DAIKIN

Air Conditioners

Technical Data

VRV®

Heating only hydrobox for VRV®

EEDEN11-204

HXHD-A

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Air Conditioners

Technical Data

VRV®

Heating only hydrobox for VRV®

EEDEN11-204

HXHD-A

TABLE OF CONTENTS

HXHD-A

2 Specifications

2-1 Technical Specifications					HXHD125A
Heating capacity	Nom.			kW	14.0 (1)
Casing	Colour				Metallic grey
	Material				Precoated sheet metal
Dimensions	Unit	Height		mm	705
		Width		mm	600
		Depth		mm	695
	Packed unit	Height		mm	860
		Width		mm	680
		Depth		mm	800
Weight	Unit			kg	92
	Packed unit			kg	103
Packing	Material				EPS Cardboard MDF Wood (pallet) Metal
	Weight			kg	8.75
Pump	Type				DC motor
	Nr of speeds				Inverter controlled
Expansion vessel	Volume			l	7
	Max. water pressure			bar	3
	Pre pressure			bar	1
Sound pressure level	Nom.			dBA	42 (5) 43 (6)
	Night quiet mode	Level 1		dBA	38 (5)
Operation range	Heating	Ambient	Min.	ºC	-20
			Max.	ºC	20 24 (11)
		Water side	Min.	ºC	25
			Max.	ºC	80
	Domestic hot water	Ambient	Min.	ºCDB	-20
			Max.	ºCDB	43
		Water side	Min.	ºC	45
			Max.	ºC	75
Refrigerant	Type				R-134a
	Charge			kg	2
Refrigerant circuit	Gas side diameter			mm	12.7
	Liquid side diameter			mm	9.52
	High pressure side	Design pressure		bar	38
Water circuit	Piping connections diameter			inch	G 1" (female)
	Piping			inch	1"
	Safety valve			bar	3
	Manometer				Yes
	Drain valve / fill valve				Yes
	Shut off valve				Yes
	Air purge valve				Yes
	Heating water system	Water volume	Min.	l	20
			Max.	l	200
Refrigerant oil	Type				FVC50K
	Charged volume			l	0.75
Refrigerant side heat exchanger	Type				Plate heat exchanger
	Quantity				1
	Plates	Quantity			66
	Material				AISI 316
	Insulation material				Felt type
Water side Heat exchanger	Water flow rate	Min.		l/min	5
		Heating	Nom.	l/min	40.1 (2)
	Heating	Type			Plate heat exchanger
		Quantity			1
		Plates	Quantity		72
		Material			AISI 316
		Water volume		l	2.2
		Insulation material			Felt type

2 Specifications

2-1 Technical Specifications				HXHD125A
Water filter	Diameter perforations		mm	1
	Material			Brass
Cascade compressor	Quantity			1
	Motor	Type		Hermetically sealed swing compressor
		Starting method		Direct on line
Installation place				Indoor

2-2 Electrical Specifications					HXHD125A
Power supply	Phase				1~
	Frequency			Hz	50
	Voltage			V	220-240
	Voltage range	Min.		%	-10
		Max.		%	6
Current	Zmax	Text			0.46
	Minimum Ssc value			kVa	1,459
	Maximum running current	Heating		A	16.5
	Recommended fuses			A	20
Wiring connections	For power supply	Quantity			2G
		Type of wires			Select diameter and type according to national and local regulations
	Benefit kWh rate power supply installations	Quantity			2G+2G
		Type of wires			Select diameter and type according to national and local regulations
	For power supply multi tenant	Quantity			2G
		Remark			Select diameter and type according to national and local regulations
	For connection with outdoor unit	Quantity			2
		Remark			F1 + F2
Power supply intake					Both indoor and outdoor unit
Multi tenant	Power supply	Voltage		V	24
		Voltage range	Min.	%	-10
			Max.	%	10
	Current	Maximum running current		A	1
		Recommended fuses		A	3.15

Notes

(1) Heating: entering condenser water temp. 40ºC; leaving condenser water temp. 45ºC; ambient air temp. 7ºCDB, 6ºCWB; standard: Eurovent

(2) Maximum water flow rate for Dt: 5ºC

(3) Sound level is valid in free field condition because it is measured in a semi-anechoic room. Measured value under actual installation conditions will be higher due to environmental noise and sound reflections.

(4) Values are sound pressure values measured at all sides (front, back, left, right, top) at 1m distance. The values do not occur simultaneously on all mentioned sides.

(5) Sound levels are measured at: EW 55ºC; LW 65ºC

(6) Sound levels are measured at: EW 70ºC; LW 80ºC

(7) In accordance with EN/IEC 61000-3-11, it may be necessary to consult the distribution network operator to ensure that the equipment is connected only to a supply with Zsys (system impedance) ≤ Zmax

(8) Ssc: Short-circuit power

(9) European/International Technical Standard setting the limits for voltage changes, voltage fluctuations and flicker in public low-voltage supply systems for equipment with rated current ≤ 75A.

(10) Zsys: system impedance

(11) Field setting

(12) At 60ºC

(13) 230VAC

3 Selection procedure

3 - 1 Selection Procedure

HXHD125A
REYAQ-P

I. Definitions

Index definition of HXHD125A

1) Index for selecting *piping*, calculating *refrigerant charge* and *total connection ratio*
→ Index = 125 (see installation manual & technical specs 3TW60651-1)
2) Index for performing unit capacity calculation/selection
→ Index depends on leaving water temperature ≠ 125 (details are explained below)

Selection procedure

- Outdoor unit heating capacity (design point conditions) = **HC_o** [kW]	► See heating capacity table outdoor unit
- Outdoor unit power input (design point conditions) = **PI_o** (kW)	► See heating capacity table outdoor unit
- HXHD125A capacity calculation index = **R**	► To be looked up (see table below)
- VRV DX indoor capacity index total = **S**	► To be looked up (depends on VRV DX indoor unit type)
- Total indoor capacity index = index VRV DX connected + HXHD125A capacity calculation index = S + R = J	► To be calculated
- HXHD125A heating capacity (design point conditions) = **HC** (kW)	► To be calculated
- HXHD125A power input° (design point conditions) = **PI** (kW)	► To be calculated
- HXHD125A cascade step power input = **P** (kW)	► To be looked up

► $HC = HC_o / J * 112$

Informational remark

► $PI = PI_o / J * R + P$

°: total power input required to operate the cascade system = fraction of outdoor unit power input + HXHD cascade step power input

IIa. Cascade step power input and HXHD-A capacity calculation index

EWT [°C]	40	45	55	65
LWT [°C]	**40**	**55**	**65**	**75**
P [kW]	1.79	1.83	2.33	3.25
R	100	100	96	88

RWT = return water temperature
LWT = leaving water temperature

IIb. Integrated heating capacity correction coefficient for REYAQ

		Inlet port temperature of heat exchanger (°C/RH 85%)						
		-7	*-5*	*-3*	*0*	*3*	*5*	*7*
ß	**REYAQ10/12P**	0.97	0.95	0.90	0.86	0.87	0.92	1.00
	REYAQ14/16P	0.96	0.94	0.89	0.85	0.86	0.91	1.00

