



Air Conditioners

Technical Data



Air-cooled selection procedure



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1 Selection procedure VRV[®] III-C system based on heating load

1 - 1 Indoor unit selection

Enter indoor unit capacity tables at given indoor and outdoor temperature.

Select the unit that the capacity is the nearest to and higher than the given load.

NOTE

- 1 Individual indoor unit capacity is subject to change by the combination. Actual capacity has to be calculated according to the combination by using outdoor units capacity table.

1 - 2 Outdoor unit selection

Allowable combinations are indicated in indoor unit combination total capacity index table.

In general, outdoor units can be selected as follows though the location of the unit, zoning and usage of the rooms should be considered.

The indoor and outdoor unit combination is determined that the sum of indoor unit capacity index is nearest to and smaller than the capacity index at 100 % combination ratio of each outdoor unit. Up to 32 indoor units can be connected to one outdoor unit. It is recommended to choose a larger outdoor unit if the installation space is large enough.

If the combination ratio is higher than 100 %, the indoor unit selection will have to be reviewed by using actual capacity of each indoor unit.

Indoor unit combination total capacity index table

Outdoor unit	Indoor unit combination ratio								
	130 %	120 %	110 %	100 %	90 %	80 %	70%	60 %	50 %
RTSYQ10PY1	325	300	275	250	225	200	175	150	125
RTSYQ14PY1	455	420	385	350	315	280	245	210	175
RTSYQ16PY1	520	480	440	400	360	320	280	240	200
RTSYQ20PY1	650	600	550	500	450	400	350	300	250

Indoor unit capacity index

Model	20	25	32	40	50	63	71	80	100	125	200	250
Capacity index	20	25	31.25	40	50	62.5	71	80	100	125	200	250

1 Selection procedure VRV[®]III-C system based on heating load

1 - 3 Actual performance data

Use outdoor unit capacity tables

Determine the correct table according to the outdoor unit model and combination ratio.

Enter the table at given indoor and outdoor temperature and find the outdoor capacity and power input. The individual indoor unit capacity (power input) can be calculated as follows:

$$ICA = \frac{OCA \times INX}{TNX}$$

ICA: Individual indoor unit capacity (power input)

OCA: Outdoor unit capacity (power input)

INX: Individual indoor unit capacity index

TNX: Total capacity index

Then, correct the indoor unit capacity according to the piping length.

If the corrected capacity is smaller than the load, the size of indoor unit has to be increased. Repeat the same selection procedure.

1 - 4 Selection example based on heating load

1 Given

- Design condition
heating: indoor 20°CWB, outdoor -9.5°CDB, -10.0°CWB
- heating load

Room	A	B	C	D	E	F	G	H
Load (kW)	2.2	2.1	5.5	4.0	3.5	2.6	3.5	4.2

- Power supply: 3-phase 380V/50Hz

2 Indoor unit selection

Select indoor type: duct, cassette, floor standing, ...

We select the roundflow cassette (FXFQ-P)

Select indoor unit size using indoor capacity tables.

Conditions: indoor 20°CWB, outdoor -9.5°CDB, -10.0°CWB Selection results are as follows:

Room	A	B	C	D	E	F	G	H
Load (kW)	2.2	2.1	5.5	4.0	3.5	2.6	3.5	4.2
Unit size	25	25	63	50	40	32	40	50
Capacity	2.4	2.4	6.1	4.8	3.8	3.1	3.8	4.8

- Calculate total indoor unit capacity index: $2 \times 25 + 1 \times 31.25 + 2 \times 40 + 2 \times 50 + 1 \times 62.5 = 323.75$

3 Outdoor unit selection

Select outdoor unit type: Heat Recovery, Heat Pump, ...

Here we select VRV[®]III-C

Total capacity index of indoor units = 323.75

Select outdoor unit where total capacity index is 375 close to 100% connection ratio.

Calculate actual connection ratio:

RTSQ10P: 250 at 100 % -> $323.75 / 250 = 129.5\%$

RTSQ14P: 350 at 100 % -> $323.75 / 350 = 92.5\%$

Because of the high heating capacity of the cold region VRV[®], we can make a selection close to 130% connection ratio.

Calculate outdoor capacity.

RTSQ10P at 130% at design conditions: 28.4

RTSQ10P at 120% at design conditions: 28.3

Interpolate:

28.3 ? 28.4

300 323.75 325

$$28.3 + (28.4 - 28.3) / (325 - 300) \times (323.75 - 300) = 28.395$$

1 Selection procedure VRV® III-C system based on heating load

1 - 4 Selection example based on heating load

4 Correction factors

For refrigerant piping:

Check graphs in the next chapter of this databook.

For this example we assume a correction factor of 1.

For defrost factor (only in heating):

The capacity tables in the databook do not take account the reduction in capacity when frost has accumulated or while the defrosting operation is in progress. The integrated heating capacity (which takes these factors into account) can be calculated by multiplying the capacity from the capacity tables with the defrost factor.

For this example with an outdoor temperature of -10°C, the defrost factor is 1.

actual outdoor capacity = outdoor unit capacity x refrigerant piping correction factor x defrost factor

actual indoor capacity = outdoor capacity x refrigerant piping correction factor x defrost factor x indoor unit index/total capacity index

actual outdoor capacity = 28.395 x 1 x 1 = 28.395

Calculate actual indoor capacity. If the delivered capacity is not satisfactory a larger sized indoor unit needs to be selected. Than the calculation needs to be done again.

	total load	unit	cap. Index	outdoor unit capacity	actual indoor unit capacity
A	2.2	25	25	28.395	2.19
B	2.1	25	25		2.19
C	5.5	63	62.5		5.48
D	4	50	50		4.39
E	3.5	40	40		3.51
F	2.6	32	31.25		2.74
G	3.5	40	40		3.51
H	4.2	50	50		4.39
	27.6		323.75		

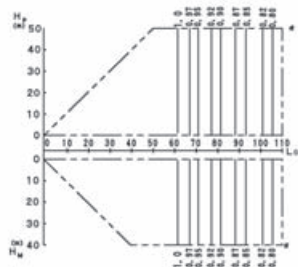
2 Capacity correction ratio

2 - 1 VRV[®]III-C

RTSYQ10PY1

• Rate of change in cooling capacity

• Rate of change in heating capacity



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NOTES

- These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions. Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- Method of calculating A/C (cooling / heating) capacity:
The maximum A/C capacity of the system will be either the total A/C capacity of the indoor units obtained from capacity characteristics table or the maximum A/C capacity of outdoor units as mentioned below, whichever smaller.

Calculating A/C capacity of outdoor units

- Condition: Indoor unit combination ratio does not exceed 100%

$$\text{Maximum A/C capacity of outdoor units} = \frac{\text{A/C capacity of outdoor units obtained from capacity characteristic table at the 100\% combination}}{\alpha \times \text{Capacity change rate due to piping length to the farthest indoor unit}}$$

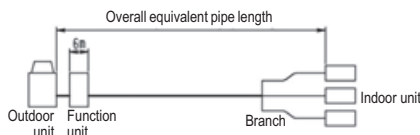
- Condition: Indoor unit combination ratio exceeds 100%

$$\text{Maximum A/C capacity of outdoor units} = \frac{\text{A/C capacity of outdoor units obtained from capacity characteristic table at the combination}}{\alpha \times \text{Capacity change rate due to piping length to the farthest indoor unit}}$$

- When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased. (Consider the equivalent pipe length of function unit as 6m)

Diameter of above case

Model	gas	liquid
RTSYQ10PY1(E)	ø 25.4 ※	ø 12.7



※If available on the site, use this size. Otherwise, not increased.

- Read cooling/heating capacity rate of change in the above figures based on the following equivalent length.

