-3.70	3.34
92	1.8856	1.6844	1.5028	-3.75	3.38
93	1.8272	1.6307	1.4535	-3.80	3.43
94	1.7709	1.5789	1.4060	-3.86	3.47
95	1.7166	1.5291	1.3603	-3.91	3.52
96	1.6643	1.4810	1.3163	-3.97	3.56
97	1.6138	1.4347	1.2739	-4.02	3.61
98	1.5650	1.3900	1.2331	-4.08	3.66
99	1.5180	1.3470	1.1937	-4.13	3.70
100	1.4726	1.3054	1.1559	-4.19	3.75
101	1.4287	1.2654	1.1194	-4.24	3.80
102	1.3864	1.2268	1.0842	-4.30	3.84
103	1.3455	1.1895	1.0503	-4.36	3.89
104	1.3060	1.1535	1.0176	-4.42	3.94
105	1.2679	1.1188	0.9860	-4.47	3.98
106	1.2310	1.0853	0.9556	-4.53	4.03
107	1.1954	1.0529	0.9263	-4.59	4.08
108	1.1610	1.0217	0.8980	-4.65	4.13
109	1.1277	0.9915	0.8707	-4.70	4.17
110	1.0955	0.9624	0.8443	-4.76	4.22
111	1.0644	0.9342	0.8189	-4.82	4.27
112	1.0344	0.9070	0.7943	-4.88	4.32
113	1.0053	0.8807	0.7706	-4.94	4.37
114	0.9771	0.8553	0.7478	-5.00	4.41
115	0.9499	0.8307	0.7256	-5.06	4.46
116	0.9235	0.8070	0.7043	-5.12	4.51
117	0.8980	0.7840	0.6837	-5.18	4.56
118	0.8734	0.7618	0.6637	-5.24	4.61
119	0.8495	0.7404	0.6445	-5.30	4.66
120	0.8263	0.7196	0.6258	-5.36	4.71

Pipe Sensor

R25℃=10KΩ±3%

B25℃/50℃=3700K±3%

Temp.((℃))	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Tolerance(℃)	
-30	165.2170	147.9497	132.3678	-1.94	1.75
-29	155.5754	139.5600	125.0806	-1.93	1.74
-28	146.5609	131.7022	118.2434	-1.91	1.73
-27	138.1285	124.3392	111.8256	-1.89	1.71
-26	130.2371	117.4366	105.7989	-1.87	1.70
-25	122.8484	110.9627	100.1367	-1.85	1.69

-24	115.9272	104.8882	94.8149	-1.83	1.67
-23	109.4410	99.1858	89.8106	-1.81	1.66
-22	103.3598	93.8305	85.1031	-1.80	1.64
-21	97.6556	88.7989	80.6728	-1.78	1.63
-20	92.3028	84.0695	76.5017	-1.76	1.62
-19	87.2775	79.6222	72.5729	-1.74	1.60
-18	82.5577	75.4384	68.8710	-1.72	1.59
-17	78.1230	71.5010	65.3815	-1.70	1.57
-16	73.9543	67.7939	62.0907	-1.68	1.55
-15	70.0342	64.3023	58.9863	-1.66	1.54
-14	66.3463	61.0123	56.0565	-1.64	1.52
-13	62.8755	57.9110	53.2905	-1.62	1.51
-12	59.6076	54.9866	50.6781	-1.60	1.49
-11	56.5296	52.2278	48.2099	-1.58	1.47
-10	53.6294	49.6244	45.8771	-1.56	1.46
-9	50.8956	47.1666	43.6714	-1.54	1.44
-8	48.3178	44.8454	41.5851	-1.51	1.42
-7	45.8860	42.6525	39.6112	-1.49	1.40
-6	43.5912	40.5800	37.7429	-1.47	1.39
-5	41.4249	38.6207	35.9739	-1.45	1.37
-4	39.3792	36.7676	34.2983	-1.43	1.35
-3	37.4465	35.0144	32.7108	-1.41	1.33
-2	35.6202	33.3552	31.2062	-1.38	1.31
-1	33.8936	31.7844	29.7796	-1.36	1.29
0	32.2608	30.2968	28.4267	-1.34	1.28
1	30.7162	28.8875	27.1431	-1.32	1.26
2	29.2545	27.5519	25.9250	-1.29	1.24
3	27.8708	26.2858	24.7686	-1.27	1.22
4	26.5605	25.0851	23.6704	-1.25	1.20
5	25.3193	23.9462	22.6273	-1.23	1.18
6	24.1432	22.8656	21.6361	-1.20	1.16
7	23.0284	21.8398	20.6939	-1.18	1.14
8	21.9714	20.8659	19.7982	-1.15	1.12
9	20.9688	19.9409	18.9463	-1.13	1.09
10	20.0176	19.0621	18.1358	-1.11	1.07
11	19.1149	18.2270	17.3646	-1.08	1.05
12	18.2580	17.4331	16.6305	-1.06	1.03
13	17.4442	16.6782	15.9315	-1.03	1.01
14	16.6711	15.9601	15.2657	-1.01	0.99
15	15.9366	15.2770	14.6315	-0.98	0.96
16	15.2385	14.6268	14.0271	-0.96	0.94
17	14.5748	14.0079	13.4510	-0.93	0.92
18	13.9436	13.4185	12.9017	-0.91	0.90
19	13.3431	12.8572	12.3778	-0.88	0.87
20	12.7718	12.3223	11.8780	-0.86	0.85

21	12.2280	11.8126	11.4011	-0.83	0.83
22	11.7102	11.3267	10.9459	-0.81	0.80
23	11.2172	10.8634	10.5114	-0.78	0.78
24	10.7475	10.4216	10.0964	-0.75	0.75
25	10.3000	10.0000	9.7000	-0.75	0.75
26	9.8975	9.5974	9.2980	-0.76	0.76
27	9.5129	9.2132	8.9148	-0.80	0.80
28	9.1454	8.8465	8.5496	-0.84	0.83
29	8.7942	8.4964	8.2013	-0.87	0.86
30	8.4583	8.1621	7.8691	-0.91	0.90
31	8.1371	7.8428	7.5522	-0.95	0.93
32	7.8299	7.5377	7.2498	-0.98	0.97
33	7.5359	7.2461	6.9611	-1.02	1.00
34	7.2546	6.9673	6.6854	-1.06	1.04
35	6.9852	6.7008	6.4222	-1.10	1.07
36	6.7273	6.4459	6.1707	-1.13	1.11
37	6.4803	6.2021	5.9304	-1.17	1.14
38	6.2437	5.9687	5.7007	-1.21	1.18
39	6.0170	5.7454	5.4812	-1.25	1.22
40	5.7997	5.5316	5.2712	-1.29	1.25
41	5.5914	5.3269	5.0704	-1.33	1.29
42	5.3916	5.1308	4.8783	-1.37	1.33
43	5.2001	4.9430	4.6944	-1.41	1.36
44	5.0163	4.7630	4.5185	-1.45	1.40
45	4.8400	4.5905	4.3500	-1.49	1.44
46	4.6708	4.4252	4.1887	-1.53	1.47
47	4.5083	4.2666	4.0342	-1.57	1.51
48	4.3524	4.1145	3.8862	-1.61	1.55
49	4.2026	3.9686	3.7443	-1.65	1.59
50	4.0588	3.8287	3.6084	-1.70	1.62
51	3.9206	3.6943	3.4780	-1.74	1.66
52	3.7878	3.5654	3.3531	-1.78	1.70
53	3.6601	3.4416	3.2332	-1.82	1.74
54	3.5374	3.3227	3.1183	-1.87	1.78
55	3.4195	3.2085	3.0079	-1.91	1.82
56	3.3060	3.0989	2.9021	-1.95	1.85
57	3.1969	2.9935	2.8005	-2.00	1.89
58	3.0919	2.8922	2.7029	-2.04	1.93
59	2.9909	2.7948	2.6092	-2.08	1.97
60	2.8936	2.7012	2.5193	-2.13	2.01
61	2.8000	2.6112	2.4328	-2.17	2.05
62	2.7099	2.5246	2.3498	-2.22	2.09
63	2.6232	2.4413	2.2700	-2.26	2.13
64	2.5396	2.3611	2.1932	-2.31	2.17
65	2.4591	2.2840	2.1195	-2.36	2.21

66	2.3815	2.2098	2.0486	-2.40	2.25
67	2.3068	2.1383	1.9803	-2.45	2.29
68	2.2347	2.0695	1.9147	-2.49	2.34
69	2.1652	2.0032	1.8516	-2.54	2.38
70	2.0983	1.9393	1.7908	-2.59	2.42
71	2.0337	1.8778	1.7324	-2.63	2.46
72	1.9714	1.8186	1.6761	-2.68	2.50
73	1.9113	1.7614	1.6219	-2.73	2.54
74	1.8533	1.7064	1.5697	-2.78	2.58
75	1.7974	1.6533	1.5194	-2.83	2.63
76	1.7434	1.6021	1.4710	-2.88	2.67
77	1.6913	1.5528	1.4243	-2.92	2.71
78	1.6409	1.5051	1.3794	-2.97	2.75
79	1.5923	1.4592	1.3360	-3.02	2.80
80	1.5454	1.4149	1.2942	-3.07	2.84
81	1.5000	1.3721	1.2540	-3.12	2.88
82	1.4562	1.3308	1.2151	-3.17	2.93
83	1.4139	1.2910	1.1776	-3.22	2.97
84	1.3730	1.2525	1.1415	-3.27	3.01
85	1.3335	1.2153	1.1066	-3.32	3.06
86	1.2953	1.1794	1.0730	-3.38	3.10
87	1.2583	1.1448	1.0405	-3.43	3.15
88	1.2226	1.1113	1.0092	-3.48	3.19
89	1.1880	1.0789	0.9789	-3.53	3.24
90	1.1546	1.0476	0.9497	-3.58	3.28
91	1.1223	1.0174	0.9215	-3.64	3.33
92	1.0910	0.9882	0.8942	-3.69	3.37
93	1.0607	0.9599	0.8679	-3.74	3.42
94	1.0314	0.9326	0.8424	-3.80	3.46
95	1.0030	0.9061	0.8179	-3.85	3.51
96	0.9756	0.8806	0.7941	-3.90	3.55
97	0.9490	0.8558	0.7711	-3.96	3.60
98	0.9232	0.8319	0.7489	-4.01	3.64
99	0.8983	0.8088	0.7275	-4.07	3.69
100	0.8741	0.7863	0.7067	-4.12	3.74
101	0.8507	0.7646	0.6867	-4.18	3.78
102	0.8281	0.7436	0.6672	-4.23	3.83
103	0.8061	0.7233	0.6484	-4.29	3.88
104	0.7848	0.7036	0.6303	-4.34	3.92
105	0.7641	0.6845	0.6127	-4.40	3.97
106	0.7441	0.6661	0.5957	-4.46	4.02
107	0.7247	0.6482	0.5792	-4.51	4.07
108	0.7059	0.6308	0.5632	-4.57	4.12
109	0.6877	0.6140	0.5478	-4.63	4.16
110	0.6700	0.5977	0.5328	-4.69	4.21

111	0.6528	0.5820	0.5183	-4.74	4.26
112	0.6361	0.5667	0.5043	-4.80	4.31
113	0.6200	0.5518	0.4907	-4.86	4.36
114	0.6043	0.5374	0.4775	-4.92	4.41
115	0.5891	0.5235	0.4648	-4.98	4.45
116	0.5743	0.5100	0.4524	-5.04	4.50
117	0.5600	0.4968	0.4404	-5.10	4.55
118	0.5460	0.4841	0.4288	-5.16	4.60
119	0.5325	0.4717	0.4175	-5.22	4.65
120	0.5194	0.4597	0.4066	-5.28	4.70

6. System Configuration

6.1 System Configuration

After the installation and test operation of the room air conditioner have been completed, it should be operated and handled as described below. Every user would like to know the correct method of operation of the room air conditioner, to check if it is capable of cooling (or heating) well, and to know a clever method of using it.In order to meet this expectation of the users, giving sufficient explanations taking enough time can be said to reduce about 80% of the requests for servicing. However good the installation work is and however good the functions are, the customer may blame either the room air conditioner or its installation work because of improper handling. The installation work and handing over of the unit can only be considered to have been completed when its handling has been explained to the user without using technical terms but giving full knowledge of the equipment.

6.2 Instruction

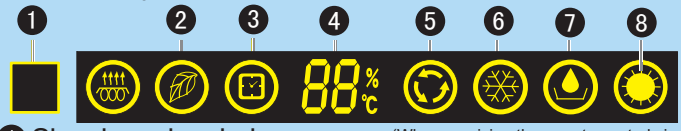
Parts and Functions

Indoor Unit

① Inlet
② Inlet grille
③ Air Purifying Filter (inside)
④ Outlet
⑤ Horizontal flap (adjust up and down air flow Don't adjust it manually)
⑥ Vertical blade (adjust left and right air flow)
⑦ Anion generator(inside)

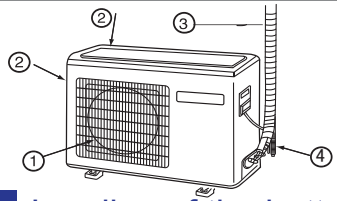
Actual inlet grille may vary from the one shown in the manual according to the product purchased

⑧ Display board



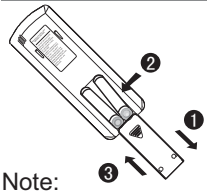
❶ Signal receiver hole
❷ HEALTH display (If the unit which you purchased has healthy function,follow it. If not,please ignore.)
❸ TIMER OFF display TIMER ON display,SLEEP display
❹ Ambient temp.display
(When receiving the remote control signal, display the set temperature and in the rest time the room temperature is displayed and this room temperature is only for reference.)
❺ AUTO display
❻ COOL display
❼ Dry display
❽ HEAT display

Outdoor Unit



① OUTLET
② INLET
③ CONNECTING PIPING AND ELECTRICAL WIRING
④ DRAIN HOSE

Loading of the battery / Clock set

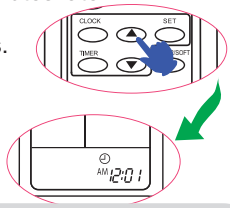


1 Remove the battery cover;
2 Load the batteries as illustrated.2 R-03 batteries, resetting key (cylinder);
3 Be sure that the loading is in line with the" + "/"-";
4 Load the battery,then put on the cover again.

Note:
The distance between the signal transmission head and the receiver hole should be within 7m without any obstacle as well.
When electronic-started type fluorescent lamp or change-over wireless telephone is installed in the type fluorescent lamp or room, the receiver is apt to be disturbed in receivingthe signals, so the distance to the indoor unit should be shorter.
Full display or unclear display during operation indicates the batteries have been used up.Please change batteries.
If the remote controller can't run normally during operation, please remove the batteries and reload several minutes later.

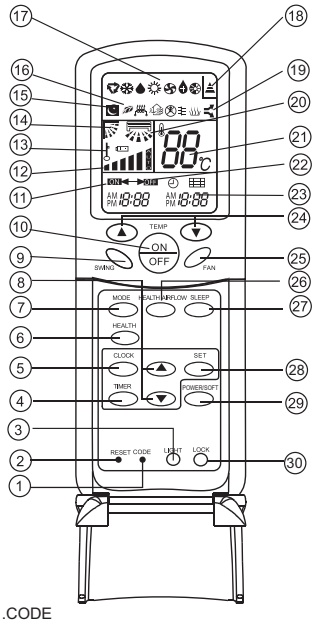
Clock set

Press CLOCK button, "AM" or "PM" flashes.
Press △or▽to set correct time.
Each press will increase or decrease 1min. If the button is kept pressed,time will change quickly. After time setting is confirmed,press SET,"AM "and "PM" stop flashing while clock starts working.



Hint:
Remove the batteries in case unit won't be in usage for a long period.
If there are any display after taking-out, just need to press reset key

Remote controller

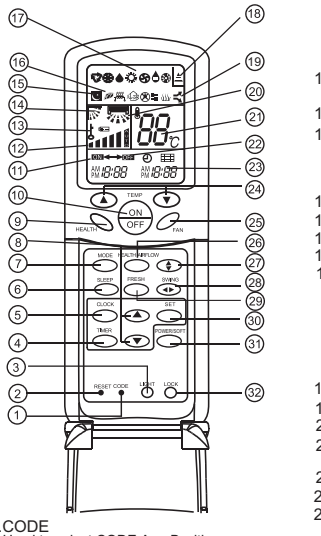


1.CODE
Used to select CODE A or B with a press,A or B will be displayed on LCD.
Please select A without special explanation.
2.RESET
When the remote controller appears abnormal, use a sharp pointed article to press this button to reset the remote controller normal.
3.LIGHT button
Control the lightening and extinguishing of the indoor LED display board.
4. TIMER button
Used to select TIMER ON, TIMER OFF, TIMER ON-OFF.
5. CLOCK button
Used to set correct time.
6. HEALTH button
Used to set healthy operation.
7. MODE button AUTO → COOL → DRY → FAN → HEAT
8. HOUR button
Used to set clock and timer setting.
9. SWING button
Used to select up or down air sending direction.
10. ON/OFF button
Used for unit start and stop.
11. TIMER ON display
12. FAN SPEED display LOW → MED → HI → AUTO
13. LOCK display
14. SWING UP/DOWN display
15. SLEEP display
16. HEALTH display
17. Operation mode display

Operation mode	AUTO	COOL	DRY	HEAT	FAN
Remote controller					
Display board					

18.Signal sending display
19. POWER/SOFT display
20. Left/right air flow display
21. TEMP display
Remote controller: to display the TEMP. setting.
22. TIMER OFF display
23. CLOCK display
24. TEMP button
Used to select your desired temperature.
25. FAN button
Used to select fan speed: LOW,MED, HI, AUTO.
26. HEALTH AIRFLOW button
Used to set the health airflow mode.
27. SLEEP button
Used to select sleep mode.
28. SET button
Used to confirm timer and clock settings.
29. POWER/SOFT button
Use to set power/soft function.
30. LOCK
Used to lock buttons and LCD display. If pressed, the other buttons will be disabled and the lock condition display appears. Press it once again, lock will be cancelled and lock condition display disappears.