Integrated heating capacity = A [kW]
Value given in table of capacity characteristics = B [kW]
Integrated correction factor for frost accumulation = ß
A = B * ß

III. Example

A. Make clear design point
Required capacity for building: 33kW
Outdoor ambient temperature design point: -7°CDB/-7.6°CWB
Indoor ambient temperature design point: 20°C
→ REYAQ14P
Select leaving water temperature HXHD125°: 65°C
→ P & R

HC_o [kW]	33.3	Look up in heating capacity table [=f (Ta indoor; Ta outdoor; HP)]
PI_o [kW]	10.4	Look up in heating capacity table [=f (Ta indoor; Ta outdoor; HP)] → Decide outdoor unit HP class

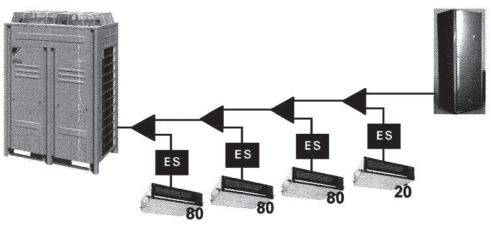
R	96	Look up table above [=f (leaving water termperature)]
P [kW]	2.33	Look up table above [=f (leaving water termperature)]

A1. Calculate total indoor capacity index
VRV indoor units: 3 * "80" type + 1 * "20" type: S
HXHD125A: R
→ J = R + S

S	260	Depends on DX indoor unit selection
R	96	See above
J	356	Σ

A2. HXHD specifications at design point
$HC = HC_o / J * 112$
$PI = PI_o / J * R + P$

HC [kW]	10.5
PI [kW]	5.13



B. Check connection ratio

At least 1HXHD-A			OK
DX connection ratio: 50% ≤ x ≤ 130 %	260/350	74%	OK
HXHD-A connection ratio ≤ 100%	125/350	36%	OK
Total connection ratio: 80% ≤ x ≤ 200%	385/350	110%	OK

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4 Combination table

4 - 1 Combination Table

HXHD-A
REYAQ-P

I. Outdoor/Indoor combination table

Heating only hydrobox indoor unit	Outdoor unit	REYAQ10P	REYAQ12P	REYAQ14	REYAQ16P
HXHD125A		O	O	O	O

II. Kit availability

1. Kits connected to the outdoor unit

Reference	Description	REYAQ10P	REYAQ12P	REYAQ14P	REYAQ16P
KHRQ(M)22M29H8	Refnet header	O	O	O	O
KHRQ(M)22M64H8	Refnet header		O	O	O
KHRQ(M)22M75H8	Refnet joint			O	O
KHRQ(M)22M20H8	Refnet joint	O	O	O	O
KHRQ(M)22M29H9	Refnet joint	O	O	O	O
KHRQ(M)22M64H8	Refnet joint		O	O	O
KHRQ(M)22M75H8	Refnet joint			O	O
KHRQ(M)23M29H8	Refnet header	O	O	O	O
KHRQ(M)23M64H8	Refnet header		O	O	O
KHRQ(M)23M75H8	Refnet joint			O	O
KHRQ(M)23M20T8	Refnet joint	O	O	O	O
KHRQ(M)23M29T9	Refnet joint	O	O	O	O
KHRQ(M)23M64T8	Refnet joint		O	O	O
KHRQ(M)23M75T8	Refnet joint			O	O
KWC25C450	Drain pan kit (1)	O	O	O	O
BSVQ100P8		O (Δ2)	O (Δ2)	O (Δ2)	O (Δ2)
BSVQ160P8	BSVQ box for Heat Recovery (**Individual** Branch Selector)	O (Δ2)	O (Δ2)	O (Δ2)	O (Δ2)
BSVQ250P8		O (Δ2)	O (Δ2)	O (Δ2)	O (Δ2)
BSV4Q100PV	BSVQ box for Heat Recovery (**Multi** Branch Selector)	O (Δ2)	O (Δ2)	O (Δ2)	O (Δ2)
BSV6Q100PV		O (Δ2)	O (Δ2)	O (Δ2)	O (Δ2)
EKBSVQLNP	Sound reduction kit for individual BSVQ box (Δ1)	O	O	O	O
BHGP26A1	Digital Pressure gauge kit	O	O	O	O

(Δ1): Only available for individual BSVQ boxes (not possible for Central BSV4Q/BSV6Q). Allows to reduce operating sound of BSVQ-box (requires 1 sound kit per BSVQ - box)

(Δ2): - Multi tenant is possible - Need connect option-PCB DTA114A61 to each BSVQ-box & need compatible indoor unit. - Not required for hydro box HXHD125A, only for connection of DX indoor units.

2. Kits connected to the indoor unit

Reference	Description	Indoor Unit
		HXHD125A
EKHTS200[AC]	Stainless domestic hot water tank 200 l	O
EKHTS260[AC]	Stainless domestic hot water tank 260 l	O
EKHTSU200[AC]	Stainless domestic hot water tank 260 l UK - version	O
EKHTSU260[AC]	Stainless domestic hot water tank 260 l UK - version	O
EKHWP300A	PP tank	O
EKHWP500A	PP tank	O
EKRP1HBAA	Digital I/O PCB	O
EKRP1AHTA	Demand PCB (3)	O
EKRUAHTB	Remote user interface [remocon] (4)	O
EKRTWA	Wired Room thermostat (2)	O
EKRTR1	Wireless Room thermostat (2)	O
EKRTETS	Remote sensor for Room thermostat (2)	O

3. Kits connected to the domestic hot water tank

Reference	Description	Domestic hot water tank			
		EKHTS		EKHTSU	
		200A	260A	200AA	260AA
EKUHWHTA	Option kit for UK EKHTSU200-260A	-	-	O	O
EKFMAHTB (5)	Option kit for floor mounted tank	O	O	O	O

Remark: Other combinations are not garanteed.