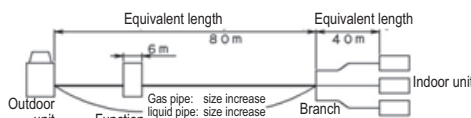
$$\text{Overall equivalent length} = (\text{Equivalent length to main pipe}) \times \text{correction factor} + (\text{equivalent length after branching})$$

Choose a correction factor from the following table.

When cooling capacity is calculated: gas pipe size

When heating capacity is calculated: liquid pipe size.

Rate of change (object piping)	correction factor	
	standard size	Size increase
Cooling (gas pipe)	1.0	0.5
Heating (liquid pipe)	1.0	0.2



In the above case

(Cooling) Overall equivalent length = 80m x 0.5 + 40m = 80m

(Heating) Overall equivalent length = 80m x 0.2 + 40m = 56m

The rate of change in cooling capacity when Hp=0m is thus approximately 0.87

heating capacity when Hp=0m is thus approximately 1.0

EXPLANATION OF SYMBOLS

H_p : Level difference (m) between indoor and outdoor units where indoor unit in inferior position

H_M : Level difference (m) between indoor and outdoor units where indoor unit in superior position

L : Equivalent pipe length (m)

α : Rete of change in cooling/heating capacity

[Diameter of the main pipes (standard size)]

Model	gas	liquid
RTSYQ10PY1 (E)	ø 22.2	ø 9.5

[Temper grade and thickness]

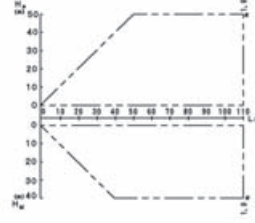
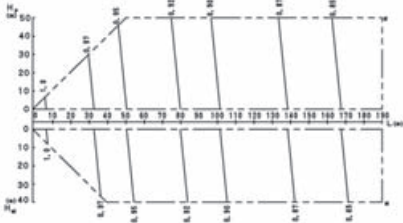
Temper grade	0 Type		1/2H Type	
Outer diameter	ø 9.5	ø 12.7	ø 22.2	ø 25.4
Minimum wall thickness	0.80	0.80	0.80	0.88

2 Capacity correction ratio

2 - 1 VRV[®] III-C

RTSYQ14PY1

- Rate of change in cooling capacity
- Rate of change in heating capacity



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NOTES

- These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions. Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- Method of calculating A/C (cooling / heating) capacity:
The maximum A/C capacity of the system will be either the total A/C capacity of the indoor units obtained from capacity characteristics table or the maximum A/C capacity of outdoor units as mentioned below, whichever smaller.

Calculating A/C capacity of outdoor units

- Condition: Indoor unit combination ratio does not exceed 100%

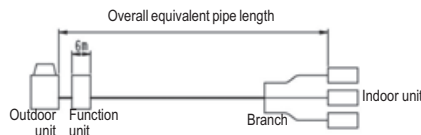
$$\text{[Maximum A/C capacity of outdoor units]} = \frac{\text{A/C capacity of outdoor units obtained from capacity characteristic table at the 100\% combination}}{\text{Capacity change rate due to piping length to the farthest indoor unit}}$$
- Condition: Indoor unit combination ratio exceeds 100%

$$\text{[Maximum A/C capacity of outdoor units]} = \frac{\text{A/C capacity of outdoor units obtained from capacity characteristic table at the combination}}{\text{Capacity change rate due to piping length to the farthest indoor unit}}$$

- When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased. (Consider the equivalent pipe length of function unit as 6m)

Diameter of above case

Model	gas	liquid
RTSYQ14PY1(E)	not increased	ø 15.9



- Read cooling/heating capacity rate of change in the above figures based on the following equivalent length.

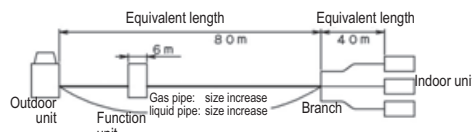
Overall equivalent length =
 (Equivalent length to main pipe) x correction factor + (equivalent length after branching)

Choose a correction factor from the following table.

When cooling capacity is calculated: gas pipe size

When heating capacity is calculated: liquid pipe size.

Rate of change (object piping)	correction factor	
	standard size	Size increase
Cooling (gas pipe)	1.0	/
Heating (liquid pipe)	1.0	0.3



In the above case

(Cooling) Overall equivalent length = 80m x 1.0 + 40m = 120m

(Heating) Overall equivalent length = 80m x 0.3 + 40m = 64m

The rate of change in cooling capacity when $H_p=0m$ is thus approximately 0.88
 heating capacity when $H_p=0m$ is thus approximately 1.0

EXPLANATION OF SYMBOLS

H_p : Level difference (m) between indoor and outdoor units where indoor unit in inferior position

H_M : Level difference (m) between indoor and outdoor units where indoor unit in superior position

L : Equivalent pipe length (m)

α : Rete of change in cooling/heating capacity

[Diameter of the main pipes (standard size)]

Model	gas	liquid
RTSYQ14PY1 (E)	ø 28.6	ø 12.7

[Temper grade and thickness]

Temper grade	0 Type		1/2H Type
Outer diameter	ø 12.7	ø 15.9	ø 28.6
Minimum wall thickness	0.80	0.99	0.99

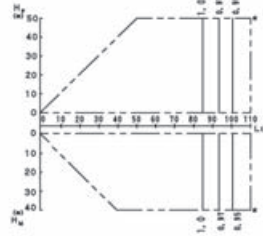
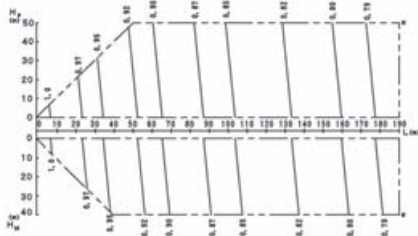
2 Capacity correction ratio

2 - 1 VRV[®]III-C

RTSYQ16PY1

• Rate of change in cooling capacity

• Rate of change in heating capacity



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NOTES

- These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions. Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- Method of calculating A/C (cooling / heating) capacity:
The maximum A/C capacity of the system will be either the total A/C capacity of the indoor units obtained from capacity characteristics table or the maximum A/C capacity of outdoor units as mentioned below, whichever smaller.

Calculating A/C capacity of outdoor units

- Condition: Indoor unit combination ratio does not exceed 100%

$$\text{Maximum A/C capacity of outdoor units} = \frac{\text{A/C capacity of outdoor units obtained from capacity characteristic table at the 100\% combination}}{\text{Capacity change rate due to piping length to the farthest indoor unit}}$$

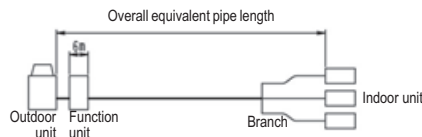
- Condition: Indoor unit combination ratio exceeds 100%

$$\text{Maximum A/C capacity of outdoor units} = \frac{\text{A/C capacity of outdoor units obtained from capacity characteristic table at the combination}}{\text{Capacity change rate due to piping length to the farthest indoor unit}}$$

- When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased. (Consider the equivalent pipe length of function unit as 6m)

Diameter of above case

Model	gas	liquid
RTSYQ16PY1(E)	ø 31.8 ※	ø 15.9



※If available on the site, use this size. Otherwise, not increased.

- Read cooling/heating capacity rate of change in the above figures based on the following equivalent length.

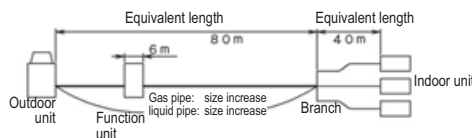
$$\text{Overall equivalent length} = (\text{Equivalent length to main pipe}) \times \text{correction factor} + (\text{equivalent length after branching})$$

Choose a correction factor from the following table.

When cooling capacity is calculated: gas pipe size

When heating capacity is calculated: liquid pipe size.