If the unit which you purchased has SWING LEFT/RIGHT function,follow it.If not,please ignore.



1.CODE
Used to select CODE A or B with a press, A or B will be displayed on LCD.
Please select A without special explanation.
2.RESET
When the remote controller appears abnormal, use a sharp pointed article to press this button to reset the remote controller normal.
3.LIGHT button
Control the lightening and extinguishing of the indoor LED display board.
4. TIMER button
Used to select TIMER ON, TIMER OFF,TIMER ON-OFF.
5. CLOCK button
Used to set correct time.
6. SLEEP button
Used to select sleep mode.
7. MODE button AUTO → COOL → DRY → HEAT → FAN
8. HOUR button
Used to set clock and timer setting.
9. HEALTH button
Used to set healthy function.
10. ON/OFF button
Used for unit start and stop.
11. TIMER ON display
12. FAN SPEED display LOW → MED → HI → AUTO
13. LOCK display
14. SWING UP/DOWN display
15. SLEEP display
16. HEALTH display
17. Operation mode display

Operation mode	AUTO	COOL	DRY	HEAT	FAN
Remote controller					
Display board					

18.Signal sending display
19. POWER/SOFT display
20. Left/right air flow display
21. TEMP display
Remote controller: to display theTEMP. setting.
22. TIMER OFF display
23. CLOCK display
24. TEMP button
Used to select your desired temperature.
25. FAN button
Used to select fan speed: LOW,MED, HI, AUTO.
26. HEALTH AIRFLOW button
Used to set the health airflow mode.
27. SWING UP/DOWN button
Used to select up or down air sending direction.
28. SWING LEFT/RIGHT button
Used to select left/right air flow.
29 FRESH button
Use to set fresh air function.
(This function is unavailable on this models.)
30 SET button
Used to confirm timer and clock settings.
31. POWER/SOFT button
Used to set power/soft function.
32. LOCK
Used to lock buttons and LCD display. If pressed, the other buttons will be disabled and the lock condition display appears. Press it once again, lock will be canceled and lock condition display disappears.

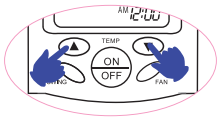
NOTE:
Cooling only unit do not have displays and functions related with heating
If the unit which you purchased has healthy function,follow it.If not,please ignore.

Operation

Unit start / stop

Press ON/OFF button, unit starts or stops.

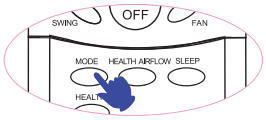
Select temp.setting

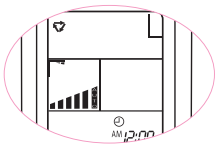


Operation Mode	Display Board	Remote Controller	Note
AUTO			Under the mode of auto operation, air conditioner will automatically select Cool or Heat operation according to room temperature. When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.
COOL			
DRY			In DRY mode, when room temperature becomes lower than temp.setting+2°C,unit will run intermittently at LOW speed regardless of FAN setting.
HEAT			
FAN	nothing		In FAN operation mode, the unit will not operate in COOL or HEAT mode but only in FAN mode ,AUTO is not available in FAN mode.And temp.setting is disabled. In FAN mode,SLEEP operation is not available.

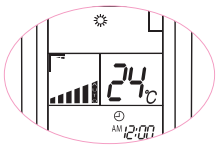
Auto Operation

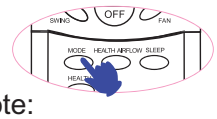
According to the automatic choice system in temperature in indoors cold or make the hot movement.





Heat Operation





Note:

In HEAT mode,warm air will blow out after a short periodof the time due to cold-draft prevention function.

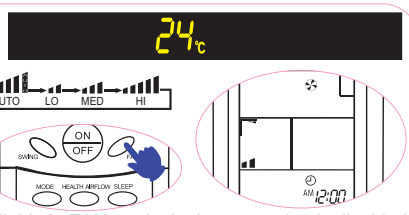
When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.

● Cooling only unit do not have displays and functions related with heating

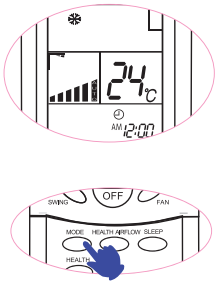
Fan Operation

1.When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.

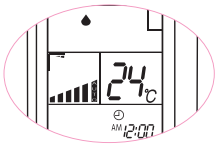
2.In FAN operation mode the unit will not operate in COOL mode but only in FAN mode ,AUTO is not available in FAN mode.And temp.setting is disabled.

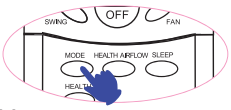


Cool Operation



Dry Operation

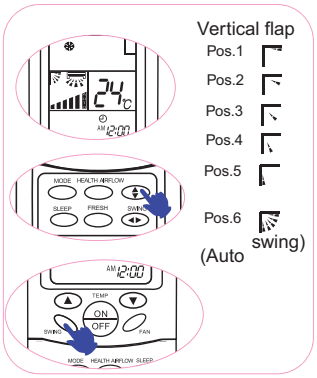




Note:

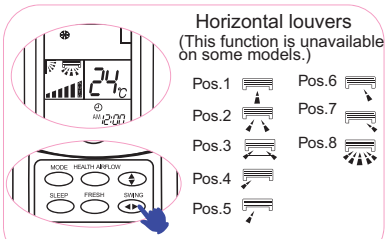
In DRY mode,when room temperature becomes lower than temp.setting +2°C, unit will run intermittently at LOW speed regardless of FAN setting.

Air Flow Direction Adjustm



Vertical flap

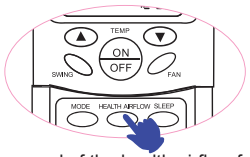
Pos.1
Pos.2
Pos.3
Pos.4
Pos.5
Pos.6
(Auto swing)



Horizontal louvers
(This function is unavailable on some models.)

Pos.1 Pos.2 Pos.3 Pos.4 Pos.5
Pos.6 Pos.7 Pos.8

Health airflow Operation



The setting of health airflow function

1).Press the button of health airflow, appears on the display. Avoid the strong airflow blows direct to the body.

2).Press the button of health airflow again, appears on the display. Avoid the strong strong airflow blows direct to the body.

3.The cancel of the health airflow function

Press the button of health airflow again, both the inlet and outlet grills of the air conditioner are opened, and the unit goes on working under the condition before the setting of health airflow function.

After stopping, the outlet grille will close automatically.

Notice: Cannot pull direct the outlet grille by hand. Otherwise,the grille will run incorrectly. If the grille is not run correctly,stop for a minute and then start, adjusting by remote controller.

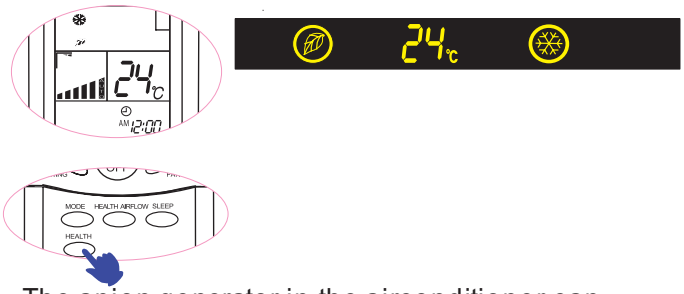
Note:

1 .After setting the health airflow function, the position of inlet and outlet grills is fixed.
2.In heating, it is better to select the mode.
3.In cooling, it is better to select the mode.
4.In cooling and dry, using the air conditioner for a long time under the high air humidity, a phenomenon falling drips of water occurs at the outlet grille .
5.Select the appropriate fan direction according to the actual conditions.

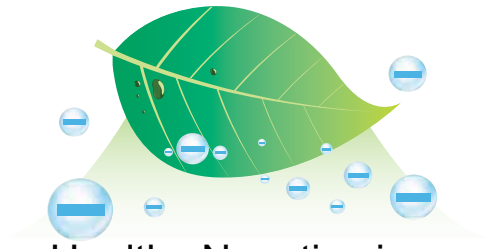
● Remote controller can memorize each operation status. When starting it next time,just press ON/OFF button and unit will run in previous status.

Operation

HEALTH Operation



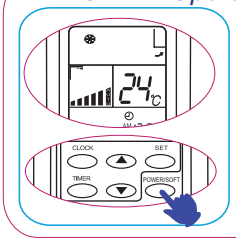
The anion generator in the airconditioner can generate a lot of anion effectively balance the quantity of position and anion in the air and also to kill bacteria and speed up the dust sediment in the room and finally clean the air in the room.



Healthy Negative ions

POWER/SOFT Operation

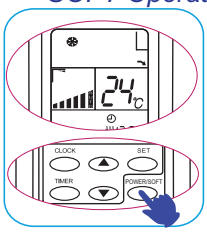
(1) POWER Operation



When you need rapid heating or cooling, you can use this function.
In COOL mode, fan speed automatically takes high speed of AUTO fan mode.
In HEAT mode, fan speed automatically takes medial speed of AUTO fan mode.

To cancel POWER operation
Press POWER/SOFT button twice ,POWER/SOFT disappears.

(2) SOFT Operation



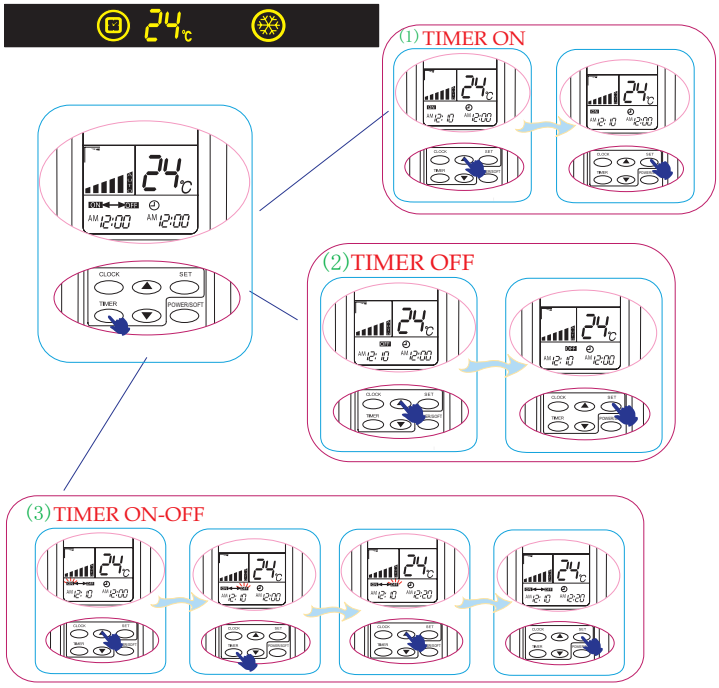
You can use this function when silence is needed for rest or reading.
In SOFT operation mode, fan speed automatically takes low speed of AUTO fan mode.

To cancel SOFT operation
Press POWER/SOFT button again ,POWER/SOFT disappears.

For model HSU-24LEB03(T3) and HSU-18LEB03(T3), the indication of POWER/SOFT on the remote controller disappears 15 minutes after you set the POWER/SOFT function,while the POWER/SOFT function is still running.

TIMER Operation

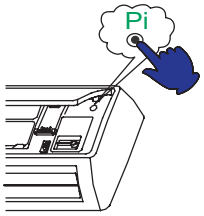
Set Clock correctly before starting Timer operation
You can let unit start or stop automatically a following times:
Before you wake up in the morning, or get back from outside or after you fall asleep at night.



To cancel TIMER mode
Just press TIMER button several times untilTIMER mode disappears.

Emergency operation and test operation

Emergency Operation:



- Use this operation only when the remote controller is defective or lost.
- When the emergency operation switch is pressed,the" Pi "sound is heard once, which means the start of this operation.
- In this operation, the system automatically selects the operation modes,cooling or fan or heat,according to the room temperature.

Room temperature	Operation mode	Designated temperature	Timer mode	Air flow
ABOVE 23°C	COOLING	26°C	NO	AUTOMATIC
BELOW 23°C	HEAT	23°C	NO	AUTOMATIC

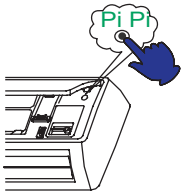
(Cooling only uint) Room temperature	Operation mode	Designated temperature	Timer mode	Air flow
BELOW 23°C	FAN	26°C	NO	AUTOMATIC

- It is not possible to operate in dry mode.

Test operation:

Test operation switch is the same as emergency switch.

- Use this switch in the test operation when the room temperature is below 16°C, do not use it in the normal operation.
- Continue to press the test operation switch for more than 5 seconds. After you hear the "Pi" sound twice,release your finger from the switch: the cooling operation starts with the air flow speed "Hi".



- After 30 minutes, test operation ends automatically.

Operation

Comfortable SLEEP

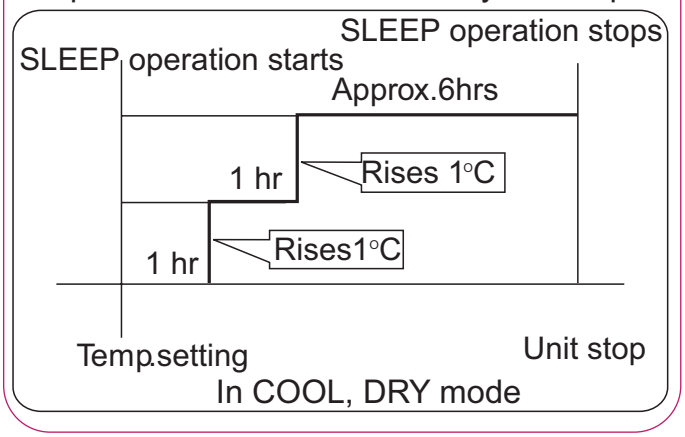
Before going to bed,you can simply press the SLEEP button and unit will operate in SLEEP mode and bring you a sound sleep.

SLEEP Operation

Operation Mode

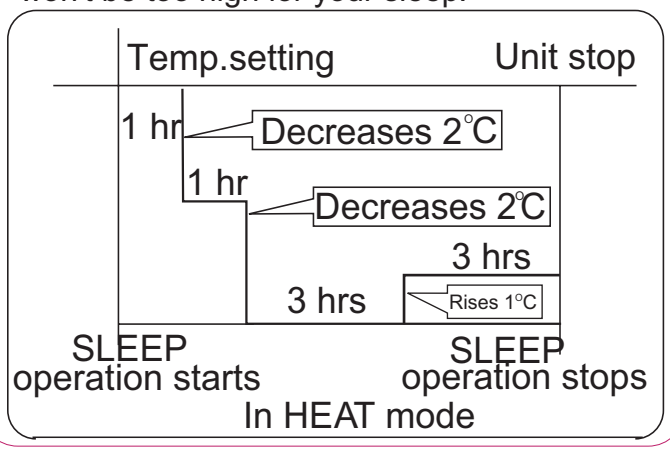
1. In COOL,DRY mode

1 hours after SLEEP mode starts, temp. will become 1°C higher than temp. setting. After another 1 hours, temp. rises by 1°C further. The unit will run for further 6 hours then stops Temp. is higher than temp. setting so that room temperature won't be too low for your sleep.



2. In HEAT mode

1 hours after SLEEP mode starts, temp will become 2°C lower than temp.setting. After another 1 hours, temp decrease by 2°C further. After more another 3 hours, temp. rises by 1°C further. The unit will run for further 3 hours then stops. Temp. is lower than temp. setting so that room temperature won't be too high for your sleep.



3.In AUTO mode

The unit operates in corresponding sleep mode corresponding sleep mode adapted to the automatically selected operation mode.

4. In FAN mode

It has no SLEEP function.

5. When quiet sleeping function is set to 8 hours the quiet sleeping time can not be adjusted.When TIMER function is set,the quiet sleeping function can't be set up.After the sleeping function is set up,if user resets TIMER function, the sleeping function will be cancelled; the machine will be in the state of timing-on,if the two modes are set up at the same time,either of their operation time is ended first ,the unit will stop automatically,and the other mode will be cancelled.

Power Failure Resume Function

If the unit is started for the first time, the compressor will not start running unless 3 minutes have elapsed. When the power resumes after power failure, the unit will run automatically, and 3 minutes later the compressor starts running.

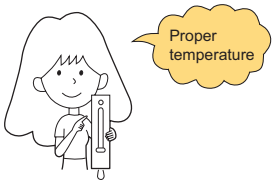
Note to the power failure resume:

press the sleep button ten times in five seconds and enter function after hearing four sounds.And press the sleep button ten times within five seconds and leave this function after hearing two sounds.

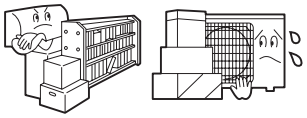
Maintenance

For Smart Use of The Air Conditioner

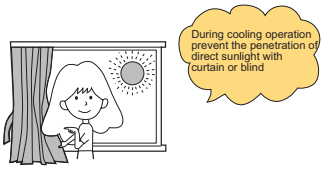
Setting of proper room temperature



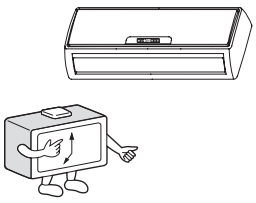
Do not block the air inlet or outlet



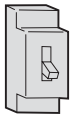
Close doors and windows during operation



Use the timer effectively



If the unit is not to be used for a long time, turn off the power supply main switch.