(1) For allowed installation, see Installation Manual
(2) Requires Demand PCB EKRP1AHTA
(3) Requires to install to be able to connect Roomthermostat
(4) Same controller as supplied with Cascade unit can be mounted parallel or on other location. If 2 controllers are installed, the installer needs to select 1 master & 1 slave
(5) Only required if tank is NOT mounted on top of cascade indoor unit

NOTES

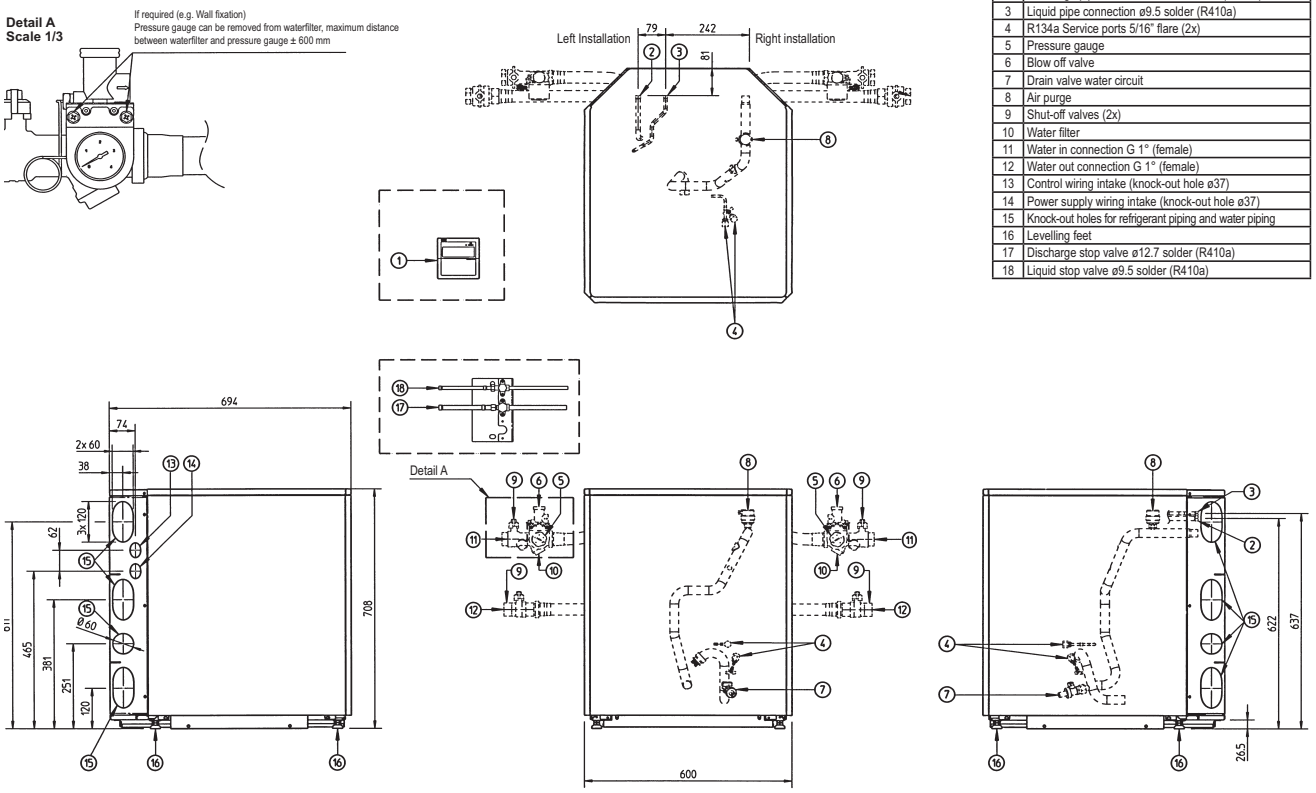
1 To one outdoor unit, multiple hydrobox units can be connected (≤100% connection ratio; further information, see technical data)
2 All VRV indoor units can be connected.

3TW60659-1A

5 Dimensional drawings

5 - 1 Dimensional Drawings

HXHD-A



1	Remote control (delivered as accessory) Installation location is outside the unit
2	Discharge pipe connection ø12.7 solder (R410a)
3	Liquid pipe connection ø9.5 solder (R410a)
4	R134a Service ports 5/16" flare (2x)
5	Pressure gauge
6	Blow off valve
7	Drain valve water circuit
8	Air purge
9	Shut-off valves (2x)
10	Water filter
11	Water in connection G 1" (female)
12	Water out connection G 1" (female)
13	Control wiring intake (knock-out hole ø37)
14	Power supply wiring intake (knock-out hole ø37)
15	Knock-out holes for refrigerant piping and water piping
16	Levelling feet
17	Discharge stop valve ø12.7 solder (R410a)
18	Liquid stop valve ø9.5 solder (R410a)

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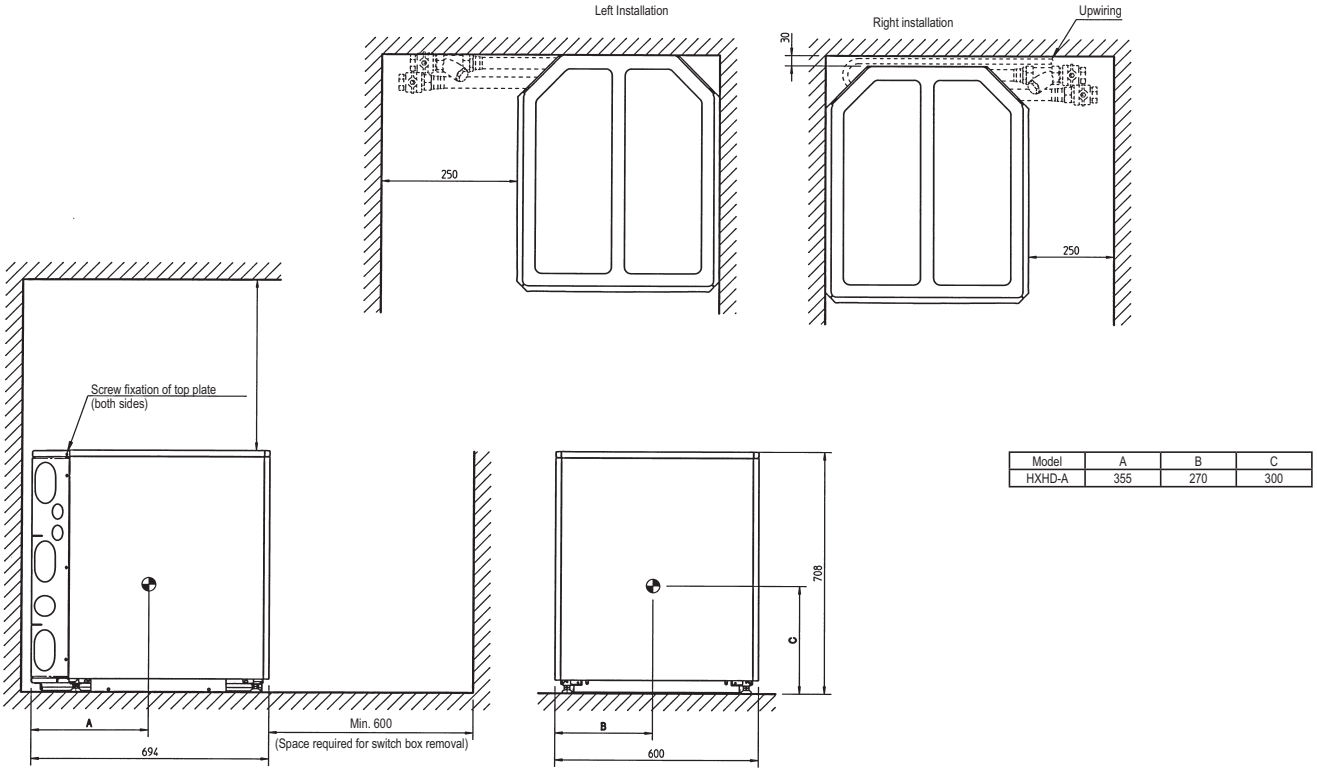
HXHD-A