Rate of change (object piping)	correction factor	
	standard size	Size increase
Cooling (gas pipe)	1.0	0.5
Heating (liquid pipe)	1.0	0.3



In the above case

(Cooling) Overall equivalent length = 80m x 0.5 + 40m = 80m

(Heating) Overall equivalent length = 80m x 0.3 + 40m = 64m

The rate of change in cooling capacity when H_p=0m is thus approximately 0.88

heating capacity when H_p=0m is thus approximately 1.0

EXPLANATION OF SYMBOLS

H_p : Level difference (m) between indoor and outdoor units where indoor unit in inferior position

H_M : Level difference (m) between indoor and outdoor units where indoor unit in superior position

L : Equivalent pipe length (m)

α : Rete of change in cooling/heating capacity

[Diameter of the main pipes (standard size)]

Model	gas	liquid
RTSYQ16PY1 (E)	ø 28.6	ø 12.7

[Temper grade and thickness]

Temper grade	0 Type		1/2H Type	
Outer diameter	ø 12.7	ø 15.9	ø 28.6	ø 31.8
Minimum wall thickness	0.80	0.99	0.99	1.10

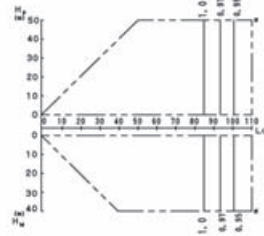
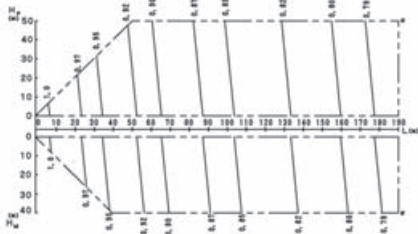
2 Capacity correction ratio

2 - 1 VRV[®] III-C

RTSYQ20PY1

• Rate of change in cooling capacity

• Rate of change in heating capacity



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NOTES

- These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load (with the thermostat set to maximum) under standard conditions. Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.
- With this outdoor unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- Method of calculating A/C (cooling / heating) capacity:
The maximum A/C capacity of the system will be either the total A/C capacity of the indoor units obtained from capacity characteristics table or the maximum A/C capacity of outdoor units as mentioned below, whichever smaller.

Calculating A/C capacity of outdoor units

- Condition: Indoor unit combination ratio does not exceed 100%

$$\text{Maximum A/C capacity of outdoor units} = \left[\text{A/C capacity of outdoor units obtained from capacity characteristic table at the 100\% combination} \right] \times \left[\text{Capacity change rate due to piping length to the farthest indoor unit} \right]$$

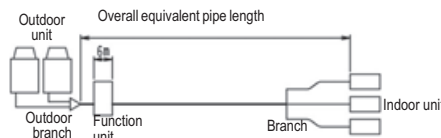
- Condition: Indoor unit combination ratio exceeds 100%

$$\text{Maximum A/C capacity of outdoor units} = \left[\text{A/C capacity of outdoor units obtained from capacity characteristic table at the combination} \right] \times \left[\text{Capacity change rate due to piping length to the farthest indoor unit} \right]$$

- When overall equivalent pipe length is 90m or more, the diameter of the main gas and liquid pipes (outdoor unit-branch sections) must be increased. (Consider the equivalent pipe length of function unit as 6m)

Diameter of above case

Model	gas	liquid
RTSYQ20PY1(E)	ø 31.8 ※	ø 19.1



※If available on the site, use this size. Otherwise, not increased.

- Read cooling/heating capacity rate of change in the above figures based on the following equivalent length.

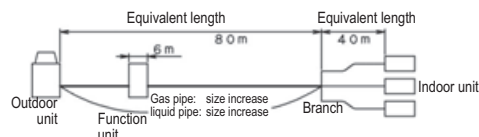
$$\text{Overall equivalent length} = \left[\text{Equivalent length to main pipe} \right] \times \text{correction factor} + \left[\text{Equivalent length after branching} \right]$$

Choose a correction factor from the following table.

When cooling capacity is calculated: gas pipe size

When heating capacity is calculated: liquid pipe size.

Rate of change (object piping)	correction factor	
	standard size	Size increase
Cooling (gas pipe)	1.0	0.5
Heating (liquid pipe)	1.0	0.4



In the above case

(Cooling) Overall equivalent length = 80m x 0.5 + 40m = 80m

(Heating) Overall equivalent length = 80m x 0.4 + 40m = 72m

The rate of change in cooling capacity when $H_p=0m$ is thus approximately 0.88
heating capacity when $H_p=0m$ is thus approximately 1.0

EXPLANATION OF SYMBOLS

H_p : Level difference (m) between indoor and outdoor units where indoor unit in inferior position

H_M : Level difference (m) between indoor and outdoor units where indoor unit in superior position

L : Equivalent pipe length (m)

α : Rete of change in cooling/heating capacity

[Diameter of the main pipes (standard size)]

Model	gas	liquid
RTSYQ20PY1 (E)	ø 28.6	ø 15.9

[Temper grade and thickness]

Temper grade	0 Type		1/2H Type	
Outer diameter	ø 15.9	ø 19.1	ø 28.6	ø 31.8
Minimum wall thickness	0.99	0.80	0.99	1.10

3 Integrated heating capacity

RTSYQ-P

INTEGRATED HEATING CAPACITY COEFFICIENT

The heating capacity tables do not take account of the reduction in capacity, when frost has accumulated or while the defrosting operation is in progress. The capacity values, which take these factors into account, in other words, the integrated heating capacity values, can be calculated as follows:

Formula:

Integrated heating capacity = A

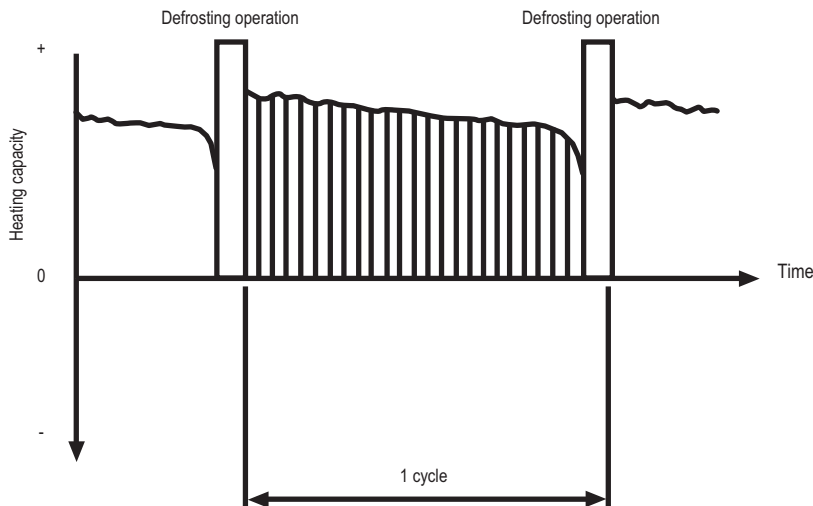
Value given in table of capacity characteristics = B

Integrated correction factor for frost accumulation = C

$A = B \times C$

Integrating correction factor for finding integrated heating capacity

Outdoor Temperature °CDB (°CWB)	-7 (-7.6) or less	-5 (-5.6)	-3 (-3.7)	0 (-0.7)	3 (2.2)	5	7 (6.0)
Correction factor defrost	0.95	0.93	0.88	0.85	0.86	0.90	1.00



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NOTE

- 1 The figure shows that the integrated heating capacity expresses the integrated capacity for a single cycle (from defrost operation to defrost operation) in terms of time.

Please note that, when there is an accumulation of snow against the outside surface of the outdoor unit heat exchanger, there will always be a temporary reduction in capacity, although this will of course vary in degree in accordance with a number of other factors, such as the outdoor temperature (°CDB), relative humidity (RH) and the amount of frosting which occurs.

4 Refnet pipe systems

As the VRV III-C is produced in Japan in some communications the DIL refnets are mentioned in stead of the DENV refnets. Below you can find a conversion table in order to select the correct DENV refnets.