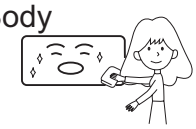


Use the louvers effectively

Remote Controller

Do not use water , wipe the controller with a dry cloth.Do not use glass cleaner or chemical cloth.

Indoor Body



Wipe the air conditioner by using a soft and dry cloth.For serious stains,use a neutral detergent diluted with water.Wring the water out of the cloth before wiping.then wipe off the detergent completely.

Do not use the following for cleaning

Gasoline,benzine, thinner or cleanser may damage the coating of the unit.

Hot water over 40°C(104°F) may cause discoloring or deformation.

Air Filter cleaning

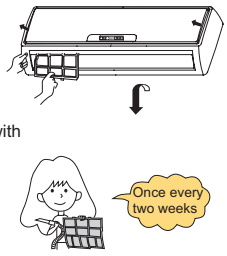
1 Open the inlet grille by pulling it upward.

2 Remove the filter.
Push up the filter's center tab slightly until it is released from the stopper, and remove the filter downward.

3 Clean the filter.
Use a vacuum cleaner to remove dust, or wash the filter with water.After washing, dry the filter completely in the shade.

4 Attach the filter.
Attach the filter correctly so that the "FRONT" indication is facing to the front.Make sure that the filter is completely fixed behind the stopper.If the right and left filters are not attached correctly, that may cause defects.

5 Close the inlet grille.

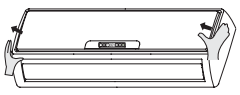


Replacement of Air Purifying Filter

(NOTE: Air purifying filter is optional part)

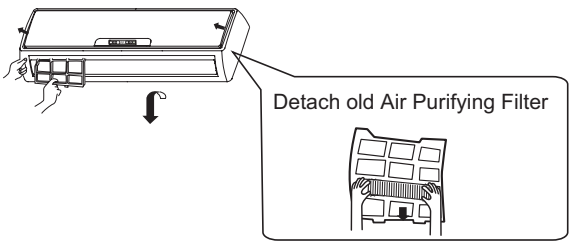
1.Open the Inlet Grille

Prop up the inlet grille by using a small device named grille-support which located in the right side of the indoor unit.



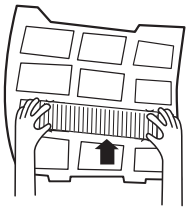
2.Detach the standard air filter

Slide the knob slightly upward to release the filter, then withdraw it.



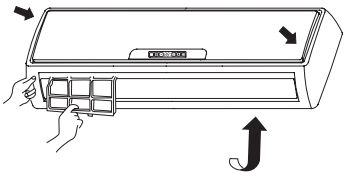
3.Attach Air Purifying Filter

Put air purifying filter appliances into the right and left filter frames.



4.Attach the standard air filter

(Necessary installation)



ATTENTION:

The white side of the photocatalyst air purifying filter face outside,and the black side face the unit.

The green side of the bacteria-killing medium air purifying filter face outside,and the white side face the unit.

5.Close the Inlet Grille

Close the Grille surely

NOTE:

- The photocatalyst air purifying filter will be solarized in fixed time. In normal family, it will be solarized every 6 months.
- The bacteria-killing medium air purifying filter will be used for a long time,no need for replacement. But in the period of using them ,you should remove the dust frequently by using vacuum cleaner or flaping them lightly,otherwise , its performance will be affected.
- Please keep the bacteria-killing medium air purifying filter in the cool and dry conditions avoid long time directly sunshine when you stop using it,or its ability of sterilization will be reduced.

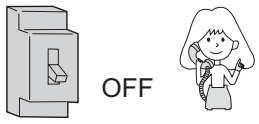
Cautions

⚠ WARNING

Please call Sales/Service Shop for the Installation.
Do not attempt to install the air conditioner by yourself because improper works may cause electric shock, fire, water leakage.

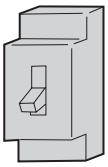
⚠ WARNING

When abnormality such as burnt-small found, immediately stop the operation button and contact sales shop.



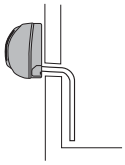
STRICT ENFORCEMENT

Use an exclusive power source with a circuit breaker



Check proper installation of the drainage securely

STRICT ENFORCEMENT



Connect power supply cord to the outlet completely

STRICT ENFORCEMENT

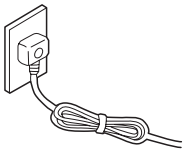
Use the proper voltage

STRICT ENFORCEMENT

1.Do not use power supply cord extended or connected in halfway
2.Do not install in the place where there is any possibility of inflammable gas leakage around the unit.
3.Do not get the unit exposed to vapor or oil steam.

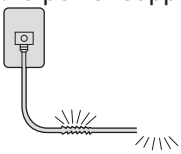
PROHIBITION

Do not use power supply cord in a bundle.



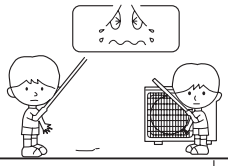
PROHIBITION

Take care not to damage the power supply cord.



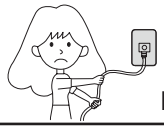
PROHIBITION

Do not insert objects into the air inlet or outlet.



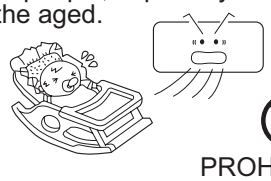
PROHIBITION

Do not start or stop the operation by disconnecting the power supply cord and so on.



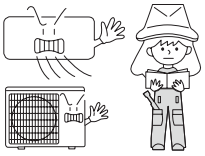
PROHIBITION

Do not channel the air flow directly at people, especially at infants or the aged.

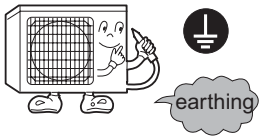


PROHIBITION

Do not try to repair or reconstruct by yourself.

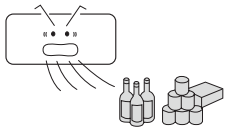


Connect the earth cable.



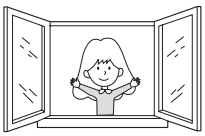
⚠ CAUTION

Do not use for the purpose of storage of food, art work, precise equipment, breeding, or cultivation.



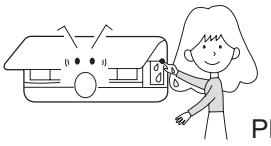
PROHIBITION

Take fresh air occasionally especially when gas appliance is running at the same time.



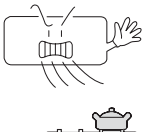
STRICT ENFORCEMENT

Do not operate the switch with wet hand.



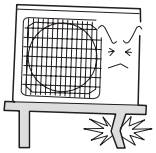
PROHIBITION

Do not install the unit near a fireplace or other heating apparatus.



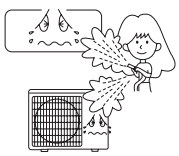
PROHIBITION

Check good condition of the installation stand



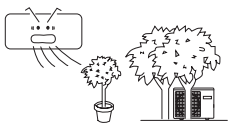
PROHIBITION

Do not pour water onto the unit for cleaning



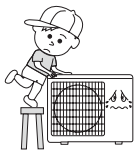
PROHIBITION

Do not place animals or plants in the direct path of the air flow



PROHIBITION

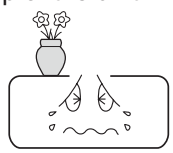
Do not place any objects on or climb on the unit.



PROHIBITION

Do not place flower vase or water containers on the top of the unit.

PROHIBITION



Trouble shooting

Before asking for service, check the following first.

	Phenomenon	Cause or check points
Normal Performance inspection	The system does not restart immediately. 	• When unit is stopped, it won't restart immediately until 3 minutes have elapsed to protect the system. • When the electric plug is pulled out and reinserted, the protection circuit will work for 3 minutes to protect the air conditioner.
	Noise is heard 	• During unit operation or at stop, a swishing or gurgling noise may be heard.At first 2-3 minutes after unit start, this noise is more noticeable. (This noise is generated by refrigerant flowing in the system.) • During unit operation, a cracking noise may be heard.This noise is generated by the casing expanding or shrinking because of temperature changes. • Should there be a big noise from air flow in unit operation, air filter may be too dirty.
	Smells are generated.	• This is because the system circulates smells from the interior air such as the smell of furniture, paint, cigarettes.
	Mist or steam are blown out. 	• During COOL or DRY operation, indoor unit may blow out mist. This is due to the sudden cooling of indoor air.
	In dry mode, fan speed can't be changed.	• In DRY mode, when room temperature becomeslower than temp.setting+2°C,unit will run intermittently at LOW speed regardless of FAN setting.
Multiple check		• Is power plug inserted? • Is there a power failure? • Is fuse blownout?
	Poor cooling 	• Is the air filter dirty? Normally it should be cleaned every 15 days. • Are there any obstacles before inlet and outlet? • Is temperature set correctly? • Are there some doors or windows left open? • Is there any direct sunlight through the window during the cooling operation?(Use curtain) • Are there too much heat sources or too many people in the room during cooling operation?

T1: Application temp. range of air conditioner -7°C~43°C.
T3: Application temp. range of air conditioner -7°C~54°C.

Cautions

The machine is adaptive in following situation

1.Applicable ambient temperature range:

For: T1

Cooling	Indoor	Maximum: D.B / W.B Minimum: D.B / W.B	32°C/23°C 18°C/14°C
	Outdoor	Maximum: D.B Minimum: D.B	43°C/26°C 18°C
Heating	Indoor	Maximum: D.B Minimum: D.B	27°C 15°C
	Outdoor	Maximum: D.B / W.B Minimum: D.B / W.B	24°C/18°C -7°C/-8°C

For: T3

Cooling	Indoor	Maximum: D.B / W.B Minimum: D.B / W.B	29°C/19°C 18°C/14°C
	Outdoor	Maximum: D.B / W.B Minimum: D.B	54°C/24°C 18°C
Heating	Indoor	Maximum: D.B Minimum: D.B	27°C 15°C
	Outdoor	Maximum: D.B / W.B Minimum: D.B / W.B	24°C/18°C -7°C/-8°C

2. If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person. The type of connecting wire is H05RN-F or H07RN-F
3. If the fuse on PC board is broken please change it with a fuse type T. 3.15A/250V.
   If the fuse of outdoor unit on PC board is broken, please change it with the type of T. 25A/250V.
4. The distance between the indoor unit and the floor should be more than 2m.
5. The wiring method should be in line with the local wiring standard.
6. After installation, the power plug should be easily reached..
7. The used batteries should be disposed of properly.
8. The appliance is not intended to use by young children or infirm persons without supervision.
9. Young children should be supervised ensure that they do not play with the appliance.
10. The appliance must be installed on a strong enough support.
11. The wiring diagram is attached inside the machine.

7. Codes and Description

7.1. Problem Symptoms and Measures

Symptom	Check Item	Details of Measure
None of the units operates	Check the power supply.	Check to make sure that the rated voltage is supplied.
	Check the indoor PCB	Check to make sure that the indoor PCB is broken
Equipment operates but does not cool, or does not heat (only for heat pump)	Diagnosis by service port pressure and operating current.	Check for insufficient gas.
Large operating noise and vibrations	Check the installation condition.	Check to make sure that the required spaces for installation (specified in the Technical Guide, etc.) are provided.

7.2 Error Codes and Description indoor display

	Code indication	Description
	indoor	
Indoor Malfunction	E1	Room temperature sensor failure
	E2	Heat-exchange sensor failure
	E4	Indoor EEPROM error
	E14	Indoor fan motor malfunction

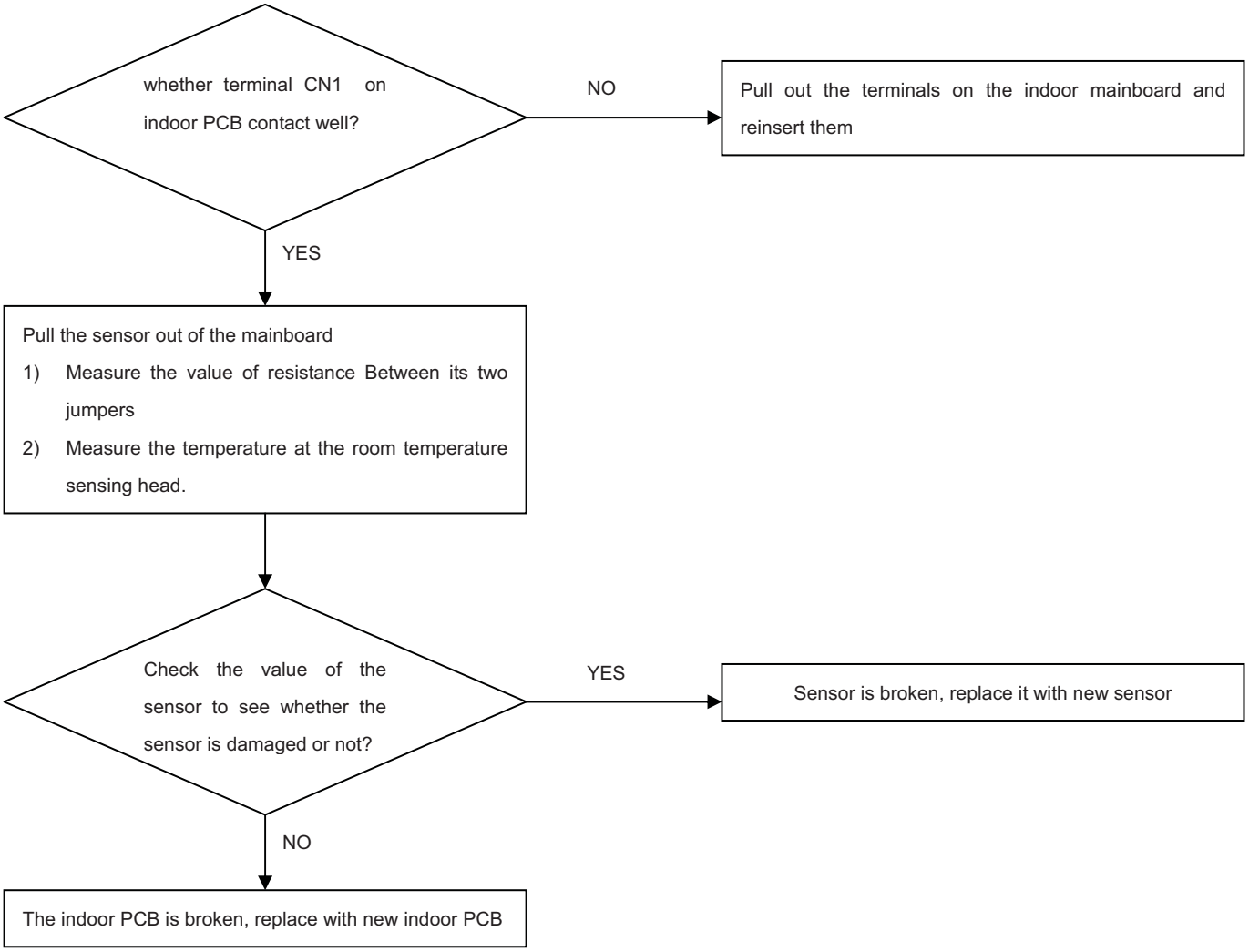
The code indication that is listed above is the main fault

Trouble shooting

Caution

Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.