Model	A	B	C
HXHD-A	355	270	300

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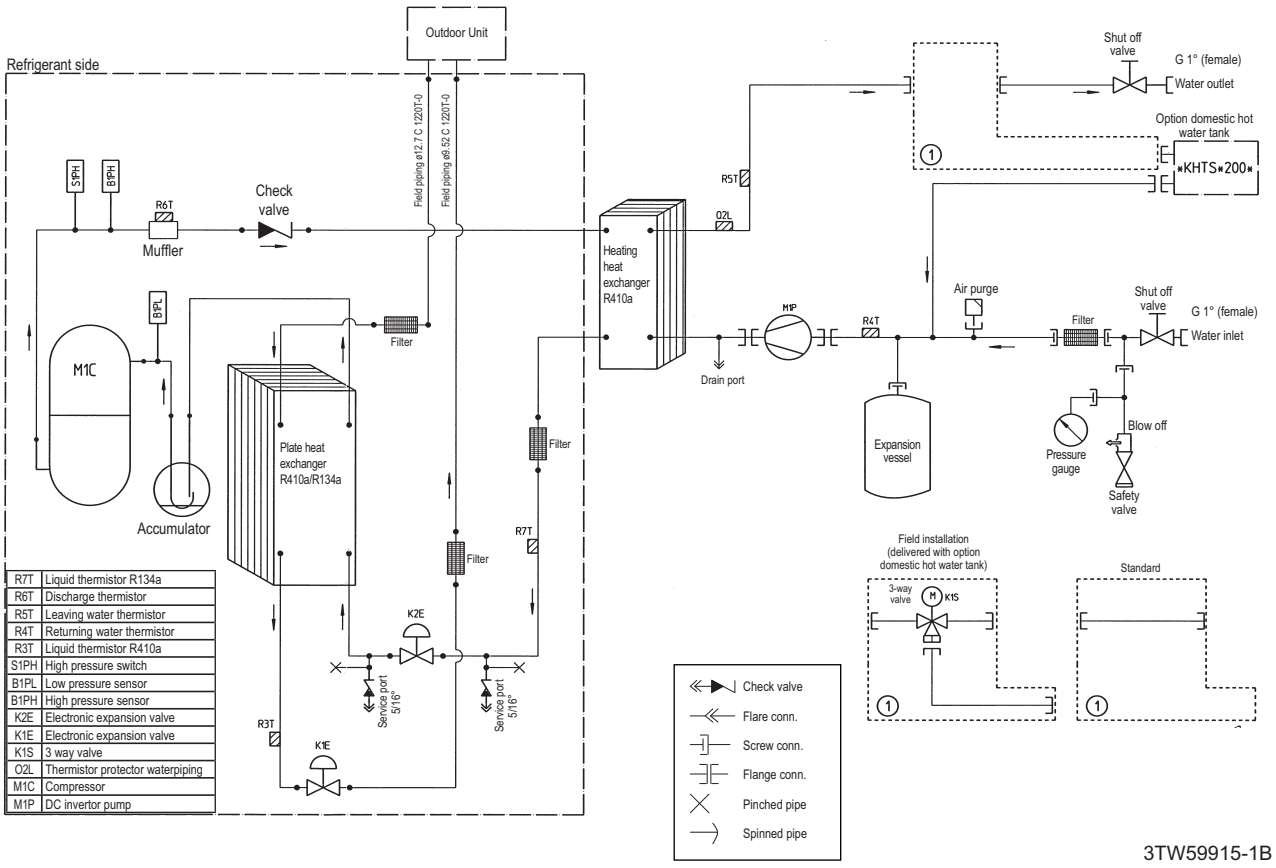
6 Piping diagrams