Refnets

DIL	DENV
KHRP26A22T	KHRQ22M20T
KHRP26A33T	KHRQ22M29T9
KHRP26A72T	KHRQ22M64T
KHRP26A73T	KHRQ22M75T

Headers

DIL	DENV
KHRP26M22H	KHRQ22M29H
KHRP26M33H	KHRQ22M29H
KHRP26M72H + KHRP26M73HP	KHRQ22M64H

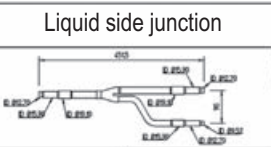
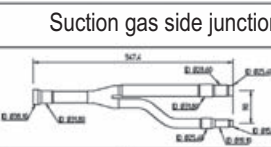
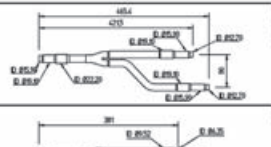
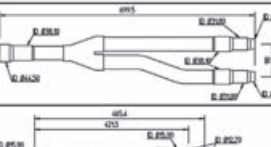
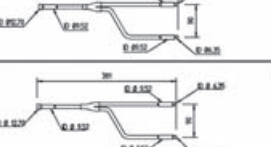
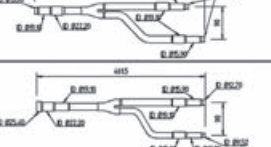
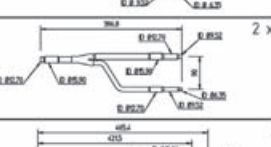
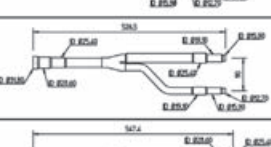
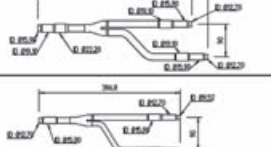
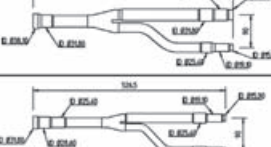
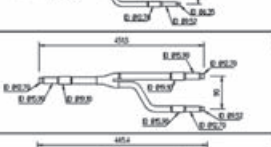
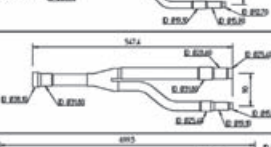
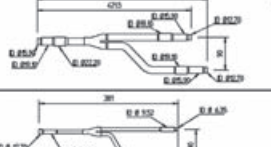
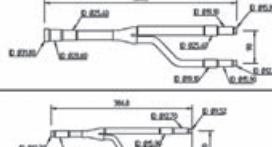
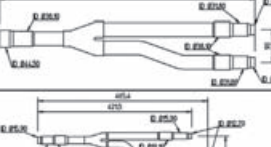
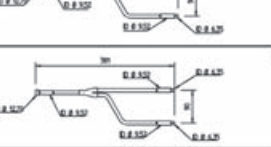
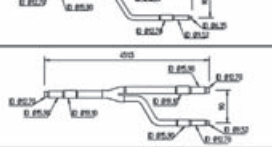
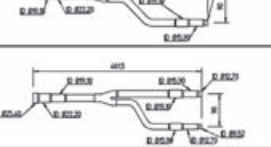
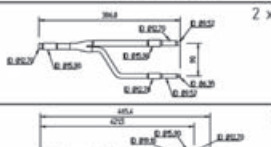
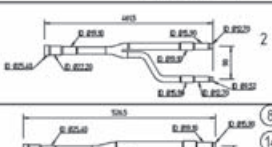
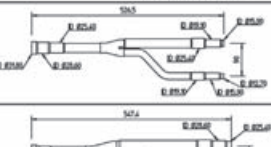
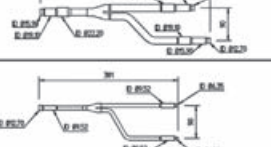
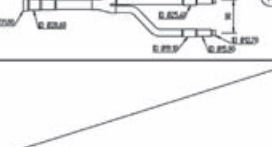
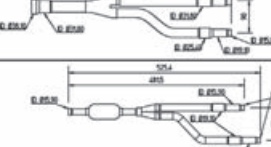

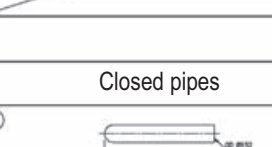

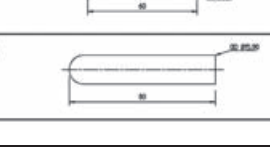
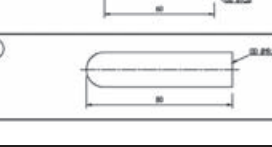


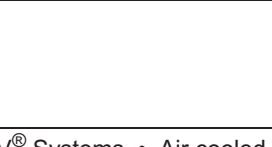



Remark!



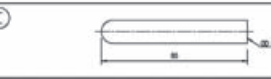


Remark: "ø25.4 gas pipe in" is not available for the DENV refnet. This is only required for the 10 HP model using size up AND with an indoor connection ratio of less than 80%.

Multi unit connection

DIL	DENV
BHFP30A56	BHFQ22P1007

4 Refnet pipe systems

	Liquid side junction	Discharge gas side junction	Suction gas side junction
KHRP22M6L18	 (7) (8)		 (4) (10) 2 x (14)
KHRP22M518	 (8) (9)		 (4) (12) (15) 2 x (14)
KHRD22M201A8	 (7)		 (8) (10) 2 x (8)
KHRD22M2919	 (16)		 (3) (4) (13) 2 x (4)
KHRD22M6L18	 (13) 2 x (13)		 (3) (4) (5) (13)
KHRD22M518	 (9)		 (2) (6) (10) (11) 2 x (14)
KHRP23M318	 (8) 2 x (8)	 (8) 2 x (8)	 (4) (10) 2 x (4)
KHRP23M6L18	 (7)	 (4) (8) (10)	 (4) (10) 2 x (14)
KHRP23M518	 (9)	 (3) (4) (8) (10)	 (4) (12) (15) 2 x (14)
KHRD23M201B	 (16)	 (10) (13) 2 x (8)	 (8) (10)
KHRD23M2919	 (16)	 (3) (4) (13) 2 x (4)	 (3) (4) (13) 2 x (4)
KHRD23M6L18	 (13) 2 x (13)	 (3) (4) (13) 2 x (4)	 (5) (10) (11) 2 x (14)
KHRD23M518	 (9)	 (2) (3) (4) (14) (5)	 (2) (6) (10) 2 x (14)
KHRD5817			

Closed pipes		
(A)	(B)	(C)
		
(D)	(E)	
		

1TW25799-4D

4 Refnet pipe systems

	Liquid side header	Discharge gas side header	Suction gas side header
KHR02ZM2SH8			
KHR02ZM64H8			
KHR02ZM75H8			
KHR02ZM2SH8			
KHR02ZM64H8			
KHR02ZM75H8			
KHR0250H8			
KHRP127H8B			
KHR0127H8			
KHR058H7			
Reducers - expanders	①	②	③
	④	⑤	⑥
	⑦	⑧	⑨
	⑩	⑪	⑫
	⑬	⑭	⑮
	⑯	⑰	⑱
		⑲	⑳

1TW25799-4D

4 Refnet pipe systems

		Insulation tube	
		for gas pipe	for liquid pipe
Reducers	for gas pipe		
	for liquid pipe		
Gas-side junction			
Liquid-side junction			
		BHFQ22P1007	
		BHFQ22P1517	

2TW27239-1

4 Refnet pipe systems

	SUCTION GAS SIDE JUNCTION	DISCHARGE GAS SIDE JUNCTION	LIQUID SIDE JUNCTION	FOR SUCTION GAS PIPE	REDUCERS / EXPANDERS FOR DISCHARGE GAS PIPE	FOR LIQUID PIPE	JOINT FOR OIL PIPE
BH-F02ZM907A							
BH-F02ZM357A							
BH-F02ZM907A							
BH-F02ZM357A							