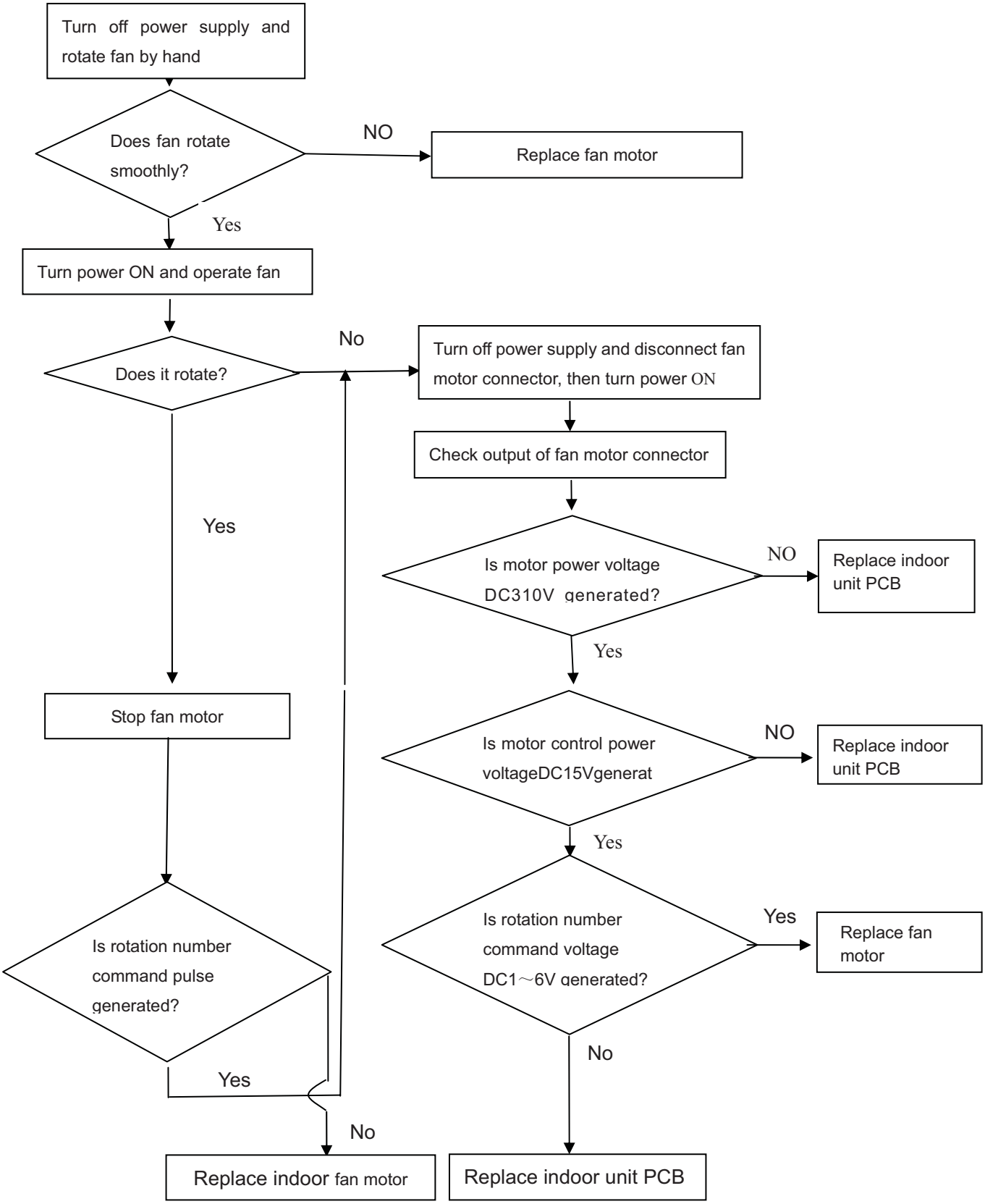
E1: Room temperature sensor failure CN1
E2: Heat-exchange sensor failure CN1



E4：Indoor EEPROM error:：Replace the PCB of indoor unit

E14: Indoor fan motor malfunction

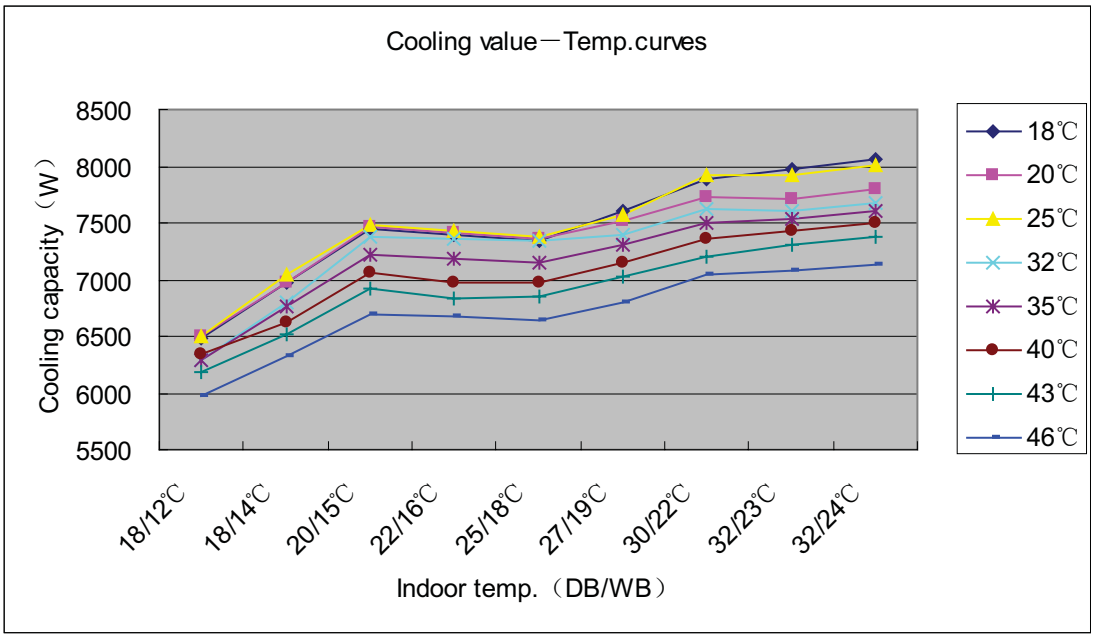
Notes: When the unit is on, don't pull out or insert the terminal of the motor (CN26), or else the motor would be damaged.



8. Capacity diagrams and curves diagrams

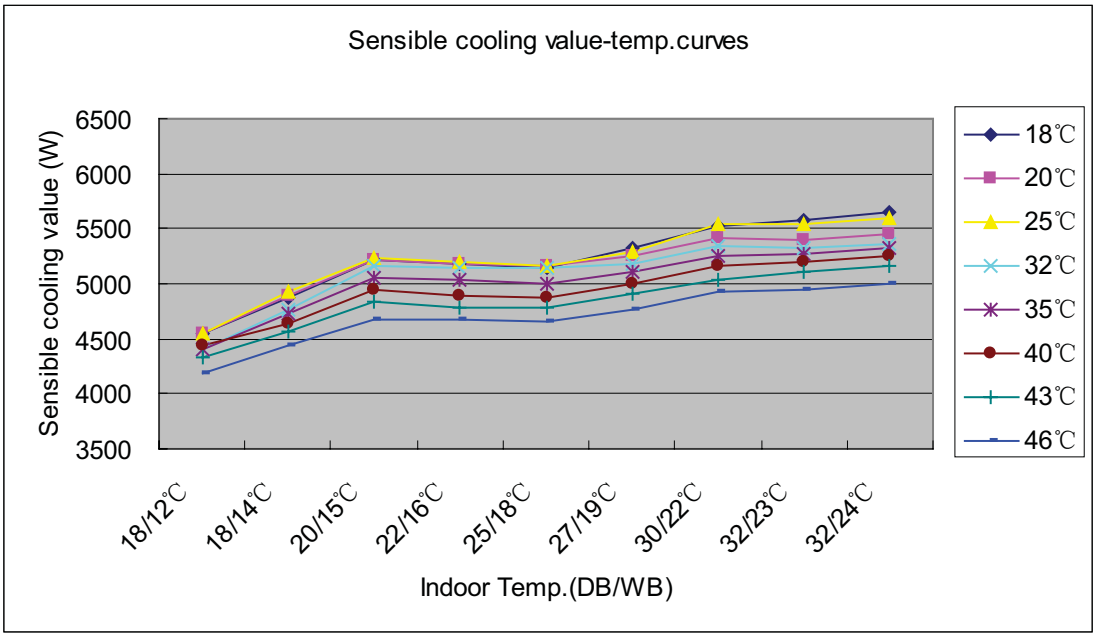
8.1 Cooling Capacity-temperature Curves

HSU-24L/HEA03 performance curves								
cooling value-temerature talbe								
indoor temp	outdoor temp.(humidity 46%)							
DB/WB	18℃	20℃	25℃	32℃	35℃	40℃	43℃	46℃
18/12℃	6486	6497	6507	6286	6296	6339	6189	5973
18/14℃	6969	6980	7047	6795	6758	6628	6516	6330
20/15℃	7451	7464	7477	7382	7220	7059	6923	6687
22/16℃	7397	7413	7430	7362	7187	6981	6842	6677
25/18℃	7344	7363	7382	7341	7154	6968	6845	6649
27/19℃	7605	7515	7565	7402	7300	7149	7026	6802
30/22℃	7882	7734	7922	7628	7498	7368	7196	7049
32/23℃	7982	7718	7928	7599	7542	7433	7305	7077
32/24℃	8061	7792	8006	7671	7613	7501	7370	7140



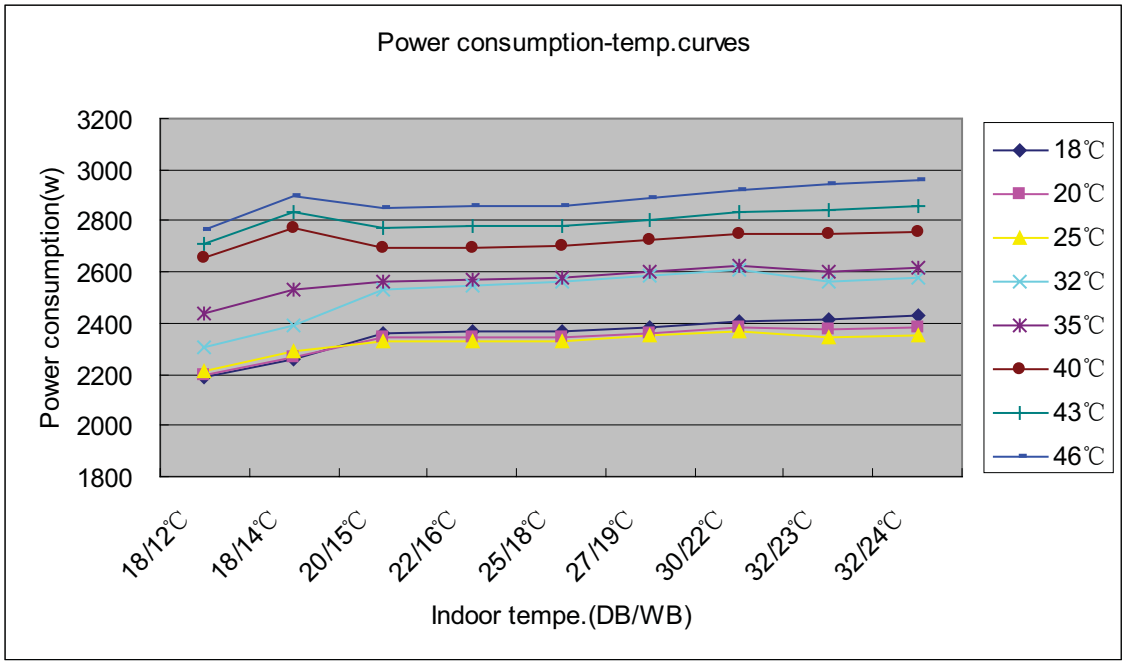
8.2 Sensible Cooling Value-temperature Curves

HSU-24L/HEA03 performance curves sensible cooling value-temerature talbe								
indoor temp	outdoor temp.(humidity 46%)							
DB/WB	18℃	20℃	25℃	32℃	35℃	40℃	43℃	46℃
18/12℃	4540	4548	4555	4400	4407	4437	4332	4181
18/14℃	4878	4886	4933	4757	4731	4639	4561	4431
20/15℃	5216	5225	5234	5167	5054	4941	4846	4681
22/16℃	5178	5189	5201	5153	5031	4887	4789	4674
25/18℃	5141	5154	5167	5139	5008	4877	4791	4654
27/19℃	5323	5260	5295	5181	5110	5004	4918	4762
30/22℃	5517	5413	5546	5340	5249	5157	5037	4934
32/23℃	5587	5403	5549	5319	5280	5203	5113	4954
32/24℃	5643	5454	5604	5370	5329	5251	5159	4998



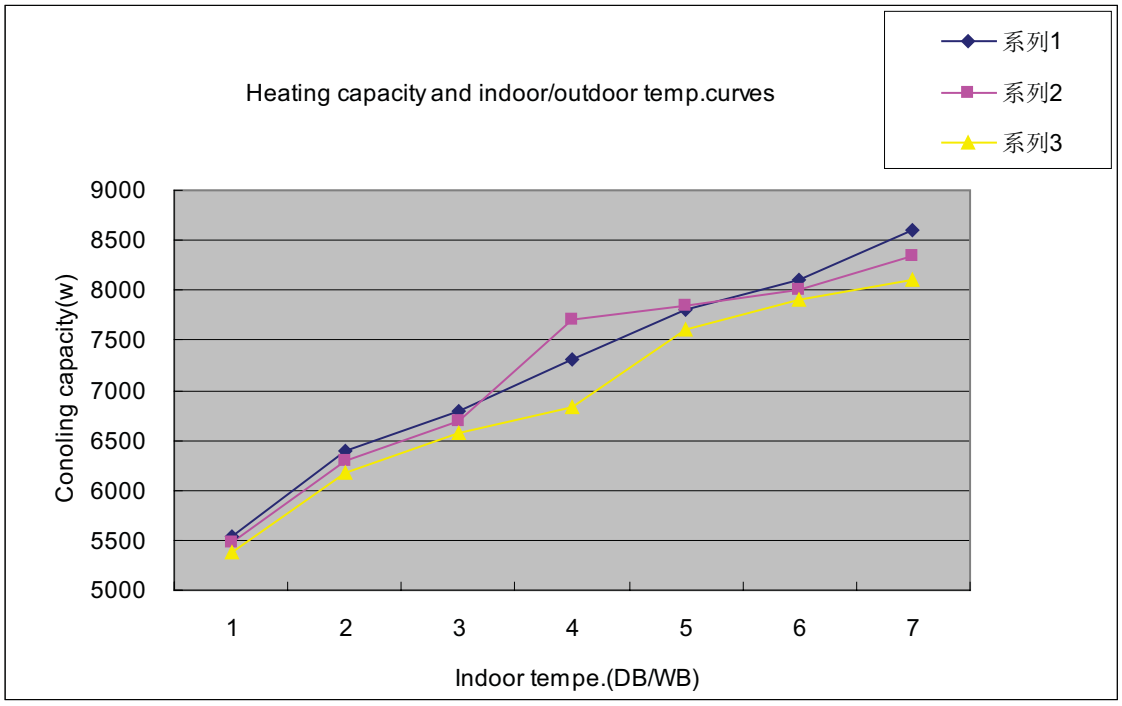
8.3 Cooling Power Consumption Value-temperature Curves

HSU-24L/HEA03 performance curves power consumption value-teme.talbe								
indoor temp.	outdoor temp.(humidity 46%)							
DB/WB	18℃	20℃	25℃	32℃	35℃	40℃	43℃	46℃
18/12℃	2188	2196	2211	2308	2435	2655	2711	2766
18/14℃	2262	2270	2287	2394	2534	2776	2837	2898
20/15℃	2363	2342	2330	2531	2562	2697	2774	2852
22/16℃	2366	2344	2331	2547	2570	2698	2777	2857
25/18℃	2368	2346	2332	2562	2578	2699	2780	2861
27/19℃	2386	2363	2350	2585	2600	2724	2807	2890
30/22℃	2405	2382	2368	2607	2623	2749	2834	2919
32/23℃	2411	2374	2347	2566	2602	2747	2844	2941
32/24℃	2430	2384	2356	2577	2614	2760	2858	2956



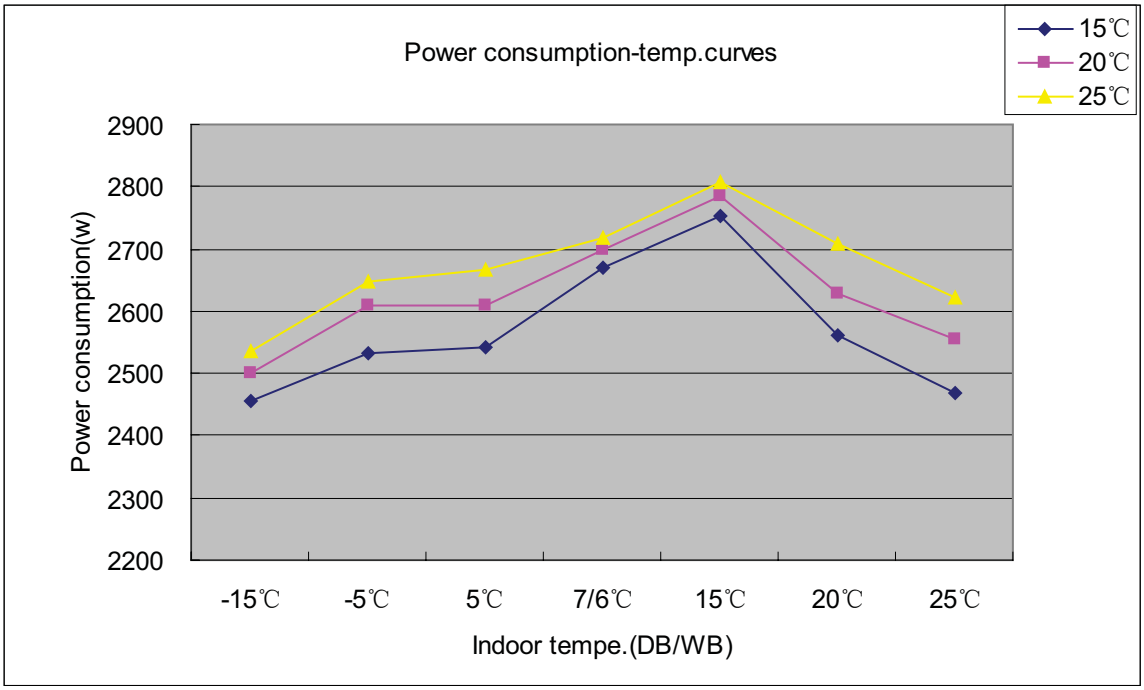
8.4 Heating Capacity-temperature Curves

HSU-24HEA03 performance curves			
heating capacity and indoor/outdoor temp.curves			
outdoor temp.	indoor temp.(humidity 46%)		
DB/WB	15℃	20℃	25℃
-15℃	5545	5472	5375
-5℃	6384	6298	6175
5℃	6786	6694	6569
7/6℃	7299	7700	6828
15℃	7800	7850	7600
20℃	8100	8000	7900
25℃	8600	8350	8100