6 - 1 Piping Diagrams

HXHD-A

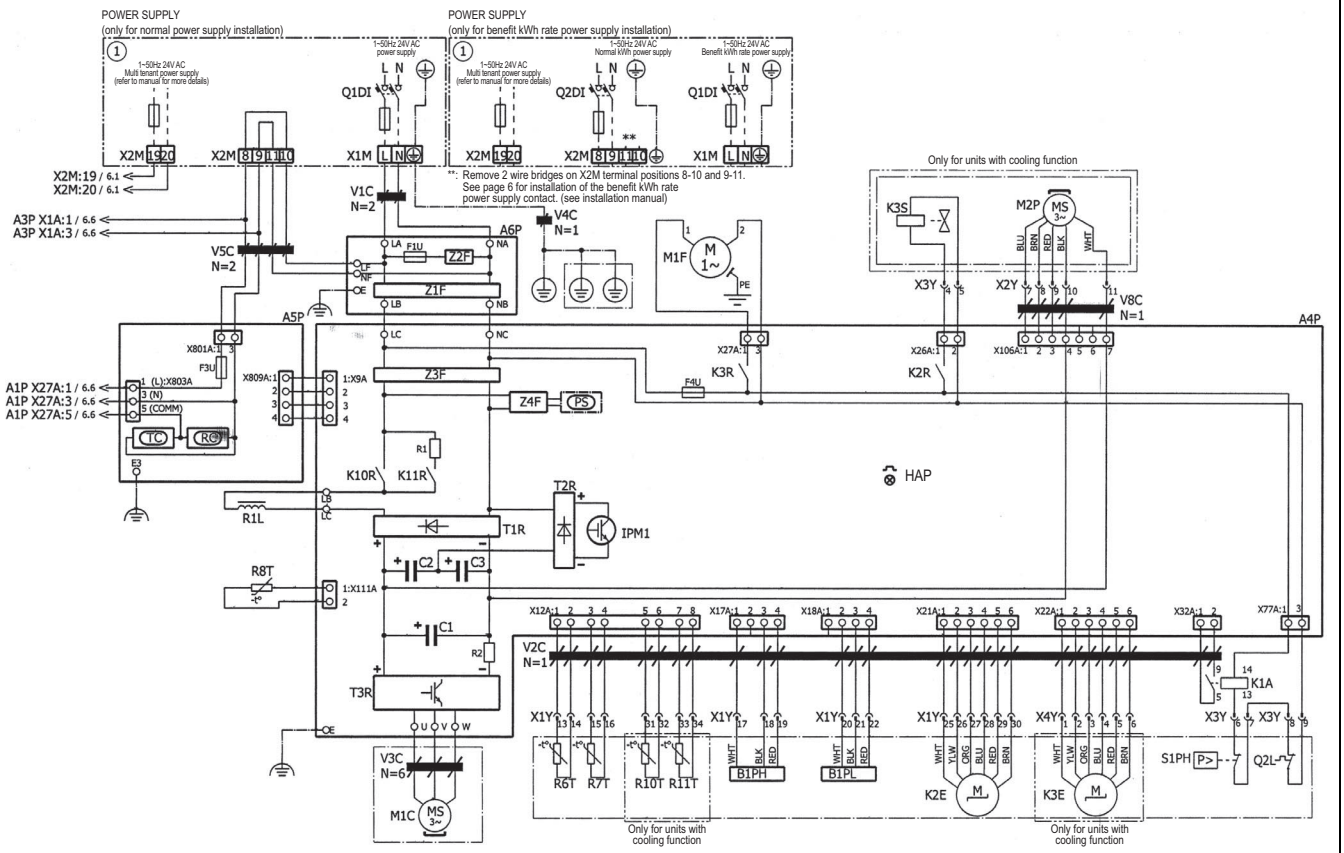


R7T	Liquid thermistor R134a
R6T	Discharge thermistor
R5T	Leaving water thermistor
R4T	Returning water thermistor
R3T	Liquid thermistor R410a
S1PH	High pressure switch
B1PL	Low pressure sensor
B1PH	High pressure sensor
K2E	Electronic expansion valve
K1E	Electronic expansion valve
K1S	3 way valve
O2L	Thermistor protector waterpiping
M1C	Compressor
M1P	DC invertor pump

7 Wiring diagrams

7 - 1 Wiring Diagrams - Single Phase

HXHD-A



Part Nr		Description	Part Nr		Description	Part Nr		Description
A1P		Main PCB	K1E-K3E		Electronic expansion valve	R7T		Liquid thermistor R134a
A2P		User interface PCB	K*R (A*P)		PCB relay	R8T		Fin thermistor
A3P		Control PCB	K1S	*	3-way valve	R9T		Leaving water thermistor (cooling)
A4P		Inverter PCB	K2S		3-way valve	R10T		Liquid thermistor (cooling)
A5P		QA PCB	K3S		2-way valve	R11T		Suction thermistor (cooling)
A6P		Filter PCB	K4S	#	2-way valve	RC (A*P)		Receiver circuit
A7P	*	Digital I/O PCB	M1C		Compressor	S1PH		High pressure switch
A8P	*	Demand PCB	M1F		Switch box cooling fan	S1S	#	Benefit kWh rate power supply contact
A9P		Multi tenant PCB	M1P-M2P		DC inverter pump	S3S	#	Input multiple setpoint 1
A10P	*	Thermostat PCB	PC (A11P)	*	Power circuit	S4S	#	Input multiple setpoint 2
A11P	*	Receiver PCB	PHC1 (A7P)	*	Optocoupler input circuit	SS1 (A1P)		Selector switch (emergency)
B1PH		High pressure sensor	PS (A*P)		Switching power supply	SS1 (A2P)		Selector switch (master slave)
B1PL		Low pressure sensor	Q1DI-Q2DI	#	Earth leakage protector	SS1 (A7P)	*	Selector switch
C1-C3		Filter capacitor	Q2L		Thermal protector water piping	TC (A*P)		Transmitter circuit
C1-C3 (A4P)		PCB capacitor	R1-R2 (A4P)		Resistance	T1R-T2R (A*P)		Diode bridge
DS1 A*P)		Dip switch	R1L		Reactor	T3R		Power module
F1U		Fuse (T, 3.2A, 250V)	R1H (A10P)	*	Humidity sensor	V1C-V8C		Ferrite core noise filter
F1U (A1P, A3P, A9P)		Fuse (T, 3.15A, 250V)	R1T (A10P)	*	Ambient sensor	X1M-X3M		Terminal strip
F1U (A6P)		Fuse (T, 6.3A, 250V)	R2T	*	Domestic hot water tank thermistor	X*M (A*P)	*	PCB terminal strip
F1U-F2U (A7P)	*	Fuse (5A, 250V)	R2T	*	External sensor (floor or ambient)	X1Y-X4Y		Connector
F3U-F4U (A*P)		Fuse (T, 6.3A, 250V)	R3T		Liquid thermistor R410A	Z1F-Z5F (A*P)		Noise filter
HAP (A*P)		PCB LED	R4T		Returning water thermistor			
IPM1		Integrated power module	R5T		Leaving water thermistor (heating)			
K1A-K3A		Interface relay	R6T		Discharge thermistor			

* Included in option kit
\# Field supplied

NOTES to go through before starting the unit:

X1M: Main terminal
X2M: Field wiring terminal for high voltage
X3M: Field wiring terminal for low voltage

— **/12.2: Connection **continiues on page 12 colomn 2

①: Several wiring possibilities

User installed options: ☐ Backup heater (includes wiring diagram of option)
☐ Domestic hot water tank
☐ Room thermostat (wired)
☐ Room thermostat (wireless)
☐ External temperature sensor
☐ Remote user interface
☐ Digital I/O PCB
☐ Demand PCB

Wiring depending on model — Option — PCB
Not mounted in switch box — Field supply — Earth wiring