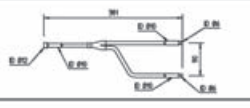
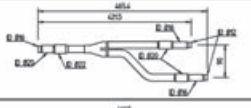
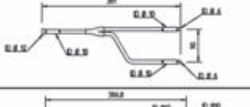
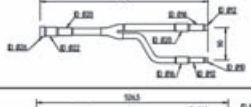
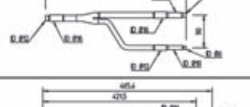
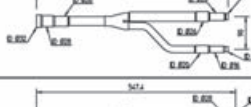
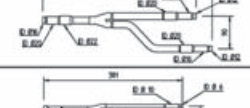
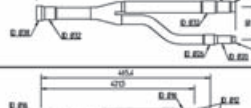


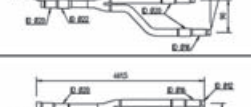
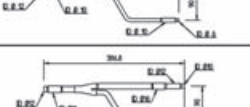
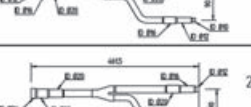
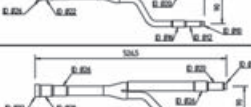
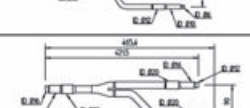
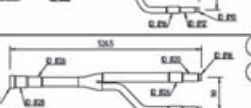
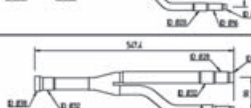
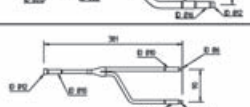

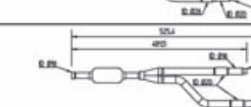
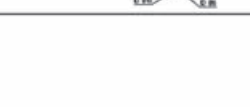

2TW25799-6


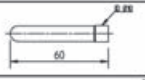



4 Refnet pipe systems

	Reducers		Joint for pressure equalization pipe	Insulation tube	
	For gas pipe	For liquid pipe		For gas pipe	For liquid pipe
BHFQ23P907					
BHFQ23P1357					

2TW29119-1

4 Refnet pipe systems

	Liquid side junction	Discharge gas side junction	Suction gas side junction
KHRCMZ2K20T8	 ⑦		 2 x ⑧ ⑩
KHRCMZ2K29T8	 ⑮		 ③ 2 x ④ ⑬
KHRCMZ2K64T8	 2 x ⑬		 ② ③ ④ ⑤
KHRCMZ2K75T8	 ⑨		 ② ⑤ ⑥ ⑩ 2 x ⑭
KHRCMZ3K20T8	 ⑮		 ⑧ ⑩
KHRCMZ3K29T8	 ⑮		 ③ 2 x ④ ⑬
KHRCMZ3K64T8	 2 x ⑬	 ③ 2 x ④ ⑬	 ② ⑤
KHRCMZ3K75T8	 ⑨	 ② ④ ③ ⑤ ⑧ ⑩ ⑭	 ② ⑤ ⑥ ⑩ 2 x ⑭
KHRCM58T7			

Closed pipes					
①		②		③	
④		⑤			

1TW29479-1A

4 Refnet pipe systems

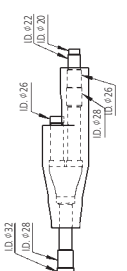
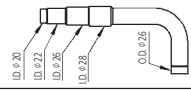
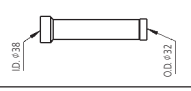
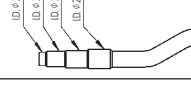
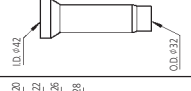

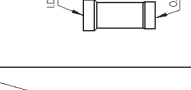
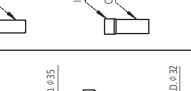

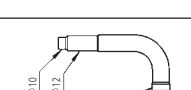
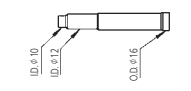
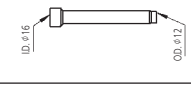
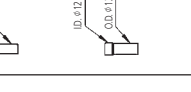
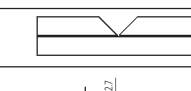

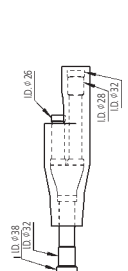
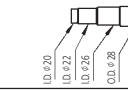
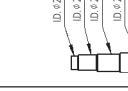
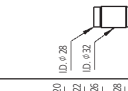
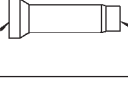
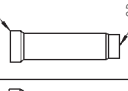
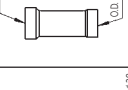
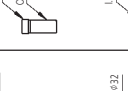

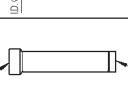
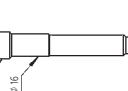
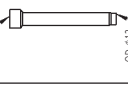
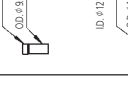
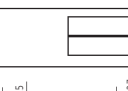
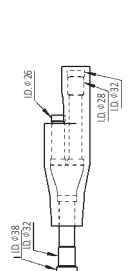

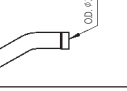
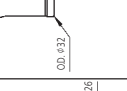

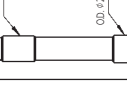
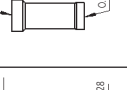
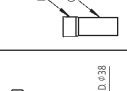

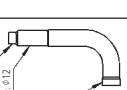
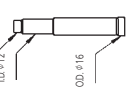
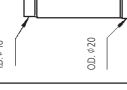
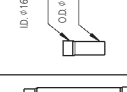
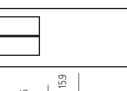
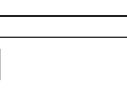














	Liquid side header	Discharge gas side header	Suction gas side header
KI-FROM2M29H8			
KI-FROM2M64H8			
KI-FROM2M75H8			
KI-FROM2M29H8			
KI-FROM2M64H8			
KI-FROM2M75H8			

KI-FROM25H8			
KI-FROM127H8			
KI-FROM58H7			

Reducers - expanders	①	②	③
	④	⑤	⑥
	⑦	⑧	⑨
	⑩	⑪	⑫
	⑬	⑭	⑮
	⑯	⑰	⑱
	⑲	⑳	㉑

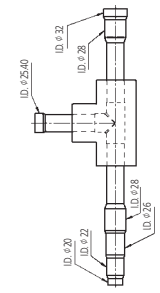
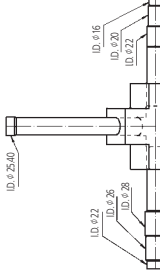
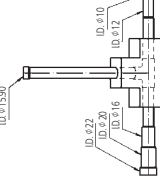
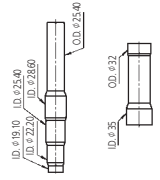
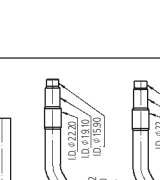
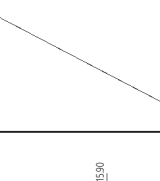
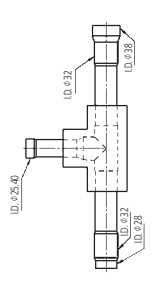
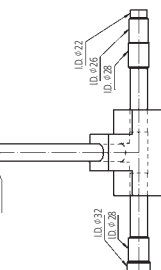
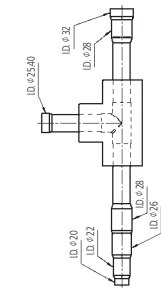
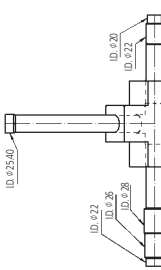
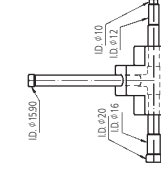
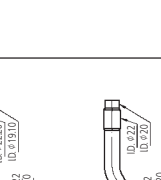
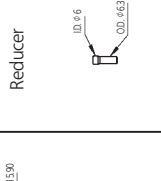
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4 Refnet pipe systems