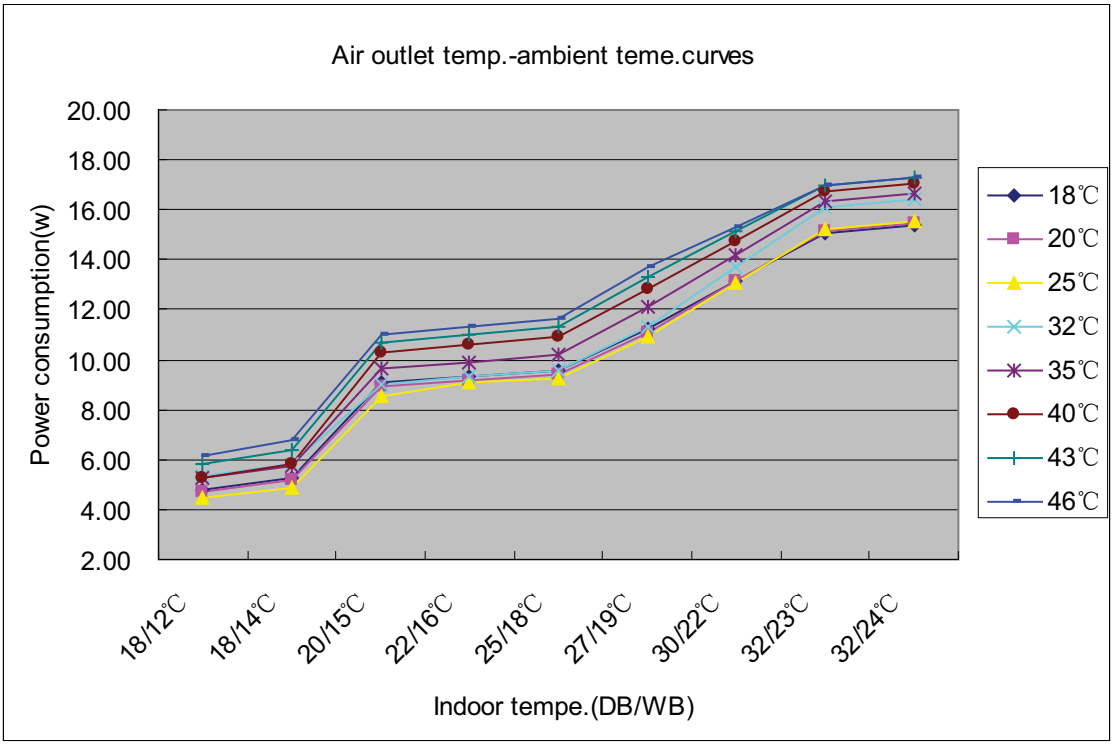
8.5 Heating Power Consumption Value-temperature Curves

HSU-24HEA03 performance curves power consumption value-temp.talbe			
outdoor temp.	indoor temp.(humidity 46%)		
DB/WB	15℃	20℃	25℃
-15℃	2456	2499	2536
-5℃	2531	2610	2647
5℃	2542	2609	2666
7/6℃	2670	2700	2718
15℃	2752	2786	2806
20℃	2560	2629	2707
25℃	2469	2556	2623



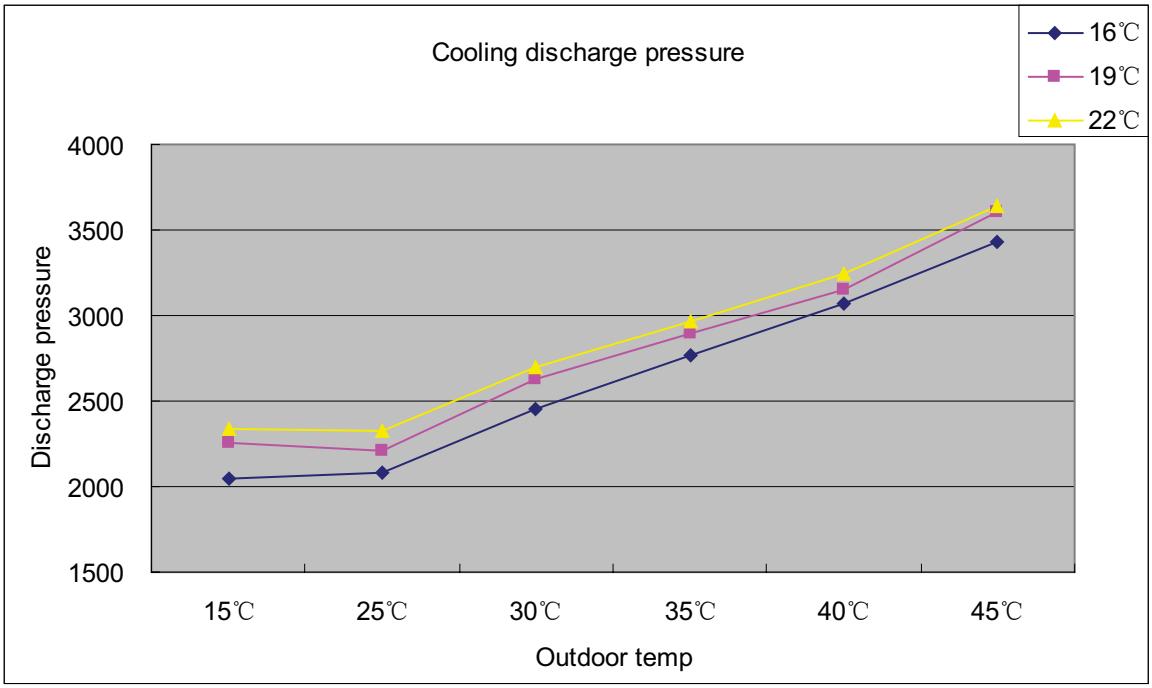
8.6 Air outlet Value-temperature Curves

HSU-24L/HEA03 performance curves								
air outlet temp.-ambient teme.talbe								
indoor temp	outdoor temp.(humidity 46%)							
DB/WB	18℃	20℃	25℃	32℃	35℃	40℃	43℃	46℃
18/12℃	4.81	4.70	4.47	5.31	5.25	5.30	5.81	6.18
18/14℃	5.26	5.16	4.90	5.83	5.77	5.81	6.37	6.78
20/15℃	9.08	8.97	8.54	9.04	9.64	10.32	10.65	10.97
22/16℃	9.32	9.20	9.05	9.31	9.91	10.60	10.99	11.29
25/18℃	9.57	9.44	9.26	9.57	10.19	10.89	11.34	11.61
27/19℃	11.25	11.10	10.89	11.28	12.10	12.82	13.35	13.69
30/22℃	13.17	13.12	13.06	13.68	14.18	14.78	15.15	15.33
32/23℃	15.07	15.17	15.24	16.07	16.36	16.74	16.95	16.97
32/24℃	15.37	15.47	15.54	16.40	16.69	17.08	17.28	17.32



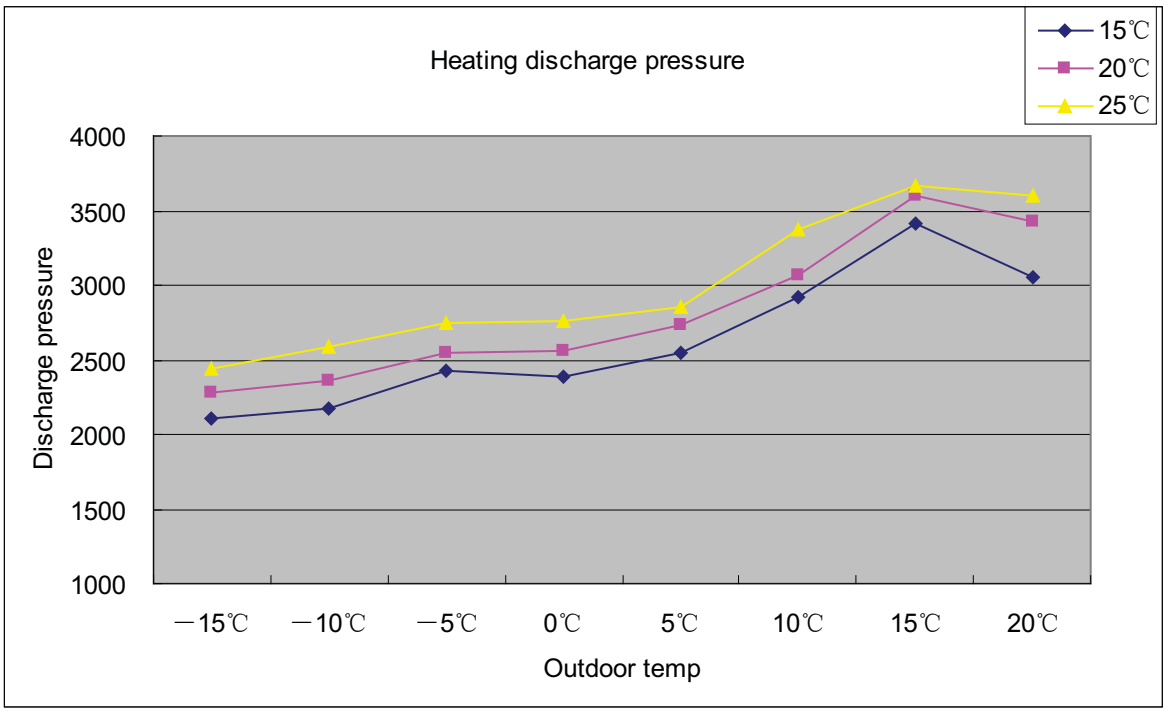
8.7 Cooling Discharge Pressure Curves

HSU-24LEA03 performance curves cooling discharge pressure.talbe			
outdoor temp. (humidity 46%)	indoor temp.		
DB/WB	16℃	19℃	22℃
15℃	2052	2256	2336
25℃	2078	2210	2321
30℃	2451	2623	2694
35℃	2764	2891	2970
40℃	3075	3156	3247
45℃	3430	3600	3640



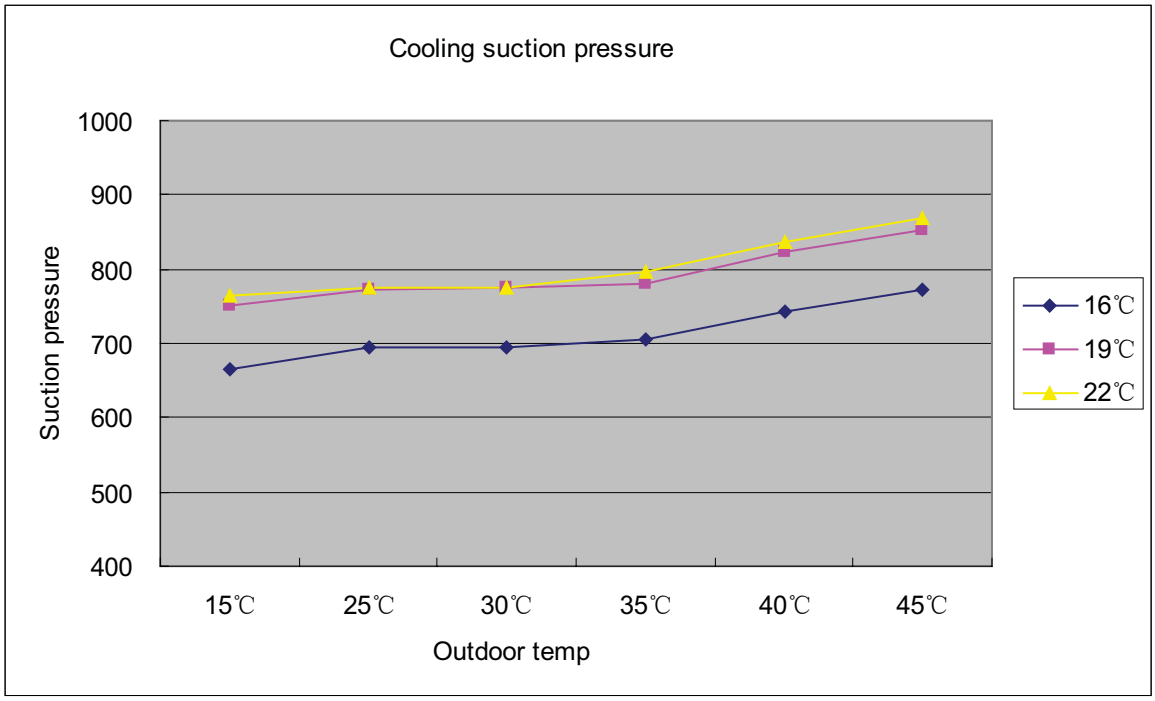
8.8 Heating Discharge Pressure Curves

HSU-24HEA03 performance curves heating discharge pressure.talbe			
outdoor temp. (humidity 46%)	indoor temp.		
DB/WB	15℃	20℃	25℃
－15℃	2106	2274	2439
－10℃	2172	2363	2585
－5℃	2427	2543	2752
0℃	2393	2563	2764
5℃	2552	2733	2858
10℃	2920	3065	3370
15℃	3419	3602	3670
20℃	3060	3433	3603



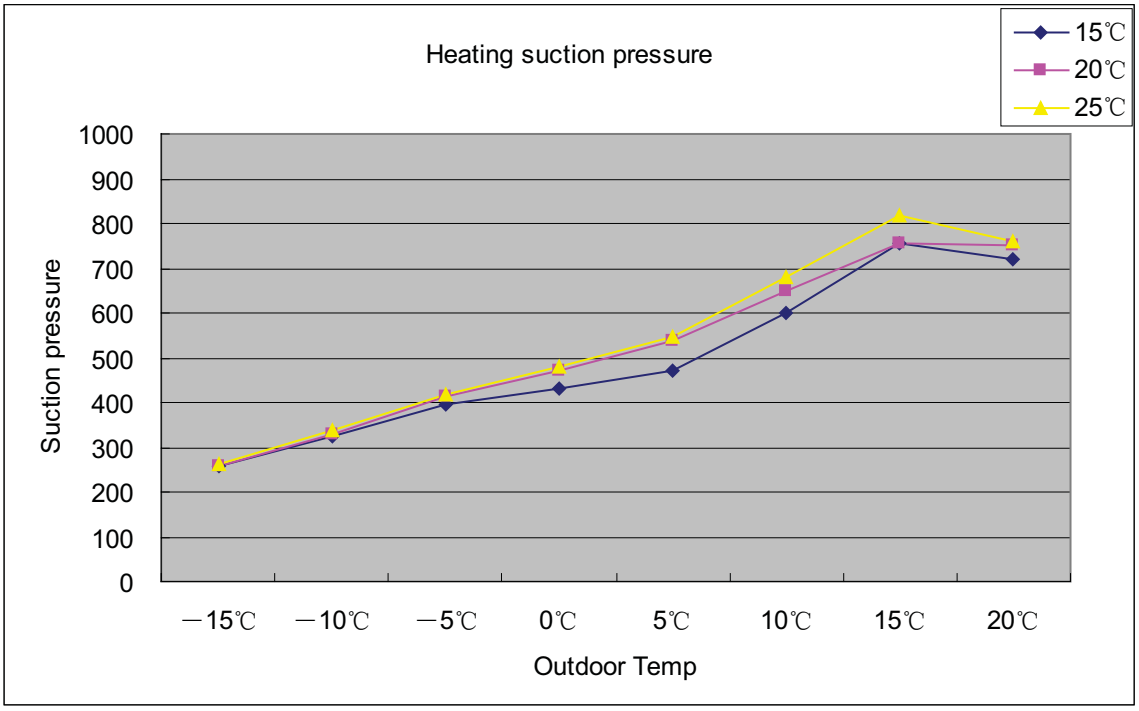
8.9 Cooling Suction Presure Curves

HSU-24LEA03 performance curves			
cooling suction pressure.talbe			
outdoor temp. (humidity 46%)	indoor temp.		
DB/WB	16℃	19℃	22℃
15℃	665	752	764
25℃	693	772	776
30℃	696	776	775
35℃	706	780	796
40℃	744	822	838
45℃	771	854	868



9.0 Heating Suction Presure Curves

HSU-24HEA03 performance curves heating suction pressure.talbe			
outdoor temp. (humidity 46%)	indoor temp.		
DB/WB	15℃	20℃	25℃
－15℃	260	259	262
－10℃	325	330	340
－5℃	394	415	420
0℃	430	470	478
5℃	470	540	545
10℃	600	648	682
15℃	757	757	818
20℃	719	749	762



9. Installations
Installation Manual of Room Air Conditioner

- Read this manual before installation
- Explain sufficiently the operating means to the user according to this manual.