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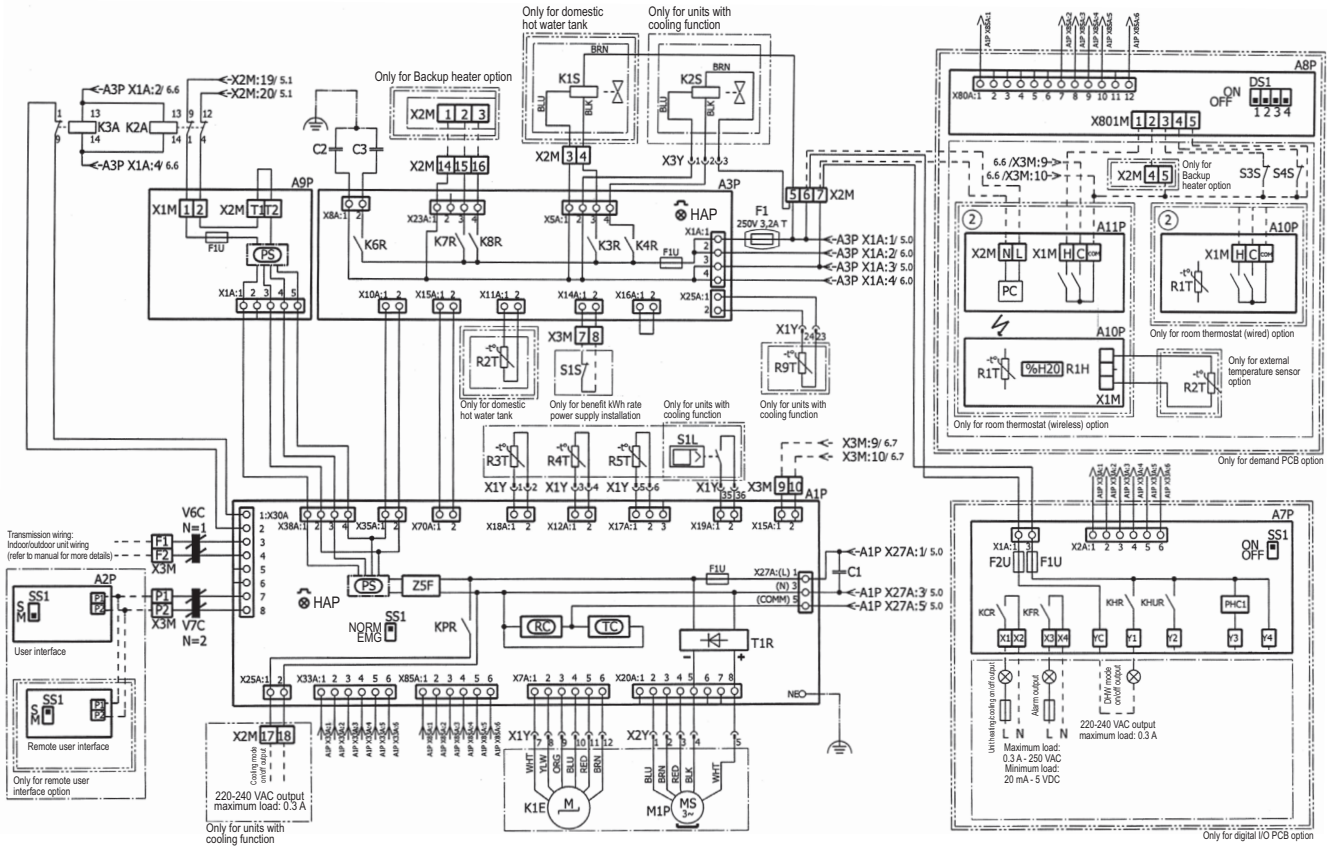
7 Wiring diagrams

7 - 1 Wiring Diagrams - Single Phase

HXHD-A



Part Nr		Description	Part Nr		Description	Part Nr		Description
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A3P		Control PCB	K1S	*	3-way valve	R9T		Leaving water thermistor (cooling)
A4P		Inverter PCB	K2S		3-way valve	R10T		Liquid thermistor (cooling)
A5P		QA PCB	K3S		2-way valve	R11T		Suction thermistor (cooling)
A6P		Filter PCB	K4S	#	2-way valve	RC (A*P)		Receiver circuit
A7P	*	Digital I/O PCB	M1C		Compressor	S1PH		High pressure switch
A8P	*	Demand PCB	M1F		Switch box cooling fan	S1S	#	Benefit kWh rate power supply contact
A9P		Multi tenant PCB	M1P-M2P		DC inverter pump	S3S	#	Input multiple setpoint 1
A10P	*	Thermostat PCB	PC (A11P)	*	Power circuit	S4S	#	Input multiple setpoint 2
A11P	*	Receiver PCB	PHC1 (A7P)	*	Optocoupler input circuit	SS1 (A1P)		Selector switch (emergency)
B1PH		High pressure sensor	PS (A*P)		Switching power supply	SS1 (A2P)		Selector switch (master slave)
B1PL		Low pressure sensor	Q1DI-Q2DI	#	Earth leakage protector	SS1 (A7P)	*	Selector switch
C1-C3		Filter capacitor	Q2L		Thermal protector water piping	TC (A*P)		Transmitter circuit
C1-C3 (A4P)		PCB capacitor	R1-R2 (A4P)		Resistance	T1R-T2R (A*P)		Diode bridge
DS1 A*P)		Dip switch	R1L		Reactor	T3R		Power module
F1U		Fuse (T, 3.2A, 250V)	R1H (A10P)	*	Humidity sensor	V1C-V8C		Ferrite core noise filter
F1U (A1P, A3P, A9P)		Fuse (T, 3.15A, 250V)	R1T (A10P)	*	Ambient sensor	X1M-X3M		Terminal strip
F1U (A6P)		Fuse (T, 6.3A, 250V)	R2T	*	Domestic hot water tank thermistor	X*M (A*P)	*	PCB terminal strip
F1U-F2U (A7P)	*	Fuse (5A, 250V)	R2T	*	External sensor (floor or ambient)	X1Y-X4Y		Connector
F3U-F4U (A*P)		Fuse (T, 6.3A, 250V)	R3T		Liquid thermistor R410A	Z1F-Z5F (A*P)		Noise filter
HAP (A*P)		PCB LED	R4T		Returning water thermistor			
IPM1		Integrated power module	R5T		Leaving water thermistor (heating)			
K1A-K3A		Interface relay	R6T		Discharge thermistor			

* Included in option kit
\# Field supplied

NOTES to go through before starting the unit:

X1M: Main terminal
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— **/12.2: Connection **continiues on page 12 colomn 2

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User installed options:
- ☐ Backup heater (includes wiring diagram of option)
- ☐ Domestic hot water tank
- ☐ Room thermostat (wired)
- ☐ Room thermostat (wireless)
- ☐ External temperature sensor
- ☐ Remote user interface
- ☐ Digital I/O PCB
- ☐ Demand PCB