		Reducers				Insulation tube									
		For gas pipe		For liquid pipe		Gas	Liquid								
Gas-side junction	 BHFQM22P1007A	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø38, O.D.ø32	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø42, O.D.ø32	 ID.ø35, O.D.ø30	 ID.ø20, O.D.ø19.1, ID.ø22, O.D.ø22.2, ID.ø28, O.D.ø28.6	 ID.ø10, ID.ø12, O.D.ø16	 ID.ø10, ID.ø12, O.D.ø16	 ID.ø10, ID.ø12, O.D.ø16	 ID.ø10, ID.ø12, O.D.ø16	 ID.ø10, ID.ø12, O.D.ø16	 ID.ø10, ID.ø12, O.D.ø16	 ID.ø10, ID.ø12, O.D.ø16	 ID.ø10, ID.ø12, O.D.ø16
		 ID.ø38, ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26	 ID.ø20, ID.ø22, ID.ø26, ID.ø28, O.D.ø26
Liquid side junction	 BHFQM22P1517A	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16
		 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16	 ID.ø16, ID.ø20, ID.ø22, O.D.ø16

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4 Refnet pipe systems

		Reducers - Expanders			Parts for oil pipe				
		For suction gas pipe	For discharge gas pipe	For liquid pipe					
Suction gas side junction	 <p>Diagram showing suction gas side junction with dimensions: ID. 25.40, ID. 28, ID. 32, ID. 28, ID. 28, ID. 28, ID. 28.</p>	 <p>Diagram showing suction gas side junction with dimensions: ID. 25.40, ID. 28, ID. 28, ID. 28, ID. 28, ID. 28, ID. 28.</p>	 <p>Diagram showing suction gas side junction with dimensions: ID. 15.90, ID. 20, ID. 16, ID. 10, ID. 12.</p>	 <p>Diagram showing suction gas side junction with dimensions: ID. 19.10, ID. 22.20, ID. 25.40, ID. 35, ID. 32, ID. 35.</p>	 <p>Diagram showing suction gas side junction with dimensions: ID. 15.90, ID. 19.10, ID. 22.20, ID. 25.40, ID. 22, ID. 20, ID. 16, ID. 15, ID. 15, ID. 15.</p>	 <p>Diagram showing suction gas side junction with dimensions: ID. 10, ID. 12, ID. 15.90.</p>			
							BHFQM23M1357A	Joint	Reducer
							BHFQM23M1357A	 <p>Diagram showing joint with dimensions: ID. 25.40, ID. 32, ID. 38.</p>	 <p>Diagram showing reducer with dimensions: ID. 22.20, ID. 28, ID. 32, ID. 38.</p>
BHFQM23M1357A	 <p>Diagram showing joint with dimensions: ID. 25.40, ID. 32, ID. 38.</p>	 <p>Diagram showing reducer with dimensions: ID. 22.20, ID. 28, ID. 32, ID. 38.</p>	 <p>Diagram showing reducer with dimensions: ID. 15.90, ID. 19.10, ID. 22.20, ID. 25.40, ID. 22, ID. 20, ID. 16, ID. 15, ID. 15, ID. 15.</p>	 <p>Diagram showing reducer with dimensions: ID. 10, ID. 12, ID. 15.90.</p>	 <p>Diagram showing reducer with dimensions: ID. 15.90, ID. 19.10, ID. 22.20, ID. 25.40, ID. 22, ID. 20, ID. 16, ID. 15, ID. 15, ID. 15.</p>				

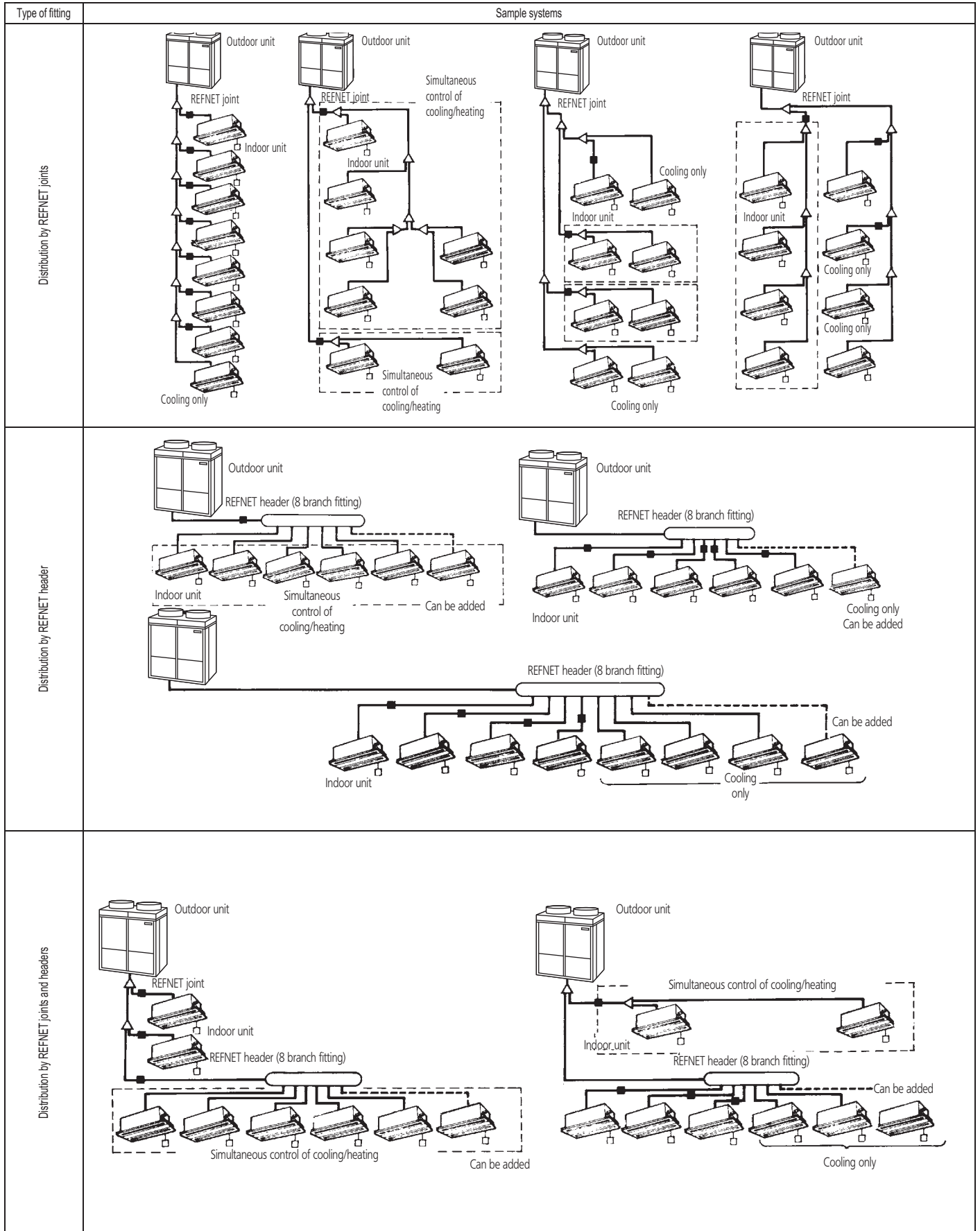
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4 Refnet pipe systems

	GAS SIDE JUNCTION		DISCHARGE GAS SIDE JUNCTION		LIQUID SIDE JUNCTION		FOR GAS PIPE		FOR DISCHARGE GAS PIPE		FOR LIQUID PIPE		REDUCERS				JOINT FOR PRESSURE EQUALIZATION PIPE		INSULATION TUBE FOR PRESSURE EQUALIZATION PIPE		FOR LIQUID PIPE	
	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET	REFNET
BR-QM2P907																						
BR-QM2P157																						