Necessary Tools for Installation

1.Driver
2.Hacksaw
3.Hole core drill
4.Spanner(17,19 and 26mm)
5.Torque wrench(17mm,22mm,26mm)
6.Pipe cutter
7.Flaring tool
8.Knife
9.Nipper
10.Gas leakage detector or soap-and-water solution
11.Measuring tape
12.Reamer

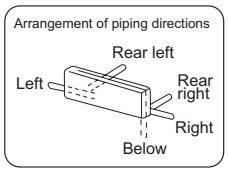
Drawing for the installation of indoor and outdoor units

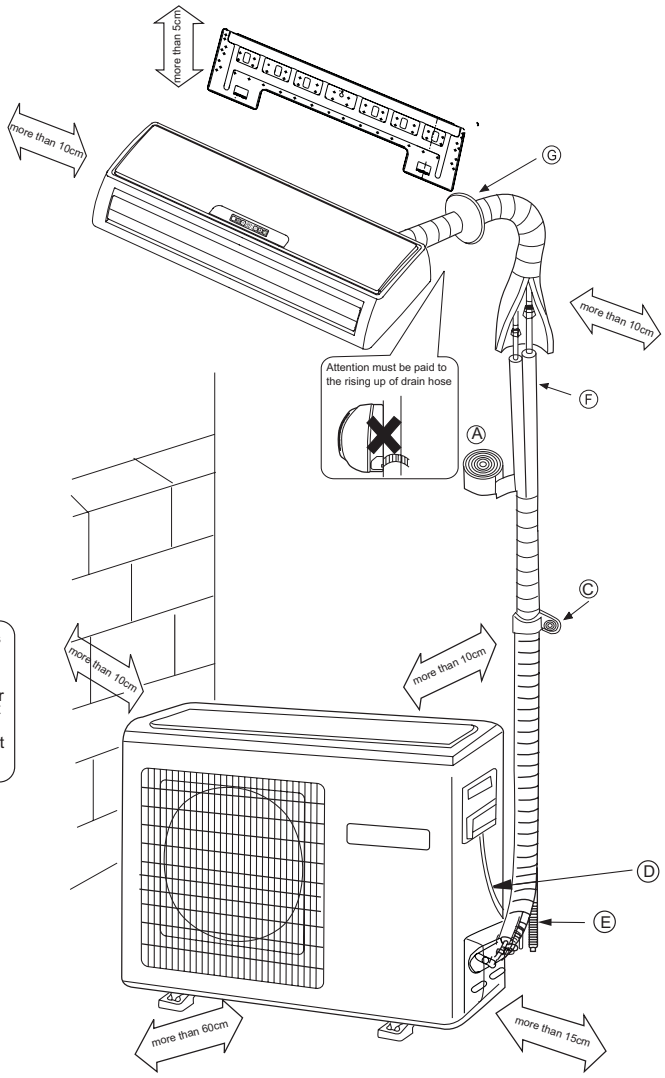
Accessory parts

No.	Accessory parts	Number of articles
①	Remote controller	1
②	R-03 dry battery	2
③	Mounting plate	1
④	Drain hose	1
⑤	ϕ4X50 Steel nail, cement	6
⑥	ϕ4X25 Screw; Plastic cap	4
⑦	Cover	1
⑧	Cushion	4
⑨	Pipe supporting plate	1
⑩	Drain-elbow	1

Optional parts for piping

Mark	Parts name
Ⓐ	Non-adhesive tape
Ⓑ	Adhesive tape
Ⓒ	Saddle(L.S) with screws
Ⓓ	Connecting electric cable for indoor and outdoor
Ⓔ	Drain hose
Ⓕ	Heating insulating material
Ⓖ	Piping hole cover

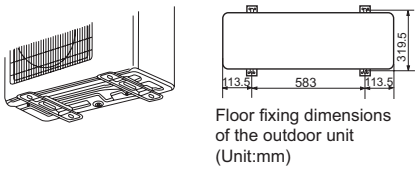




※ The marks from Ⓐ to Ⓖ in the figure are the parts numbers.

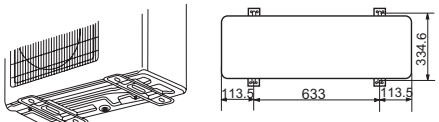
※ The distance between the indoor unit and the floor should be more than 2m.

No.0010518785



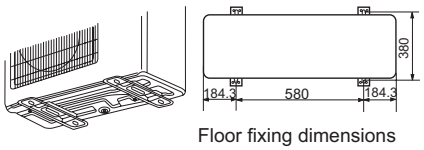
Floor fixing dimensions of the outdoor unit (Unit:mm)

HSU-24LEB03(T3)



Floor fixing dimensions of the outdoor unit (Unit:mm)

PAS24L03-N(T3)
HSU-24HEA03(T3)
HSU-24LEA03(T3)
HSU-24HEA13(T3)
HSU-24LEA13(T3)
HSU-24LEA13-M
HSU-24LEA03
HSU-24HEA03



Floor fixing dimensions of the outdoor unit (Unit:mm)

HSU-32LEA13-W
AMS30H03-N(T3)
HSU-24LEA03-T
HSU-30HEA13(T3)
HSU-30HEA03(T3)
PAS30H03-N(T3)
HSU-36LEA03(T3)

Selection of pipe

- To this unit, both liquid and gas pipes shall be insulated as they become low temperature in operation.
- Use optional parts for piping set or pipes covered with equivalent insulation material.

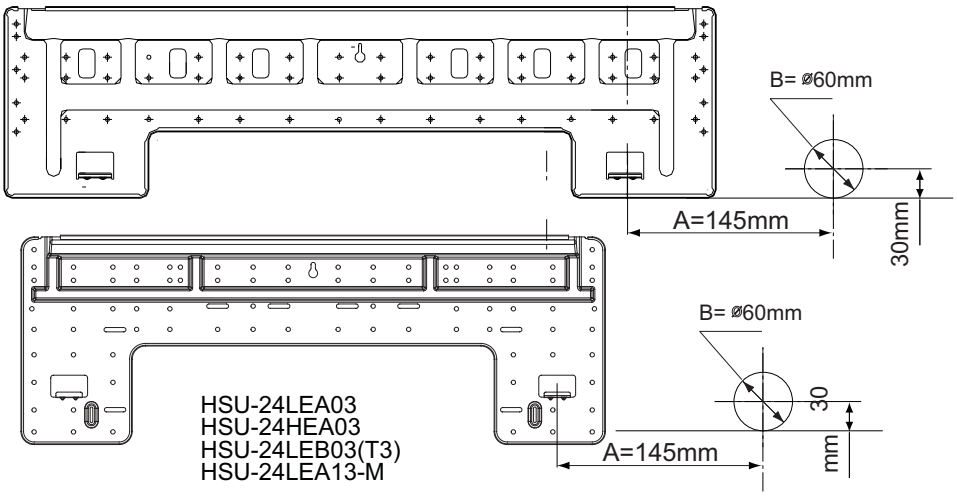
Liquid pipe (ϕ)	9.52mm(3/8")
Gas pipe (ϕ)	15.88mm(5/8")

Indoor unit

1.Fitting of the Mounting Plate and Positioning of the wall Hole

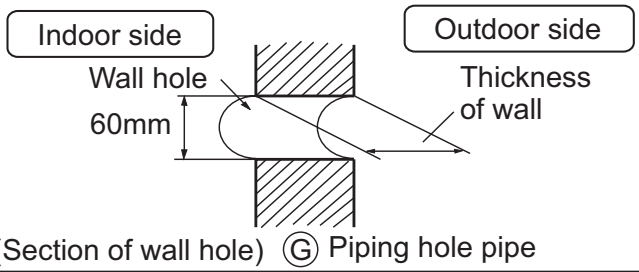
When the mounting plate is first fixed

1.Carry out, based on the neighboring pillars or lintels, a proper leveling for the plate to be fixed against the wall, then temporarily fasten the plate with one steel nail.
2. Make sure once more the proper level of the plate, by hanging a thread with a weight from the central top of the plate, then fasten securely the plate with the attachment steel nail.
3. Find the wall hole location A using a measuring tape



2.Making a Hole on the Wall and Fitting the Piping Hole Cover

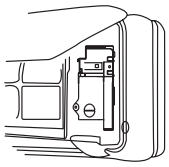
- Make a hole of 60 mm in diameter, slightly descending to outside the wall.
- Install piping hole cover and seal it off with putty after installation



(Section of wall hole) Ⓖ Piping hole pipe

Indoor unit

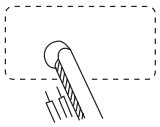
Connecting the indoor/outdoor Electric Cable



Removing the wiring cover

- Remove terminal cover at right bottom corner of indoor unit, then take off wiring cover by removing its screws.

When connecting the cable after installing the indoor unit



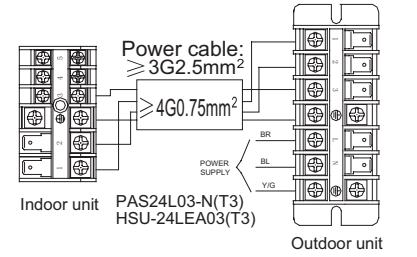
1. Insert from outside the room cable into left side of the wall hole, in which the pipe has already existed.
2. Pull out the cable on the front side, and connect the cable making a loop.

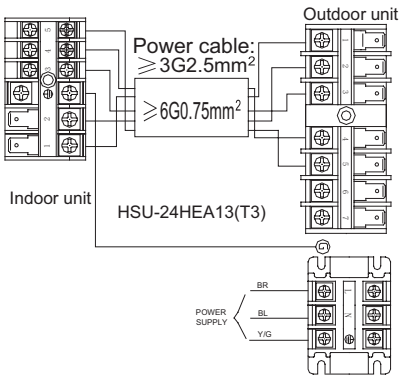
When connecting the cable before installing the indoor unit

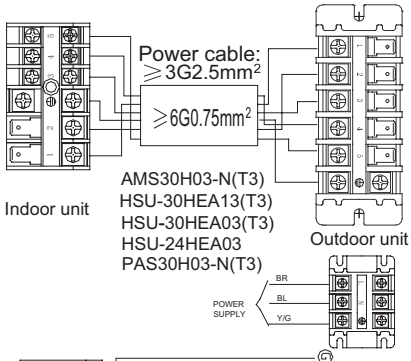
- Insert the cable from the back side of the unit, then pull it out on the front side.
- Loosen the screws and insert the cable ends fully into terminal block, then tighten the screws.
- Pull the cable slightly to make sure the cables have been properly inserted and tightened.
- After the cable connection, never fail to fasten the connected cable with the wiring cover.

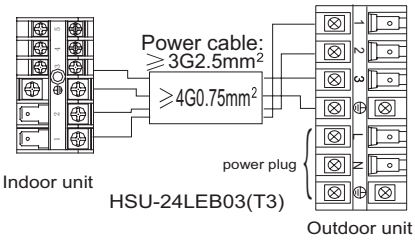
Note: When connecting the cable, confirm the terminal number of indoor and outdoor units carefully. If wiring is not correct, proper operation can not be carried out and will cause defect.

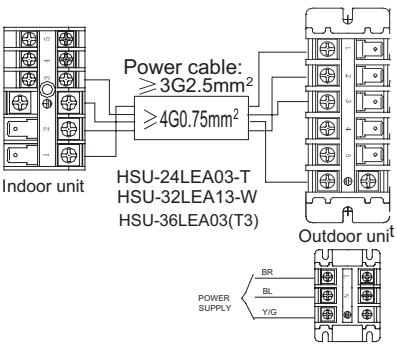
1. If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person. The type of connecting wire is H05/07RN-F or 245IEC57(YZW).
2. If the fuse on PC board is broken please change it with the type of T. 3.15A/250V.
   If the fuse of outdoor unit on PC board is broken, please change it with the type of T. 25A/250V.
3. The wiring method should be in line with the local wiring standard.
4. After installation, the power plug should be easily reached.
5. A breaker should be incorporated into fixed wiring. The breaker should be all-pole switch and the distance between its two contacts should be not less than 3mm.

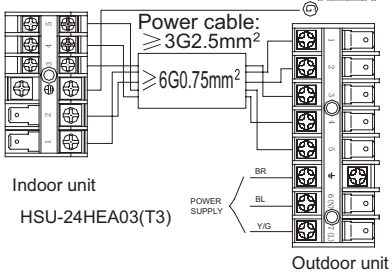


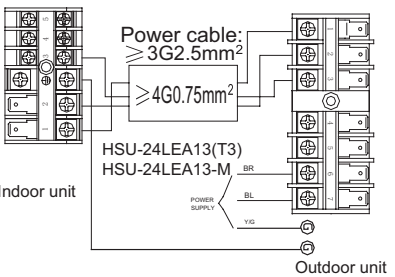


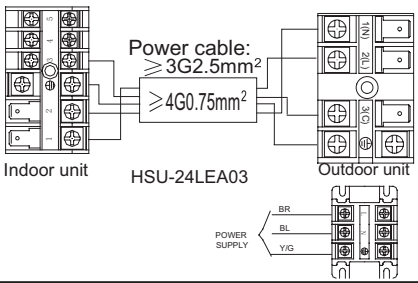










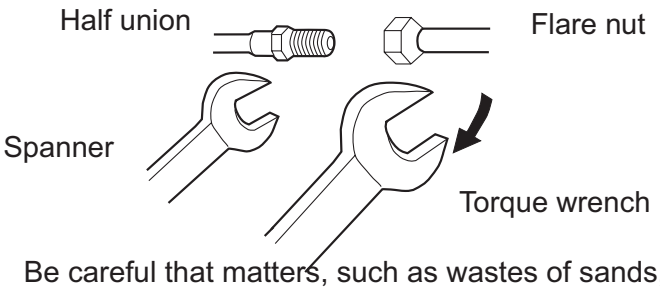


Outdoor unit

Outdoor unit

1.Connection of pipes

- To bend a pipe, give the roundness as large as possible not to crush the pipe
- Connecting the pipe of gas side first makes working easier.
- The max vertical distance between the indoor unit and the outdoor unit is 5 m.



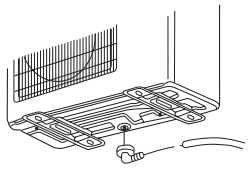
Forced fastening without careful centering may damage the threads and cause a leakage of gas.

Pipe Diameter (ϕ)	Fastening torque
Liquid side 9.52mm(3/8")	40N.m
Gas side 15.88mm(5/8")	60N.m

Be careful that matters, such as wastes of sands, etc. shall not enter the pipe.

2.Attaching Drain-Elbow

- If the drain-elbow is used, please attach it as figure. (Note: Only for heat pump unit.)



3.Purging Method:

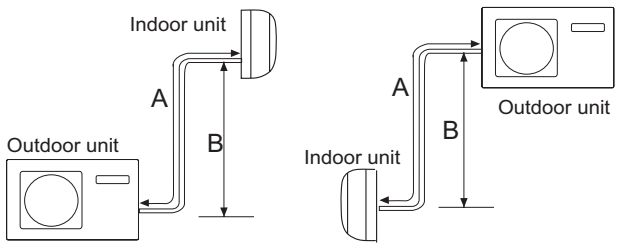
Push the air out of the indoor unit and piping as followes:

- Tighten the caps on the valves with specified torque.

	Tighten torque N.m
Valve rod	7-9
Valve cap	20-25

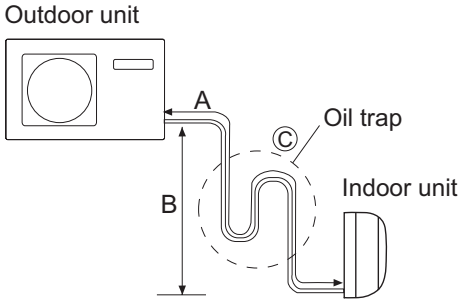
- When connecting pipe exceeds 5 meters, 60g refrigerant shall be added per exceeding meter. Charge according to the following list.

	for 24k 30k 32k 36k			
Piping length	5m	7m	10m	20m
Additional amount	No need	120g	300g	900g