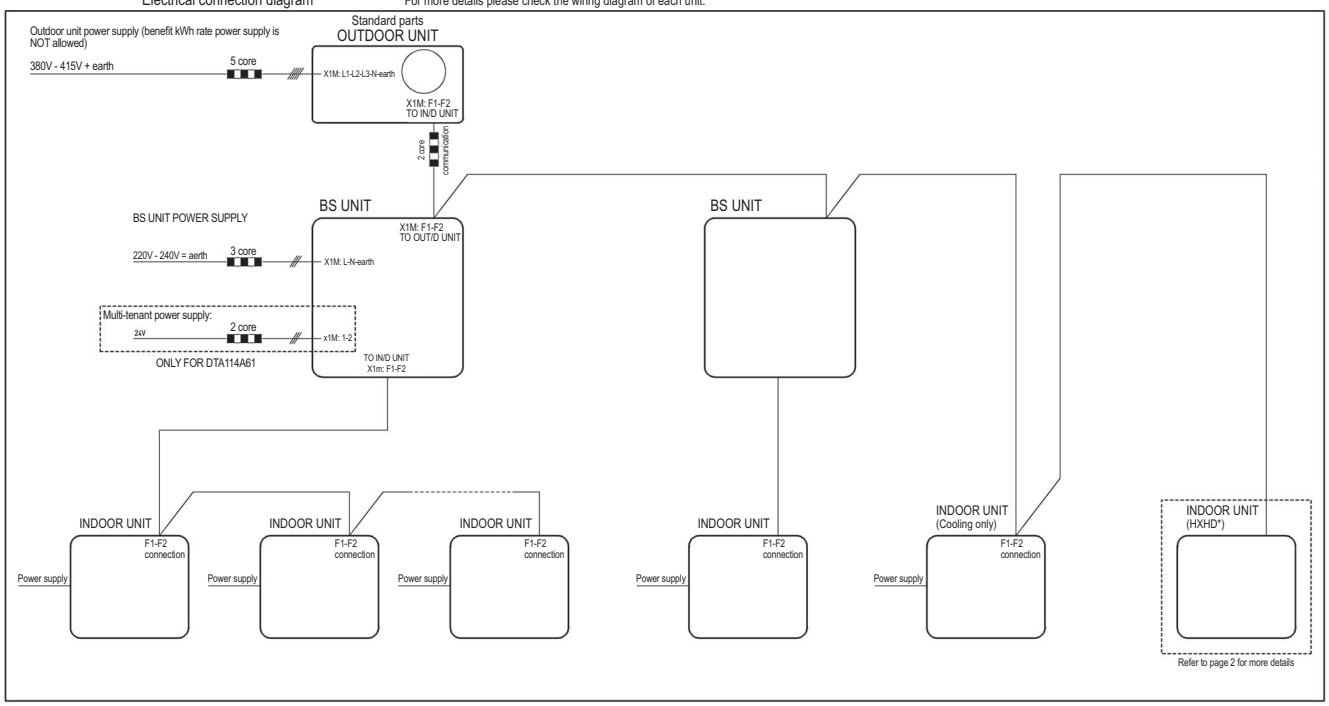
Wiring depending on model | Option | PCB
Not mounted in switch box | Field supply | Earth wiring

4TW59916-1B

8 External connection diagrams

8 - 1 External Connection Diagrams

HXHD-A
REYAQ-P



NOTES

In case of signal cable or communication cable. Keep minimum distance to power cables > 25mm.

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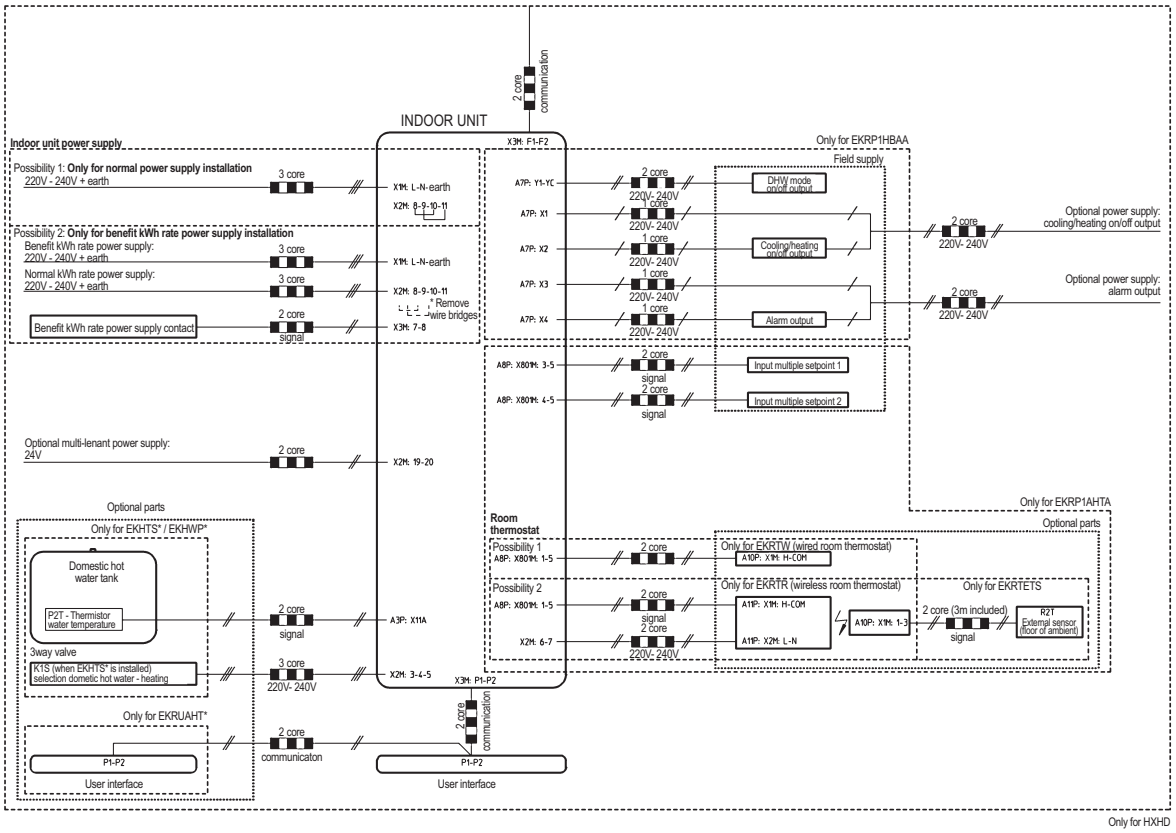
HXHD-A
REYAQ-P



2TW60656-1(2)

9 Sound data

9 - 1 Sound Power Spectrum

HXHD-A

	Sound Power Lw per Octave band (dB)							Total (dBA)
	125	250	500	1000	2000	4000	8000	LwA
HXHD125A	39	50	51	45	45	43	41	55

NOTES

- Measured according to ISO 3744
- Reference acoustic pressure 0dB = 10e-6 µW/m^2
- dBA = A-weighted sound power level

- Unit condition: Ta = 7/6°C - heating setpoint 55/65°C - maximum compressor frequency

- If sound is measured under actual installation conditions, the measured value will be higher due to environmental noise and sound reflections. Choos the installation location carefully and do not install in a sound sensitive environment (e.g. living room, bedroom, ...).