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5 Example of Refnet piping layouts



6 Refrigerant pipe selection

6 - 1 VRV[®] III-C

	Branch with REFNET joint	Branch with REFNET joint and header	Branch with REFNET header
	<p>Outdoor unit</p> <p>Function unit</p> <p>REFNET joint (A-G)</p> <p>REFNET header</p> <p>Indoor unit (1-8)</p>	<p>Outdoor unit</p> <p>Function unit</p> <p>REFNET joint (A, B)</p> <p>REFNET header</p> <p>Indoor unit (1-8)</p>	<p>Outdoor unit</p> <p>Function unit</p> <p>REFNET header</p> <p>Indoor unit (1-8)</p>
	<p>Outdoor unit</p> <p>Function unit</p> <p>REFNET joint (A-G)</p> <p>REFNET header</p> <p>Indoor unit (1-8)</p>	<p>Outdoor unit</p> <p>Function unit</p> <p>REFNET joint (A, B)</p> <p>REFNET header</p> <p>Indoor unit (1-8)</p>	<p>Outdoor unit</p> <p>Function unit</p> <p>REFNET header</p> <p>Indoor unit (1-8)</p>
<p>(1) " ← " Indicate the Outdoor unit multi connection piping kit.</p> <p>(2) In case of multi outdoor system, re-read "outdoor unit" to "Outdoor unit multi connection piping kit" as seen from the indoor unit.</p>	<p>Single outdoor system</p>		
	<p>Multi outdoor system</p>		
	<p>Pipe length between outdoor unit (*) and indoor unit ≤ 165m</p> <p>Example [8] : a + b + c + d + e + f + g + h + q ≤ 165m</p> <p>Equivalent pipe length between outdoor unit (*) and indoor unit ≤ 190m (Note 1)</p> <p>(Assume equivalent pipe length of REFNET joint to be 0.5m, that of REFNET header to be 1m, that of function unit to be 6m for calculation purposes)</p> <p>Total extension length</p>	<p>Pipe length between outdoor unit (*) and indoor unit ≤ 165m</p> <p>Example [6] : a + b + c + i ≤ 165m, [8] : a + b + j + l ≤ 165m</p> <p>Equivalent pipe length between outdoor unit (*) and indoor unit ≤ 190m (Note 1)</p> <p>(Assume equivalent pipe length of REFNET joint to be 0.5m, that of REFNET header to be 1m, that of function unit to be 6m for calculation purposes)</p> <p>Total extension length</p>	<p>Pipe length between outdoor unit (*) and indoor unit ≤ 165m</p> <p>Example [8] : a + b + i + j ≤ 165m</p> <p>Equivalent pipe length between outdoor unit (*) and indoor unit ≤ 190m (Note 1)</p> <p>(Assume equivalent pipe length of REFNET joint to be 0.5m, that of REFNET header to be 1m, that of function unit to be 6m for calculation purposes)</p> <p>Total extension length</p>
Maximum allowable length	<p>Between outdoor unit and function unit</p> <p>Between outdoor unit and outdoor unit</p> <p>Multi connection piping kit</p>	<p>Between outdoor unit and function unit</p> <p>Between outdoor unit and outdoor unit</p> <p>Multi connection piping kit</p>	<p>Between outdoor unit and function unit</p> <p>Between outdoor unit and outdoor unit</p> <p>Multi connection piping kit</p>
Allowable height difference	<p>Between outdoor and indoor units</p> <p>Between indoor and indoor units</p> <p>Between outdoor and outdoor units</p> <p>Between outdoor unit and function unit</p>	<p>Between outdoor and indoor units</p> <p>Between indoor and indoor units</p> <p>Between outdoor and outdoor units</p> <p>Between outdoor unit and function unit</p>	<p>Between outdoor and indoor units</p> <p>Between indoor and indoor units</p> <p>Between outdoor and outdoor units</p> <p>Between outdoor unit and function unit</p>
Allowable length after the branch	<p>Actual Pipe Length</p> <p>Example [8] : c + d + e + f + g + h + q ≤</p>	<p>Actual Pipe Length</p> <p>Example [6] : c + i ≤ 40m, [8] : j + l ≤ 40m</p>	<p>Actual Pipe Length</p> <p>Example [8] : j ≤ 40m</p>

6 Refrigerant pipe selection

6 - 1 VRV®III-C

Outdoor unit multi connection piping kit and Refrigerant branch kit selection

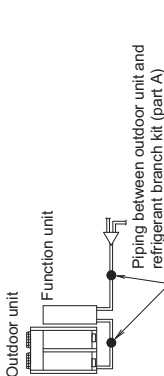
- Refrigerant branch kits can only be used with R410A.
- When multi outdoor system are installed, be sure to use the special separately sold Outdoor unit multi connection piping kit. (BHFQ22P1007)
- (For how to select the proper kit, follow the table at right.)

Example for indoor units connected downstream

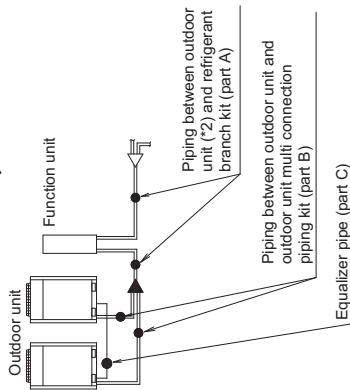
Pipe size selection

The thickness of the pipes in the table shows the requirements of Japanese High Pressure Gas Control law. (As of Jan.2003)
the thickness and material shall be selected in accordance with local code.

In case of single outdoor unit system



In case of multi outdoor unit system



How to select the REFNET joint

- When using REFNET joint at the first branch from the outdoor unit side, choose from the following table in accordance with the outdoor system capacity type. (Example : REFNET joint A)

Outdoor system capacity type	Refrigerant branch kit name
10HP type	KHRQ22M29T9
14~20HP type	KHRQ22M64T

- Choose the REFNET joints other than the first branch from the following table in accordance with the total capacity index of all the indoor units connected below the REFNET joint.

Indoor unit total capacity index	Refrigerant branch kit name
x < 200	KHRQ22M20T
200 ≤ x ≤ 290	KHRQ22M29T9
290 ≤ x < 640	KHRQ22M64T

Example REFNET joint C : Indoor units 3 + 4 + 5 + 6 + 7 + 8

Piping between outdoor unit (*2) and refrigerant branch kit (part A)

- Choose from the following table in accordance with the outdoor unit system capacity type. (Unit:mm)

Outdoor system capacity type	Piping size (O. D.)	
	Gas pipe	Liquid pipe
10HP type	Ø22.2	Ø9.5
14, 16HP type	Ø28.6	Ø12.7
20HP type	Ø28.6	Ø15.9

Piping between outdoor unit multi connection piping kit and outdoor unit (part B)

- Choose from the following table in accordance with the capacity type of the outdoor unit connected

Outdoor system capacity type	Piping size (O. D.)	
	Gas pipe	Liquid pipe
RTSP8 type	Ø22.2	Ø9.5
RTSP8 type	Ø28.6	Ø12.7

Temper grade and wall thickness for pipes

(Temper grade, O type and 1/2H type indicate the material type specified in JIS H 3300.)

Temper grade	Copper tube O. D.									
	Ø6.4	Ø9.5	Ø12.7	Ø15.9	Ø19.1	Ø22.2	Ø25.4	Ø28.6	Ø31.8	Ø34.9
1/2H type										Ø41.3
Wall thickness (Min. requirement)	0.80	0.80	0.80	0.99	0.80	0.80	0.88	0.99	1.10	1.32

How to select the REFNET header

- Choose from the following table in accordance with the total capacity index of all the indoor units connected below the REFNET header.
- 250 type indoor unit can not be connected below the REFNET header.