Max.Elevation:B=10m

Max. Length:A=20m

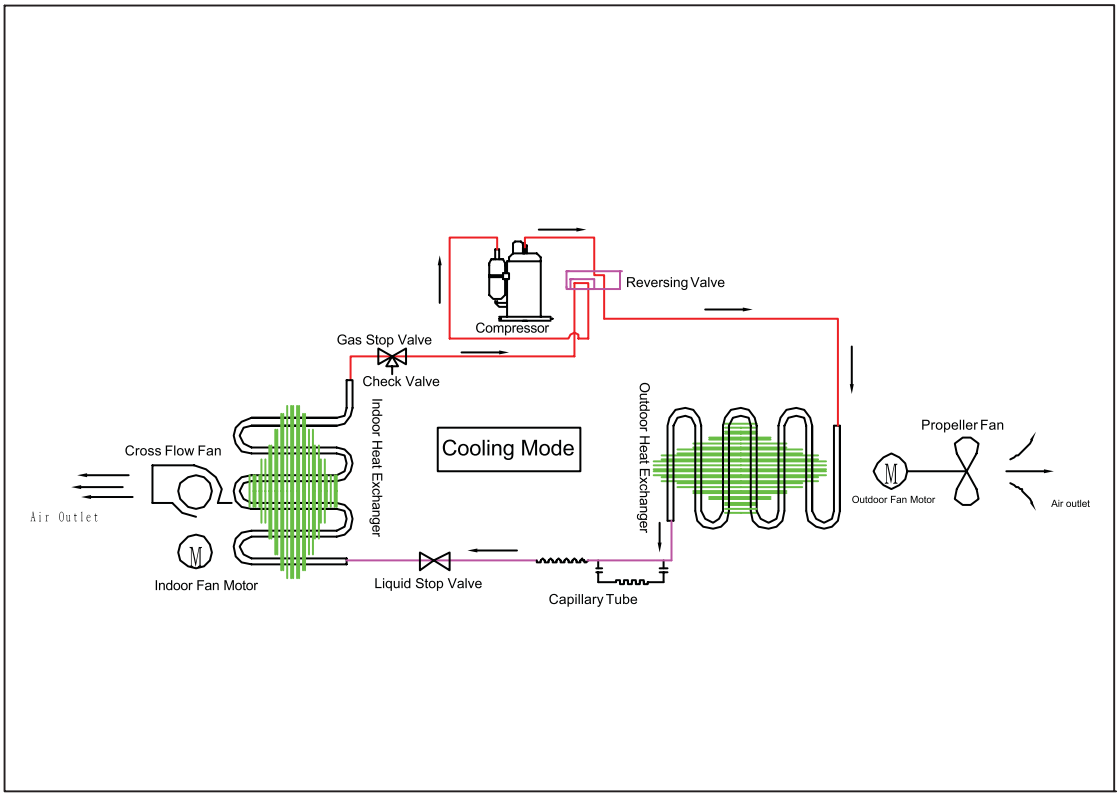


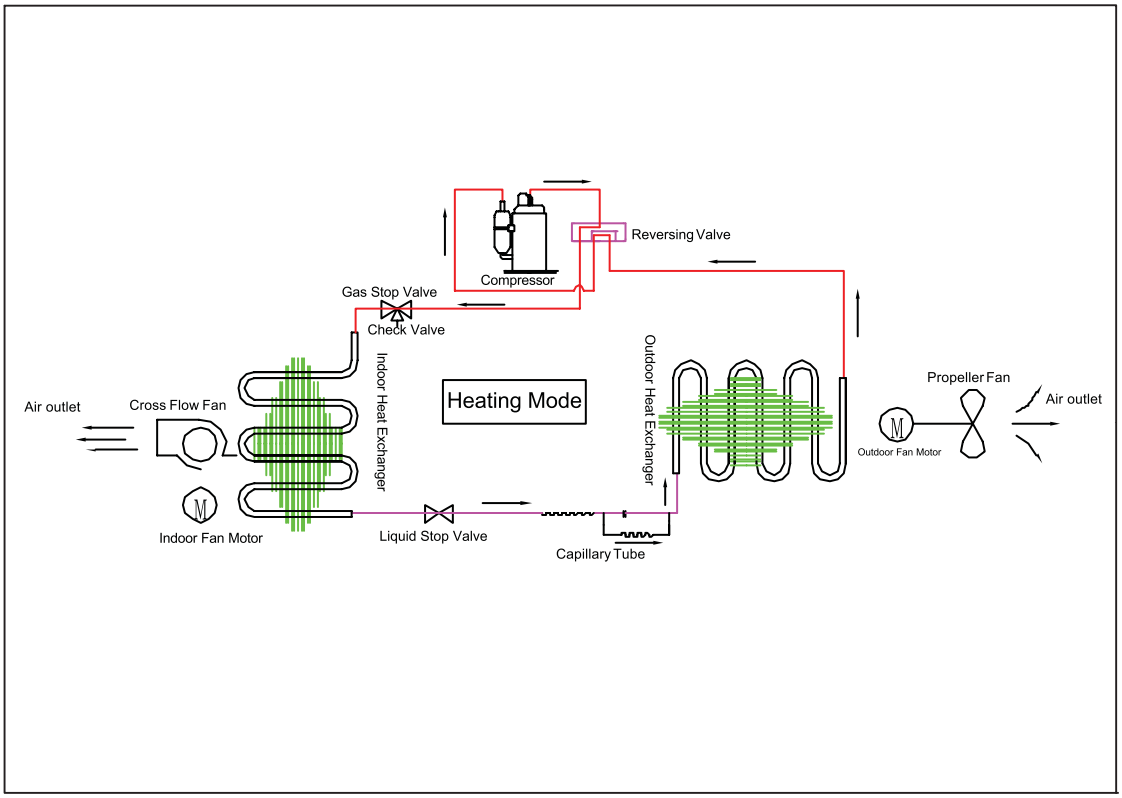
CAUTION

- In case more than 5 metres，oil trap © should be installed every 5~7m.

10. Appendix

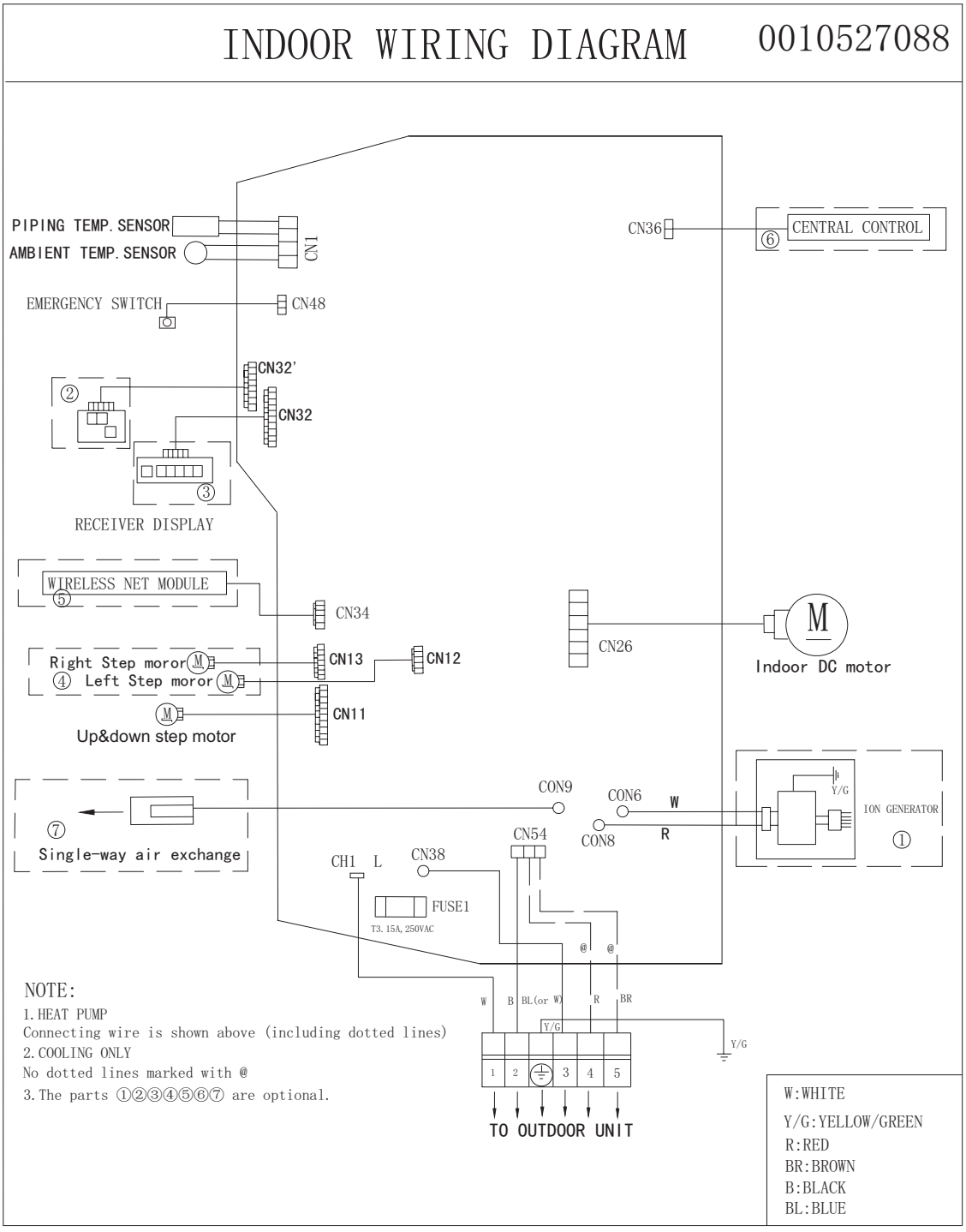
10.1 Piping Diagrams





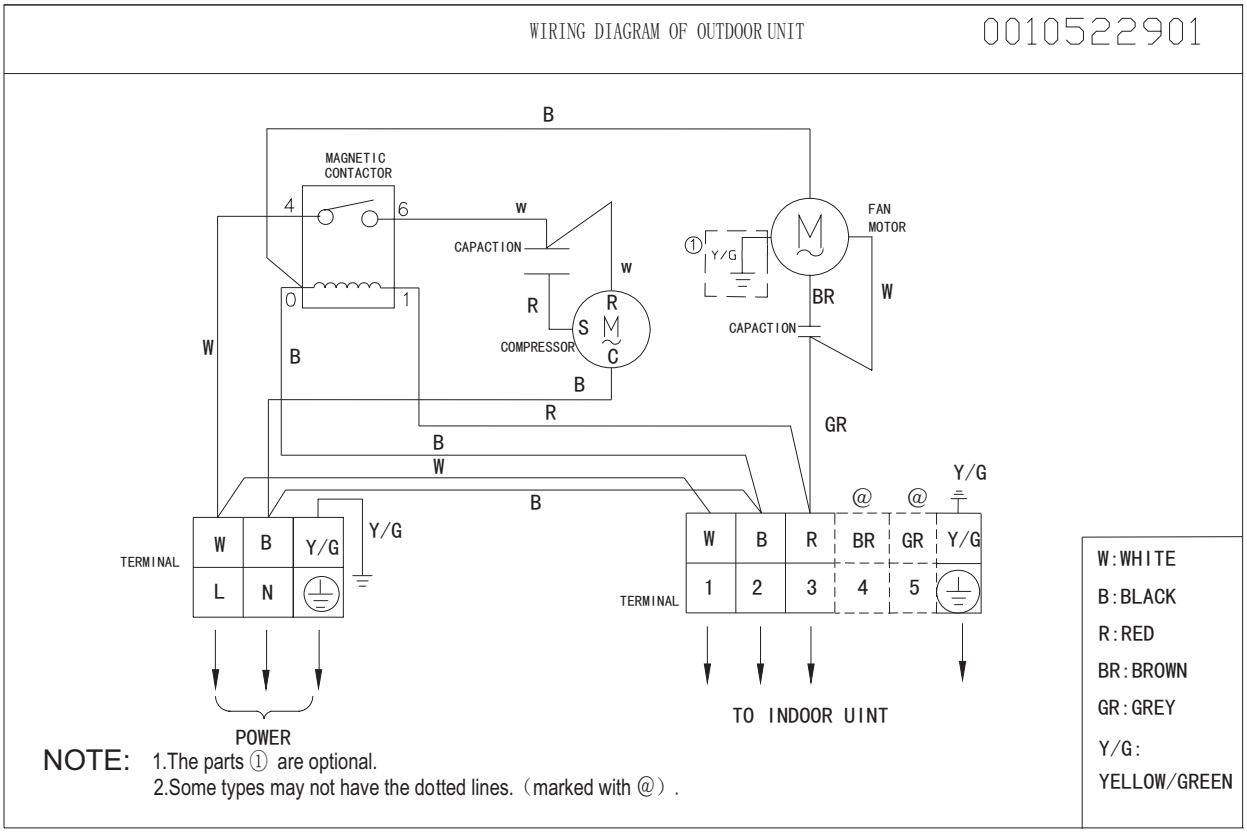
10.2 Wiring Diagrams

Indoor



HSU-24LEA03

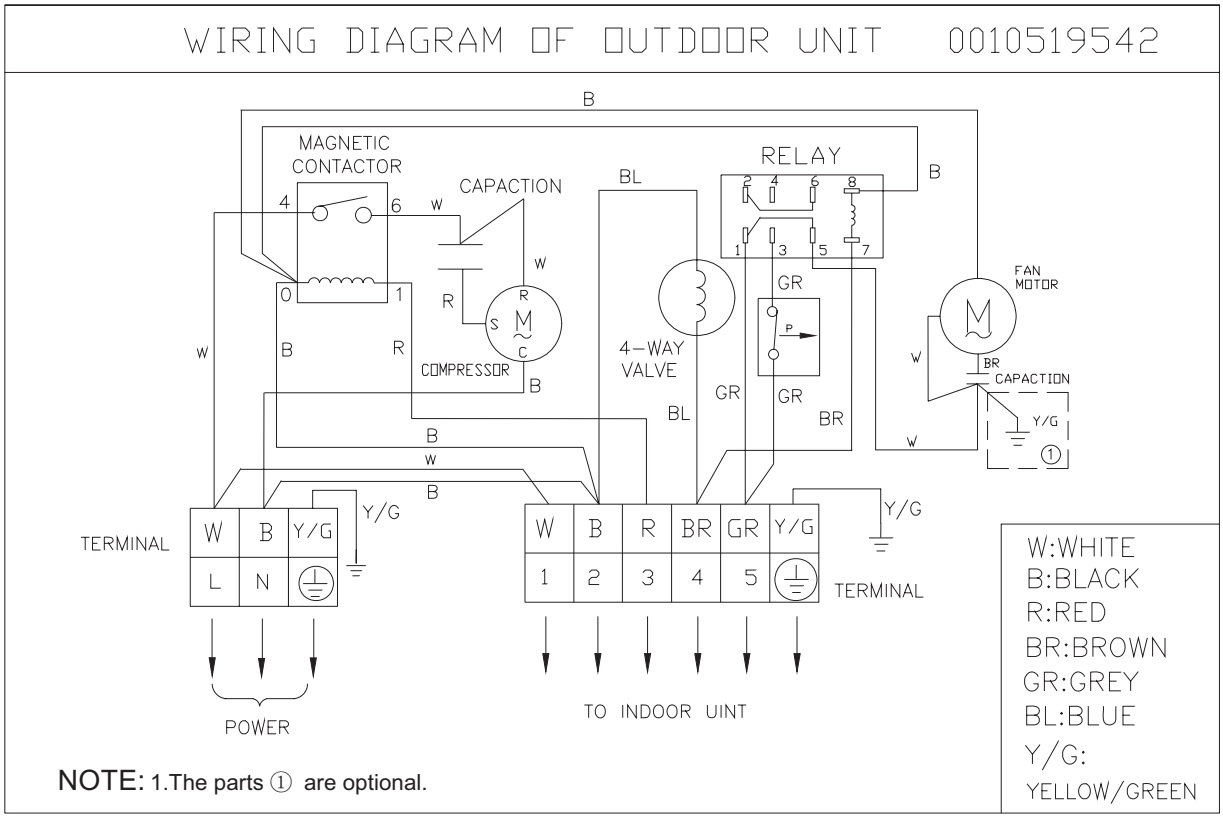
Outdoor



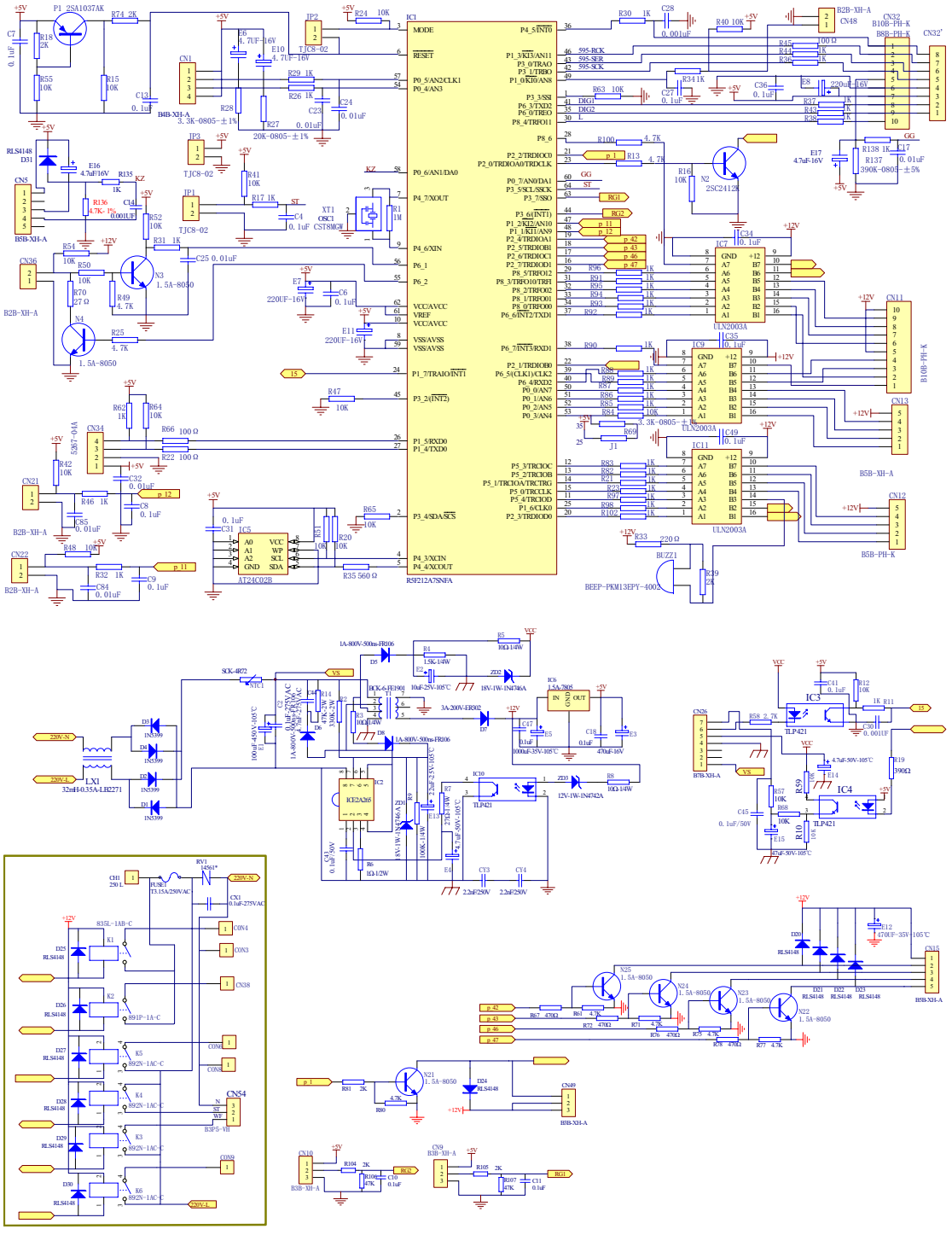
NOTE: 1.The parts ① are optional.
2.Some types may not have the dotted lines.（marked with @）.