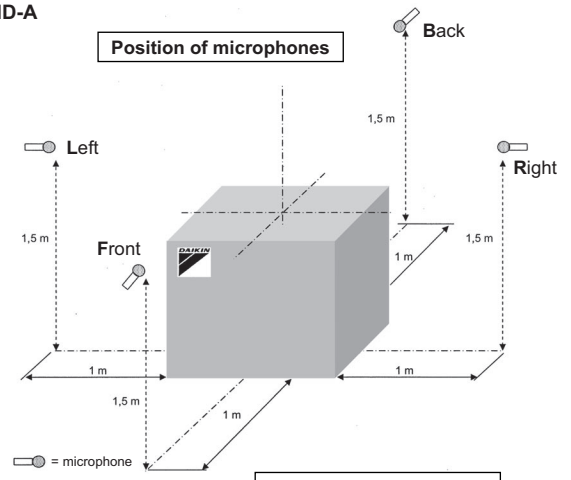
3TW59917-2A

9 Sound data

9 - 2 Sound Pressure Spectrum

HXHD-A

Position of microphones



Sound levels

Sound pressure [dBA]	HXHD 125
- EW/LW 55/65° C	
Front	42
Left / Right / Back (*)	41
- EW/LW 70/80° C	
Front	43
Left / Right / Back (*)	42
- EW/LW 55/65° C - Low sound mode n°1	
Front-Right (*)	38

NOTES

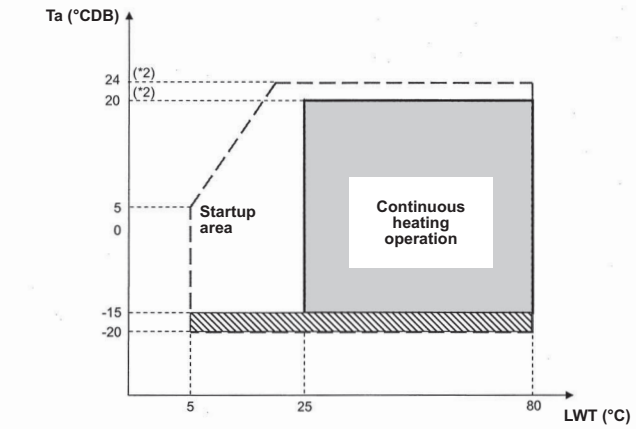
- The above data is valid in free field condition, because it is measured in a semi-anechoic room. If the sound is measured under actual installation, the measured value will be higher due to environmental noise and sound reflections. Choose the installation location carefully and do not install the unit in a sound sensitive environment (e.g. living room, bedroom, ...).
- dBA = A-weighted sound pressure level (A scale according to IEC).
- EW = entering water temperature - LW = Leaving water temperature
- Reference acoustic pressure 0dB = 20µPa
- Sound pressure level of low sound mode n°2 and n°3 is lower than n°1
- (*) Does not occur simultanously on all sides.

3TW59917-1A

10 Operation range

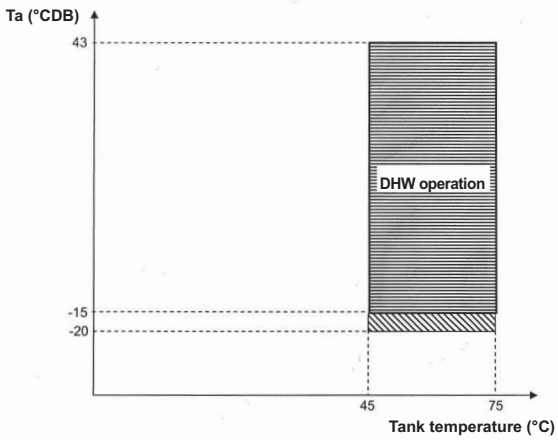
HXHD-A
REYAQ-P

Space heating mode



: Continuous heating operation
: Startup area
: Operation possible, but no guarantee of capacity
(*2) : Can be adjusted by field setting

Domestic hot water mode



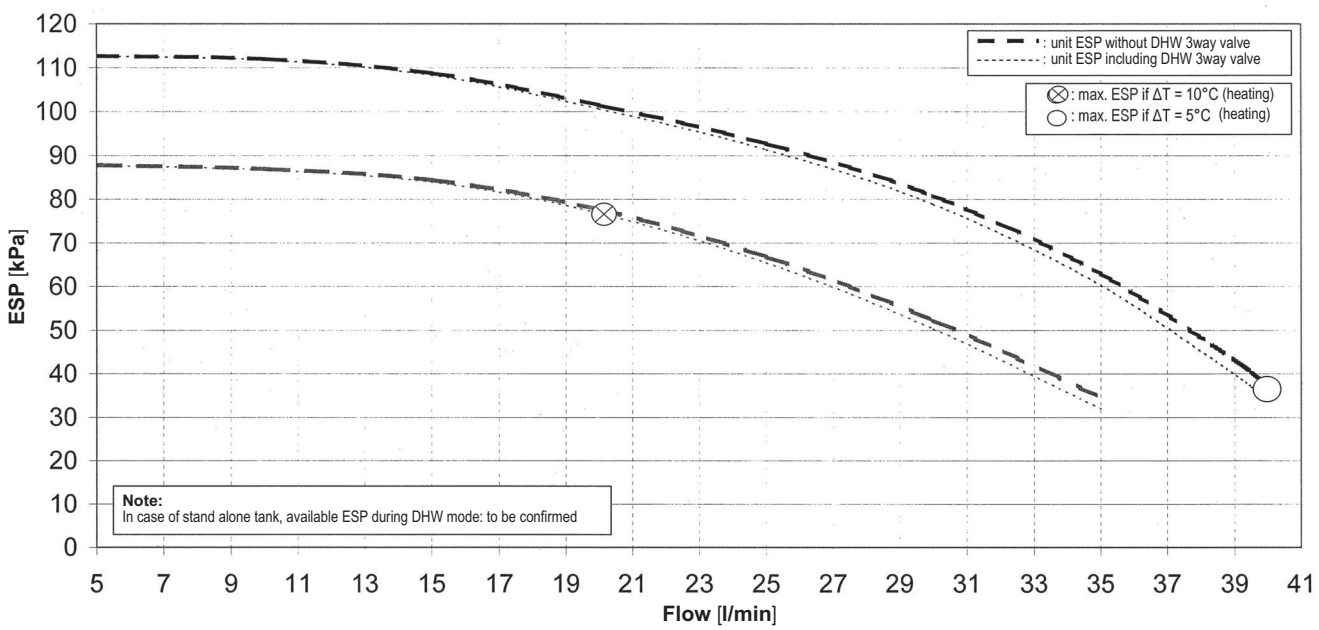
: Domestic hot water operation
: Operation possible, but no guarantee of capacity

3TW60653-1A

11 Hydraulic performance

11 - 1 Static Pressure Drop Unit

HXHD-A



1. The ESP curves are the maximum ESP curve for different ΔT types (pump rpm = 4400 ΔT = 5°C; pump rpm = 4000 for ΔT = 10°C).
   The pump of the indoor module is inverter controlled and controls to have a fixed ΔT between return and leaving water temperature.
2. In case of installing a demestic hot water tank there is an additional pressure drop over the three way valve (delivered as accessory with the tank).

ESP: external static pressure
Flow: waterflow through the unit

Warning:
1. Selecting a flow outside the curve can cause damage to or malfunction of the unit. See also minimum and maximum allowed water flowrange in the technical specifications.
2. Water quality must be according to EN directive EC 98/83 EC.

3TW60669-1

Daikin's unique position as a manufacturer of air conditioning equipment, compressors and refrigerants has led to its close involvement in environmental issues. For several years Daikin has had the intention to become a leader in the provision of products that have limited impact on the environment. This challenge demands the eco design and development of a wide range of products and an energy management system, resulting in energy conservation and a reduction of waste.

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