Indoor unit total capacity index	Refrigerant branch kit name
x < 200	KHRQ22M29H*
200 ≤ x ≤ 290	KHRQ22M29H*
290 ≤ x < 640	KHRQ22M64H
640 ≤ x	KHRQ22M64H

How to select the outdoor unit multi connection piping kit

(This is required when the system is multi outdoor unit system.)

- Choose from the following table in accordance with the number of outdoor units.

Number of outdoor unit	Connecting piping kit name
2 units	BHFQ22P1007

Example REFNET header : Indoor units 1 + 2 + 3 + 4 + 5 + 6 + 7 + 8

Piping between refrigerant branch kits

- Choose from the following table in accordance with the total capacity type of all the indoor units connected downstream.
- Do not let the connection piping exceed the main refrigerant piping size (Part A). If the piping size selected from the following table exceeds the piping size of part A, decide the piping size in either of the following methods.

- (1) Reduce the size of the connection piping to the piping size of part A.
- (2) Replace the piping of part A with piping that is a size larger (see the table in Note 1) so that it will be the same as the size of the connection piping. (Unit:mm)

Indoor capacity index	Piping size (O. D.)	
	Gas pipe	Liquid pipe
x < 150	Ø15.9	Ø9.5
150 ≤ x < 200	Ø19.1	Ø9.5
200 ≤ x < 290	Ø22.2	Ø12.7
290 ≤ x < 420	Ø28.6	Ø15.9

Piping between refrigerant branch kit and indoor unit

- Match to the size of the connection piping on the indoor unit.

Indoor unit capacity type	Piping size (O. D.)	
	Gas pipe	Liquid pipe
20~25~32~40~50 type	Ø12.7	Ø6.4
63~80~100~125 type	Ø15.9	Ø9.5
200 type	Ø19.1	
250 type	Ø22.2	

Equalizer pipe (part D) (multi outdoor unit system only)

Piping size (O. D.)
Ø19.1

6 Refrigerant pipe selection

6 - 1 VRV[®] III-C

How to calculate the additional refrigerant to be charged

$$R = \left(\frac{\text{Total length (m) of liquid piping (size at } \phi 22.2)}{\times 0.37} + \frac{\text{Total length (m) of liquid piping (size at } \phi 19.1)}{\times 0.26} \right) + \left(\frac{\text{Total length (m) of liquid piping (size at } \phi 15.9)}{\times 0.18} + \frac{\text{Total length (m) of liquid piping (size at } \phi 12.7)}{\times 0.12} + \frac{\text{Total length (m) of liquid piping (size at } \phi 6.4)}{\times 0.022} \right) + \left(\frac{\text{Total length (m) of liquid piping (size at } \phi 6.5)}{\times 0.059} \right)$$

Additional refrigerant to be charged: R(kg)
(R should be rounded off in units of 0.1 kg.)

FOR THE SYSTEM	
SYSTEM NAME	THE AMOUNT OF REFRIGERANT
RTSYQ10PY1	—
RTSYQ14PY1	1.3kg
RTSYQ16PY1	2.3kg
RTSYQ20PY1	—

Example for refrigerant branch using REFNET joint and REFNET header for the systems and each pipe length as shown below.

System: RTSYQ20PY1
 Independant outdoor unit: RTSQ8PY1, RTSQ12PY1
 Function unit: BTSQ20PY1

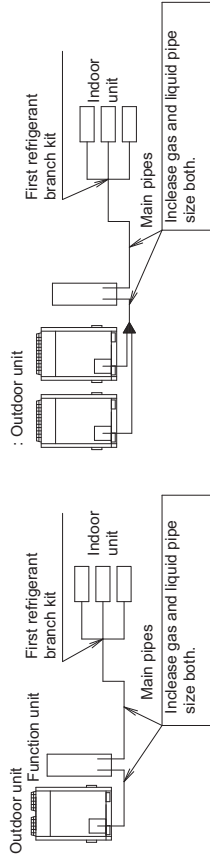
a : $\phi 15.9 \times 10m$	e : $\phi 6.4 \times 10m$	i : $\phi 6.4 \times 10m$	r : $\phi 12.7 \times 5m$
b : $\phi 15.9 \times 30m$	f : $\phi 6.4 \times 20m$	j : $\phi 9.5 \times 20m$	s : $\phi 9.5 \times 10m$
c : $\phi 12.7 \times 20m$	g : $\phi 6.4 \times 20m$	k : $\phi 9.5 \times 10m$	
d : $\phi 6.4 \times 10m$	h : $\phi 6.4 \times 10m$	l : $\phi 9.5 \times 10m$	

$$R = 40 \times 0.18 + 25 \times 0.12 + 50 \times 0.059 + 80 \times 0.022 = 14.91$$

Round off in units of 0.1 kg \rightarrow 14.9kg

System	Gas	Liquid
RTSYQ10 type	$\phi 22.2 \rightarrow \phi 25.4$ (*)	$\phi 9.5 \rightarrow \phi 12.7$
RTSYQ14 type	Not increased	$\phi 12.7 \rightarrow \phi 15.9$
RTSYQ16 type	$\phi 28.6 \rightarrow \phi 31.8$ (*)	$\phi 15.9 \rightarrow \phi 19.1$

*If available on the site, use this size. Otherwise, it can not be increased.



: In case of single outdoor unit system : In case of multi outdoor unit system

Note 2. Allowable length after the first refrigerant branch kit to indoor units is 40m or less, however it can be extended up to 90m if all the following conditions are satisfied.

Required Conditions	Example Drawings (In case of "Branch with REFNET joint")
1. It is necessary to increase the pipe size between the first branch kit and the final branch kit. (Reducers must be procured on site) However, the pipes that are same pipe size with main pipe must not be increased.	$\boxed{8} \quad c + d + e + f + g + h + q \leq 90m$ Increase the pipe size of c, d, e, f, g, h
2. For calculation of Total extension length, the actual length of above pipes must be doubled, (except main pipe and the pipes are not increased).	$a + b + c \times 2 + d \times 2 + e \times 2 + f \times 2 + g \times 2 + h \times 2 + i + j + k + l + m + n + p + q \leq 500m$
3. Indoor unit to the nearest branch kit $\leq 40m$	$i, j, \dots, p, q \leq 40m$
4. The difference between [Outdoor unit to the farthest indoor unit] and [Outdoor unit to the nearest indoor unit] $\leq 40m$	The farthest indoor unit $\boxed{8}$ The nearest indoor unit $\boxed{1}$ $(a + b + c + d + e + f + g + h + q) - (a + b + i) \leq 40m$

*If available on the site, use this size. Otherwise it can not be increased.

6 Refrigerant pipe selection

6 - 2 Piping thickness

Piping diameter	Material	Minimum thickness [mm]
Ø 6.4	O	0.8
Ø 9.5	O	0.8
Ø 12.7	O	0.8
Ø 15.9	O	0.99
Ø 19.1	1/2H	0.8
Ø 22.2	1/2H	0.8
Ø 25.4	1/2H	0.88
Ø 28.6	1/2H	0.99
Ø 31.8	1/2H	1.10
Ø 34.9	1/2H	1.21
Ø 38.1	1/2H	1.32
Ø 41.3	1/2H	1.43

O : annealed

1/2H : half-hard

For half hard pipes the maximum allowed tensile stress is 61 N/mm². For this reason the 0.2% proof strength of the half hard pipe shall be minimum 61 N/mm².

The bending radius is more than or equal to 3 times the diameter of the pipe.



Daikin's unique position as a manufacturer of air conditioning equipment, compressors and refrigerants has led to its close involvement in environmental issues. For several years Daikin has had the intention to become a leader in the provision of products that have limited impact on the environment. This challenge demands the eco design and development of a wide range of products and an energy management system, resulting in energy conservation and a reduction of waste.



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