HSU-24HEA03

Outdoor

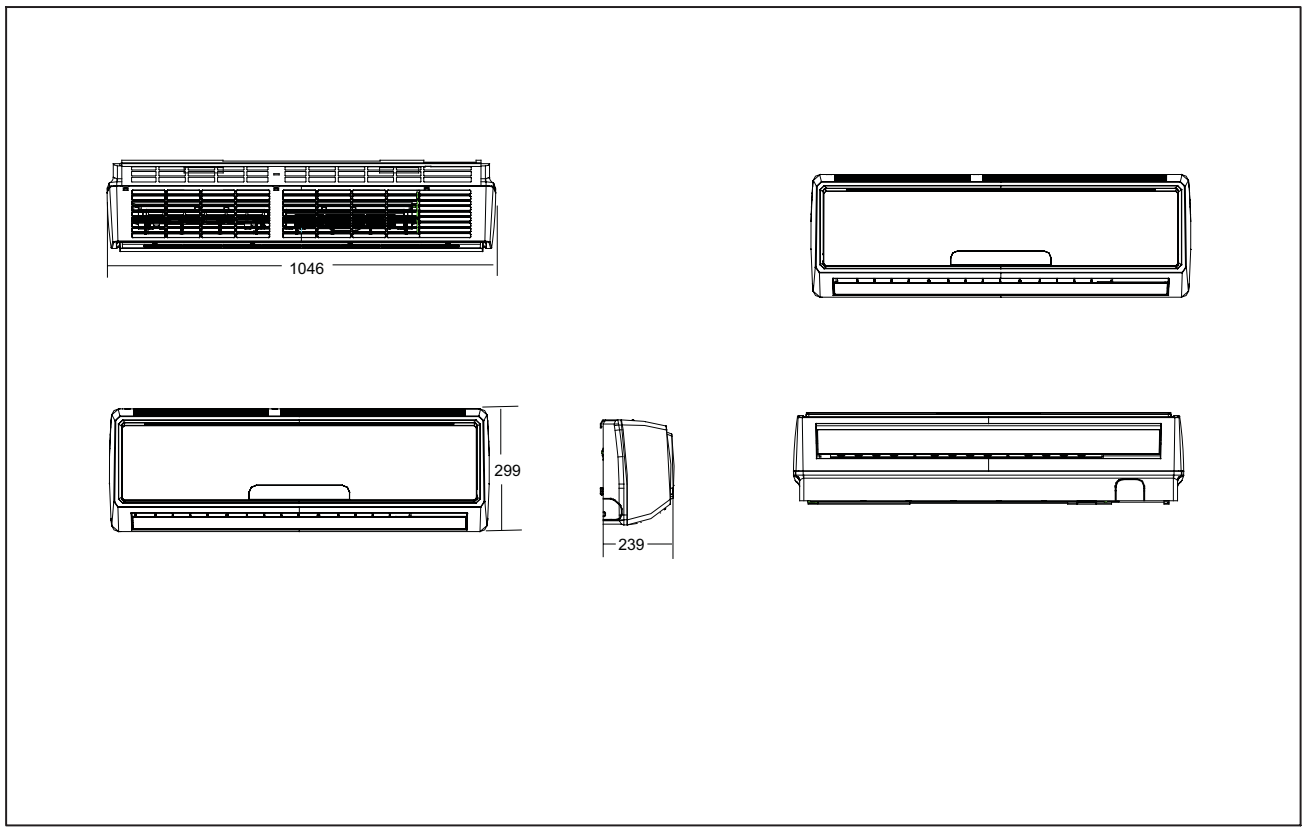


10.3 Circuit Diagrams

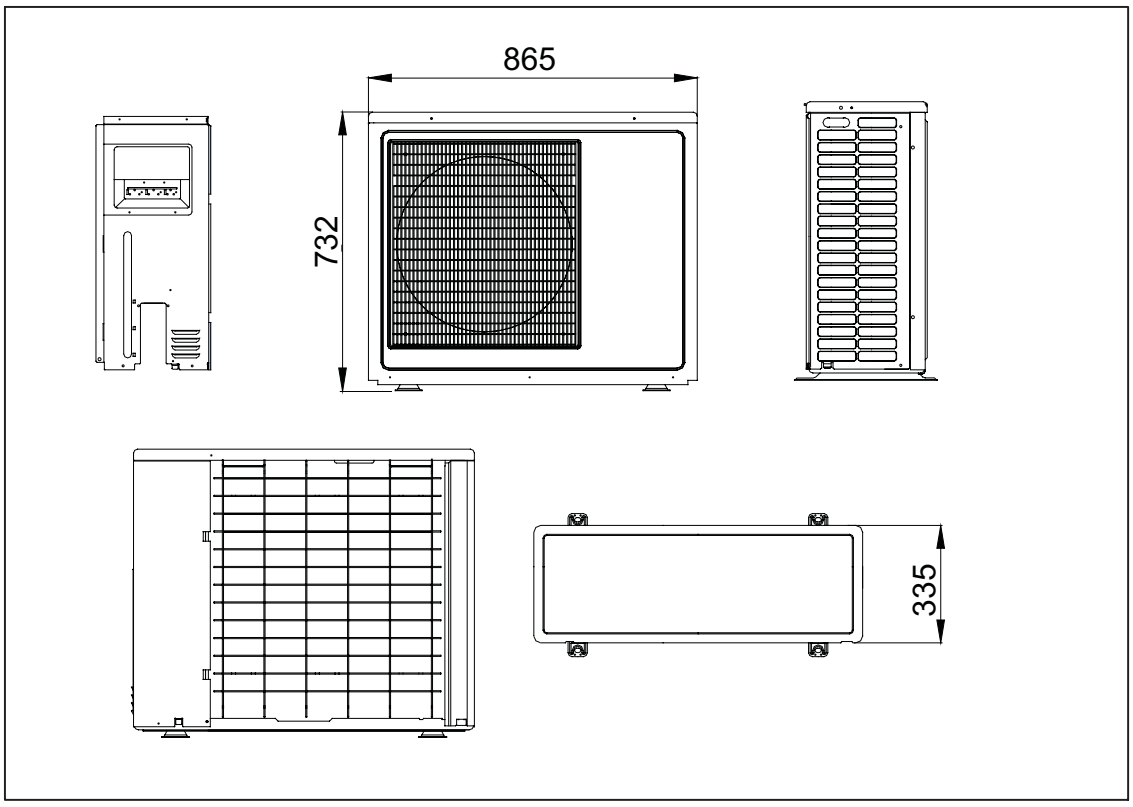


10.4 Dimensional drawings

Indoor unit

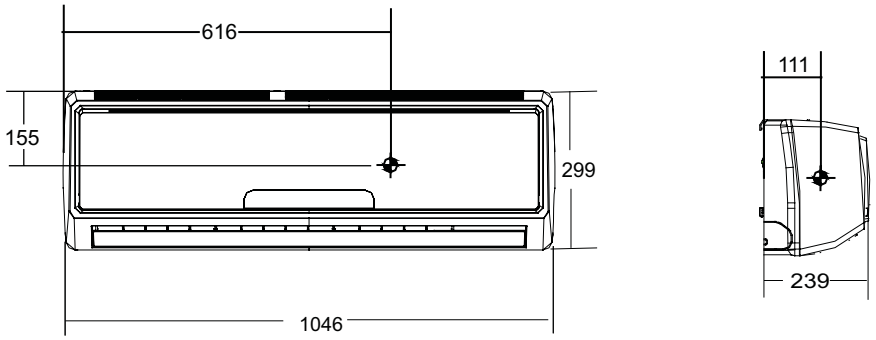


Outdoor unit

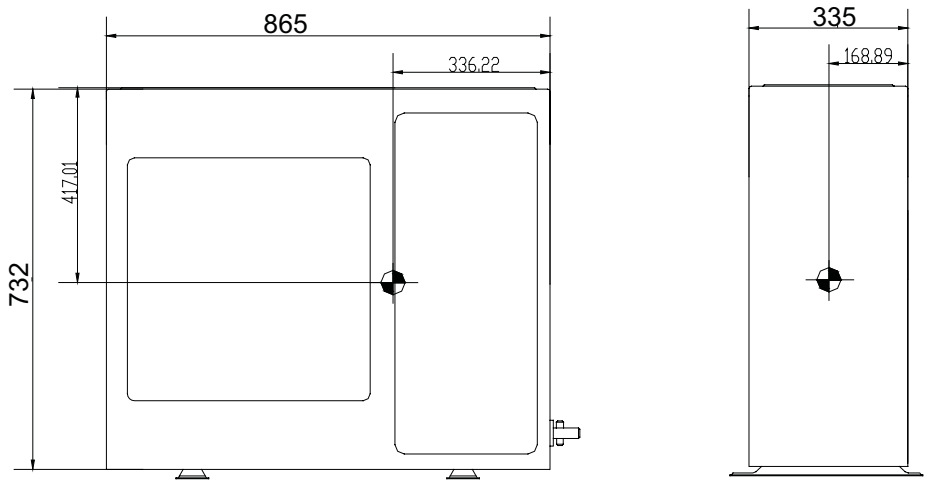


10.5 Center of gravity

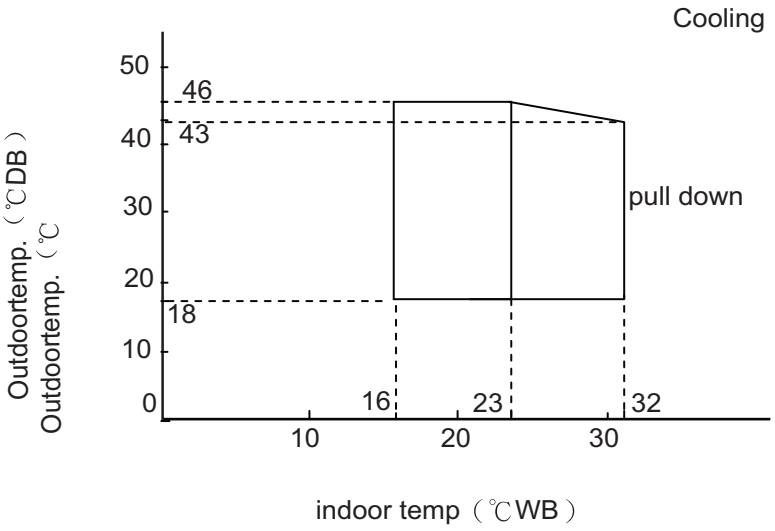
Indoor unit

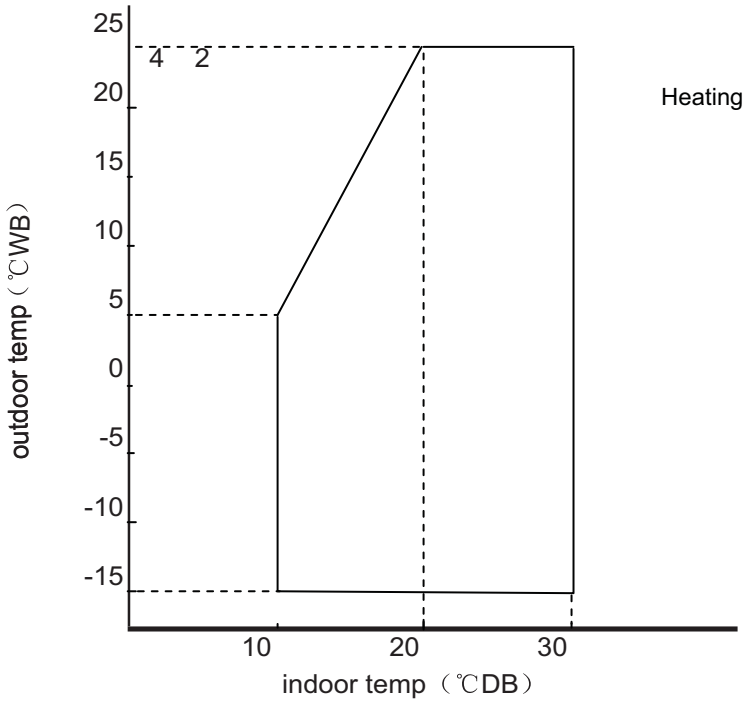


Outdoor unit



10.6 Operation range





Notes：

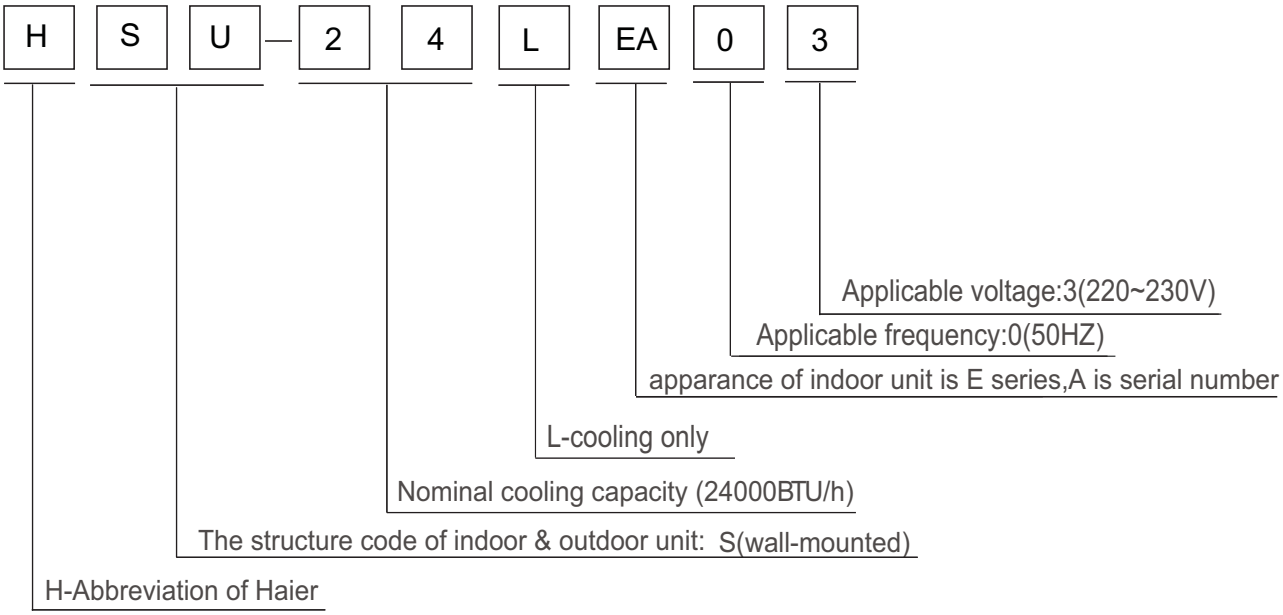
The graphs are based on the following condition：

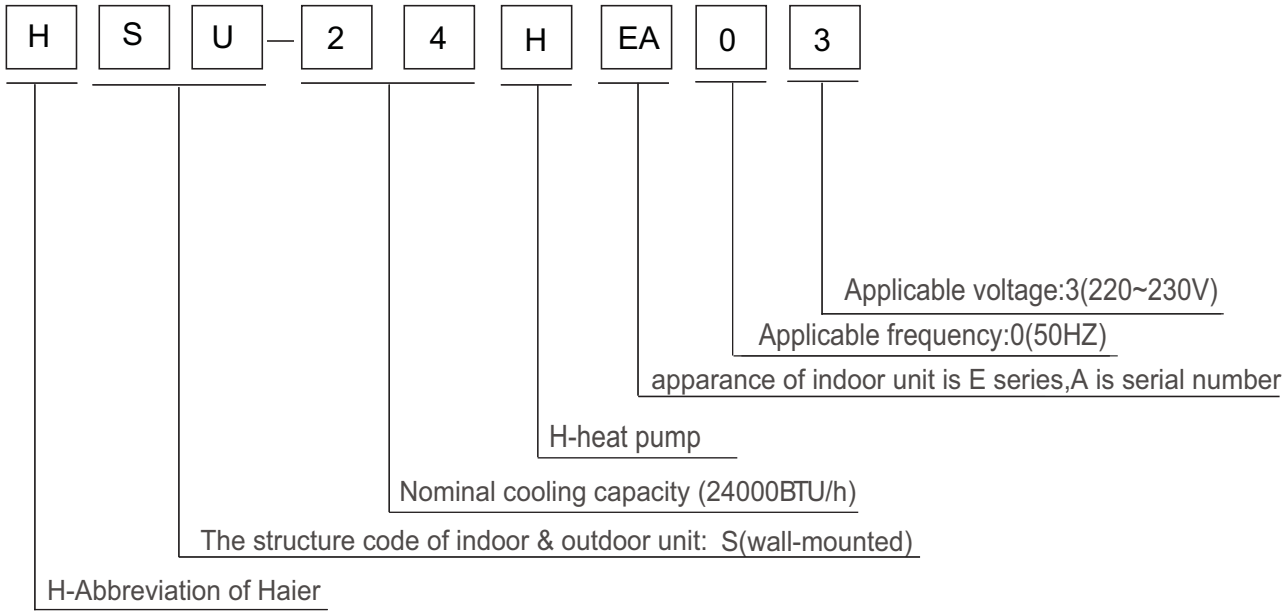
Equivalent piping length	7.5m
Level difference	0m
Air flow rate	hight

10.7 Accessories

Standard name	HSU-24LEA03	HSU-24HEA03
Drain hose	1	1
Plastic bag	1	1
screw assembly	1	1
Air purifier	2	2
Change forfresh airtube(suit)	1	1
Mounting plate	1	1
Remote controller	1	1
Installation manual	1	1
Operation manual	1	1
R-03 dry battery	2	2
Steel nail	6	6
Plastic cap	4	4
Cover	1	1
Cushion	4	4
Pipe supporting plate	1	1
Drain elbow	0	1

Description of coding rules of unit model





Examples:

HSU-07RD03/R1,It represents wall-mounted split type heat pump air conditioner .The cooling capacity is 7000BTU/h,and the power supply is 220-230V/50Hz,”D” means the developing sequence,and"R1" means the refrigerant is R407C.

Sincere Forever

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